AO1 SERIES INDUSTRIAL CONTROLS Panel cut-out ϕ 16mm



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A01 SERIES INDUSTRIAL CONTROLS Distinctive Features

The A01 Series is designed and manufactured in the united Kingdom

- pushbutton switches illuminated or not
- indicators
- 2 and 3 position keylock switches
- 2 and 3 position rotary lever switches
- emergency stop switches

with rectangular, square or round operators.

- □ Environmental protection to IP65
- Modular construction
- □ Electrical life: 50,000 cycles min.
- Screen engraving or insertable legends on request
- Approvals







A01 Series

- Panel cut-out: .630" (16mm) dia.
- 1, 2, 3 and 4 poles
- Solder lug/quick connect terminals
- Contacts: silver, gold plated
- Current/voltage rating:
 6A 250 VAC max. 10 mA 5 VAC min.
- Lamp: filament, neon or multi-chip LED



Sub-assembly

A01 SERIES INDUSTRIAL CONTROLS Specifications

ELECTRICAL SPECIFICATIONS

	i	
Function:	Momentary or maintained action	
Current/voltage rating:	10 mA 5 VAC min 6 A 250 VAC max.	
Contact con	1,5mm (.059")	
Contact gap:	double break	
Initial contact resistance:	10 m max. at 1 A 4 VDC	
Insulation resistance:	$50 \text{ M}\Omega$ min.	
Dielectric strength:	750 V between open contacts	
	5KV live to accessible	
Electrical life:	50,000 cycles min.	
Insulation:	Class 2	
Lamp life:	LED: 60,000 hrs. min. to 75% relative	
	luminosity. Filament: approx 5,000 hrs.	
	Neon: approx. 10,000 hrs.	
	GENERAL SPECIFICATION	S
Mechanical life (min.):	Momentary: 1 million cycles	
	Maintained action: 100,000 cycles	
Operating force:	2,5N - 10N depending on switch element fitted	
Operating temperature:	-20°C to +55°C	
Solder heat resistance:		
(IEC 68-2-20Tb, method 2):	350°C, 5 seconds	
Operating humidity:	Up to 95% RH	
Degree of environmental		
protection (IEC 529)	IP 65 front of panel	
	IP 40 back of panel	
	BS R1A 20	
• Lamps:	Midget grooved T1 3/4,	
	filament, multi-chip LED or neon	
Switch terminals:	Solder/quick connect 2.8mm (.110")	
• Lamp terminals:	Solder/quick connect 2.8mm (.110")	

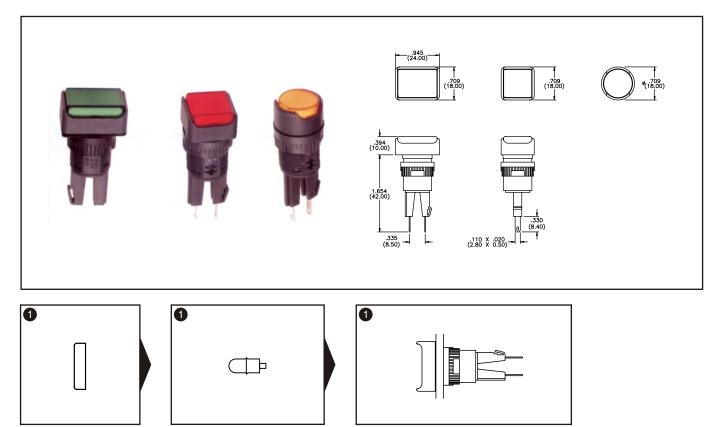
A01 SERIES

ILUMINATED OR NON ILLUMINATED PUSHBUTTON SWITCHES Panel cut-out ϕ 16mm

A pushbutton assembly requires: Screen + Lamp (if illuminated) + Operator + Switchblock Example: IP65 rectangular pushbutton, single pole, maintained, red screen and 12V red LED = 100 A0161B, A0142M1, A0101X and A0151B .472 (12.00) -.236 (6.00) TYP. 709 (18.00) .30 (7 .335 (8.50) .945 (24.00)[–] .945 (24.00) .236 ł .394 (10.00) .709 (18.00) 1.654 (42.00) ΠŢŢ 1.122 (28.50) Ы ¢.709 (18.00) .110 X .020 (18.00) (2.80 X 0.50) 0 Ы lo _ .709 _ (18.00) 1.209 (30.70) 4 0 2 4 Ъ SCREEN LAMP OPERATOR SWITCH BLOCK

