

Safety Data Sheet according to Regulation (EC) No 1907/2006

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SDS No.: 153466

V005.0

Revision: 23.04.2019 printing date: 26.11.2020

Replaces version from: 09.01.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 515 TB50ML EN/FR/NL/DE

LOCTITE 515 TB50ML EN/FR/NL/DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Anaerobic Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Category 3 Chronic hazards to the aquatic environment

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains Acrylic acid

Cumene hydroperoxide

Signal word: Warning

Hazard statement: H315 Causes skin irritation.

H319 Causes serious eye irritation. H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

Supplemental information Contains 2-Hydroxyethyl methacrylate; Acetic acid, 2-phenylhydrazide. May produce an

allergic reaction.

Precautionary statement: "***" ***For consumer use only: P101 If medical advice is needed, have product

container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and

residues in accordance with local authority requirements***

Precautionary statement: P261 Avoid breathing vapors.

Prevention P273 Avoid release to the environment.

Precautionary statement: P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Response P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	1-< 5 %	STOT SE 3 H335 Aquatic Chronic 2 H411 Aquatic Acute 1 H400 Acute Tox. 4; Inhalation H332 Acute Tox. 4; Oral H302 Flam. Liq. 3 H226 Skin Corr. 1A H314 Acute Tox. 4; Dermal H312
Cumene hydroperoxide 80-15-9	201-254-7 01-2119475796-19	1- < 3 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
2-Hydroxyethyl methacrylate 868-77-9	212-782-2 01-2119490169-29	0,1-< 1 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1-< 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2 H351
Methacrylic acid 79-41-4	201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4 H302 Acute Tox. 3 H311 Acute Tox. 4 H332 Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eve contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Ensure adequate ventilation.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet

7.3. Specific end use(s)

Anaerobic Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	20	59	Short Term Exposure Limit (STEL):		EH40 WEL
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	20	59	Short Term Exposure Limit (STEL):	1 minute Indicative OELV	IR_OEL
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid	40	140	Short Term Exposure	15 minutes	IR_OEL

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79-41-4	Limit (STEL):	
[METHACRYLIC ACID]		

