

MG Chemicals UK Limited

Version No: A-1.01

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 22/10/2018 Revision Date: 16/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	419D-P-CL
Synonyms	SDS Code: 419D-P-CL
Other means of identification	Overcoat Pen—Clear

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective coating for printed circuit boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)	
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada	
Telephone	+(44) 1663 362888	+(1) 800-201-8822	
Fax	Not Available	+(1) 800-708-9888	
Website	Not Available	www.mgchemicals.com	
Email	sales@mgchemicals.com	Info@mgchemicals.com	

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

	Classification according to regulation (EC) No 1272/2008 [CLP] ^[1]	H225 - Flammable Liquid Category 2, H319 - Eye Irritation Category 2, H317 - Skin Sensitizer Category 1, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects)	
Legend:		1. Classified by Chernwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

2.2. Label elements

Hazard pictogram	
SIGNAL WOF	D DANGER

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.

Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.

Continued...

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.			
P271	Use only outdoors or in a well-ventilated area.			
P280	Vear protective gloves/protective clothing/eye protection/face protection.			
P240	Ground and bond container and receiving equipment.			
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.			
P242	Use non-sparking tools.			
P243	Take action to prevent static discharges.			
P261	Avoid breathing mist/vapours/spray.			
P272	Contaminated work clothing should not be allowed out of the workplace.			

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.			
P302+P352	IF ON SKIN: Wash with plenty of water and soap.			
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.			
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.			
P333+P313	f skin irritation or rash occurs: Get medical advice/attention.			
P337+P313	If eye irritation persists: Get medical advice/attention.			
P362+P364	Take off contaminated clothing and wash it before reuse.			
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].			
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29- XXXX 01-2120063204-67-XXXX	59	n-butyl acetate	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H336, EUH066 ^[2]
1.78-93-3 2.201-159-0 3.606-002-00-3 4.01-2119457290-43- XXXX 01-2119943742-35-XXXX	14	<u>methyl ethyl</u> ketone	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 ^[2]
1.80-62-6 2.201-297-1 3.607-035-00-6 4.01-2119452498-28-XXXX	0.1	<u>methyl</u> methacrylate	Flammable Liquid Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H225, H317, H315, H335 ^[2]
1.97-88-1 2.202-615-1 3.607-033-00-5 4.01-2119486394-28-XXXX	0.1	<u>n-butyl</u> methacrylate	Flammable Liquid Category 3, Eye Irritation Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H226, H319, H317, H315, H335 ^[2]
Legend:	1. Classified available	by Chemwatch; 2. C	lassification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with eyes: Wash out immediately with water. If irritation continues, seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ► Flush skin and hair with running water (and soap if available). ► Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

for simple esters:

BASIC TREATMENT

Establish a patent airway with suction where necessary.

- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- > DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- + Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph. Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary
- BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
5.3. Advice for firefighters	

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.