A01 SERIES INDICATORS Panel cut-out ϕ 16mm

An indicator assembly requires: Screen + Lamp + Operator Example: IP65 rectangular indicator with red screen and 12V red LED = A0161B, A0142M1 and A0171



SCREEN

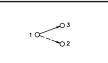
LAMP

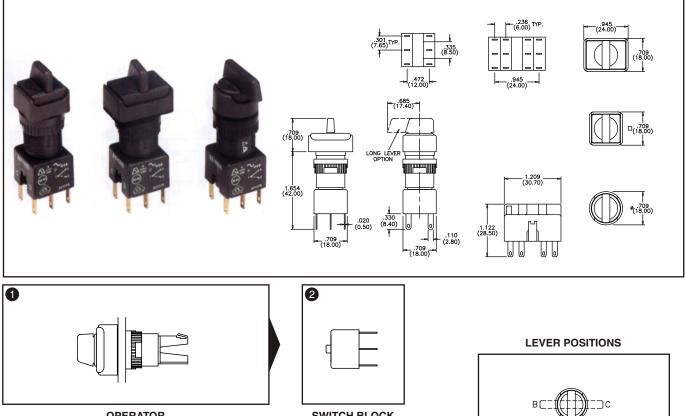
OPERATOR

A01 SERIES ROTARY LEVER SWITCHES Panel cut-out ϕ 16mm

A rotary lever switch assembly requires:

Operator + Switchblock Example: IP65 rectangular rotary switch with long lever, single pole, 2 positions maintained = A019101 and A0151B





OPERATOR

SWITCH BLOCK

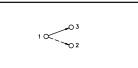
Lever rotation - 2 position switches The model numbers shown are for switches with anticlockwise lever rotation. For clockwise rotation, replace.

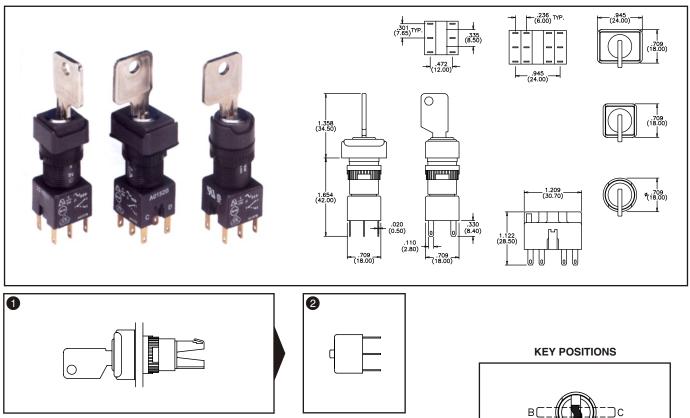
repla	ace.	
01	with	09
02	with	10
03	with	11
04	with	12

at the end of the model number.

A01 SERIES KEYLOCK SWITCHES Panel cut-out ϕ 16mm

A keylock switch assembly requires: Operator + Switchblock Example: Rectangular keylock switch, single pole, 2 positions maintained = A018101 and A0151B





OPERATOR

SWITCH BLOCK

Δ

Key rotation - 2 position switches The model numbers shown are for switches with counterclockwise key rotation. For clockwise rotation, replace:

ropiaco.				
01	with	25		
02	with	24		
03	with	27		
04	with	28		

at the end of model number.

2 standard keys are supplied. 20 key barrel types available from stock.

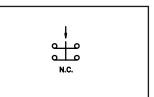
A01 SERIES

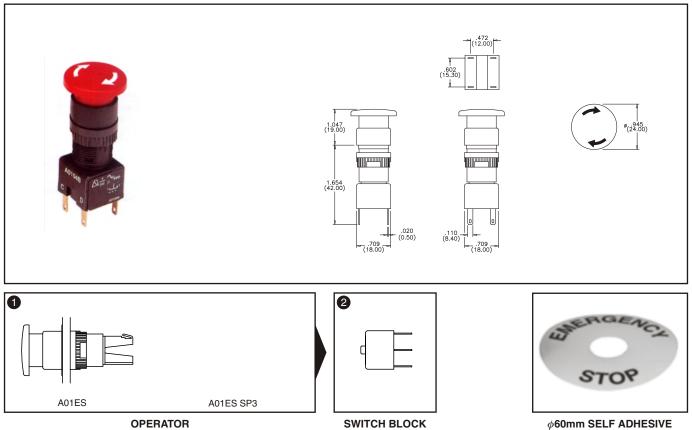
EMERGENCY STOP SWITCHES AND MUSHROOM HEAD PUSHBUTTONS Panel cut-out ϕ 16mm

