



Table of Contents

PPAP Package for:

Customer Name: Newark Electronics
Customer Part Number:97C6622
(TE Connectivity Part Number):184141-1

Section A	<u>Nondisclosure Agreement</u>
Section # 1	<u>Design Records</u>
Section # 2	<u>Engineering Change Documents</u>
Section # 3	<u>Customer Engineering Approval</u>
Section # 4	<u>Design FMEA</u>
Section # 5	<u>Process Flow Diagrams</u>
Section # 6	<u>Process FMEA</u>
Section # 7	<u>Control Plan</u>
Section # 8	<u>Measurement Systems Analysis Studies</u>
Section # 9	<u>Dimensional Results</u>
Section # 10	<u>Material, Performance Test Results</u>
Section # 11	<u>Initial Process Study</u>
Section # 12	<u>Qualified Laboratory Documentation</u>
Section # 13	<u>Appearance Approval Report</u>
Section # 14	<u>Sample Product</u>
Section # 15	<u>Master Sample</u>
Section # 16	<u>Checking Aids</u>
Section # 17	<u>Records Of Compliance With Customer-Specific Requirements</u>
Section # 18	<u>Part Submission Warrant</u>
Section # 18a	<u>Bulk Material Requirements</u>



Nondisclosure Agreement

If a nondisclosure agreement has been reached with your company, it will be included on the following page(s). Please review the terms of this agreement to ensure that further actions associated with information contained within this PPAP package do not violate these terms.

If a nondisclosure agreement HAS NOT been reached, certain documents deemed confidential by TE Connectivity will not be included in this PPAP package. These documents include but are not limited to the Design FMEA, the Process Flow Diagram, the Process FMEA and the Control Plan. These documents can be reviewed by you company but cannot be retained.



Section 1

Design Records

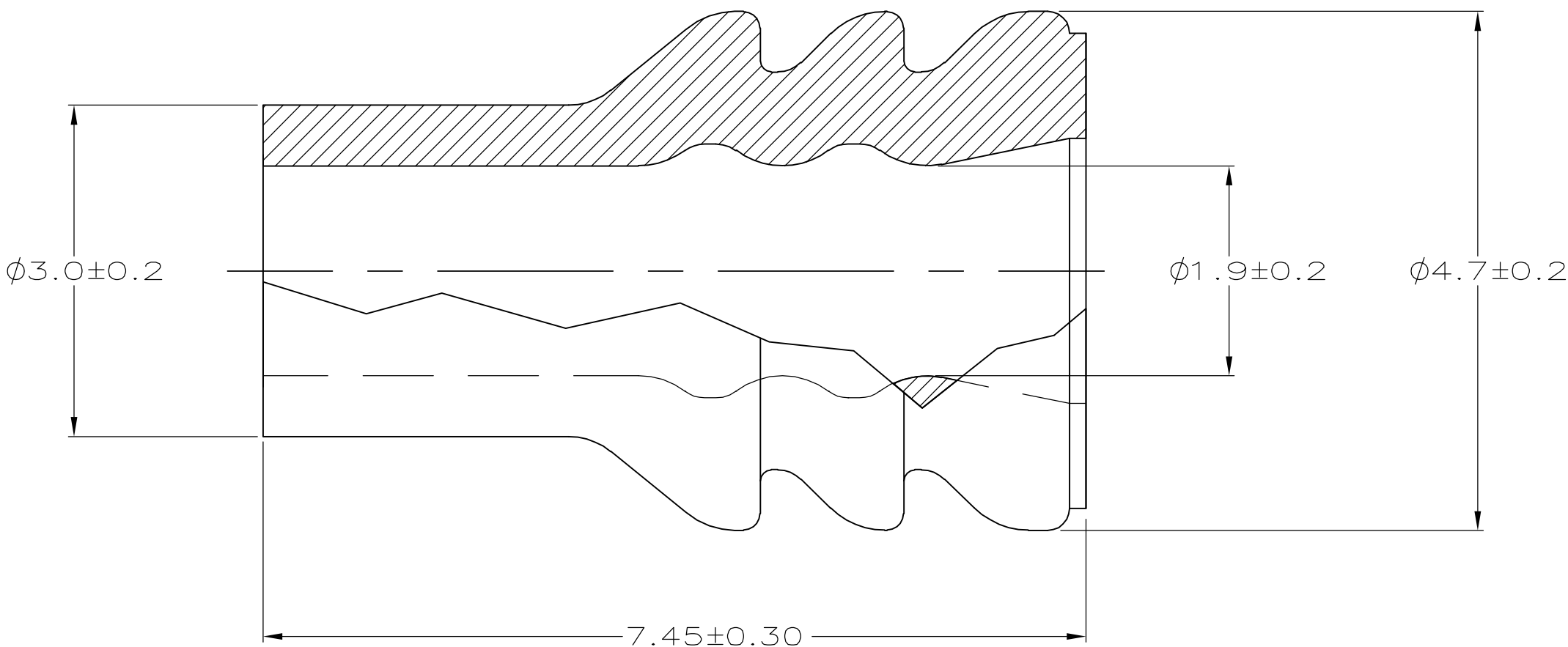
4

3

2

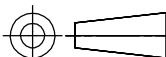
1

LOC	DIST	REVISIONS				
GE	00	P	LTR	DESCRIPTION	DATE	APVD
			B1	REVISED PER ECR-05-015256	07DEC2005	DR



1. FOR INSULATION $\phi 2.2$ TO $\phi 2.7$.
2. PART NUMBER 184141-2 IS RESTRICTED TO LEAR, CHIHUAHUA AND HONDURAS. SEE RESTRICTED CUSTOMER DRAWING 184141-2 FOR PART DESCRIPTION.