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Fire/Explosion Hazard Fice/Explosion Hazard	d and vapour are highly flammable. re fire hazard when exposed to heat, flame and/or oxidisers. our may travel a considerable distance to source of ignition. ting may cause expansion or decomposition leading to violent rupture of containers. ornbustion, may emit toxic fumes of carbon monoxide (CO). ion products include: ioxide (CO2) olysis products typical of burning organic material.
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SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sou Clean up all spills imme Avoid breathing vapours Control personal contact Contain and absorb sm Wipe up. Collect residues in a fla 	ediately. s and contact with s ct with the substan all quantities with	ce, by using protective e vermiculite or other abso			ial.		
	Chemical Class: ester and ethers For release onto land: recommended sorbents listed in order of priority.							
	SORBENT TYPE RANK APPLICATION				COLLECTION		TION	LIMITATIONS
	LAND SPILL - SMALL							
	cross-linked polymer - pa	rticulate		1	shovel		shovel	R, W, SS
	cross-linked polymer - pillo	w		1	tł	hrow	pitchfork	R, DGC, RT
	sorbent clay - particulate			2	s	hovel	shovel	R,I, P
	wood fiber - particulate			3	s	hovel	shovel	R, W, P, DGC
	wood fiber - pillow			3	tł	hrow	pitchfork	R, P, DGC, RT
	treated wood fiber - pillow			3	tł	hrow	pitchfork	DGC, RT
	LAND SPILL - MEDIUM							
	cross-linked polymer - par	ticulate		1	blow	/er	skiploader	R,W, SS
	cross-linked polymer - pill	ow		2	throw		skiploader	R, DGC, RT
	sorbent clay - particulate			3	blower s		skiploader	R, I, P
	polypropylene - particulate				blow	/er	skiploader	W, SS, DGC
	expanded mineral - particu	late		4	blow	/er	skiploader	R, I, W, P, DGC
Major Spills	wood fiber - particulate			4	blow	/er	skiploader	R, W, P, DGC
	Legend DGC: Not effective where g R; Not reusable I: Not incinerable P: Effectiveness reduced wh RT:Not effective where terrs SS: Not for use within envirc W: Effectiveness reduced wh Reference: Sorbents for Lic R.W Melvold et al: Pollution • Clear area of personnel • Alert Fire Brigade and t • May be violently or expl • Wear breathing appara • Prevent, by any means • Consider evacuation (c • No smoking, naked ligt • Increase ventilation. • Stop leak if safe to do st • Water spray or fog may • Contain spill with sand, • Use only spark-free sho • Collect recoverable pro • Absorb remaining prod • Collect solid residues a • Wash area and prevent • If contamination of drain	ten rainy ain is rugged onmentally sensitiv ren windy quid Hazardous Su Technology Revie and move upwind ell them location a osively reactive. tus plus protective available, spillage r protect in place). ats or ignition sour be used to dispers earth or vermiculi vyels and explosior duct into labelled runoff into drains.	e sites bstance Cleanup and C w No. 150: Noyes Data nd nature of hazard. gloves. from entering drains or ces. e /absorb vapour. e. proof equipment. containers for recycling. n or vermiculite. drums for disposal.	Corpor	ourse			

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	 Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights, heat or ignition sources. When handling, DO NOT eat, drink or smoke. Vapour may ignite on pumping or pouring due to static electricity. DO NOT use plastic buckets. Earth and secure metal containers when dispensing or pouring product. Use spark-free tools when handling. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Fire and explosion protection	See section 5
Other information	 Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 n-Butyl acetate: reacts with water on standing to form acetic acid and n-butyl alcohol reacts violently with strong oxidisers and potassium tert-butoxide is incompatible with caustics, strong acids and nitrates dissolves rubber, many plastics, resins and some coatings Methyl ethyl ketone: reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic aid forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide attacks some plastics may generate electrostatic charges, due to low conductivity, on flow or agitation Esters react with acids to liberate heat along with alcohols and acids. Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. Heat is also generated by the interaction of esters with caustic solutions. Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. Esters may be incompatible with aliphatic amines and nitrates. Avoid strong acids, bases.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL) Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	150 ppm / 724 mg/m3	966 mg/m3 / 200 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl methacrylate	Methyl methacrylate	50 ppm	100 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
n-butyl acetate	Butyl acetate, n-	Butyl acetate, n- Not		Not Available	Not Available
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Butanone, 2-; (Methyl ethyl ketone; MEK) Not		Not Available	Not Available
methyl methacrylate	Methyl methacrylate		Not Available	Not Available	Not Available
n-butyl methacrylate	Methyl butylacrylate, 2-; (Butyl methacrylate)	Methyl butylacrylate, 2-; (Butyl methacrylate) 19 m		210 mg/m3	1,300 mg/m3
Ingredient	Original IDLH		Revised IDLH		
n-butyl acetate	1,700 ppm		Not Available		
methyl ethyl ketone	3,000 ppm		Not Available		
methyl methacrylate	1,000 ppm	1,000 ppm		Not Available	
n-butyl methacrylate	Not Available		Not Available		

MATERIAL DATA

IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel

For n-butyl acetate

Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)

Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate.

Odour Safety Factor(OSF) OSF=3.8E2 (n-BUTYL ACETATE)

For methyl ethyl ketone:

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures. Odour Safety Factor(OSF)

OSF=28 (METHYL ETHYL KETONE)

Odour Threshold Value (methyl methacrylate): 0.049 ppm (detection), 0.34 ppm (recognition)

NOTE: Detector tubes measuring in excess of 50 ppm, are available.

Concentrations as low as 125 ppm methyl methacylate have produced irritation of the mucous membranes of exposed workers. The recommended TLV-TWA is thought to be sufficiently low to protect against discomfort from irritation and acute systemic intoxication.

