# **Amphenol**







### **Amphenol Industrial Operations**

Amphenol Industrial Operation (AIO), a division of the Amphenol Corporation, is a prominent manufacturer of cylindrical connectors known around the world. Amphenol Industrial's product lines consist of rectangular, standard miniature, fiber optic, EMI/EMP filter, and a variety of special application connectors.

Manufacturing connectors since 1932, we take pride that Amphenol Industrial Operations is the undisputed leader in interconnect systems for harsh environment applications. Innovations like our RADSOK® contact technology can provide roughly 50% more current through the same size pin. Connectors utilizing the RADSOK® technology will outperform similar products in the market hands down.

The Sidney, NY facility, nestled at the foothills of the Catskill Mountains, is over 307,000 square feet. This complex houses over 10000+ employees incorporating state-of-theart manufacturing technologies. The facility is bot ISO9001 certified and qualified to MIL-STD-790 requirements.



**Sidney Factory** 

## Amphenol is one of the largest manufacturers of interconnect products in the world

The company designs, manufactures and markets electrical, electronic and fiber optic connectors, coaxial and flatribbon cable, and interconnect systems. Amphenol has long been the accepted leader in providing quality connectors and interconnect systems to the Industrial, Military and Telecommunication markets.



Zhuhai Factory 1

Amphenol Technology (Zhuhai) Co., Ltd.

Established in 2007, Amphenol Technology (Zhuhai) Co., Ltd. is a manufacturing facility for Amphenol Industrial Operations, which serves a number of industrial markets, included but not limited to Factory Automation, Transportation, Heavy Equipment, Alternative Energy, Energy Storage, Server/Data Comm and Power Distribution.

Amphenol Technology (Zhuhai) Co., Ltd. covers an area of 28,470m<sup>2</sup> and is equipped with CNC, plating, injection molding and assembly workshops. This plant specializes in the design and manufacturing of industrial connectors featuring high power, high density, medium to high voltage electrical properties, and harsh environment applications.

With industry leading engineering, design, and manufacturing expertise, Amphenol Technology (Zhuhai) Co., Ltd. has earned more than 60 utility patents on its innovative interconnects. Many of the products produced have been certified by independent standards including UL, IEC/TUV, ATEX, IECEx and MA. The facility is also certified to ISO 9001, ISO 14001 and IATF 16949.



Zhuhai Factory 2

### **UPC** Connector

UPC (Ultimate Power Connector) is a plastic power connector series designed to be used in the hybrid electric vehicle and heavy equipment markets. The 2-pole and 3-pole connectors incorporate patented RADSOK® technology which provides higher amperage, lower T-rise and voltage drop, and less resistance. RADSOK's twisted grid configuration allows for up to 50% more current to pass through the same size pin, while providing increased reliability and cycle durability, as well as lower mating forces.

The compact plastic shell structure is light weight with a small footprint. There is a 9.1mm and 14.0mm version which can carry currents up to 200A to 450A, field installable and repairable. These attributes make the UPC robust and the interconnect of choice for the EV and Hybrid markets.





### **Markets and Applications**

- Hybrid/ Electric Vehicle
- Heavy Equipment
- · Battery Pack
- PDU
- MCU





### UPC 9.1mm

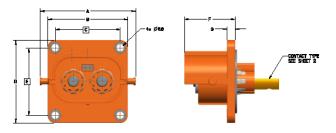




- Plastic shell, light weight
- Compact design for space considerations with EVs
- Wide amperage range up to 200A
- Low mating/un-mating force
- Durability: 100min. cycles
- Touch-proof: IP 2XB (IEC 60529)
- Flammability: UL 94V-0
- HVIL (High Voltage Interlock Loop)
- EMI Shielding
- IP67 & IP69k when mated
- RoHS Compliant
- With CPA function (Only for 2 way & 3 way straight version)

	Technical Data											
Current Rating	200A (50mm²) 150A (35mm²) 120A (25mm²) (Room Tempreature: 25°C)	Test Voltage (sea level)	3000 VAC RMS	Ingress Protection	IP67 & IP69k (Mated)	Touch-Proof	YES					
Contact Size	9.1mm	Operating Temperature	-40 °C to 125 °C	EMI	360°	HVIL	Integrated					
Operating Voltage	1000V DC(Max.) /750V AC(Max.)	Durability	100 (Min) Mating Cycles	Flammability	UL94 V-0	Recommended Torque	1. Receptacle assembly to panel M5:6±10% 2. Busbar M5:6±10% M6:8±10%					

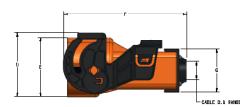
### 2-Pole Receptacle



Size		2-Pole Receptacle Dimensions									
5.20	А	В	С	D	Е	F	G				
9.1mm	76.6	64	52	66	54	40.5	6.5				