2	184141-2
	184141-1
	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KD LYTLE 6/30/95	tyco Electronics		Tyco Electronics Corporation		
		CHK JP KUNKLE 7/12/95			Harrisburg, PA 17105-3608		
DIMENSIONS: mm	<div>TOLERANCES UNLESS OTHERWISE SPECIFIED:</div> <div>0 PLC ± - 1 PLC ± - 2 PLC ± 0.15 3 PLC ± - 4 PLC ± - ANGLES ± 1°</div>	APVD JP KUNKLE 7/12/95	NAME WIRE SEAL, SSC				
		PRODUCT SPEC —					
		APPLICATION SPEC —					
MATERIAL		FINISH	WEIGHT —	SIZE A3	CAGE CODE 00779	DRAWING NO C-184141	RESTRICTED TO —
SILICONE RUBBER CONTAINS 5% OIL		COLOR: PURPLE	CUSTOMER DRAWING			SCALE 20:1	SHEET 1 OF 1



Section 2

Engineering Change Documents



Product Change Notification

Current Date: 03-Aug-2020

TE Connectivity

Product Change Notification: P-19-018058

PCN Date: 08-OCT-19

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Multiple Part numbers. Phase 1. Americas Footprint Optimization

Description of Changes

We hereby inform you about a transfer of tools and/or processes to further improve our Supply Chain towards our customers. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The receiving manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. These moves will be validated not to affect product fit, form and function, tool geometry, quality performance or the quality management system TE will uphold our responsibility to internally validate and approve these tools among appropriate first article dimensional and capability analysis, comparative 2-sample T-tests before and after moves, before and after CT scans where needed, and PV testing as defined by TE product engineering. TE is willing to provide any such validation data to our customers as our joint non-disclosure agreement statuses allow.

Reason for Changes:

These changes are part of an overall effort from TE to improve our supply chain toward our customers, to focus each plant on core products and processes, and to provide an overall better experience from TE to our customer base. A TE-internal release test based on the relevant part specifications will be executed before delivery and this notification serves to fulfill our notification requirements as prescribed by AIAG 4th edition. This change notification document accompanies a letter sent to your organization on September 13, 2019 signed by our Vice President of Sales and Marketing. Follow up conversations can occur upon request with your sales contact within 14 calendar days after receipt of this PCN. TE can share validation data with your organization upon request. If you have any questions or needs from this move, please contact your sales engineer within 15 days of receipt of this letter.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	31-DEC-2019
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1419168-1	NO		"V23542-G1506-D101"			
1-1419168-2	NO		"V23542-G1506-D102"			
1-1419168-3	NO		"V23542-G1506-D103"			
1-1419168-5	NO					
1-1438153-1	NO					
1-1438153-2	NO					
1-1438153-3	NO					
1-1438153-4	NO					
1-1438153-5	NO					
1-1438153-6	NO					
1-1438153-7	NO					
1-1438153-8	NO					
1-1456426-1	NO					
1-1456426-2	NO					
1-1456426-5	NO					
1-1456426-6	NO					
1-1456985-0	NO					
1-1670915-1	NO					
1-1670916-1	NO					
1-1670917-1	NO					
1-1718643-1	NO		"EG9733-000", "AMP-1-1718643-1"			
1-1718643-3	NO					
1-1718644-1	NO					
1-1718644-2	NO					
1-1718644-5	NO					

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1718888-1	NO					
1-1823608-1	NO					
1-1823608-4	NO					
1-1823608-5	NO					
1-1924067-1	NO					
1-1924067-2	NO					
1-1924067-3	NO					
1-1924067-4	NO					
1-1924067-5	NO					
1-1924067-6	NO					
1-1924067-9	NO					
1-2141523-4	NO					
1-2203138-1	NO					
1-2203312-1	NO					
1-2203312-2	NO					
1-2203312-3	NO					
1-2203316-1	NO					
1-2203316-2	NO					
1-2203316-3	NO					
1-2203320-1	NO					
1-2203320-2	NO					
1-2203320-3	NO					
1-2203529-2	NO					
1-2203529-5	NO					
1-2203663-0	NO					
1-2203663-4	NO					
1-2203663-6	NO					
1-2203663-7	NO					
1-2203769-1	NO					
1-2203769-2	NO					
1-2203769-3	NO					
1-2203771-1	NO					
1-2203771-3	NO					
1-2203773-1	NO					
1-2203773-2	NO					
1-2288986-1	NO					
1-2291436-1	NO					
1-2296694-1	NO					
1-2296694-2	NO					
1-2296694-3	NO					
1-2296695-1	NO					
1-2296695-2	NO					
1-2296695-3	NO					
1-2296695-4	NO					
1-2296696-1	NO					
1-2296696-2	NO					
1-2296696-3	NO					
1-2296696-6	NO					
1-2296696-7	NO					
1-2296702-1	NO					
1-2296702-2	NO					
1-2296704-1	NO					
1-2296704-2	NO					
1-2296704-3	NO					
1-2297114-1	NO					
1-2299071-1	NO					
1-2304514-1	NO					
1-2304514-2	NO					
1326942-1	NO					
1326942-2	NO					
1326942-3	NO					
1326942-4	NO					
1326942-7	NO					
1419168-7	NO		"V23542-G1506-A101"			

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1438153-1	NO					
1438153-4	NO					
1438153-5	NO					
1438153-6	NO					
1438153-8	NO					
1456983-1	NO					
1456983-2	NO					
1456983-3	NO					
1456983-4	NO					
1456983-5	NO					
1456983-7	NO					
1456985-1	NO					
1456985-2	NO					
1456985-3	NO					
1456985-4	NO					
1456985-5	NO					
1456985-6	NO					
1456985-7	NO					
1456985-9	NO					
1488651-1	NO					
1488991-1	NO					
1488991-2	NO					
1488991-3	NO					
1488991-4	NO					
1488991-5	NO					
1488991-6	NO					
1488991-8	NO					
1488992-5	NO					
1488992-6	NO					
1587719-1	NO					
1670117-1	NO					
1732145-1	NO					
184139-1	NO					
184140-1	NO					
184141-1	NO					
1924311-1	NO					
1924957-2	NO					
2-1438153-1	NO					
2-1670917-1	NO					
2-1718643-1	NO					
2-1718643-2	NO					
2-1718644-1	NO					
2-1718644-2	NO					
2-1823608-1	NO					
2-1823608-4	NO					
2-1823608-5	NO					
2-1924067-0	NO					
2-2203663-6	NO					
2-2203663-8	NO					
2-2203663-9	NO					
2098204-2	NO					
2098541-1	NO					
2098541-2	NO					
2098541-5	NO					
2098541-6	NO					
2098546-1	NO					
2098557-1	NO					
2098557-4	NO					
2098557-7	NO					
2098641-1	NO					
2098641-5	NO					
2098641-6	NO					
2098641-7	NO					
2138041-1	NO					

