

**MULTICORE SOLDERS**

A Division of Henkel Loctite Adhesives Limited  
Health & Regulatory Affairs

**96SC RP11 Solder Creams**  
96SC RP11 4.00 EN 21.05.03

This safety data sheet has been prepared in accordance with the requirements of the Chemicals (Hazard Information and Packaging for Supply) Regulations 2002 which implement EC Directives 1999/45/EC and 2001/58/EC, and provides information relating to the safe handling and use of the product.

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**1. PRODUCT AND COMPANY IDENTIFICATION**

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<b>Product Code</b>	96SC RP11 Solder Creams
<b>Manufacturer/Supplier</b>	HLA Multicore
<b>Address</b>	Kelsey House, Wood Lane End, Hemel Hempstead, Hertfordshire, HP2 4RQ, UK
<b>Phone Number</b>	+44 (0) 1442 233233
<b>Fax Number</b>	+44 (0) 269554
<b>Emergency Phone Number</b>	+44 (0) 1442 233233

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**2. COMPOSITION/INFORMATION ON INGREDIENTS**

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**Nature** Solder creams

**Hazardous Components in Product for EC**

<b>Component Name</b>	<b>CAS</b>	<b>EINECS</b>	<b>Concentration</b>	<b>R Phrases</b>	<b>Classification</b>
Tin/Silver/Copper alloy powder	-	-	85 - 95	-	-
Rosin	8050-09-7	232-475-7	1 - 5	R43	Xi

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**3. HAZARD IDENTIFICATION**

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May cause sensitisation by skin contact. The flux fumes given off during reflow will irritate the eyes, nose and respiratory system. Prolonged or repeated exposure to flux fumes may cause an asthmatic reaction in sensitive individuals. Contact with flux residues may cause skin irritation.

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**4. FIRST AID MEASURES**

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**First Aid - Inhalation**

Remove patient to fresh air. In case of respiratory difficulty seek medical attention.

**First Aid - Skin**

Wash with plenty of soap and water. If irritation persists, seek medical advice.

**First Aid - Eyes**

Flush eyes with plenty of water for at least 15 minutes. If irritation persists seek medical attention.

**First Aid - Ingestion**

Rinse mouth with water taking care not to swallow. Do not induce vomiting or give anything to drink if the patient has difficulty swallowing. Seek medical advice.

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**5. FIRE FIGHTING MEASURES**

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Use water spray, alcohol resistant foam, dry powder or carbon dioxide. High temperatures may produce toxic fumes and vapours containing heavy metals. The flux will evolve irritating fumes. Wear self-contained breathing apparatus.

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**6. ACCIDENTAL RELEASE MEASURES**

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Avoid repeated or prolonged skin contact. Scrape up spilled material and place in sealed container for disposal.

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**7. HANDLING AND STORAGE**

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**Handling**

Use in a well ventilated area. Avoid contact with skin. Do not eat, drink or smoke during use. Wash hands after handling solder paste.

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**7. HANDLING AND STORAGE**

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**Storage**

Store in a cool, dry place in closed containers.

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Occupational exposure limits**

Rosin flux fume (as total resin acids)

MEL: 0.05 mg/m<sup>3</sup> 8h TWA.

MEL: 0.15 mg/m<sup>3</sup> 15 min.

Extraction is necessary to remove fumes evolved during reflow. Wear eye protection and plastic or rubber gloves.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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<b>Physical State</b>	Paste
<b>Colour</b>	Grey
<b>Odour</b>	Mild ethereal
<b>pH</b>	Not applicable
<b>Boiling Range/Point (°C)</b>	274 (solvent)
<b>Melting point (°C)</b>	217 (solder alloy)
<b>Flash Point (CC) (°C)</b>	>1204
<b>Specific Gravity</b>	3.80 - 5.66
<b>Solubility in Water (kg/m<sup>3</sup>)</b>	Immiscible
<b>Solubility in Acetone</b>	Partly miscible
<b>Vapour Pressure(mmHg @ 25°C)</b>	Not determined
<b>Explosion Limits (%)</b>	No data

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**10. STABILITY AND REACTIVITY**

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Stable under normal conditions. Avoid contact with strong oxidising agents. Solder alloy will react with concentrated nitric acid toxic fumes of nitrogen oxides. Toxic effects may be delayed, sudden and severe. Obtain medical attention urgently.