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Compartment	0,0236 mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg 0,03 g/kg	others	
79-10-7 Acrylic acid Acrylic acid 79-10-7	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Acrylic acid aqua (marine water) mg/l	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Mater Mate	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Acrylic acid Sewage Common Comm	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
releases) Acrylic acid 79-10-7 Retarment plant (STP) Acrylic acid 79-10-7 alpha.,alphaDimethylbenzyl hydroperoxide 80-15-9 alpha.,alphaDimethylbenzyl hydroperoxide (freshwater) 80-15-9 alpha.,alphaDimethylbenzyl	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Acrylic acid 79-10-7 alpha.,alphaDimethylbenzyl hydroperoxide 80-15-9 alpha.,alphaDimethylbenzyl	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Teatment plant (STP) Sediment Teatment plant (STP) Sediment Teatment plant (STP) Teatment plant Teatment plant (STP) Teatment plant Teatme	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
79-10-7 (freshwater) Acrylic acid 79-10-7 (marine water) Acrylic acid 79-10-7 oral Acrylic acid 79-10-7 oral Acrylic acid 79-10-7	mg/kg 0,00236 mg/kg 1 mg/kg 0,03 g/kg		
Acrylic acid 79-10-7 alpha.,alphaDimethylbenzyl hydroperoxide 80-15-9 alpha,,alphaDimethylbenzyl hydroperoxide 80-15-9 alpha,,alpha,-Dimethylbenzyl hydroperoxide 80-15-9 alpha, alph	0,00236 mg/kg 1 mg/kg 0,03 g/kg		
79-Î0-7 (marine water) Acrylic acid 79-Î0-7 Alpha,, alpha, -Dimethylbenzyl	mg/kg 1 mg/kg 0,03 g/kg		
79-Î0-7 Acrylic acid 79-10-7 Alpha,,,alpha,-Dimethylbenzyl Alichary Air Air Air Air Air Air Aqua (freshwater) Aqua (marine	0,03 g/kg		
79-Î0-7 Acrylic acid 79-Î0-7 Acrylic acid 79-Î0-7 Acrylic acid 79-Î0-7 Acrylic acid 79-Î0-7 Alipha., alpha., Dimethylbenzyl hydroperoxide 80-Î5-9 alpha., alpha. Dimethylbenzyl hydroperoxide (marine water)			
Acrylic acid 79-10-7 Acrylic acid 79-10-7 Alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl alpha.,.alphaDimethylbenzyl aqua (marine water) alpha.,.alphaDimethylbenzyl aqua (intermittent releases) alpha.,.alphaDimethylbenzyl alpha,alphaDimethylbenzyl bydroperoxide 80-15-9 alpha,alphaDimethylbenzyl bydroperoxide (marine water)	0,03 g/kg		
Acrylic acid 79-10-7 .alpha.,.alpha.,Dimethylbenzyl hydroperoxide 80-15-9 .alpha.,.alphaDimethylbenzyl hydroperoxide (marine water)			
.alpha.,.alpha.,Dimethylbenzyl aqua 0,0031 hydroperoxide (freshwater) mg/l 80-15-9 aqua (marine 0,00031 hydroperoxide water) mg/l 80-15-9 aqua 0,031 mg/l alpha.,alphaDimethylbenzyl aqua 0,031 mg/l hydroperoxide (intermittent releases) .alpha.,alphaDimethylbenzyl Sewage 0,35 mg/l hydroperoxide treatment plant 0 80-15-9 sediment (freshwater) .alpha.,.alphaDimethylbenzyl sediment hydroperoxide (freshwater) sediment (marine water)			
hydroperoxide 80-15-9 .alpha.,.alphaDimethylbenzyl aqua (marine water) .alpha.,.alphaDimethylbenzyl aqua (marine water) .alpha.,.alphaDimethylbenzyl aqua (intermittent releases) .alpha.,.alphaDimethylbenzyl Sewage treatment plant 80-15-9 .alpha.,.alphaDimethylbenzyl sediment (freshwater) .alpha.,.alphaDimethylbenzyl sediment (freshwater) .alpha.,.alphaDimethylbenzyl sediment (marine water)			
.alpha.,.alphaDimethylbenzyl aqua (marine water) 0,00031 mg/l hydroperoxide 80-15-9 aqua (intermittent releases) 0,031 mg/l .alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9 Sewage treatment plant 0,35 mg/l .alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9 sediment (freshwater) 0,35 mg/l .alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9 sediment (freshwater) 0,35 mg/l .alpha.,.alphaDimethylbenzyl hydroperoxide (marine water) marine water)			
hydroperoxide 80-15-9 alpha.,alphaDimethylbenzyl hydroperoxide (freshwater) sediment (marine water)			
.alpha.,.alphaDimethylbenzyl aqua (intermittent releases) 0,031 mg/l .alpha.,.alphaDimethylbenzyl Sewage treatment plant 0,35 mg/l .bydroperoxide sediment (freshwater) 0,35 mg/l .alpha.,.alphaDimethylbenzyl sediment (freshwater) 0,35 mg/l .alpha.,.alphaDimethylbenzyl sediment (marine water) 0,35 mg/l			
80-15-9 releases) .alpha,,,alphaDimethylbenzyl Sewage treatment plant 80-15-9 .alpha,,,alphaDimethylbenzyl sediment (freshwater) .alpha,,,alphaDimethylbenzyl sediment (freshwater) .alpha,,,alpha,-Dimethylbenzyl sediment (marine water)			
.alpha.,alphaDimethylbenzyl Sewage treatment plant 0,35 mg/l 80-15-9 sediment (freshwater) .alpha.,.alphaDimethylbenzyl sediment (freshwater) .alpha.,.alphaDimethylbenzyl sediment (marine water)			
hydroperoxide 80-15-9 .alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9 .alpha.,.alphaDimethylbenzyl sediment (freshwater) .alpha.,.alphaDimethylbenzyl hydroperoxide (marine water)			
.alpha.,.alphaDimethylbenzyl sediment (freshwater) 80-15-9 .alpha.,.alphaDimethylbenzyl sediment (marine water)			
hydroperoxide (freshwater) 80-15-9 sediment (marine water)	0.023		
.alpha.,.alphaDimethylbenzyl sediment (marine water)	mg/kg		
	0,0023		
0U-1J-7	mg/kg		
.alpha.,.alphaDimethylbenzyl Soil	0,0029		
hydroperoxide 80-15-9	mg/kg		
2-Hydroxyethyl methacrylate aqua 0,482 mg/l			
868-77-9 (freshwater)			
2-Hydroxyethyl methacrylate aqua (marine water) 0,482 mg/l			
2-Hydroxyethyl methacrylate sewage 10 mg/l			
868-77-9 treatment plant (STP)			
2-Hydroxyethyl methacrylate aqua 1 mg/l			
868-77-9 (intermittent releases)			
2-Hydroxyethyl methacrylate sediment (freshwater)	3,79 mg/kg		
2-Hydroxyethyl methacrylate sediment (marine water)	3,79 mg/kg		
2-Hydroxyethyl methacrylate Soil	0,476		1
868-77-9	mg/kg		
2-Hydroxyethyl methacrylate Predator Predator			
Methacrylic acid aqua 0,82 mg/l (freshwater)			
Methacrylic acid aqua (marine 0,82 mg/l			
79-41-4 water)			
Methacrylic acid sewage 10 mg/l treatment plant			
(STP) Methacrylic acid aqua 0,82 mg/l			