8.2. Exposure controls

8.2.1. Appropriate engineering controls For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system ma should be explosion-resistant. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'cap' required to effectively remove the contaminant.	design of a ventilation system must y be required. Ventilation equipment
Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spr fumes, pickling (released at low velocity into zone of active generation)	ray drift, plating acid 0.5-1 m/s (100-200 f/min.)

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	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
	Within each range the appropriate value depends on:	
	Lower end of the range Upper end of the range	
	1: Room air currents minimal or favourable to capture 1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity	
	3: Intermittent, low production. 3: High production, heavy use	
	4: Large hood or large air mass in motion 4: Small hood-local control only	
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreas square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, according reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (2 extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performant the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are used.	gly, after 00-400 f/mir nce deficits
8.2.2. Personal protection		
Eye and face protection	 Safety glasses with side shields Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, desc of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and ad class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as p should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 	sorption for t suitable equ acticable. Le
Skin protection	See Hand protection below	
Hands/feet protection	 checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed why choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be withoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: therequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 60 mi to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When only brief contact is expected, glove more allow and the protection class of 3 or higher (breakthrough time greater than 60 mi to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves use. Contaminated gloves should be replaced. As defined in ASTM F.739-96 in any application, gloves are rated as: Excellent when breakthrough time < 20 min Fair when breakthrough time < 20 min Poor when glove material degrades For eneral applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeat the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on considera	ashed and o ime greater nutes accorro for long-ten tion efficience on of the tas hnical data hese gloves e there is
	Wear safety footwear or safety gumboots, e.g. Rubber	
Body protection	See Other protection below	
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce stat For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). 	c electricity.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer*-

place of work to their homes and return.

generated selection: 419D-P-CL Overcoat Pen - Clear

Material	CPI
PE/EVAL/PE	A
TEFLON	A
PVA	В
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	С
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PVC	С
SARANEX-23	C
VITON/BUTYL	C
VITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Clear			
Physical state	Liquid	Relative density (Water = 1)	0.93	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	>294	
pH (as supplied)	Not Available	Decomposition temperature	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	110.00	
Initial boiling point and boiling range (°C)	>80	Molecular weight (g/mol)	Not Available	
Flash point (°C)	-3	Taste	Not Available	
Evaporation rate	<1 (ButAc=1) BuAC = 1	Explosive properties	Not Available	
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available	
Upper Explosive Limit (%)	9.2	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	1.8	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	4.00	Gas group	Not Available	
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available	
Vapour density (Air = 1)	>2.5	VOC g/L	Not Available	

Respiratory protection

body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class	-
		1	
up to 50	1000	-	A-AUS / Class
			1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

* - Continuous Flow

** - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea. Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.				
Ingestion	The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.				
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Dermatiis has been reported in humans following dermal exposure to methyl ethyl ketone. Tests involving acute exposure of rabbits has shown methyl ethyl ketone to have high acute toxicity from dermal exposure. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.				
Eye	Although the liquid is not thought to be an irritant (as classified by EC Direction characterised by tearing or conjunctival redness (as with windburn).	ves), direct	t contact with the eye may produce transient discomfort		
Chronic	 Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited information is available on the chronic (long-term) effects of methyl ethyl ethyl ethyl environmental, reproductive, or carcinogenic effects of methyl ethyl ketone in humans. Developmental effects, including decreased foetal weight and foetal malformations, have been reported in mice and rats exposed to methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl keton				
419D-P-CL Overcoat Pen - Clear	TOXICITY	IRRITA			
Jical	Not Available	Not Ava			
	тохісіту	IRRITA	ATION		
	Dermal (rabbit) LD50: 3200 mg/kg ^[2]	Eye (h	uman): 300 mg		
n-butyl acetate	Inhalation (rat) LC50: 1.802 mg/l4 h ^[1]	Eye (ra	abbit): 20 mg (open)-SEVERE		
	Oral (rat) LD50: =10700 mg/kg ^[2]	Eye (ra	bbit): 20 mg/24h - moderate		
	Skin (rabbit): 500 mg/24h-moderate				
	τοχιατή		IRRITATION		
	TOXICITY Dermal (rabbit) D50: ~6400-8000 mg/kg ^[2]		IRRITATION Eve (human): 350 ppm -irritant		
methyl ethyl ketone	Dermal (rabbit) LD50: ~6400-8000 mg/kg ^[2]		IRRITATION Eye (human): 350 ppm -irritant Eye (rabbit): 80 mg - irritant		
methyl ethyl ketone	Dermal (rabbit) LD50: ~6400-8000 mg/kg ^[2] Inhalation (rat) LC50: 47 mg/l/8H ^[2]		Eye (human): 350 ppm -irritant		
methyl ethyl ketone	Dermal (rabbit) LD50: ~6400-8000 mg/kg ^[2]		Eye (human): 350 ppm -irritant Eye (rabbit): 80 mg - irritant		

