

MG Chemicals UK Limited

Version No: A-1.01

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 07/05/2019 Revision Date: 17/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8309-P
Synonyms	SDS Code: 8309-Pen, 8309-P
Other means of identification	Conformal Coating Stripper Pen

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Conformal coating stripper
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] ^[1]	H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects), H225 - Flammable Liquid Category 2, H319 - Eye Irritation Category 2 2
Legend:	1. Classified by Chernwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	DANGER

Hazard statement(s)

H336	May cause drowsiness or dizziness.
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.

Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.
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Precautionary statement(s) Prevention

	- 0
D210	- 1

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P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119471330-49-XXXX	50	acetone *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 ^[2]
1.646-06-0 2.211-463-5 3.605-017-00-2 4.01-2119490744-29-XXXX	34	<u>1,3-dioxolane</u>	Flammable Liquid Category 2; H225 ^[2]
1.109-87-5 2.203-714-2 3.Not Available 4.01-2119664781-31- XXXX 01-2119494721-33-XXXX	16	methylal	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Skin Corrosion/Irritation Category 2; H225, H302, H312, H332, H319, H371, H335, H336, H315, EUH019 ^[1]
Legend:	1. Classified available	by Chemwatch; 2.	Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

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Seek medical advice

If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically for lower alkyl ethers:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary
- Administer oxygen by non-rebreather mask at 10 to 15 l/min
- A low-stimulus environment must be maintained.
- Monitor and treat, where necessary for shock.
- Anticipate and treat, where necessary, for seizures.
- > DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias, ٠
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension without signs of hypovolaemia may require vasopressors.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- + Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- Haemodialysis might be considered in patients with impaired renal function.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to acetone:

- Symptoms of acetone exposure approximate ethanol intoxication.
- + About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care.
 - [Ellenhorn and Barceloux: Medical Toxicology]

Management:

Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- Consider the use of steroids to reduce the inflammatory response.
- Treat pulmonary oedema with PEEP or CPAP ventilation

Dermal Management:

- Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.
- Irrigate with copious amounts of water.
- An emollient may be required.
- Eve Management:
- Irrigate thoroughly with running water or saline for 15 minutes.
- Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.
- Oral Management:

No GASTRIC LAVAGE OR EMETIC

Encourage oral fluids

Systemic Management:

- Monitor blood glucose and arterial pH.
- Ventilate if respiratory depression occurs.
- If patient unconscious, monitor renal function
- Symptomatic and supportive care
- The Chemical Incident Management Handbook

Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):						
Determinant Sampling Time Index Comments						
Acetone in urine	End of shift	50 mg/L	NS			

NS: Non-specific determinant; also observed after exposure to other material

For acute or short-term repeated exposures to formaldehyde

INGESTION:

Patients present early with severe corrosion of the gastro-intestinal tract and systemic effects.

Inflammation and ulceration may progress to strictures

- Severe acidosis results from rapid conversion of formaldehyde to formic acid. Coma, hypotension, renal failure and apnoea complicate ingestion.
- > Decontaminate by dilution with milk or water containing ammonium acetate; vomiting should be induced. Follow with gastric lavage using a weak ammonia solution (converts formaldehyde to

- relatively inert pentamethylenetetramine)
- Gastric lavage is warranted only in first 15 minutes following ingestion.

SKIN:

Formaldehyde can combine with epidermal protein to produce a hapten-protein couple capable of sensitising T-lymphocytes. Subsequent exposures cause a type IV hypersensitivity reaction (i.e allergic contact dermatitis). [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
 Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
5.3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container. 							
	Chemical Class: ester and For release onto land: reco SORBENT TYPE		ents listed in order of priori	ity.		COLLEC	TION	LIMITATIONS
	LAND SPILL - SMALL	rticulate		1	sł	novel	shovel	R, W, SS
Major Spills	cross-linked polymer - pillow			1	th	row	pitchfork	R, DGC, RT
	sorbent clay - particulate			2	sł	novel	shovel	R,I, P
	wood fiber - particulate			3	sł	novel	shovel	R, W, P, DGC
	wood fiber - pillow			3	th	row	pitchfork	R, P, DGC, RT
	treated wood fiber - pillow			3	th	row	pitchfork	DGC, RT
	LAND SPILL - MEDIUM							
	cross-linked polymer - par	ticulate		1	blow	er	skiploader	R,W, SS

