Easy to use mid-size vertical type push switch





Typical Specifications

Items	Specifications		
Rating (max.)/(min.) (Resistive load)	0.1A 30V DC / 50 µA 3V DC		
Contact resistance (Initial performance)	100mΩ max.		
Operating force	2±1N		
Operating life with load	10,000 cycles (0.1A 30V DC)		

Product Line

Changeover	Travel	1 Poles I Uneration I		Location lug	Minimum order unit (pcs.)		Product No.			
timing (mm	(mm)	(mm) (mm)	method	1 0100	operation	type	2000 tion lag	Japan	Export	
Non shorting	2.2	2.2 3	PC board	2	Latching	Straight	With	1,200	6,000	SPPH410100
					Momentary					SPPH410200
					Latching Momentary		Without			SPPH420100
						Snap-in With			SPPH430100	
						Si iap-ii i	VVILII			SPPH430200

Packing Specifications

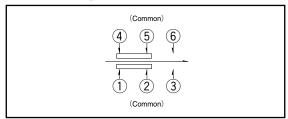
Bulk

Number of pa	ckages (pcs.)	Export package measurements	
1 case / Japan	1 case / export packing	(mm)	
1,200	6,000	400×270×290	

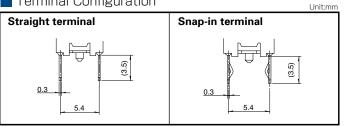
Dimensions PC board mounting hole dimensions (Viewed from the direction A) Style With boss (0.2) For location lug Terminal No. 3 Thickness of PC board t=1.6mm Terminal No.2 Terminal No.① Location lug

Note Dimensions drawing is for type with location lugs.

■ Circuit Diagram (Viewed from Direction A)



■ Terminal Configuration



Series			Vertical						
			SPEH	SPEJ	SPPH4	SPPH1			
Photo									
		W	6	7	6.5	10			
Dimensio (mm)	ons	D	6	7	8.5	10			
		Н	5	5.95	8.5				
Tra	vel (mm	1)	_	_	2.2	1.5			
Total	travel (r	nm)	1.6	1.7	3	2.5			
Numb	per of po	oles	1		2				
	perating rature ra		−40°C to +90°C	−40°C to +85°C	-10°C to	p +60℃			
Auto	motive ι	ıse	•	•	_	•			
Life cycle			1 3	** 3	**3	* 3			
Rating (max.) (Resistive load)		50mA 16V DC	0.2A 14V DC	0.1A 30V DC					
	Rating (min.) (Resistive load)		10µA 1V DC	_	50μA 3V DC				
D. makilik	Operating life without load Operating life with load (at max rated load)		100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.			
Durability			100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.			
	Initial contact resistance		200mΩ max.	150mΩ max.	100mΩ max.	20mΩ max.			
Electrical performance		ulation stance	100MΩ min. 100V DC		100MΩ min. 500V DC				
	Volta	ge proof	250V AC for 1minute		500V AC for 1minute				
		minal ength	_	_	5N for	lminute			
Mechanical performance	Actuator strength	Operating direction	50N	49N	30N	50N			
			_	_	10N	_			
C		Cold -40°C 1000h		-40℃ 500h	-20°C 96h				
Environmental performance	Dry heat		90°C 1000h	85°C 500h	85°C 96h				
	Dam	np heat	60°C, 90 to 95%RH 1000h	60℃, 90 to 95%RH 500h	00h 40°C, 90 to 95%RH 96h				
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Note

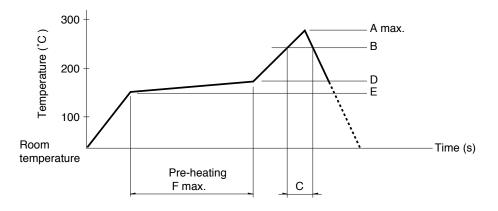
Indicates applicability to all products in the series.

■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Push Switches / Soldering Conditions

3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SPEJ						
SPEF	260	230	40	180	150	120
SPEH						

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc.

 The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPPJ3, SPPJ2, SPUN, SPPH4, SPPH1	350±10℃	3+1/0s	
SPED2, SPED4	350±10℃	3±0.5s	
SPEJ	350±10℃	4s max.	
SPEF	350±5℃	3s max.	
SPEH	350°C max.	3s max.	
SPUJ	300±10℃	3+1/0s	

Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jenes	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SPPJ3	100℃ max.	60s max.	260±5℃	5±1s	
SPUN	100°C max.	60s max.	260±5℃	10±1s	
SPUJ, SPPH4	_	_	260±5℃	5±1s	
SPPJ2, SPPH1, SPED2, SPED4, SPEF	_		260±5℃	10±1s	

