

Product Change Notification - JAON-04ZRSZ809

Date:

24 Feb 2020

Product Category:

Power Management - Power Switches

Affected CPNs:**Notification subject:**

CCB 3472 Final Notice: Qualification of MTAI as a new assembly site for UCS2112 and UCS2113 device families available in 20L QFN (4x4mm) package.

Notification text:**PCN Status:**

Final notification

PCN Type:

Manufacturing Change

Microchip Parts Affected:

Please open one of the icons found in the Affected CPNs section above.

NOTE: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:

Qualification of MTAI as a new assembly site for UCS2112 and UCS2113 device families available in 20L QFN (4x4mm) package.

Pre Change:

Assembled at ASE assembly site using EN-4900 die attach material and G631H mold compound material.

Post Change:

Assembled at MTAI assembly site using 8008MD die attach material and G700LTD mold compound material.

Pre and Post Change Summary

	Pre Change	Post Change
Assembly Site	ASE Inc. (ASE)	Microchip Technology Thailand (MTAI)
Lead frame material	C194	C194
Bond wire material	CuPdAu	CuPdAu
Die attach material	EN-4900	8008MD
Mold compound material	G631H	G700LTD

Impacts to Data Sheet:

None.

Change Impact:

None.

Reason for Change:

To improve on-time delivery performance by qualifying MTAI assembly site using 8008MD die attach material and G700LTD mold compound material.



Change Implementation Status:

In Progress

Estimated First Ship Date:

March 30, 2020 (date code: 2014)

NOTE: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

Time Table Summary:

	January 2020					February 2020				March 2020				
Workweek	01	02	03	04	05	06	07	08	09	10	11	12	13	14
Initial PCN Issue Date					X									
Qual Report Availability									X					
Final PCN Issue Date									X					
Estimated Implementation Date														X

Method to Identify Change:

Traceability code

Qualification Report:

Please open the attachments included with this PCN labeled as PCN_#_Qual Report.

Revision History:

January 27, 2020: Issued initial notification.

February 24, 2020: Issued final notification. Attached the qualification report. Updated the affected CPN list.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

Attachment(s):

[PCN_JAON-04ZRSZ809_Qual_Report.pdf](#)

Please contact your local [Microchip sales office](#) with questions or concerns regarding this notification.

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Affected Catalog Part Numbers (CPN)

UCS2112-1-V/G4

UCS2112-2-V/G4

UCS2112-1-V/G4-V01

UCS2112-2-V/G4-V02

UCS2112T-1-V/G4

UCS2112T-2-V/G4

UCS2112T-1-V/G4-V01

UCS2112T-2-V/G4-V02

UCS2113-1-V/G4

UCS2113-2-V/G4

UCS2113T-1-V/G4

UCS2113T-2-V/G4

UCS2113T-1-V/G4VAO



QUALIFICATION REPORT SUMMARY
RELIABILITY LABORATORY

PCN #: JAON-04ZRSZ809

Date
January 31, 2020

Qualification of MTAI as a new assembly site for UCS2112 and UCS2113 device families available in 20L QFN (4x4mm) package. This qualification is per Automotive AEC-Q006 guidelines.



MICROCHIP PACKAGE QUALIFICATION REPORT

Purpose Qualification of MTAI as a new assembly site for UCS2112 and UCS2113 device families available in 20L QFN (4x4mm) package. This qualification is per Automotive AEC-Q006 guidelines.

CCB No 3472
CN ES328957
QUAL ID Q19172 Rev. A
MP CODE TA7A19G4XV01
Part No. UCS2112-1-V/G4-V01
Bonding No. BDM-002301 Rev. A

Package

Type 20L QFN
Package size 4x4x0.9 mm

Lead Frame

Paddle size 114 x 114 mils
Material C194
Surface Bare Copper
Process Etched
Lead Lock No
Part Number 10102017

Material

Epoxy 8008MD (Conductive WBC)
Wire CuPdAu
Mold Compound G700LTD
Plating Composition Matte Tin