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2138041-2	NO					
2138042-3	NO					
2138042-6	NO					
2203109-1	NO					
2203109-2	NO					
2203109-6	NO					
2203109-7	NO					
2203332-1	NO					
2203663-5	NO					
2203663-6	NO					
2203663-7	NO					
2203769-1	NO					
2203771-1	NO					
2203773-1	NO					
2203773-2	NO					
2203773-7	NO					
2296694-1	NO					
2296694-2	NO					
2296695-1	NO					
2296695-2	NO					
2296695-4	NO					
2296698-1	NO					
2296698-2	NO					
2296700-3	NO					
2296700-6	NO					
2296702-1	NO					
2300498-1	NO					
2300498-2	NO					
2300498-6	NO					
2300498-7	NO					
2304514-1	NO					
2304514-2	NO					
3-2203663-1	NO					
3-2203663-3	NO					
3-2203663-5	NO					
4-1456426-1	NO					
4-1456426-2	NO					
4-1488991-1	NO					
4-1488991-2	NO					
4-1924067-1	NO					
4-1924067-2	NO					
4-2098541-1	NO					
4-2098541-2	NO					
4-2098557-1	NO					
4-2098641-1	NO					
4-2098641-2	NO					
4-2203663-4	NO					
4-2203663-5	NO					
4-2203663-6	NO					
4-2272003-1	NO					
4-2272003-2	NO					
4-2272003-3	NO					
4-2272003-4	NO					
4-2272003-5	NO					
4-2272004-1	NO					
4-2272004-2	NO					
4-2272005-1	NO					
4-2272005-2	NO					
5-2203663-3	NO					
5-2203663-7	NO					
6-2203663-6	NO					
6-2203663-7	NO					
6-2203663-8	NO					

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
828904-1	NO		"CF0547-000", "AMP-0-0828904-1", "80.264.00", "8202609390", "8202611101"			
828904-2	NO					
828922-1	NO		"EG9737-000", "AMP-0-0828922-1", "80.263.00", "820A-37376"			
963530-1	NO		"1072609867", "820P-37717", "820P-37904", "43119-000"			
963531-1	NO		"1072607258"			
964972-1	NO					
967067-1	NO		"0-0967067-1", "EG9740-000", "AMP-0-0967067-1"			
967067-2	NO					



Section 3

Customer Engineering Approval



Not Applicable



Section 4

Design FMEA

See Section A for nondisclosure conditions.

The Design FMEA, if included, is a Class II confidential document belonging to TE Connectivity. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



Section 5

Process Flow Diagram

See Section A for nondisclosure conditions.

The Process Flow Diagram, if included, is a Class II confidential document belonging to TE Connectivity. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



Section 6

Process FMEA

See Section A for nondisclosure conditions.

The Process FMEA, if included, is a Class II confidential document belonging to TE Connectivity. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



Section 7

Control Plan

See Section A for nondisclosure conditions.

The Control Plan, if included, is a Class II confidential document belonging to TE Connectivity. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.

The Control Plan documents contain proprietary information. These documents can be reviewed upon visit to TE Pegg Road facility.”



Section 8

Measurement System Analysis

GAGE REPEATABILITY AND REPRODUCIBILITY DATA SHEET ANOVA METHOD

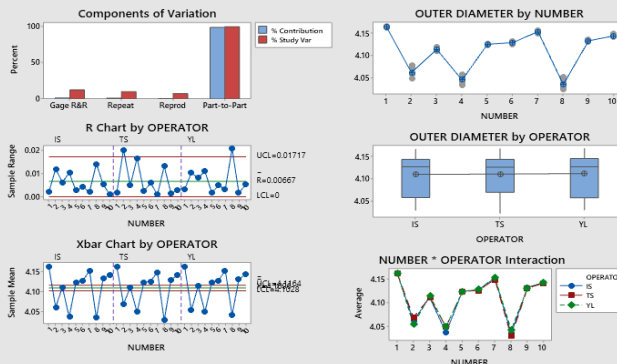
Part Number: M188837 - 184141-1		Gage Name: CMM		Appraiser A: Y. Ladnovs		COMMENTS: Gage Repeatability and Reproducibility was done on part # 967067-2 mold # M1046920
Part Name: Wire Seal, SSC		Gage Number: QC-010-00086		Appraiser B: T. Scott		
Characteristic: OUTER DIAMETER		Specification: 4.10 4.20		Gage Type: Micru-Vu Excel 502		
Appraiser C: I. Sayin		Appraisers: 3		Date Performed: 10/9/2019		
Characteristic Classification: Critical		Trials: 3		Parts: 10		