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419D-P-CL Overcoat Pen—Clear

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances
N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

For methyl methacrylate:

Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. In vitro skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 ma/ka bw. Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l/4 hours. Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory irritation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin irritation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals. Cases of contact dermatitis have been reported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory sensitiser in humans. The lead effect caused by MMA is a degeneration of the olfactory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 ppm (104 mg/m3) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different valid studies have been considered for identifying a N(L)OAEL. Due to different dose selections, different values METHYL METHACRYLATE for N(L)OEALs are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studies systemic toxic effects were seen in rats >1000 ppm, respectively in mice >500 ppm, including degenerative and necrotic lesions in liver, kidney, brain, and atrophic changes in spleen and bone marrow. These effects were not seen in chronic studies up to 1000 ppm. Oral administration to rats resulted in a NOAEL of 200 mg/kg bw/d. MMA has in vitro the potential for induction of mutagenic effects, especially clastogenicity. However, this potential is limited to high doses with strong toxic effects. Furthermore, the negative in vivo micronucleus test and the negative dominant lethal assay indicate that this potential is not expressed in vivo. There is no relevant concern on carcinogenicity of MMA in humans and animals. Epidemiology data on increased tumour rates in exposed cohorts are of limited reliability and cannot be related to MMA as the solely causal agent. MMA did not reveal an effect on male fertility when animals had been exposed to up to 9000 ppm. From the available developmental toxicity investigations, including an inhalation study according to OECD Guideline 414, no teratogenicity, embryotoxicity or foetotoxicity has been observed at exposure levels up to and including 2028 ppm (8425 mg/m3). The available human data on sexual disorders in male and female workers cannot be considered to conclude on reproductive toxicity effects of MMA due to the uncertain validity of the studies The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas] For iso-butyl methacrylate (i-BMA) and n-butyl methacrylate (n-BMA): Acute toxicity: It is anticipated that BMA is absorbed after oral or inhalation exposure. In vitro studies using isolated rat liver microsomes or porcine liver esterase showed rapid hydrolysis of n-BMA vielding methacrylic acid and n-butanol. No in vivo metabolism data is available on n-BMA/ i-BMA, but from the in vitro data rapid hydrolysis to methacrylic acid and the corresponding alcohol can be anticipated. n-BMA did not bind to glutathione (GSH) in vitro. It is expected that after hydrolysis the respective cleavage products, methacrylic acid and n-butanol or or isobutanol are further metabolised to CO2. In mammals n-BMA/ i-BMA is of low oral toxicity by the oral, dermal or inhalation route. The have local irritating properties to rabbit skin and eves.

Respiratory tract irritation was observed after inhalation exposure to rats of n-BMA. Whilst n-BMA is a weak skin sensitiser in guinea pigs there is no such evidence for i-BMA. From available human clinical data it can be concluded that the sensitisation potential to humans of n-BMA is low. Repeat dose toxicity: A repeat dose oral study of limited reliability, indicates that n-BMA is of low oral toxicity. A reliable 28-day exposure inhalation study N-BUTYL METHACRYLATE in rats, for n-BMA demonstrated the formation of nasal lesions indicative of a local irritant effect of the nose without indication of systemic toxicity.

Genotoxicity: Neither n-BMA nor i-BMA was mutagenic in a number of gene mutation assays with Salmonella typhimurium. i-BMA was not clastogenic in a mouse micronucleus assay. There appears to be little concern for genotoxicity despite limited data.

Carcinogenicity: Given the lack of carcinogenicity observed with methyl methacrylic (the metabolite) and the lack of genotoxic potential there appears to be little concern for possible carcinogenicity of BMA. Neither isobutanol or n-butanol exhibit carcinogenic potential.

Developmental toxicity: Available data for methyl methacrylate and n-butanol an isobutanol suggests that there is little concern for possible developmental effects arising out of inhalation exposure to non-maternally toxic concentrations of n-BMA/ i-BMA.