MICROCHIP PACKAGE QUALIFICATION REPORT

Manufacturing Information

Assembly Lot No.	Wafer Lot No.	Date Code
MTAI203302309.000	TC05920263345.100	194628D
MTAI203300386.000	TC05920263345.100	1946W7W
MTAI203302407.000	TC05920263345.100	19462R5

Result

Pass Fail _____

20L QFN (4x4x0.9 mm) assembled by MTAI pass reliability test per QCI-39000. This package was qualified the Moisture/Reflow Sensitivity Classification Level 1 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks
Moisture/Reflow Sensitivity Classification Test (At MSL Level 1)	85°C/ 85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH 3x Convection-Reflow 265°C max System: Vitronics Soltec MR1243 (IPC/JEDEC J-STD-020E)	IPC/JEDEC C J-STD- 020E	135	0/135	Pass	

Precondition Prior Perform Reliability Tests (At MSL Level 1)	Electrical Test :+25°C and 105°C System: J750	JESD22- A113	693(0)	693	Pass	Good Devices
	Bake 150°C, 24 hrs System: CHINEE			693		
	85°C/85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH			693		
	3x Convection-Reflow 265°C max System: Vitronics Soltec MR1243			693		
	Electrical Test :+25°C and 105°C System: J750			0/693		

PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks
Temp Cycle	Stress Condition: -65°C to +150°C, 500 Cycles System : TABAI ESPEC TSA-70H Electrical Test: + 105°C System: J750	JESD22- A104	231(0)	231 0/231	Pass	Parts had been pre-conditioned at 260°C
	Bond Strength: Wire Pull (>4.00 grams) Bond Shear (>18.00 grams)					
	Stress Condition: -65°C to +150°C, 1000 Cycles System : TABAI ESPEC TSA-70H Electrical Test: + 105°C System: J750		231(0)	231 0/231	Pass	
	Bond Strength: Wire Pull (>4.00 grams) Bond Shear (>18.00 grams)					

PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks
HAST	Stress Condition: +130°C/85%RH, 96 hrs. Bias Volt: 5.5 Volts System: HAST 6000X	JESD22-A110		231		Parts had been pre-conditioned at 260°C
	Electrical Test: + 25°C and 105°C System: J750		231(0)	0/231	Pass	77 units / lot
	Bond Strength: Wire Pull (>4.00 grams) Bond Shear (>18.00 grams)		45 (0)	0/45	Pass	
	Stress Condition: +130°C/85%RH, 192 hrs. Bias Volt: 5.5 Volts System: HAST 6000X			231		
	Electrical Test: + 25°C and 105°C System: J750		231(0)	0/231	Pass	
	Bond Strength: Wire Pull (>4.00 grams) Bond Shear (>18.00 grams)		45 (0)	0/45	Pass	

PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks	
UNBIASED-HAST	Stress Condition: +130°C/85%RH, 96 hrs. System: HAST 6000X	JESD22- A118		231		Parts had been pre-conditioned at 260°C	
	Electrical Test: +25°C System: J750		231(0)	0/231	Pass	77 units / lot	
	Stress Condition: +130°C/85%RH, 192 hrs. System: HAST 6000X			231			
	Electrical Test: +25°C System: J750		231(0)	0/231	Pass		
High Temperature Storage Life	Stress Condition: Bake 175°C, 500 hrs	JESD22- A103		135		45 units / lot	
	Electrical Test : +25°C and 105°C System: J750		135(0)	0/135	Pass		
	Stress Condition: Bake 175°C, 1000 hrs System: SHEL LAB			135			
	Electrical Test : +25°C and 105°C System: J750		135(0)	0/135	Pass		
Solderability Temp 245°C	Steam Aging: Temp 93°C,8Hrs System: SAS-3000 Solder Dipping:Solder Temp.245°C Solder material:Pb Free Sn 95.5Ag3.9 Cu0.6 System: ERSA RA 2200D Visual Inspection: External Visual Inspection	J-STD- 002	22 (0)	22 0/22	Pass		

PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks
Bond Strength Data Assembly	Wire Pull (> 4.00 grams)	M2011	30 (0) Wires	0/30	Pass	
	Bond Shear (>18.00 grams)	JESD22- B116	30 (0) bonds	0/30	Pass	