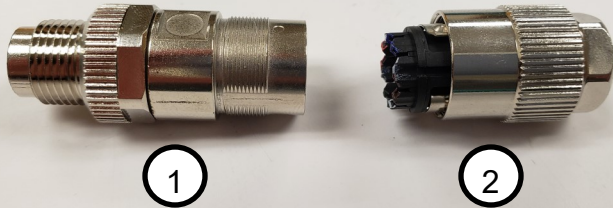


Stewart Connector

SS-12400-001 M12 Plug for 8 Pole IDC Type Cable Assembly Instructions

01



1

2

Components:

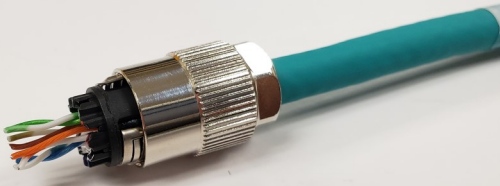
- 1.Front Half
- 2.Rear Half

02



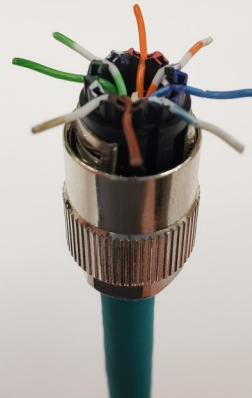
- Strip the jacket back by at least 15 mm and fold the braid over the jacket.
- Trim the foil and/or braid so that it extends 10 mm down the side of the cable

03



- Slide the rear half of the connector over the wire as shown.

04



- Push the wires into the corresponding slots.
- Each slot is color coded according to what wire needs to be inserted.

Stewart Connector

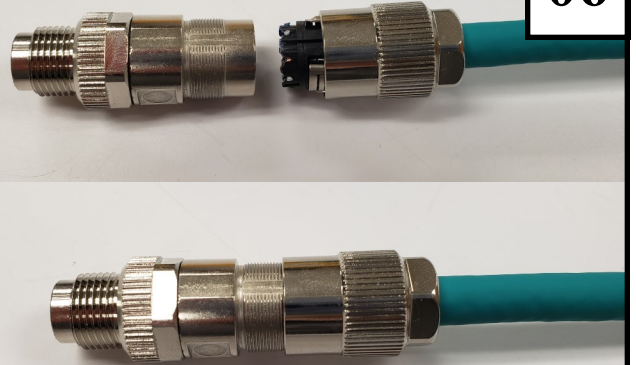
SS-12400-001 M12 Plug for 8 Pole IDC Type Cable Assembly Instructions

05



- Trim the extra length of wire to be flush with the outside of the wire holder.

06



- Slide the rear half of the connector and cable into the front half of the connector.
- The pieces are keyed to only go together one way.

07



- Screw the rear half of the connector and the front half of the connector together to complete the termination.
- Two wrenches (13mm and 14mm) can be used to fully tighten the connector.