

Amphe-Lite M3 Assembly Instruction

I. Contact Insertion

1. Use proper plastic insertion tool for corresponding contact, position wire in tip of the tool so that the tool tip presses against the contact shoulder.



2. Insert tool against contact shoulder. With firm and even pressure insert wired contact and tool tip into the center of the contact cavity.

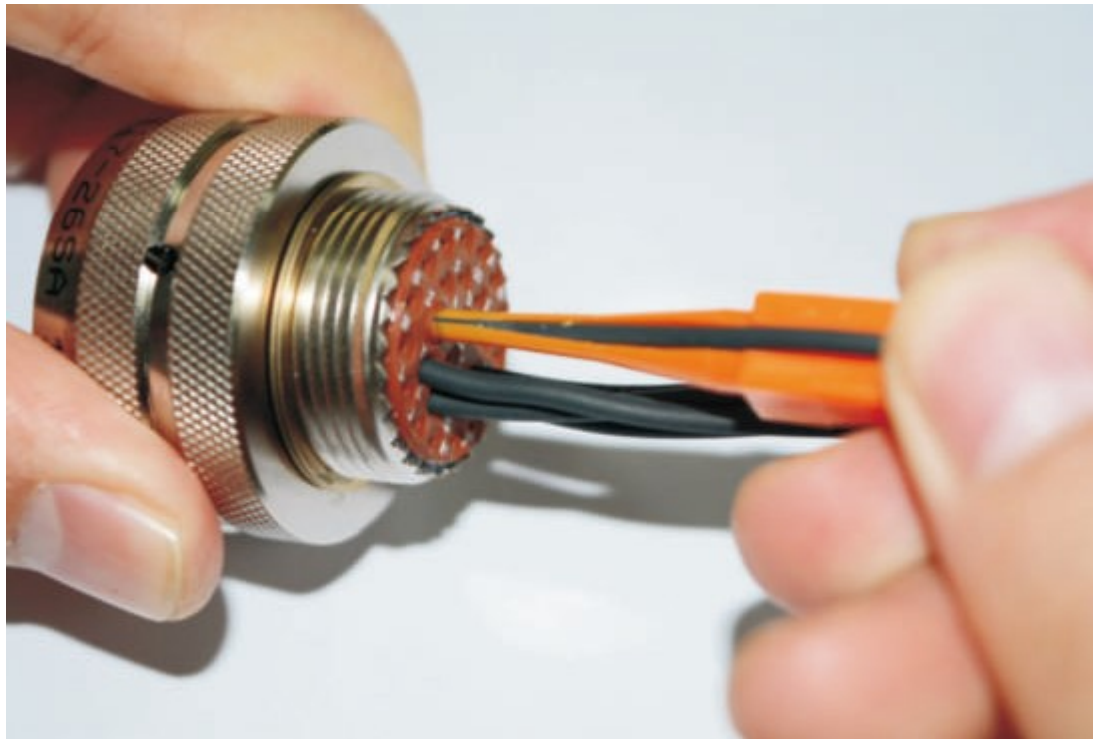


3. Press on the tool, when the contact bottoms out, a slight "click" can be heard. This signals the tines of the metal retaining clip have snapped into place behind contact shoulder.

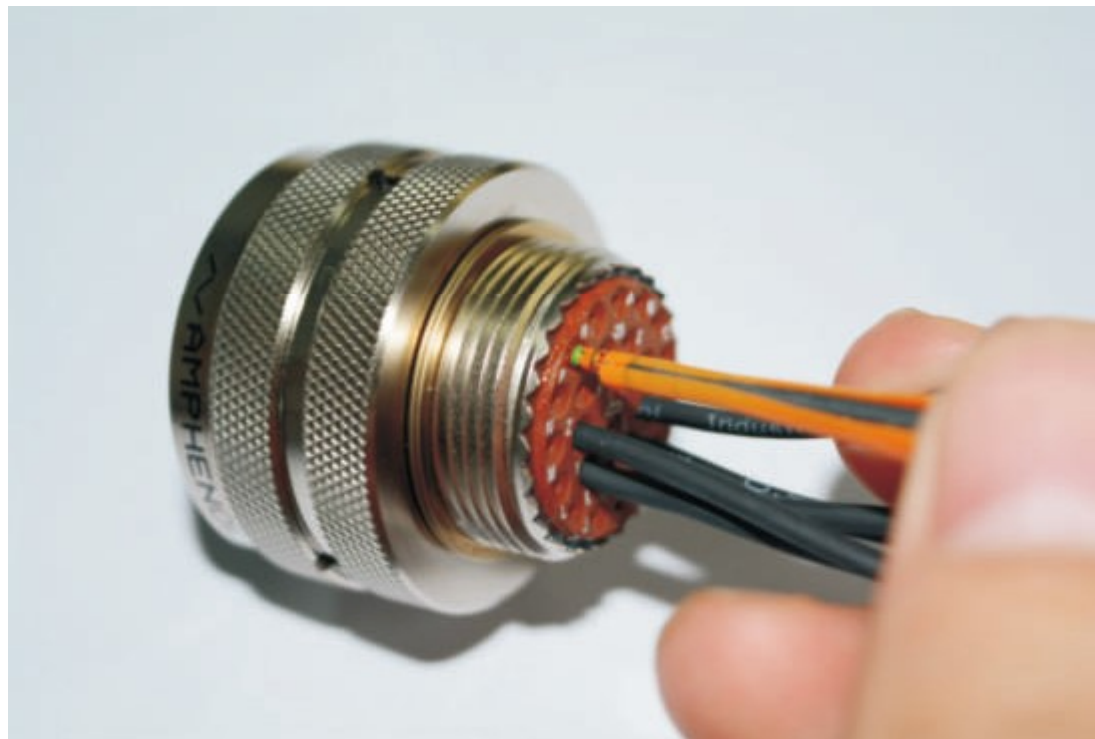


II. Contact Extraction

1. Using the plastic extraction tool with the proper color code corresponding to contact size, place wire in tool.



2. Insert tool into contact cavity until tool tip bottoms against the contact shoulder, expanding clip retaining tines.



3. Hold wire firmly in tool and extract wired contact and tool. Repeat operation for all contacts to be extracted.