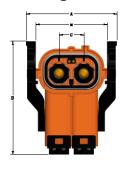
### 2-Pole Plug





Size		2-Pole Plug Dimensions											
	А	В	С	D	Е	F	G	Cable O.D. Range					
9.1mm	85.1	66	23	51.9	47.8	99.4	34.5	50mm <sup>2</sup> : Ø15~17.5 35mm <sup>2</sup> : Ø14~15 25mm <sup>2</sup> : Ø13.2~13.8					

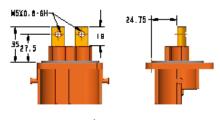
### 90° Angular 2-Pole Plug





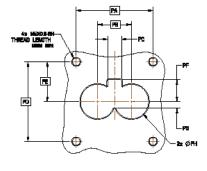
Size	90° Angular 2-Pole Plug Dimensions											
5.20	А	В	С	D	Е	F	G	Cable O.D. Range				
9.1mm	84	66	23	106	63	54	34.5	50mm <sup>2</sup> : Ø15~ 17.5 35mm <sup>2</sup> : Ø14~ 15 25mm <sup>2</sup> : Ø13.2~ 13.8				

### 2-Pole Receptacle Termination



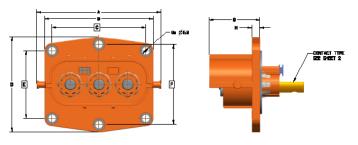
Busbar Type 1

Size	9.1mm
PA	52
РВ	23
PC	9.5
PD	54
PE	27
PF	14.7
PG	4.5
PH	23



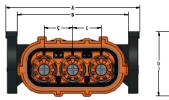
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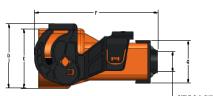
### 3-Pole Receptacle



Size	3-Pole Receptacle Dimensions									
	А	В	С	D	Е	F	G	Н		
9.1mm	99.6	87	75	76	54	64	40.5	6.5		

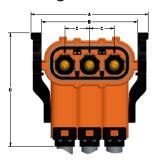
### 3-Pole Plug

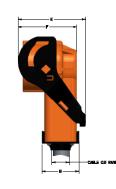




Size	3-Pole Plug Dimensions										
0.20	А	В	С	D	Е	F	G	Cable O.D. Range			
9.1mm	108.1	89	23	51.9	47.8	99.4	34.5	50mm <sup>2</sup> : Ø15~17.5 35mm <sup>2</sup> : Ø14~15 25mm <sup>2</sup> : Ø13.2~13.8			

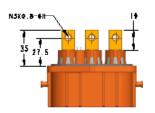
### 90° Angular 3-Pole Plug

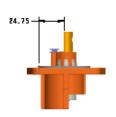




Size	90° Angular 3-Pole Plug Dimensions										
0.20	А	В	С	D	Е	F	G	Cable O.D. Range			
9.1mm	107	89	23	106	63	54	34.5	50mm <sup>2</sup> : Ø15~17.5 35mm <sup>2</sup> : Ø14~15 25mm <sup>2</sup> : Ø13.2~13.8			

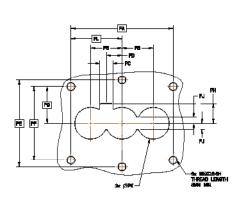
### 3-Pole Receptacle Termination





Busbar Type 1

Size	9.1mm
PA	75
РВ	23
PC	9.5
PD	11.5
PE	64
PF	54
PG	27
PH	14.7
PJ	4.5
PL	37.5
PK	23



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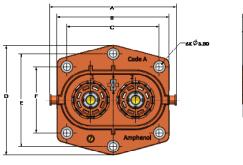
### **UPC 14.0mm**

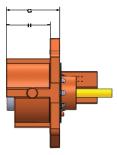


- High current, 450A Max rated current
- EMI Shielding
- HVIL (High Voltage Interlock Loop)
- Secondary Lock design
- R4 RADSOK® Technology
- IP67 (when mated)
- Quick lock and push to release design
- Keyway design to prevent incorrect mating
- Compact Robust Design
- UL94 V-0 (self extinguishing)
- Wide operating temperature range (-40°C to 125°C)
- With CPA function

	Technical Data											
Current Rating	450A (150 mm²) 400A (120 mm²) 350A (95mm²) (Room Tempreature: 25°C)	Test Voltage (sea level)	3000 VAC RMS	Ingress Protection	IP67 (Mated)	Touch-Proof	YES					
Contact Size	14.0mm RADSOK®	Operating Temperature	-40°C to 125°C	EMI	360°	HVIL	Integrated					
Operating Voltage	1500V DC / 1000V AC	Durability	100 (Min) Mating Cycles	Flammability	UL 94 V-0	Recommended Torque	1. Receptacle assembly to panel M5: 6±10% 2. Busbar M5:6±10% M6:8±10% M8:15±10%					