OPERATOR	SAMPLE #	OUTER DIAMETER
YL	1	4.16
YL	2	4.06
YL	3	4.12
YL	4	4.05
YL	5	4.12
YL	6	4.13
YL	7	4.15
YL	8	4.05
YL	9	4.13
YL	10	4.14
YL	1	4.16
YL	2	4.06
YL	3	4.12
YL	4	4.05
YL	5	4.12
YL	6	4.13
YL	7	4.15
YL	8	4.03
YL	9	4.13
YL	10	4.15
YL	1	4.17
YL	2	4.05
YL	3	4.11
YL	4	4.06
YL	5	4.12
YL	6	4.13
YL	7	4.16
YL	8	4.05
YL	9	4.13
YL	10	4.14
TS	1	4.16
TS	2	4.08
TS	3	4.11
TS	4	4.04
TS	5	4.13
TS	6	4.13
TS	7	4.15
TS	8	4.04
TS	9	4.13
TS	10	4.14
TS	1	4.16
TS	2	4.06
TS	3	4.11
TS	4	4.05
TS	5	4.12
TS	6	4.12
TS	7	4.15
TS	8	4.02
TS	9	4.13
TS	10	4.14
TS	1	4.17
TS	2	4.07
TS	3	4.11
TS	4	4.06
TS	5	4.12
TS	6	4.13
TS	7	4.15
TS	8	4.03
TS	9	4.13
TS	10	4.14
IS	1	4.16
IS	2	4.07
IS	3	4.12
IS	4	4.04
IS	5	4.12
IS	6	4.13
IS	7	4.15
IS	8	4.04
IS	9	4.13
IS	10	4.14
IS	1	4.16
IS	2	4.06
IS	3	4.11
IS	4	4.03
IS	5	4.13
IS	6	4.13
IS	7	4.15
IS	8	4.03
IS	9	4.14
IS	10	4.14
IS	1	4.16
IS	2	4.06
IS	3	4.11
IS	4	4.03
IS	5	4.13
IS	6	4.13
IS	7	4.15
IS	8	4.03
IS	9	4.13
IS	10	4.14

Gage R&R (ANOVA) Report for OUTER DIAMETER

Gage name: Gage R&R OD
Date of study: 10/09/2019

Reported by: Yuri L.
Tolerance: 0.05
Misc:



Gage R&R

Variance Components

Source	VarComp	%Contribution (of VarComp)
Total Gage R&R	0.0000334	1.57
Repeatability	0.0000219	1.03
Reproducibility	0.0000115	0.54
OPERATOR	0.0000000	0.00
OPERATOR*NUMBER	0.0000115	0.54
Part-To-Part	0.0020914	98.43
Total Variation	0.0021248	100.00

Gage Evaluation

Source	StdDev (SD)	Study Var (6 × SD)	%Study Var (%SV)
Total Gage R&R	0.0057754	0.034652	12.53
Repeatability	0.0046756	0.028053	10.14
Reproducibility	0.0033903	0.020342	7.35
OPERATOR	0.0000000	0.000000	0.00
OPERATOR*NUMBER	0.0033903	0.020342	7.35
Part-To-Part	0.0457319	0.274392	99.21
Total Variation	0.0460952	0.276571	100.00

Number of Distinct Categories = 11

Section 9

Dimensional Results

Not Applicable



Section 10

Material, Performance Test Results

Part Submission Warrant

Part Name <u>Wire Seal, SSC</u>		Cust. Part Number <u>M188837 - 184141-1</u>	
Shown on Drawing Number <u>M188837 - 184141-1</u>		Org. Part Number <u>N/A</u>	
Engineering Change Level <u>B2</u>		Dated <u>12/7/2005</u>	
Additional Engineering Changes <u>-</u>		Dated <u>-</u>	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input type="checkbox"/> No		Purchase Order No. <u>270827349</u> Weight (kg) <u>0.0670</u>	
Visual Standard Number <u>-</u> Checking Aid Revision Level <u>-</u>		Dated <u>-</u>	

ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION
SIMTEC Silicone Parts	TE CONNECTIVITY
DUNS: 08-546-6782	Customer Name/Division
Supplier Name & Supplier/Vendor Code	
9658 Premier Parkway	Angulo Arantxa
Street Address	Buyer/Buyer Code
Miramar FL 33025 USA	AUTOMOTIVE
City Region Postal Code Country	Application

MATERIALS REPORTING

Has customer-required Substances of Concern information been reported? ☐ Yes ☐ No

Submitted by IMDS or other customer format: 184141-1
925514428/0.01

Are polymeric parts identified with appropriate ISO marking codes? ☐ Yes ☒ No ☒ n/a

REASON FOR SUBMISSION (Check at least one)

<input type="checkbox"/> Initial submission	<input type="checkbox"/> Change to Optional Construction or Material
<input type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Sub-Supplier or Material Source Change
<input checked="" type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional	<input type="checkbox"/> Change in Part Processing
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts produced at Additional Location
<input type="checkbox"/> Tooling Inactive > than 1 year	<input type="checkbox"/> Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

☐ Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.

☐ Level 2 - Warrant with product samples and limited supporting data submitted to customer.

☐ Level 3 - Warrant with product samples and complete supporting data submitted to customer.

☒ Level 4 - Warrant and other requirements as defined by customer.

☐ Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for ☒ dimensional measurements ☒ material and functional tests ☐ appearance criteria ☒ statistical process package

These results meet all design record requirements: ☒ Yes ☐ NO (If "NO" - Explanation Required)

Mold / Cavity / Production Process TL-010-00006/TL-020-00004/TL-030-00004 / 128 / FG-010-00004

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 61,440 Parts per 4 Hour(s)

I also certify that documented evidence of such compliance is on file and available for your review. I have noted any deviation from this declaration below.

EXPLANATION/COMMENTS: N/A

Is each Customer Tool properly tagged and numbered? ☐ Yes ☐ No ☐ n/a

Organization Authorized Signature [Signature] Date 6/3/2020

Print Name Ulas Sevim Phone No. 954 656 4212 Fax No. 608 663 4554

Title VP Quality E-mail ulas.sevim@simtec-silicone.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: ☒ Approved ☐ Rejected ☐ Other

Customer Signature [Signature] Date 6/8/2020

Print Name Vishal Shinde Customer Tracking Number (optional)

Production Part Approval Material Test Results

ORGANIZATION:	SIMTEC Silicone Parts	PART NUMBER:	M188837 - 184141-1
PREPARED BY:	K. Palma	PART NAME:	Wire Seal, SSC
MATERIAL SUPPLIER(S):	COMMENTS:	REVISION LEVEL:	B2
Wacker	Elastosil LR 3088/40 NM		
DTI	DTCOLOR K-79324		

WACKER

Certificate of Analysis

Sintec Silicone Parts LLC
9658 Premier Pkwy
Miramar FL 33025

Date of delivery: 02/18/2020
Requisition No: 95242 /
Order No: 10826193 / 000002 / 01/28/2020
Delivery note: 26812856
Date of requisition: 01/28/2020
Customer No.: 25009889
Fax: 6086634554
Customer material: PL-010-00001A