- 1 - C				1	
	cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
	sorbent clay - particulate	3	blower	skiploader	R, I, P
	polypropylene - particulate	3	blower	skiploader	W, SS, DGC
	expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
	wood fiber - particulate	4	blower	skiploader	R, W, P, DGC
	Legend DGC: Not effective where ground cover is dense R; Not reusable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and C R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data • Clear area of personnel and move upwind. • Alert Fire Brigade and tell them location and nature of hazard. • May be violently or explosively reactive. • Wear breathing apparatus plus protective gloves. • Prevent, by any means available, spillage from entering drains or • Consider evacuation (or protect in place). • No smoking, naked lights or ignition sources. • Increase ventilation. • Stop leak if safe to do so. • Water spray or fog may be used to disperse /absorb vapour. • Contain spill with sand, earth or vermiculite. • Use only spark-free shovels and explosion proof equipment. • Collect recoverable product with sand, earth or vermiculite. • Collect solid residues and seal in labelled drums for disposal. • Wash area and prevent runoff into drains. • If contamination of drains or waterways occurs, advise emergence	Corpor water c	ration 1988 xourse.		

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	 Containers, even those that have been empled, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential. Any static discharge is also a source of hazard. Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column activated alumina. Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage. Add inhibitor to any distillate as required. When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely. Contains low boiling substance: Storage in seeled containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Vent periodically Aways release caps or seals slowly to ensure slow dissipation of vapours. The substance accumulates peroxides should be restricted to ensure that the cherrical is used completely before it can become peroxidised. A responsible person should maintain an inventory of peroxidisable chernicals should be restricted to ensure that the general chernical inventory proxidised. A responsible person should maintain an inventory of periodisable chernicals as on and the the general chernical chernicals and add an opening data. The person or laboratory receiving the chernical should record a receipt

	 Work clothes should be laundered separately.
	 Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Fire and explosion protection	See section 5
	Store in original containers in approved flame-proof area.
	No smoking, naked lights, heat or ignition sources.
	DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
Other information	Keep containers securely sealed.
	Store away from incompatible materials in a cool, dry well ventilated area.
	Protect containers against physical damage and check regularly for leaks.
	Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 slowly form perceides on reaction with air. are generally stated and lack reactivity in neutral to strongly basic environments (acetals hydrolyse uncatalysed in acidic gastric juices and intestinal huds to yield acetaldehydes) enhibit all the lack of reactivity associated with ethers in general so long as they are not treated with acids, especially aqueous acids. Formation of an acetal occurs when the hydroxyl group of a hemicaetal becomes protonated and is lost as water. Acetals are stable compared to hemicaetals but ther formation is a reversible equilitrium as with esters. Methylal Intro unstable percoides on storage reads violently with action oxidiers is incompatible with acids attacks some plastics, nubber and coolings may generate electrostic charges due to low conductivity Azatura: read violently with chioroform, activated charcoal, alightatic amines, bromine, bromine trifluoride, chiorotriazine, chromic(VI) acid, chromic(VI) acid,