79-41-4	(intermittent releases)			
Methacrylic acid 79-41-4	Soil		1,2 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects	exposure - local		
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m3	
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm2	
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm2	
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m3	
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m3	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure - systemic effects		1,3 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects	exposure -		
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects	Long term exposure - local		
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects	Long term exposure -		
Methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects	Long term exposure -		
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m3	
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m3	
Methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	

Biological Exposure Indices: None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance liquid

opaque purple

Odor Sharp

Odour threshold No data available / Not applicable

pH Not determined

Melting point
No data available / Not applicable
Solidification temperature
No data available / Not applicable

Initial boiling point $150 \,^{\circ}\text{C} (302 \,^{\circ}\text{F})$ Flash point $> 93,3 \,^{\circ}\text{C} (> 199.94 \,^{\circ}\text{F})$

Evaporation rate Not available.
Flammability No data available / Not applicable
Explosive limits No data available / Not applicable

Vapour pressure < 10 mm hg

(27 °C (80.6 °F))

Vapour pressure < 300 mbar

(50 °C (122 °F))

Relative vapour density: No data available / Not applicable

Density 1,1 g/cm3

()
Bulk density
No data available / Not applicable
Solubility
No data available / Not applicable

Solubility (qualitative) Slight

(Solvent: Water)

Partition coefficient: n-octanol/water No data available / Not applicable Auto-ignition temperature No data available / Not applicable

Decomposition temperature

Viscosity

No data available / Not applicable

Viscosity (kinematic)

No data available / Not applicable

No data available / Not applicable

Explosive properties

No data available / Not applicable

Oxidising properties

No data available / Not applicable

9.2. Other information

Ignition temperature Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Irritating organic vapours. Sulphur oxides nitrogen oxides carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	BASF Test
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	rat	not specified
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	rat	not specified
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	270 mg/kg	rat	not specified
Methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Acrylic acid	Acute	1.100 mg/kg		Expert judgement
79-10-7	toxicity			
	estimate			
	(ATE)			
Acrylic acid	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
79-10-7				
Cumene hydroperoxide	LD50	1.200 - 1.520		not specified
80-15-9		mg/kg		
2-Hydroxyethyl	LD50	> 5.000 mg/kg	rabbit	not specified
methacrylate				
868-77-9				
Methacrylic acid	LD50	500 - 1.000	rabbit	Dermal Toxicity Screening
79-41-4		mg/kg		