ELASTOSIL® LR 3088/40 NM A US

date of issue: 02/17/2020

Material	60064190	Batch	404577	NET	380.000 kg (837.757 LBS)	Date of manufacture	01/30/2020	Best use before end	07/28/2020
Technical data									
				Test method/Inspection condition	Unit	Measured value	Lower limit	Upper limit	
DUROMETER A/B-BLEND NPB				1110	nunit	40	35	45	
TENSILE A/B-BLEND NPB PSI				1160	psi	1003	871	-	
ELONGATION A/B-BLEND NPB				1160	%	563	400	-	
TEAR-B A/B-BLEND NPB PPI				1160	lb/in	146	100	-	
SPECIFIC GRAVITY				1154	nunit	1.12	1.10	1.16	
CURE INITIATION TEMPERATURE				1359	°C	118.9	114.0	124.0	
COMPRESSION SET 22/350 A/B NPB				1114	%	9	0	35	

Wacker Chemical Corporation, Adrian/MI
Quality Management, John Postema
Telefax: +1 (517) 266-8012

This certificate was issued by machine and is valid without a signature.

This data does not absolve the purchaser from checking the quality of all supplies immediately on receipt, particularly regarding the possible influences of transport and intermediate storage conditions over which we have no control.
All sales of this product shall be subject to our General Conditions of Sale.

Page 3 of 6

WACKER

Certificate of Analysis

Sintec Silicone Parts LLC
9658 Premier Pkwy
Miramar FL 33025

Date of delivery: 02/18/2020
Requisition No: 95242 /
Order No: 10826193 / 000003 / 01/28/2020
Delivery note: 26812856
Date of requisition: 01/28/2020
Customer No.: 25009889
Fax: 6086634554
Customer material: PL-010-00001B

ELASTOSIL® LR 3088/40 NM B US

date of issue: 02/17/2020

Material	60064191	Batch	404577	NET	380.000 kg (837.757 LBS)	Date of manufacture	01/30/2020	Best use before end	07/28/2020
Technical data									
				Test method/Inspection condition	Unit	Measured value	Lower limit	Upper limit	
DUROMETER A/B-BLEND NPB				1110	nunit	40	35	45	
TENSILE A/B-BLEND NPB PSI				1160	psi	1003	871	-	
ELONGATION A/B-BLEND NPB				1160	%	563	400	-	
TEAR-B A/B-BLEND NPB PPI				1160	lb/in	146	100	-	
SPECIFIC GRAVITY				1154	nunit	1.12	1.10	1.16	
CURE INITIATION TEMPERATURE				1359	°C	118.9	114.0	124.0	

Wacker Chemical Corporation, Adrian/MI
Quality Management, John Postema
Telefax: +1 (517) 266-8012

This certificate was issued by machine and is valid without a signature.

This data does not absolve the purchaser from checking the quality of all supplies immediately on receipt, particularly regarding the possible influences of transport and intermediate storage conditions over which we have no control.
All sales of this product shall be subject to our General Conditions of Sale.

Page 3 of 6



Tyco
719 Pegg Road
Greensboro, NC 27409

Attn: Quality control

CERTIFICATION

Product Description DTCOLOR K-79324
Purchase Order No. 2702044929 Date 8/18/17 DOM: 8/22/17
Lot No. 20390 Code No. _____
Quantity Shipped 40 lbs Date Shipped 8/25/17
Packaging 1x40 lbs No. of Pkgs. Shipped 1 Pail

Nominal Composition

Purple Pigment
Silicone

Value

Purple Pigment
Silicone

TEST	REQUIREMENT	TEST METHOD	RESULTS
Visual Dispersion Check	Uniform Material Free from any foreign matter	DTI Test #D01	<u>Pass</u>
Form	Smooth Paste	DTI Test #D02	<u>Pass</u>
Color Comparison	Match Standard	DTI Test #D03	<u>Pass</u>

This is to certify that the above shipment has been determined to meet all DTI specification requirements at time of manufacture.

Dispersion Technology, Inc.

Yy L. Parikh
Yogesh L. Parikh
President



1885 SWARTHMORE AVENUE • P.O. BOX 300 • LAKEWOOD, NJ 08701 • (732) 364-4488 • FAX (732) 364-1018



Section 11

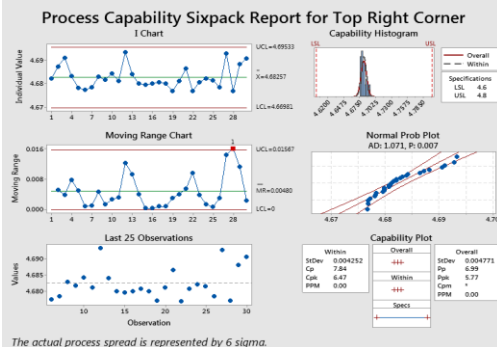
Initial Process Studies

Production Part Approval Capability Study

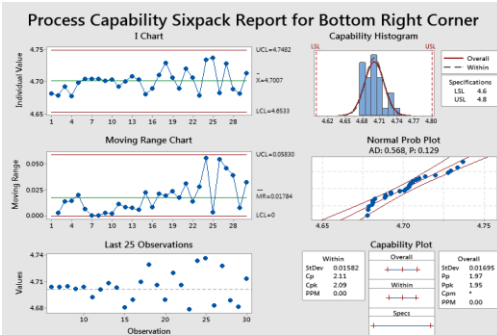
ORGANIZATION:	SIMTEC Silicone Parts	PART NUMBER:	MT188837 - 184141-1
PREPARED BY:	K. Palma	PART NAME:	Micro-Vu 502
INSPECTION FACILITY:		REVISION LEVEL:	IS2
SIMTEC Silicone Parts	COMMENTS:	TEST DEVICE:	
	Dim 22		Micro-Vu Excel 502 (CMM)