by high substrate concentrations and high pH (greater than 1 wt% NaOH). Ethers
may react violently with strong oxidising agents and acids. can act as bases they form salts with strong acids and addition complexes with Lewis acids; the complex between diethyl ether and boron trifluoride is an example. are generally stable to water under neutral conditions and ambient temperatures. are hydrolysed by heating in the presence of halogen acids, particularly hydrogen iodide are relatively inert In other reactions, which typically involve the breaking of the carbon-oxygen bond The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe. When solvents have been freed from peroxides (by percolation through a column of activated alumina for example), the absorbed peroxides must promptly be desorbed by treatment with the polar solvents methanol or water, which should be discarded safely.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL) Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	500 ppm / 1210 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	acetone	Acetone	500 ppm / 1210 mg/m3	3620 mg/m3 / 1500 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methylal	Dimethoxymethane	1000 ppm / 3160 mg/m3	3950 mg/m3 / 1250 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name TEEL-1			TEEL-2	TEEL-3
acetone	Acetone	Not Available		Not Available	Not Available
1,3-dioxolane	Dioxolane, 1,3-	60 ppm		190 ppm	1,000 ppm
methylal	Methylal; (Dimethoxymethane)	230 ppm		2500 ppm	15000 ppm
Ingredient	Original IDLH		Revised IDI	LH	
acetone	2,500 ppm		Not Available		
1,3-dioxolane	Not Available	Not Available		Not Available	
methylal	2,200 ppm		Not Available)	

MATERIAL DATA

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

For methylal

The TLV-TWA is protective against eyes and mucous membrane irritation and against central nervous system depression. Odour Safety Factor (OSF)

OSF=0.042 (test 1234-01)

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.
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	Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh required to effectively remove the contaminant.	n circulating air
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
	Within each range the appropriate value depends on:	
	Lower end of the range Upper end of the range	
	1: Room air currents minimal or favourable to capture 1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity	
	3: Intermittent, low production. 3: High production, heavy use	
	4: Large hood or large air mass in motion 4: Small hood-local control only	
8.2.2. Personal protection		
8.2.2. Personal protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, desc of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and ad class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as p should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 	sorption for the suitable equipm racticable. Lens
	 Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, desc of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and ad class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as p should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have 	sorption for the suitable equipm racticable. Lens
Eye and face protection	 Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, desc of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and ad class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as p should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 	sorption for the suitable equipm racticable. Lens
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Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

8309-P Conformal Coating Stripper Pen

Material	CPI
BUTYL	A
BUTYL/NEOPRENE	A
PE/EVAL/PE	A
PVDC/PE/PVDC	А
SARANEX-23 2-PLY	В
TEFLON	В

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum	Half-Face	Full-Face	Powered Air
Protection Factor	Respirator	Respirator	Respirator
up to 10 x ES	Air-line*	AX-2	AX-PAPR-2 ^
up to 20 x ES	-	AX-3	-
20+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand ^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO =

CPE	С
HYPALON	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NITRILE	С
NITRILE+PVC	С
PVA	С
PVC	С
SARANEX-23	С
VITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion $\ensuremath{\text{NOTE}}$ As a series of factors will influence the actual performance of the glove, a final

selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Colorless		
Physical state	Liquid	Relative density (Water = 1)	0.89
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	250
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	<20.5
Initial boiling point and boiling range (°C)	42	Molecular weight (g/mol)	Not Available
Flash point (°C)	-30	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	16.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2.7	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2.21	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>2.01	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

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8309-P Conformal Coating Stripper Pen