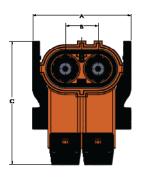
### 2-Pole Receptacle

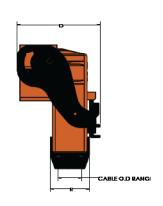




Size	2-Pole Receptacle Dimensions								
5.20	А	В	С	D	Е	F	G	Н	
14.0mm	101.6	90	74	87.9	74	53	42.7	35	

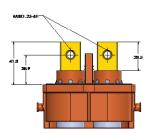
### 90° Angular 2-Pole Plug

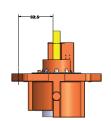




Size		90° Angular 2-Pole Plug Dimensions											
	А	В	С	D	Е	F	G	Cable O.D. Range					
14.0mm	85.1	66	23	51.9	47.8	99.4	34.5	95mm <sup>2</sup> : Ø22.0~23.2 12.0mm <sup>2</sup> : Ø23.9~25.3 15mm <sup>2</sup> : Ø26.3~27.9					

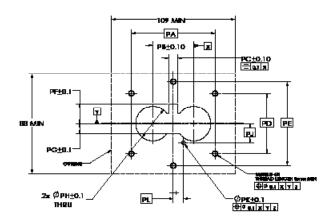
### 2-Pole Receptacle Termination





Busbar Type 1

### **Cut-Out Panel Dimensions**

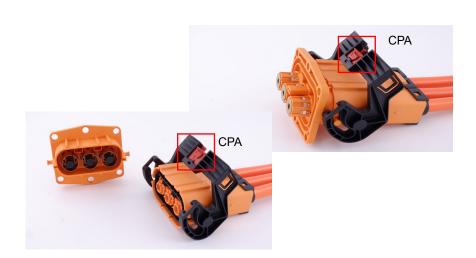


Size		Cut out Panel Dimensions												
3126		РВ	PC	PD	PE	PF	PG	PH	PJ	PK	PL			
									17		Code A: 9			
140	74	26			74	17.5		20.2		2.5	Code B: 3			
14.0mm	74	36	8	53	74	17.5	9	30.2		3.5	Code C: -3			
											Code D: -9			

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#### What is a CPA mechanism?

CPA (Connector Position Assurance): A locking apparatus that holds the coupling mechanism of a connector together. The CPA is usually an optional device. It prevents accidental release of the connector lock and serves as an indicator of full connector mating.



### **How to Order**

#### 9.1mm Plug

1.		2.		3.		4.		5.		6.		7.		8.		9.
UPC		Р		01		2		А		L		S		1		С
Product Series	C	onnector Type		ADSOK® ntact Size	Nı	umber of Poles	Cod	ing Selection	HVII	L Selection	ı	EMI Selection		Contact Type	(Only av	CPA Selection vailable for 9.1mm 2way way straight version.
	Р	90° Plug	01	9.1mm	2	2-Pole	Α	Code A	L	HVIL			1	35mm² (9.1mm Only)		
UPC	IP	Straight Plug			3	3-Pole	В	Code B	N	No HVIL	S	W/ Shielding Shell	2	50mm² (9.1mm Only)	С	W/ CPA
							С	Code C					3	25mm² (9.1mm Only)		
							D	Code D								

#### 9.1mm Receptacle

1.	2. 3.		4.			5.				7.	8.				
UPC	R 01		01		01		3		В		N	S		1	
Product Series	( onnector lyne			RADSOK® Contact Size		Number of Poles		ding Selection	HVIL Selection		EMI Selection		Contact Type		
	R	Box Mount Receptacle	01	9.1mm	2	2-Pole	Α	Code A	L	HVIL	S	W/ Shielding Shell	1	Busbar Type 1	
UPC					3	3-Pole	В	Code B	N	No HVIL					
							С	Code C							
							D	Code D							

### 14mm Plug

1.		2.		3.		4.		5.		6.		7.		8.		9.
UPC		Р		02		2		А		L		S		1		С
Product Series	C	onnector Type		ADSOK® ntact Size	Nι	umber of Poles	Codi	ng Selection	HVI	L Selection		EMI Selection		Contact Type	(Only av	PA Selection railable for 9.1 mm 2way vay straight version.
	Р	90° Plug	02	14mm	2	2-Pole	Α	Code A	L	HVIL			1	95mm² (14mm Only)		
UPC							В	Code B	N	No HVIL	S	W/ Shielding Shell	2	120mm² (14mm Only)	С	W/ CPA
							С	Code C					3	150mm² (14mm Only)		
							D	Code D								

### 14mm Receptacle

1.			3.		4.			5.				7.	8.		
UPC		R	02		3			В		N		S	1		
Product Series	s Connector Type RADSOK® Contact		RADSOK® Contact Size		nber of Poles	Co	Coding Selection		HVIL Selection		EMI Selection	Contact Type			
	R	Box Mount Receptacle	01	14mm	2	2-Pole	Α	Code A	L	HVIL	S	W/ Shielding Shell	1	Busbar Type 1	
UPC							В	Code B	N	No HVIL					
							С	Code C							
							D	Code D							

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