KEY
Below Tolerance
Above Tolerance

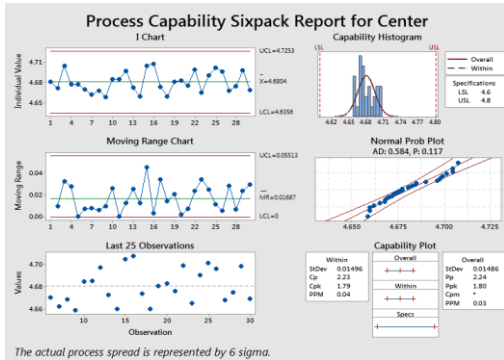
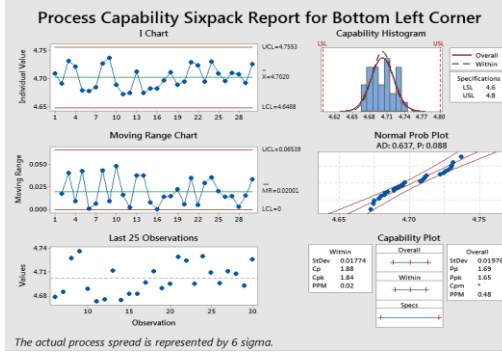
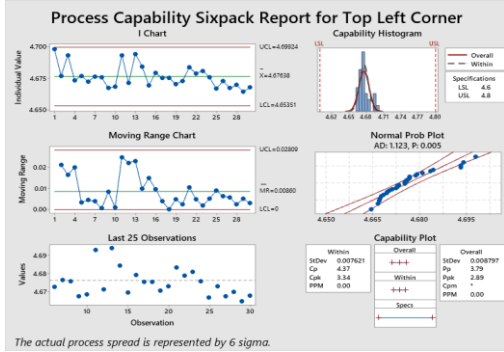
#	Top Right Corner	Top Left Corner	Bottom Left Corner	Bottom Right Corner	Center
LSL	4.60	4.60	4.60	4.60	4.60
USL	4.80	4.80	4.80	4.80	4.80
Dim	4.70	4.70	4.70	4.70	4.70
1	4.6821	4.698	4.7099	4.6812	4.6813
2	4.6872	4.6769	4.6911	4.6788	4.6718
3	4.6911	4.6933	4.7311	4.6923	4.7043
4	4.6832	4.6733	4.7219	4.6778	4.6777
5	4.6792	4.6768	4.6796	4.6978	4.6777
6	4.6773	4.6724	4.6764	4.7042	4.6907
7	4.6783	4.6763	4.6847	4.7038	4.6619
8	4.6829	4.6757	4.7276	4.7043	4.6681
9	4.6816	4.6673	4.7367	4.7015	4.6584
10	4.6843	4.6884	4.6886	4.7036	4.6845
11	4.6811	4.6932	4.6726	4.6923	4.6849
12	4.6934	4.6711	4.6748	4.7006	4.6973
13	4.684	4.6941	4.7121	4.7084	4.6723
14	4.6799	4.6843	4.6745	4.7029	4.6597
15	4.6796	4.6695	4.6823	4.6807	4.7046
16	4.6799	4.6792	4.6826	4.689	4.7075
17	4.6807	4.6752	4.6965	4.71	4.6736
18	4.6799	4.6753	4.7111	4.7295	4.6597
19	4.6769	4.6704	4.6591	4.7062	4.6905
20	4.681	4.6729	4.6951	4.689	4.6826
21	4.6865	4.6835	4.7296	4.7198	4.6757
22	4.6768	4.6788	4.7242	4.7059	4.699
23	4.6807	4.6908	4.6947	4.6781	4.665
24	4.6821	4.6757	4.7302	4.7337	4.6889
25	4.6814	4.6667	4.7096	4.737	4.7013
26	4.6784	4.673	4.6959	4.6824	4.6961
27	4.6929	4.6672	4.7108	4.7279	4.6678
28	4.6769	4.6697	4.7079	4.6886	4.6745
29	4.6882	4.6646	4.6925	4.6812	4.6982
30	4.6906	4.6677	4.7259	4.7135	4.6886



The actual process spread is represented by 6 sigma.



The actual process spread is represented by 6 sigma.



Section 12

Qualified Laboratory Documentation

MANAGEMENT SYSTEM CERTIFICATE

Certificate No.:
275742-2018-AQ-USA-ANAB

Initial date:
21 September, 2018

Valid until:
20 September, 2021

This is to certify that the management system of

Simtec Silicone Parts LLC

9658 Premier Parkway, Miramar, FL 33025

has been found to conform to quality management system standard:

ISO 9001:2015

This certificate is valid for the following Scope:

MANUFACTURE OF ELASTOMER PRODUCTS

Place and date:
Katy, TX 24 September, 2018



For the issuing office:
DNV GL - Business Assurance
1400 Ravello Drive
Katy, TX 77449

Robert Kozak
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.
ACCREDITED UNIT: DNV GL - Business Assurance, 1400 Ravello Drive, Katy, TX 77449. Tel.: 281-396-1000. www.dnvgcert.com

MANAGEMENT SYSTEM CERTIFICATE

Certificate No.: 169798-2014-AQ-USA-IATF

Valid until:

21 September, 2018 – 20 September, 2021

IATF Certificate No.: 0335158

This is to certify that the management system of

Simtec Silicone Parts LLC

9658 Premier Parkway, Miramar, FL 33025

and, if applicable, the remote support locations as mentioned in the Appendix
accompanying this Certificate

has been found to conform to quality management system standard:

IATF 16949:2016

This certificate is valid for the following Scope:

MANUFACTURE OF ELASTOMER PRODUCTS

EXCLUSIONS: 8.3 PRODUCT DESIGN

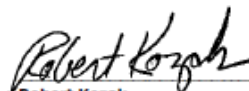
Place and date:

Katy, TX. 24 September 2018



For the issuing office:

**DNV GL - Business Assurance
Katy, TX, USA**


Robert Kozak
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV GL - Business Assurance, 1400 Ravello Drive, Katy, TX 77449. Tel.: 281-396-1000. www.dnvgicert.com

Production Part Approval CALIBRATION

Page of Pages

ORGANIZATION:	SIMTEC Silicone Parts	PART NUMBER:	M188837 - 184141-1
PREPARED BY:	K. Palma	PART NAME:	Wire Seal, SSC
INSPECTION FACILITY:	COMMENTS:	REVISION LEVEL:	B2
SIMTEC Silicone Parts			

Where possible calibration certificates include the mark of a national accreditation body. Exceptions include instruments where calibration provided is specified/limited by device manufacturer, customer calibrated devices, and internally calibrated devices. SIMTEC maintains calibration vender has ISO 17025 certification or acceptable standard.