11.1. Information on toxicological effects

1.1. Information on toxicolog	gical effects	
Inhaled	using animal models). Nevertheless, adverse systemic effects have b hygiene practice requires that exposure be kept to a minimum and the Inhalation of vapours may cause drowsiness and dizziness. This may and vertigo. Inhalation of acetals may produce a transitory ether-like anaesthesia. Ethers produce narcosis following inhalation. Inhalation of lower alkyl ethers may result in central nervous system of seizures and possible coma. Cardiovascular involvement may produc might include irritation of nose and throat, cough, laryngeal spasm, p arrest. Nausea, vomiting and salivation might also indicate overexpos Convulsions, respiratory distress or paralysis, asphyxia, pneumonitis been reported. Kidney and liver damage with interstitial cystitis may re Acute effects from inhalation of high concentrations of vapour are pul - characterised by headache and dizziness, increased reaction time, Material is highly volatile and may quickly form a concentrated atmoss breathing zone, acting as a simple asphyxiant. This may happen with The use of a quantity of material in an unventilated or confined space starting consider control of exposure by mechanical ventilation.	be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination lepression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, he hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms haryngitis, irregular respiration, depression, pulmonary oedema and respiratory sure. , and unconsciousness are all serious manifestations of poisoning. Fatalities have asult from massive exposures. monary irritation, including coughing, with nausea; central nervous system depression fatigue and loss of co-ordination othere in confined or unventilated areas. The vapour may displace and replace air in little warning of overexposure. may result in increased exposure and an irritating atmosphere developing. Before wed extensive bronchopneumonia and moderate to severe fatty degeneration of the
Ingestion	pneumonitis; serious consequences may result.	uced following inhalation. ous to the kidney).
Skin Contact	 through wounds, lesions or abrasions. Repeated exposure may cause skin cracking, flaking or drying follow Alkyl ethers may defat and dehydrate the skin producing dermatoses. Open cuts, abraded or irritated skin should not be exposed to this ma Entry into the blood-stream through, for example, cuts, abrasions, pur the skin prior to the use of the material and ensure that any external d The material may produce mild skin irritation; limited evidence or pra produces mild inflammation of the skin in a substantial number or produces significant, but mild, inflammation when applied to the l twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposorter characterised by skin redness (erythema) and swelling (oedematical stations) 	Absorption may produce headache, dizziness, and central nervous system depression. terial incture wounds or lesions, may produce systemic injury with harmful effects. Examine amage is suitably protected. ctical experience suggests, that the material either:
Eye	to reduce exposure with available control measures, or evacuate area Evidence exists, or practical experience predicts, that the material ma significant ocular lesions which are present twenty-four hours or more significant inflammation with pain. Corneal injury may occur; permane or prolonged exposure to irritants may cause inflammation character temporary impairment of vision and/or other transient eye damage/ulc	and this gives some warning of high vapour concentrations. If eye irritation occurs seek y cause severe eye irritation in a substantial number of individuals and/or may produce a after instillation into the eye(s) of experimental animals. Eye contact may cause int impairment of vision may result unless treatment is prompt and adequate. Repeated sed by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis);
Chronic	Long-term exposure to the product is not thought to produce chronic nevertheless exposure by all routes should be minimised as a matter Prolonged or repeated skin contact may cause drying with cracking, Chronic exposure to alkyl ethers may result in loss of appetite, exces	irritation and possible dermatitis following.
8309-P Conformal Coating Stripper Pen	TOXICITY Not Available	IRRITATION Not Available
acetone	TOXICITY Dermal (rabbit) LD50: =20 mg/kg ^[2] Inhalation (rat) LC50: 100.2 mg/kg ^[2] Oral (rat) LD50: 1800-7300 mg/kg ^[2]	IRRITATION Eye (human): 500 ppm - irritant Eye (rabbit): 20mg/24hr -moderate Eye (rabbit): 3.95 mg - SEVERE Eye: adverse effect observed (irritating) ^[1] Skin (rabbit): 500 mg/24hr - mild Skin (rabbit): 395mg (open) - mild Skin: no adverse effect observed (not irritating) ^[1]