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**11. TOXICOLOGICAL INFORMATION**

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**Inhalation**

Product is of low volatility and should not present a risk at ambient temperatures. The flux fumes evolved during reflow will irritate the nose, throat and lungs. Repeated or prolonged exposure to flux fumes may cause an allergic affect which may lead to occupational asthma.

**Skin**

May cause sensitisation by skin contact. Solder pastes may have a degreasing action on the skin. Contact with flux residues may cause irritation and sensitisation.

**Eyes**

Contact with eyes will cause irritation.

**Ingestion**

May irritate the digestive tract and cause nausea if swallowed.

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**12. ECOLOGICAL INFORMATION**

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The product is not biodegradable.

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**13. DISPOSAL CONSIDERATIONS**

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Wherever possible unwanted solder pastes should be recycled for recovery of metal. Otherwise

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**13. DISPOSAL CONSIDERATIONS**

dispose of in accordance with local and national regulations. Incineration under controlled conditions recommended.

**14. TRANSPORT INFORMATION**

UN Number	None
AIR (IATA)	Not classified
Sea (IMO)	Not classified
Road (ADR)/Rail(RID)	Not classified

**15. REGULATORY INFORMATION**

**Contains**  
**Labelling**  
**Information**



Rosin  
Harmful

**R phrases**

R42/43 May cause sensitisation by inhalation (flux fumes) and skin contact.

**S phrases**

S23 Do not breathe fumes.  
S24 Avoid contact with skin.  
S37 Wear suitable gloves.

**Voluntary Labelling**

Not applicable.

**Hazardous Components in Product for EC**

**Component Name**

Rosin  
R43

**R Phrases**

R43  
May cause sensitisation by skin contact

**Applicable EC Directives**

Directive 98/24/EC on the protection of the health and safety of workers from the risk related to exposure to chemicals at work (Chemical Agents Directive)

**Applicable UK Legislation and guidance**

The Health and Safety at Work etc. Act 1974

The Control of Substances Hazardous to Health Regulations 2002

L5	Approved Codes of Practice to the COSHH Regulations.
EH40	Occupational Exposure Limits (revised annually)
HS G 37	An Introduction to Local Exhaust Ventilation.
HS G 61	Surveillance of People Exposed to Health Risks at Work.
HS G 97	A Step by Step Guide to the COSHH Regulations.
HS G 193	COSHH essentials: Easy steps to control chemicals.
L55	Preventing Asthma at Work: How to Control Respiratory Sensitisers.
MS24	Medical Aspects of Occupational Skin Diseases.
MS25	Medical Aspects of Occupational Asthma.
INDG 95L	Respiratory Sensitisers: A Guide for Employers.
INDG 172L	Breathe Freely - A Workers' Information Card on Respiratory Sensitisers.
INDG 248L	Solder Fume and You.
INDG 249L	Controlling Health Risks from Rosin (Colophony) Based Solder Flux Fume.
MDHS 83	Methods for the Determination of Hazardous Substances. Resin Acids in Rosin (Colophony) Solder Flux Fume.

**16. OTHER INFORMATION**

**MSDS data revised**

21 May 2003



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## 16. OTHER INFORMATION

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Prepared by:

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Multicore Solders

Further Information may be obtained from:-

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This safety data sheet was prepared in accordance with Commission Directive 2001/59/EC adapting to technical progress for the 28th time Council Directive 67/548/EEC and Commission Directive 1999/45/EC.

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