• Prominent ϕ 24mm (.944) dia. red mushroom actuator

- Highly reliable positive break switch
- Push to shut switch 'off', twist to reset to 'on'

An emergency stop switch assembly requires: Operator + Switch block APPROVED TO UL1054/EN 60947

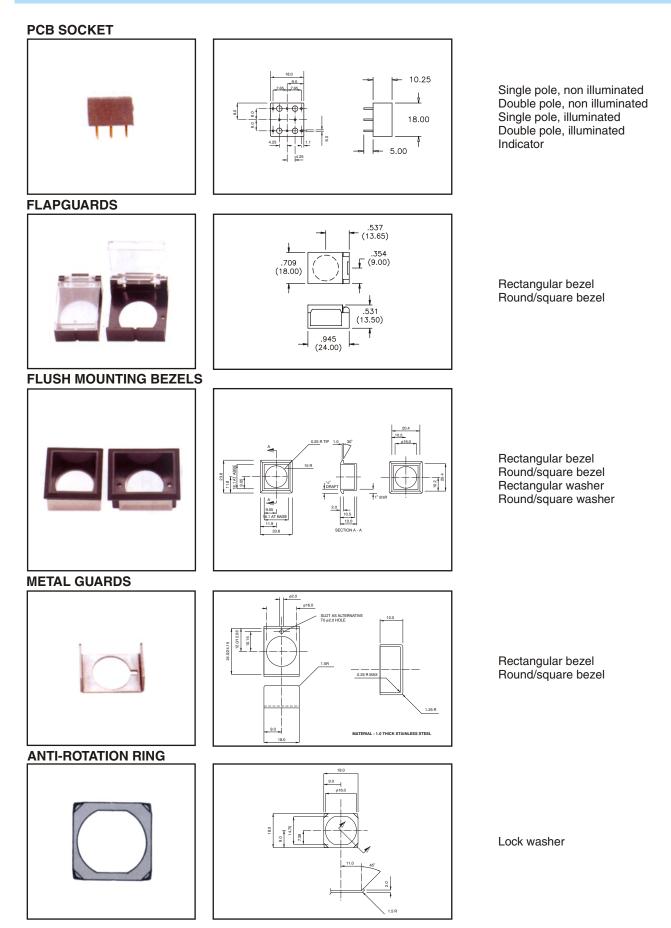




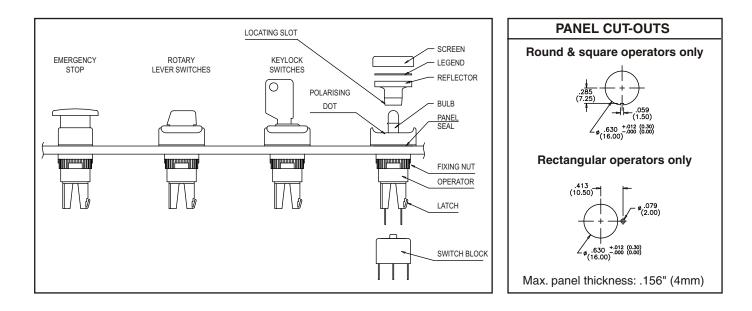
60mm SELF ADHESIVE LABEL

A01 SERIES

ACCESSORIES



A01 SERIES INDUSTRIAL CONTROLS Installation Tools



PANEL MOUNTING ASSEMBLY

- Drill/punch hole shaped as above.
- Assemble front operator through hole, fit fixing nut and tighten to d maximum torque of 0.8Nm using tool No. 30-0001.
- Wire chosen switch block as required and slide onto operator until latch engages.
- Fit bulb if required using tool No. 30-0002.
- Snap screen onto reflector assembly with legend in between if required and snap onto front operator TAKING CARE TO LINE UP THE LOCATING SLOT WITH THE POLARISING DOT, and not to damage the seal.

TO REMOVE BULB

Remove reflector/screen assembly by inserting tool No. 30-0006 between the bezel finger guard and the screen to engage the slot and pulling. Use the bulb extractor to remove the bulb.

SWITCH BLOCK

To assemble switch block to front operator, firstly, TAKE CARE TO LINE UP SWITCH BLOCK WITH FRONT OPERATOR. Once in position slide on to front operator. N.B. Ensure latch is fully engaged correctly onto the switch block.

To remove switch block, depress the latch and slide the switch block off the operator.