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere		Species	Method
CAS-No.	type			time		
Acrylic acid	LC50	> 5,1 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute
79-10-7						Inhalation Toxicity)
Acrylic acid	Acute	11 mg/l	vapour			Expert judgement
79-10-7	toxicity					
	estimate					
	(ATE)					
Methacrylic acid	LC50	> 3,6 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute
79-41-4						Inhalation Toxicity)

Skin corrosion/irritation:

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Acrylic acid	highly	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
79-10-7	corrosive			
Cumene hydroperoxide	corrosive		rabbit	Draize Test
80-15-9				
Methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Non corrosive to eyes according to test method OECD 438 or based on analogy to similar products tested.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test
2-Hydroxyethyl methacrylate 868-77-9	irritating		rabbit	Draize Test
Methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

${\bf Respiratory\ or\ skin\ sensitization:}$

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
Acrylic acid	not sensitising	Skin painting test	guinea pig	not specified
79-10-7				
Methacrylic acid	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
79-41-4				

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Acrylic acid 79-10-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acrylic acid 79-10-7	negative	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Methacrylic acid 79-41-4	negative	inhalation		mouse	OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Acrylic acid 79-10-7		oral: drinking water	26 (males) - 28 (females) month continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9		inhalation	102 weeks 6 hours/day, 5 days/week	rat	female	OECD Guideline 451 (Carcinogenicity Studies)
Methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F2 53 mg/l		oral: drinking water	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P >= 1.000 mg/kg NOAEL F1 >= 1.000 mg/kg	screening	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
Cumene hydroperoxide		inhalation:	6 h/d	rat	not specified
80-15-9		aerosol	5 d/w		
2-Hydroxyethyl	NOAEL 100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422
methacrylate					(Combined Repeated
868-77-9					Dose Toxicity Study with
					the Reproduction /
					Developmental Toxicity
					Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Acrylic acid	LC50	27 mg/l	96 h	Salmo gairdneri (new name:	EPA OTS 797.1400 (Fish
79-10-7				Oncorhynchus mykiss)	Acute Toxicity Test)
Cumene hydroperoxide	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
80-15-9					Acute Toxicity Test)
2-Hydroxyethyl methacrylate	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish,
868-77-9					Acute Toxicity Test)
Methacrylic acid	LC50	85 mg/l	96 h	Salmo gairdneri (new name:	EPA OTS 797.1400 (Fish
79-41-4				Oncorhynchus mykiss)	Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Acrylic acid	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
79-10-7					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)
Cumene hydroperoxide	EC50	18 mg/l	48 h	Daphnia magna	OECD Guideline 202
80-15-9					(Daphnia sp. Acute
					Immobilisation Test)
2-Hydroxyethyl methacrylate	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202
868-77-9					(Daphnia sp. Acute
					Immobilisation Test)
Methacrylic acid	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
79-41-4					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Acrylic acid 79-10-7	NOEC	19 mg/l	21 d	1 &	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	21 d	1 &	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acrylic acid 79-10-7	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min		not specified
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	16 h	Pseudomonas fluorescens	other guideline:
Methacrylic acid 79-41-4	EC10	100 mg/l	17 h		not specified

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Cumene hydroperoxide 80-15-9		no data	0 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Acrylic acid	3,16				QSAR (Quantitative Structure
79-10-7					Activity Relationship)
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Cumene hydroperoxide 80-15-9	2,16		not specified
2-Hydroxyethyl methacrylate 868-77-9	0,42	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		not specified
Methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
868-77-9 Methacrylic acid	Bioaccumulative (vPvB) criteria. Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 10 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapor.

H242 Heating may cause a fire.

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

Further information:

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