645 NW Enterprise Drive Suite 106
Port Saint Lucie FL 34986
Tel: 772-212-7158/Fax: 772-212-7706
www.floridametrology.com



Certificate of Calibration

Certificate No. 104577

Customer Information		Calibration Information	
SIMTEC SILICONE PARTS, LLC 9658 PREMIER PARKWAY MIRAMAR, FL 33025		As Found	In Tolerance
		As Left	In Tolerance
		Calibration Date:	9/30/2019
		Next Due:	9/30/2020
		Temperature:	73 °F
		Humidity:	67 %
		Procedure:	PPCA405 PPCA101
		Purchase Order	94636
Equipment Information		Base Information	
ID Number:	SSP002	Software:	2.94.0286.08
Type:	400X500X250	Frame Grabber:	CRONOS
Description:	VISION MACHINE		
Manufacturer:	MICROVU		
Model:	EXCEL 502 UC		
Serial Number:	EC502UC01025		
Department:			

Description	Std. Nominal	Tolerance		As Found	As Left	Units
		-	+			
Largest Error	0.0000	0.0000	0.0053	0.0052	0.0018	Millimeters
Linearity	0.0000	0.0000	0.0055	0.0000	0.0000	Millimeters
	40.0000	39.9945	40.0055	40.0007	39.9995	Millimeters
	90.0000	89.9945	90.0055	90.0023	90.0003	Millimeters

"A" - Adjusted and returned in tolerance

"F" - Indicates out of tolerance result

Standards Used	I.D. Number	Last Cal.	Cal. Due
50MM GAGE BLOCK	FM03120	4/1/2019	4/1/2020
100MM GAGE BLOCK	FM05120	4/1/2019	4/1/2020
10MM GAGE BLOCK	FM05195	4/1/2019	4/1/2020
GLASS GRID 300X287	FM12312	12/31/2017	12/31/2019
TEMPERATURE PEN	FM170677321	6/8/2018	6/8/2020
TEST INDICATOR	FMIND-0003	3/29/2019	3/29/2020

Calibration Notes

Uncertainty for X, Y Linearity ("Largest Error"): +/- (1.1 + 0.004L) µm where L = nominal length in mm.

Uncertainty for Z Linearity: +/- (4.1 + 0.002L) µm where L = nominal length in mm.

Both Vision machines share the same desktop profile.

Florida Metrology LLC, certifies that the instrument listed above has been tested, calibrated (if necessary), and meets the criteria established in the associated test procedure unless otherwise noted. The standards used are traceable to the National Institute of Standards and Technology (NIST). Florida Metrology, LLC calibration and control system meets the general requirements for the competence of calibration and testing laboratories (ISO/IEC 17025-2005). This uncertainty represents an expanded uncertainty expressed at approximately 95% confidence level using coverage factor of k=2. Statements of compliance, where applicable, are based upon the test results falling within the specified limits with no reduction by the uncertainty of the measurement. The calibration interval has been specified by the customer. Any number of factors may cause the calibration to drift out of tolerance before the recommended interval has expired. This Certificate of Calibration shall not be reproduced, except in full, without the written approval of Florida Metrology, LLC

MARK CRUME

Serviced By

Mark Crume
Signature

9/30/2019

Date

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - IATF 16949:2016

This is to certify that:

TE Connectivity
Global Automotive Division
Americas North
719 Pegg Road
Greensboro
North Carolina
27409
USA

operates a Quality Management System which complies with the requirements of IATF 16949:2016 for the following scope:

Design and manufacture of electrical interconnecting devices.

For and on behalf of BSI:



Carlos Pitanga, Chief Operating Officer Assurance – Americas

BSI Certificate Number: 514458-007

IATF Number: 0338830



Certification Date: 2018-10-18

Latest Issue: 2018-10-18

Page: 1 of 3

...making excellence a habit.™

Expiry Date: 2021-10-17

This certificate remains the property of BSI and shall be returned immediately upon request.

An electronic certificate can be authenticated [online](http://www.bsigroup.com/ClientDirectory). Printed copies can be validated at www.bsigroup.com/ClientDirectory

To be read in conjunction with the scope above or the attached appendix.

Further clarifications regarding the scope of this certificate and the applicability of IATF 16949 requirements may be obtained by consulting the organization.

IATF Contracted Office: BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.

Americas Headquarters: BSI Group America Inc., 12950 Worldgate Drive, Suite 800, Herndon, VA 20170-6007 USA

A Member of the BSI Group of Companies.

Location

TE Connectivity
Global Automotive Division
Americas North
719 Pegg Road
Greensboro
North Carolina
27409
USA

Registered Activities

Design and manufacture of electrical interconnecting devices.

Including the following remote support functions:

TE Connectivity
Global Automotive Division
Americas North
3800 Reidsville Road
Winston-Salem
North Carolina
27102
USA
Supplier management, Sales, Testing, Product design

TE Connectivity
Global Automotive Division
Americas North
20 Esna Park Drive
Markham
Ontario
L3R 1E1
Canada
Testing, Product design

TE Connectivity
Global Automotive Division
Americas North
1901 Fulling Mill Road
Middletown
Pennsylvania
17057
USA
Customer service, Testing, Product design

TE Connectivity
Global Automotive Division
Americas North
900 Wilshire Boulevard
Suite 150
Troy
Michigan
48084
USA
Product design

BSI Certificate Number: 514458-007

IATF Number: 0338830



Certification Date: 2018-10-18

Latest Issue: 2018-10-18

Expiry Date: 2021-10-17

Page: 2 of 3

This certificate remains the property of BSI and shall be returned immediately upon request.