Repeat dose toxicity: Limited data from repeated dose studies with n-BMA, methyl methacrylate, methacrylic acid and a fertility study with n-butanol did not reveal an y indications for possible toxicity on the reproductive organ

Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic 419D-P-CL Overcoat Pen effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl Clear & METHYL ETHYL ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. KETONE Combinations with chloroform also show increase in toxicity

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is N-BUTYL ACETATE & METHYL often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer ETHYL KETONE (spongiosis) and intracellular oedema of the epidermis.

> Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production

> The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the

METHYL METHACRYLATE & N-BUTYL METHACRYLATE

METHYL ETHYL KETONE &

METHYL METHACRYLATE &

N-BUTYL METHACRYLATE

with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Where no 'official' classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example

opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one

Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38

	Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.			
Acute Toxicity	0	Carcinogenicity	\odot	
Skin Irritation/Corrosion	0	Reproductivity	0	
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓	
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	0	
Mutagenicity	\otimes	Aspiration Hazard	0	
Legend: 🗙 – Data available but does not fill the criteria for classification				

✓ – Data available to make classification

O – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

419D-P-CL Overcoat Pen -	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
Clear	Not Available	Not Available		Not Available	Not Availab	le	Not Available
	ENDPOINT	TEST DURATION (HR)	SDEC	150		VALUE	SOURCE
	LC50	96	Fish	SPECIES		18mg/L	2
	EC50	48	Crust	2023		=32mg/L	1
n-butyl acetate	EC50	72		or other aquatic plants		246mg/L	2
	EC0	192		or other aquatic plants		=21mg/L	1
	NOEC	72		or other aquatic plants		105mg/L	2
		12	7 1900	or other aquate plante		roomg/E	-
	ENDPOINT	TEST DURATION (HR)	SPECI	FS		VALUE	SOURCE
	LC50	96	Fish	20		2-993mg/L	2
methyl ethyl ketone	EC50	48	Crustacea			308mg/L	2
	EC50	72	Algae or other aquatic plants			1-972mg/L	2
	NOEC	96	Fish		1-170mg/L	2	
	ENDPOINT	TEST DURATION (HR)	SPEC	SPECIES		VALUE	SOURCE
	LC50	96	Fish			>79mg/L	2
methyl methacrylate	EC50	48	Crustacea			=69mg/L	1
	EC50	72	Algae	Algae or other aquatic plants		>110mg/L	2
	NOEC	504	Crusta	Crustacea		37mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPEC	IES		VALUE	SOURCE
	LC50	96	Fish	Fish		5.57mg/L	2
n-butyl methacrylate	EC50	48	Crusta	acea		32mg/L	1
	EC50	96	Algae	or other aquatic plants		57mg/L	1
	NOEC	336	Fish			0.78mg/L	2

For methyl ethyl ketone: log Kow : 0.26-0.69 log Koc : 0.69 Koc : 34 Half-life (hr) air : 2.3 Half-life (hr) H2O surface water : 72-288 Henry's atm m3 /mol: 1.05E-05 BOD 5 : 1.5-2.24, 46% COD : 2.2-2.31, 100% ThOD : 2.44 BCF : 1 Environmental fate:

TERRESTRIAL FATE: Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10-5 atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.

(Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

AQUATIC FATE: Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight. Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals. **Ecotoxicity:**

Fish LC50 (24 h): bluegill sunfish (Lepomis macrochirus) 1690-5640 mg/l; guppy (Lebistes reticulatus) 5700 mg/l; goldfish (Carassius auratus) >5000 mg/l Fish LC50 (96 h): fathead minnow (Pimephales promelas) 3200 mg/l; bluegill sunfish (Lepomis macrochirus) 4467 mg/l; mosquito fish (Gambusia affinis) 5600 mg/l Daphnia magna LC50 (48 h):<520-1382 mg/l

Daphnia magna LC50 (24 h): 8890 mg/l Brine shrimp (Artemia salina) LC50 (24 h): 1950 mg/l For n-butyl acetate: Half-life (hr) air : 144 Half-life (hr) H2O surface water : 178-27156 Henry's atrn m3 /mol: 3.20E-04 BOD 5 if unstated: 0.15-1.02,7% COD : 78% ThOD : 2.207 BCF : 4-14

Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil. Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10-4 atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that n-butyl acetate may biodegrade in soil.

