

STTC soldering tip cartridges are for use with the MX and the STSS soldering/rework hand-pieces only. They cannot be used with the SP systems, the Talon[®] or desoldering hand-pieces.

STTC-X36* Chisel 30°.10" (2.5mm) For medium to heavy load joints requiring extra reach. STTC-X37* Chisel 30° .07"(1.78mm) For a wide variety of tasks. If you are choosing the first tip for your Metcal system, the STTC-037 is ideal. STTC-X38* Chisel 30°.06" (1.5mm) A finer version of the STTC-037. Ideal for medium to light throughhole and general surface mount touch-up. STTC-X25 Chisel 30° .04" (1.0mm) 9.1mm Good for a variety of light soldering tasks. Looking for a surface mount touch-up tip? The STTC-025 should be your first choice. STTC-X07 Conical Sharp .04" (1.0mm) 16.7mm General-purpose SMT and through-hole tip when access is limited. STTC-X22 Conical Sharp .016" (0.4mm) - .33" -8.4mm Sharp tip cartridges for soldering SMT components or fine wire applications (not for general through-hole tasks). Conical Sharp .016" (0.4mm) STTC-X06 13.7mm For limited access SMT rework. STTC-X40 Sharp Bent 30° .016" (0.4mm) Tip for soldering SMT components. The bend makes it much .63" 16.0mm easier to work on small circuits and PLCCs. STTC-X45 Bevel 60° .016" (0.4mm) - .58" -14.7mm page .016 An extended length fine tip for surface mount or fine wire 07 applications (not for general through-hole tasks).

FREQUENTLY USED TIP CARTRIDGES

For Lead Free STTC Power tip enhancements, please see page 20.

500 SERIES X=5 600 SERIES X=0 700 SERIES X=1 800 SERIES X=8, WHEN FOLLOWED BY AN *

















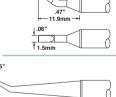


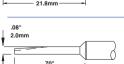
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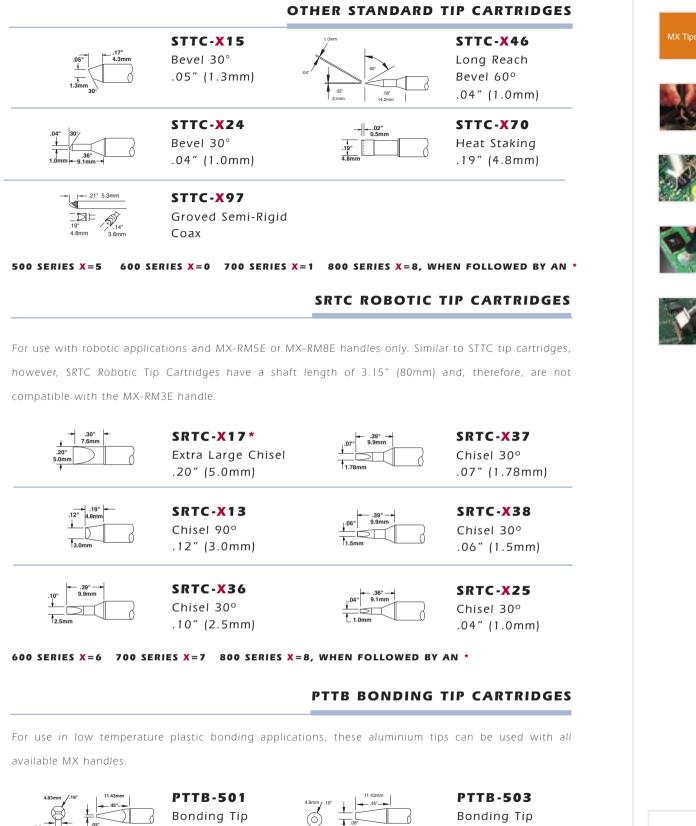
	0	THER STANDARD TIP	CARIKIDGES
	STTC-X17* Extra Large Chisel .20" (5.0mm)	.07" 1.78mm	STTC-X02 Conical Sharp .07" (1.78mm)
45"	STTC-X65 Large Chisel .20" (5.0mm)	.04* 53*	STTC-X01 Conical Sharp .04" (1.0mm)
.15° 3.8mm	STTC-X20 Long Reach Chisel 12° .15″ (3.8mm)	.04" 9.9mm 1.0mm	STTC-X31 Conical Sharp .04" (1.0mm)
<u>i</u> →34*→ 8.6mm 3.0mm	STTC-X03* Chisel 90° .12″ (3.0mm)	.02" 15.2mm 15.2mm 10.5mm	STTC-X43 Conical Sharp .02″ (0.5mm)
12" 4.8mm 13.0mm	STTC-X13 Chisel 90° .12″ (3.0mm)		STTC-X12 Conical .08″ (2.03mm)
10" - 39" - 9.9mm 12.5mm	STTC-X33 Chisel 90° .10″ (2.5mm)	.02" <u>1</u> 0.5mm	STTC-X11 Conical .02″ (0.5mm)
.07" 10.9mm 11.9mm 11.78mm	STTC-X04 Chisel 90° .07″ (1.78mm)		STTC-X16 Conical .02″ (0.5mm)
.63° .63° 16.0mm 1.0mm 1.78mm	STTC-X42 Long Reach Chisel 60° .07″ (1.78mm)	0.5mm	STTC-X44 Sharp Bent 30° .02″ (0.5mm)
.07* +- 9.9mm +-1 1.78mm	STTC-X98 Chisel Bent 30° .07″ (1.78mm)	0.4mm +-7.9mm +	STTC-X26 Sharp Bent 30° .016″ (0.4mm)
47" -11.9mm	STTC-X99 Chisel Bent 30° .06″ (1.5mm)	4.7mm <u>i</u> .08° 12.03mm	STTC-X14 Bevel 45° .08″ (2.03mm)
-05" 1.3mm 	STTC-X41 Chisel 30° .05″ (1.3mm)	07* + 1.78mm → -9.9mm →	STTC-X35 Bevel 30° .07″ (1.78mm)
↓ 2.0mm 2.0mm ↓	STTC-X83 Conical Grooved .08″ (2.0mm)	1.78mm 14.2mm	STTC-X47 Bevel 60° .07″ (1.78mm)
	STTC-X32 Conical Sharp .07″ (1.78mm)	.07" 11.7mm 1.78mm 30°	STTC-X05 Bevel 30° .07″ (1.78mm)