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Americas Headquarters: BSI Group America Inc., 12950 Worldgate Drive, Suite 800, Herndon, VA 20170-6007 USA

A Member of the BSI Group of Companies.

Location

Registered Activities

TE Connectivity
North Carolina Distribution Center
8000 Piedmont Triad Parkway
Greensboro
North Carolina
27409
USA
Warehousing

TE Connectivity
Global Automotive Division
Americas North
2100 Paxton Street
Harrisburg
Pennsylvania
17111
USA
Testing

TE Connectivity
3900 Reidsville Road
Winston Salem
North Carolina
27101
USA
Testing

TE Connectivity
3920 Reidsville Road
Winston Salem
North Carolina
27101
USA
Testing

Including the following extended manufacturing sites:

TE Connectivity
Global Automotive Division
Americas North
233 Burgess Road
Greensboro
North Carolina
27409
USA
Design and manufacture of electrical interconnecting devices

BSI Certificate Number: 514458-007

IATF Number: 0338830



Certification Date: 2018-10-18

Latest Issue: 2018-10-18

Expiry Date: 2021-10-17

Page: 3 of 3

This certificate remains the property of BSI and shall be returned immediately upon request.

An electronic certificate can be authenticated [online](http://www.bsigroup.com/ClientDirectory). Printed copies can be validated at www.bsigroup.com/ClientDirectory

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Americas Headquarters: BSI Group America Inc., 12950 Worldgate Drive, Suite 800, Herndon, VA 20170-6007 USA

A Member of the BSI Group of Companies.

Section 13

Appearance Approval Report

Not Applicable

Section 14

Sample Product

**Sent in separate package
(if required)**

Section 15

Master Sample

Retained at manufacturing location

Section 16

Checking Aids

Not Applicable

Section 17

Records of Compliance with Customer-Specific Requirements

MDS Report

Substances of assemblies and materials

This report is for internal Automotive industry use only. Distribution to non-Automotive clients is a violation of the Terms of Use, and is not permitted unless a written permission was given by DXC Technology. Parsing is not allowed.

1. Company and Product Name

1.1 Supplier Data

Name [ID]: **Tyco Electronics GAD [913]**
DUNS Number: **-**
Street/Postal Code: **Amperestr. 12-14**
Nat./ZipCode/City: **DE 64625 Bensheim**
Supplier Code: **-**
Contact Person: **IMDS Team (India) Engineering Services**

- Phone: **-**
- Fax No.: **-**
- E-Mail Address: **IMDS@te.com**

1.2 Product Identification

Part/Item No.: **0-0184141-1**
Description: **Wire Seal SSC.-Purple**
Report No.: **-**
Date of Report: **-**
Purchase Order No.: **-**
Bill of Delivery No.: **-**

Preliminary MDS: **No**
IMDS ID / Version: **5195935 / 10**
Node ID: **535985242**
MDS Status (Change Date): **Internally released (05/08/2015)**

MDS Report






































Substances of assemblies and materials

Materials which are subject to legal prohibitions must not be included!
Dangerous substances formed or released during use must also be declared
Please note: GADSL list for substances that require declaration

2. Characterization of the Component

Part/Item No.: 0-0184141-1
Description: Wire Seal SSC.-Purple

Report No.: -
IMDS ID / Version: 5195935 / 10
Node ID: 535985242

Tree Level	 Description  Article Name  Name  Substance name	 Part/Item No.  Item- /Mat.-No.  Material-No.  CAS No.	   IMDS ID / Version	 Quantity	   Weight [g]	   Portion [%]	   Portion (from - to) [%]	 Classif.  GADSL, SVHC	 Parts Marking  Recyclate (Indust./Consumer)  Application [ID]
1	 Wire Seal SSC.-Purple	 0-0184141-1	5195935 / 10		0.0784				 Not Applicable
└2	 VMQ	 TEC-100-1167	54383203 / 8		0.0784			 5.3	 No
└3	 Pigment portion, not to declare	 system				1	0 - 2		
└3	 VMQ	 -				99			

This is an uncontrolled copy of a document created by IMDS. End of the report.



Section 18

Part Submission Warrant

Part Submission Warrant

Part Name _____ Cust. Part Number _____

Shown on Drawing Number _____ Org. Part Number _____

Engineering Change Level _____ Dated _____

Additional Engineering Changes _____ Dated _____

Safety and/or Government Regulation Yes No Purchase Order No. _____ Weight (kg) _____

Checking Aid Number _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Organization Name and Supplier Code _____

Street Address _____

City _____ Region _____ Postal Code _____ Country _____

Customer Name/Division _____

Buyer/Buyer Code _____

Application _____

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported Yes No NA

Submitted by IMDS or other customer format _____

Are polymeric parts identified with appropriate ISO marking codes? Yes No NA

REASON FOR SUBMISSION (Check at least one)

Initial submission
Engineering Change(s)
Tooling: Transfer, Replacement, Refurbishment, or additional
Correction of Discrepancy
Tooling Inactive > than 1 year

Change to Optional Construction or Material
Sub-Supplier or Material Source Change
Change in Part Processing
Parts Produced at Additional Location
Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
Level 2 - Warrant with product samples and limited supporting data submitted to customer.
Level 3 - Warrant with product samples and complete supporting data submitted to customer.
Level 4 - Warrant and other requirements as defined by customer.
Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurement material and functional tests appearance criteria statistical process package

These results meet all design record requirements: Yes No (If "No" - Explanation Required)

Mold / Cavity / Production Process _____

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of / hours

I also certify that documented evidence of such compliance is on file and is available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS

Is each Customer Tool properly tagged and numbered? Yes No NA

Organization Authorized Signature *Pablo Guillermo Jimenez* Date _____

Print Name _____ Phone No. _____ Fax _____

Title _____ Email _____

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition : Approved Rejected Other _____

Customer Signature _____ Date _____

Print Name _____ Customer Tracking Number (optional) _____



Section 18a

Bulk Material Requirements



Not Applicable