AQUATIC FATE: An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10-4 atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days

Environmental fate:

Fish LC50 (96 h, 23 C): island silverside (Menidia beryllina) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (Lepomis macrochirus) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)

Fish EC50 (96 h): fathead minnow (Pimephales promelas) 18 mg/l (affected fish lost equilibrium prior to death)

Daphnia LC50 (48 h): 44 ppm

Algal LC50 (96 h): Scenedesmus 320 ppm DO NOT discharge into sewer or waterways

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12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-butyl acetate	LOW	LOW
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
methyl methacrylate	LOW	LOW
n-butyl methacrylate	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
n-butyl acetate	LOW (BCF = 14)
methyl ethyl ketone	LOW (LogKOW = 0.29)
methyl methacrylate	LOW (BCF = 6.6)
n-butyl methacrylate	LOW (BCF = 114)

12.4. Mobility in soil

Ingredient	Mobility
n-butyl acetate	LOW (KOC = 20.86)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
methyl methacrylate	LOW (KOC = 10.14)
n-butyl methacrylate	LOW (KOC = 63.6)

12.5.Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available

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419D-P-CL Overcoat Pen—Clear

13.1. Waste treatment methods

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADR)

14.1. UN number	1263		
14.2. UN proper shipping name	PAINT or PAINT RELATED MATERIAL		
14.3. Transport hazard class(es)	Class 3 Subrisk Not Applicable		
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
	Hazard identification (Kemler)	33	
14.6. Special precautions for user	Classification code	F1	
	Hazard Label	3	
	Special provisions	163 367 640C 640D 650	
	Limited quantity	5 L	

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263		
14.2. UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	ICAO/IATA Class 3		
	ICAO / IATA Subrisk Not Applicable		
	ERG Code 3L		
14.4. Packing group	1		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions	A3 A72 A192	
	Cargo Only Packing Instructions	364	
	Cargo Only Maximum Qty / Pack	60 L	
	Passenger and Cargo Packing Instructions	353	
	Passenger and Cargo Maximum Qty / Pack	5L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y341	
	Passenger and Cargo Limited Maximum Qty / Pack	1L	

14.1. UN number	1263	
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
14.3. Transport hazard class(es)	IMDG Class 3	
	IMDG Subrisk Not Applicable	
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number F-E , S-E	
	Special provisions 163 367	
	Limited Quantities 5 L	

Inland waterways transport (ADN)

14.1. UN number	1263	
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning and reducing compound)	
14.3. Transport hazard class(es)	3 Not Applicable	
14.4. Packing group	I	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code F1 Special provisions 163; 367; 640C; 650; 640D	
	Limited quantity 5 L	
	Equipment required PP, EX, A	
	Fire cones number 1	

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, European Customs Inventory of Chemical Substances ECICS (English) placing on the market and use of certain dangerous substances, mixtures and articles European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) (English) European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Czech) Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Europe European Customs Inventory of Chemical Substances ECICS (Romanian) Packaging of Substances and Mixtures - Annex VI UK Workplace Exposure Limits (WELs) METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) European Customs Inventory of Chemical Substances ECICS (English) EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of European Trade Union Confederation (ETUC) Priority List for REACH Authorisation Substances European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, (English) placing on the market and use of certain dangerous substances, mixtures and articles European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31 Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI Europe European Customs Inventory of Chemical Substances ECICS (Czech) UK Workplace Exposure Limits (WELs) Europe European Customs Inventory of Chemical Substances ECICS (Romanian) METHYL METHACRYLATE(80-62-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

UK Workplace Exposure Limits (WELs)

N-BUTYL METHACRYLATE(97-88-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture,	European Customs Inventory of Chemical Substances ECICS (English)
placing on the market and use of certain dangerous substances, mixtures and articles	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	(English)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	Dangerous Substances - updated by ATP: 31
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
	Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (methyl methacrylate; n-butyl acetate; n-butyl methacrylate; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	16/03/2020
Initial Date	02/05/2017

Full text Risk and Hazard codes

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H335	May cause respiratory irritation.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chernwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

- EN 166 Personal eye-protection
- EN 340 Protective clothing
- EN 374 Protective gloves against chemicals and micro-organisms
- EN 13832 Footwear protecting against chemicals
- EN 133 Respiratory protective devices

Definitions and abbreviations

- PC-TWA: Permissible Concentration-Time Weighted Average
- PC-STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.