OTHER STANDARD TIP CARTRIDGES









PTTB-502

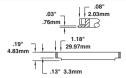
Bonding Tip

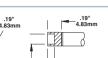
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PTTB-504

Bonding Tip

OTHER SPECIALITY TIP CARTRIDGES





SMTC-<mark>X</mark>98**

SMT Connector 28 Pin

SMTC-X100 Micro XMT Small Package Co-Axial Tip

500 SERIES X = 5 600 SERIES X = 0 700 SERIES X = 1

**=NOT AVAILABLE FOR 500 OR 800 SERIES





800 SERIES X = 8

SMTC-X136** Hot Plate .425" sq. (10.8mm sq.)





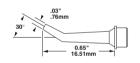


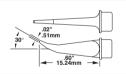


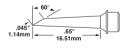
Microfine Rework Tip Cartridges

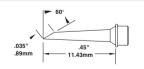
The Microfine rework tip cartridge series is designed for reworking 0201 and 0402 or microfine components in tight spaces with the help of a microscope. This series includes tips that can be used to remove 0402 and 0201 components from the topside approach or can also be used for multi-lead drag soldering on micro PLCC and QFP components with access problems. Depending on your application, one of these tips will meet your micro component rework needs.

micro chip capacitors/components.











SMTC-X171

SMTC-X172

SMTC-X174

spots.

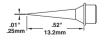
or solder bridge clean-up.

Micro-hoof tip designed with a smaller surface area than the minihoof for drag soldering of small/micro leaded components.

Use to remove 0201 and 0402 components from a "topside" angle. This design increases microscope viewing when reworking/removing

Designed for fine drag soldering and point-to-point soldering. This tip increases access between components and allows for lead to lead

Long reach micro hoof tip designed with a smaller surface area than the mini-hoof for optimal drag soldering of components in tight



STTC-X90

Microfine tip designed for soldering and touch-up of micro components such as 0201s and 0402s.

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