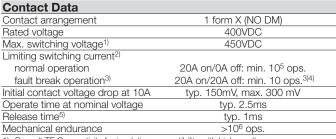


# Mini K HV Precharge Relay

- Suitable for voltage levels up to 450VDC
- Precharge currents up to 20A
- Limiting break currents up to 20A
- Available with PCB and plug-in terminals
- IEC 60664 compliant

### Typical applications

DC high voltage precharge applications in hybrid, full battery electric vehicles and fuel-cell cars.



- 1) Consult TE Connectivity for insulation compatibility with higher voltages
- 2) Load circuit: L <100µH.
- 3) After 10 fault break operations relay must be replaced.
- 4) Test conditions: on-time 100ms, off-time 10s
- 5) Valid for recommended  $250\Omega$  suppression resistor (PCB version).

Note: A low resistive suppression device in parallel to the relay coil increases the release time and reduces the lifetime due to increased erosion and / or higher risk of contact tack welding.

Coil Data	
Nominal voltage	12V
Max. energization duration	2s <sup>6)</sup>

6) Max. continuous activation time is limited and depends on operating conditions. Please contact TE Connectivity for details

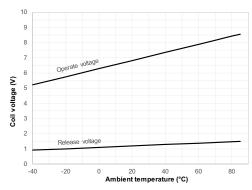
## **Coil versions**

Coil	Rated	Operate	Release	Coil	Rated coil
code	voltage	voltage	voltage	resistance	power
	VDC	VDC <sup>7)</sup>	VDC <sup>7)</sup>	$\Omega \pm 10\%$	W
001	12	6.9	1.2	50	2.9
002	12	6.9	1.2	41.68)	3.5

7) All values are given for coil without pre-energization, at ambient temperature +23°C.

8) 249 Ohm coil suppression resistor already included.

#### Coil operating range





Insulation Data <sup>1)</sup>			
Initial dielectric strength			
between open contacts	2800 VDC/3mA		
between contact and coil	2800 VDC/3mA		
Insulation resistance after 10 fault break ops. (20A)			
between open contacts	>200MΩ		
between contact and coil	>200MΩ		
Clearance / creepage			
acc. IEC 60664-1 (2007) for	overvoltage category I, pollution degree 2		
Max. altitude <sup>9)</sup>	5500m		

Other Data			
EU RoHS/ELV compliance	compliant		
Flammability of plastic material	acc. UL94-HB		
Ambient temperature range	-40°C to +85°C		
Climatic cycling with condensation			
EN ISO 6988	6 cycles, storage 8/16h		
Temperature cycling (shock)			
IEC 60068-2-14, Na	10 cycles, -40/+85°C (5°C per min)		
Damp heat constant			
IEC 60068-2-3, Ca	56 days, upper air temperature 40°C		
Degree of protection PCB version			
IEC 61810	RT II		
Corrosive gas			
IEC 60068-2-42	10 days		
IEC 60068-2-43	10 days		
Wide-band noise			
IEC 60068-2-64	10 to 1000Hz, 30.8m/s <sup>2</sup> 10)		
Shock resistance (functional)			
IEC 60068-2-27 (half sine)	11ms, 20g <sup>10)</sup>		
Terminal type	PCB and plug-in/QC		
Weight			
PCB version:	approx. 17g (0.6oz)		
Plug-in version:	approx. 39g (1.4oz)		
Solderability (aging 3: 4h/155°C) PCB	version <sup>11)</sup>		
IEC 60068-2-20, Ta, method 1 hot dip 5s, 215°C			
Resistance to soldering heat PCB vers	sion		
IEC 60068-2-20, Tb, method 1A	hot dip 10s,		
	260°C with thermal screen		
Sealing, IEC 60068-2-17 PCB version	Oc. method 2. 1min/70°C		

acc. to DIN EN 60721-3-1 class 1K2 9) Creepage and clearance distances fulfill the isolation coordination requirements of

- IEC 60664 for equipment that is particularly protected against transient overvoltage if the required impulse withstand voltage is less than 2260V.
- 10) No change in the switching state >10µs.
- 11) Pre-heating must not exceed 85°C

## Notes regarding processing of PCB version:

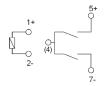
- Coating of relay is not permitted. If coating of PCB is necessary, the area of relay on top and bottom side must be left out.
- Only wave soldering (max.  $260^{\circ}$ C with thermal screen/10s) is permitted; no reflow or hand soldering.
- Other process temperatures (e.g. drying of PCB after coating) must not exceed 85°.



# Mini K HV Precharge Relay (Continued)

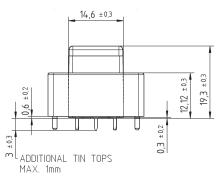
#### **Terminal Assignment**

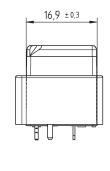
1 form X (NO DM) PCB version



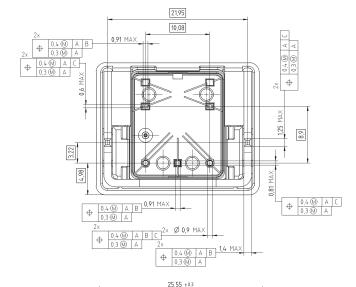
### **Dimensions**

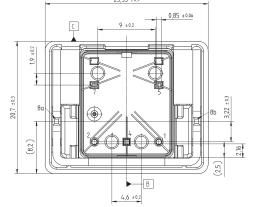
PCB version





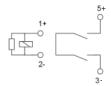
## View of the Terminals (bottom view)





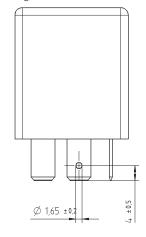
#### **Terminal Assignment**

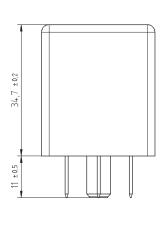
1 form X (NO DM) with resistor Plug-in version



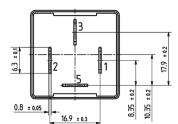
### **Dimensions**

Plug-in version





View of the Terminals (bottom view)



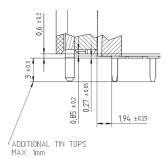
## Recommended relay socket:

TE part number 1-1904045-2

## Suitable crimp terminals:

- TE part number 5-160526-9 (coil)
  TE part number 0-160927-4 (contact)

## Detail PCB version: minimum clearance requirements



The required clearance and creepage distances between parts connected to HV potential (terminals 4, 5, 7) and parts connected to LV potential (terminals 1,2) must be ensured.

## Notes regarding PCB-layout:

- Terminal 4 is at HV potential only when the relay is closed.
- This terminal must not be connected electrically
- Terminals 8a and 8b are at no electrical potential, but connected internally.

Minimum distance to neighboring ferruginous parts: 3mm.



# Mini K HV Precharge Relay (Continued)



Product code	Terminal/Encl.	Design	Coil	Contact type	Contact mat.	Arrangement	Part number
V23700-C0001-A408	PCB, sealed	Standard	without parallel resistor	Standard	Silver based	1 form X (NO DM)	2-1904058-5
V23700-F0002-A408	Plug-in, QC		with parallel resistor				2-1904058-7