	1		
	ΤΟΧΙΟΙΤΥ	1	RRITATION
	dermal (rat) LD50: 15000 mg/kg ^[2]	E	Eye (rabbit): 0.75 mg (open) -
1,3-dioxolane	Inhalation (rat) LC50: 20.65 mg/l/4h- ^[2]	E	Eye: adverse effect observed (irritating) ^[1]
	Oral (rat) LD50: >2000 mg/kg ^[1]		Skin (rabbit): 530 mg (open)-mild
		S	Skin: no adverse effect observed (not irritating) ^[1]
	ΤΟΧΙΟΙΤΥ		IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[1]		Eye: adverse effect observed (irritating) ^[1]
methylal	Inhalation (rat) LC50: 2996.577 mg/l/4h ^[2]		Skin: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: 6653 mg/kg ^[2]		
Legend:	1. Value obtained from Europe ECHA Registered Subst data extracted from RTECS - Register of Toxic Effect of		oxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified tances
1,3-DIOXOLANE	The material may produce severe irritation to the eye cau conjunctivitis. Bacterial cell mutagen	using pronounc	ed inflammation. Repeated or prolonged exposure to irritants may produce
METHYLAL	reactive airways dysfunction syndrome (RADS) which ca diagnosis of RADS include the absence of preceding res within minutes to hours of a documented exposure to the bronchial hyperreactivity on methacholine challenge testi in the criteria for diagnosis of RADS. RADS (or asthma of and duration of exposure to the irritating substance. In concentrations of irritating substance (often particulate in dyspnea, cough and mucus production. No significant acute toxicological data identified in litera Formaldehyde generators (releasers) are often used as hydrolysis. The most widely used antimicrobial compoun of formaldehyde into the air space, above working solutio Many countries are placing regulatory pressure on supp Formaldehyde generators are a diverse group of chemic an amino alcohol with formaldehyde (formaldehyde-cond There is concern that when formaldehyde-releasing pres diethanolamine (DEA), or monoethanolamine (MEA), nit penetrate skin. One widely-discussed hypothesis states that formaldehyde certain nortuberculosis mycobacteria (NTM) in MWFs a pneumonitis (HP), also known as extrinsic allergic alveo accompanied by chronic dyspnea, i.e., difficult or labourd According to Annex VI of the Cosmetic Directive 76/768// the provisions of Annex VI state that, <i>All finished products containing formaldehyde or substar formaldehyde</i> -releasing preservatives have the ability to preservatives ensures that the actual level of free formald microbial growth. The formaldehyde reacts most rapidly metabolic processes, eventually causing death of the org The material may produce severe skin irritation after pro dermatitis is often characterised by skin redness (eryther Histologically there may be intercellular oedema of the s given the severity of response, but repeated exposures m	an occur follow spiratory disease i riritant. A reve ing and the lack of following an in adustrial bronch n nature) and is ature search. preservatives (das function by i pons, especially v pliers and users als that can be densates'), servatives are p trosamines can de-condensate e hypothesis fu and that the sub prises in this Ann in the finished p o release formal behyde in the pri vith organic an ganism. Jolonged or repea- ima) thickening spongy layer (s	to replace formaldehyde generators. recognised by a small, easily detachable formaldehyde moiety, prepared by reacting present in a formulation that also includes amines, such as triethanolamine (TEA), be formed,; nitrosamines are carcinogenic substances that can potentially biocides, such as triazines and oxazolidines, may cause an imbalance in the rther asserts that this putative microbial imbalance favours the proliferation of psequent inhalation of NTM-containing aerosols can cause hypersensitivity percentage of susceptible workers. Symptoms of HP include flu-like illness um authorised concentration of free formaldehyde is 0.2% (2000 ppm). In addition, tex and which release formaldehyde must be labelled with the warning 'contains product exceeds 0.05%. dehyde in very small amounts over time. The use of formaldehyde-releasing oducts is always very low but at the same time sufficient to ensure absence of nd inorganic anions, amino and sulfide groups and electron-rich groups to disrupt ated exposure, and may produce a contact dermatitis (nonallergic). This form of of the epidermis. pongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely,
8309-P Conformal Coating Stripper Pen & METHYLAL	In a study designed to evaluate the narcotic effects of act study, 1,1-dimethoxyethane at a single oral dose of 2700 or staggering. In general, aliphatic acetals undergo acid-catalysed hydr gastric fluid in vitro and to a lesser extent in simulated in aqueous suspension by stomach tube indicated that rapi pentanal and methanol, ethanol, and isopropyl alcohol ar mechanism involving cytochrome P450 enzymes . It is a alcohols and acids. There are insufficient data to exclud On the basis of their recognized or presumed metabolic aliphatic, primary, saturated and unsaturated alcohols, ar The metabolic detoxication of linear, aliphatic, primary al aldehyde, with subsequent oxidation of the aldehyde to th and the citric acid cycle . In general, <i>alpha,beta</i> -unsature participate in the fatty acid pathway. The aldehyde may b been reported to be oxidized primarily to more polar meta from ornega-oxidation, reduction, and hydration of the aldehyde Although few studies on the absorption, distribution, and	etals, no effects mg/kg bw was rolysis to their ci- testinal fluid. In id hydrolysis oc re metabolised i inticipated that a le the possibility fate, the compu- fate, the compu- fate, the compu- nd aldehydes; (icohols and alde- he correspondir ated aldehydes e conjugated w abolites, which ene function an e products of ali elimination of a	toxicity after oral administration, with LD50 values >= 4300 mg/kg bw s were reported in rabbits given a single oral dose of 1800 mg/kg bw . In the same reported to have no effect in three of four rabbits; the fourth showed semi-erectness omponent aldehydes and alcohols . They are hydrolysed within 1-5 h in simulated direct evidence from a study in which rabbits were given aliphatic acetals in curs in the stomach . The acetals formed from the reaction of alkyl-substituted to the corresponding alcohols and acids in rat liver homogenate by an oxidative aliphatic acetals would undergo similar metabolism in humans to the corresponding that significant amounts of the parent acetals reach the general circulation.; onent alcohols and aldehydes; and (3) branched-chain aliphatic aldehydes. shydes in vivo occurs primarily by oxidation of the alcohol to the corresponding g carboxylic acid. The acid can serve as a substrate for fatty acid oxidation pathways are metabolised by oxidation to the corresponding carboxylic acid, which may then ith glutathione in a Michael-type addition . Branched-chain aliphatic aldehydes have are excreted mainly in the urine. A mixture of diacids and hydroxyacids resulting d oxidation of the aldehyde function are the principal urinary metabolism of branched phatic acyclic acetals have been reported, the metabolism of the component dered relevant to the safety evaluation of orally administered acetals that are

	expected to be hydrolysed in the acid environment of the sta	omach.	
8309-P Conformal Coating Stripper Pen & 1,3-DIOXOLANE	vitro and <i>in vivo</i> experimental procedures covering both m genotoxic properties. Reliable repeat-dose studies have b available. The blood forming system was found to be the m Reproductive toxicity has been evaluated in one-generatic below maternally toxic doses. Developmental toxicity results are available indicating that Subchronic administration of dioxolane produced effects subchronic inhalation study was the blood forming system inhalation NOEL for these effects was found to be 300 ppm	nutation and chromosome aberration. The been conducted by the oral and inhalation most sensitive target organ with a clear 1: on drinking water and inhalation studies. It dioxolane is not a specific development similar to those reported in the repeated- n, manifest as reduction in WBCs and pla n for females and 1000 ppm for males in ticity, suggested by the perceived neuron of the exposure period. The statistically s tivity than control. In addition, the correlat It the magnitude of the observed depress ransient solvent depression of the CNS,	n routes and a high-reliability 13-week inhalation study is 3-week NOAEL of 300 ppm by inhalation. Adverse reproductive effects are absent at dosage levels al toxin. -dose studies. The most sensitive target organ in the atelets and changes in spleen weight appear in rats. The a 13-week study. The seven-month gavage study indicated nuscular effects at the high-dose level, was investigated by ignificant reduction in cholinesterase at the high dose was tion between blood cholinesterase and ion is not convincing, especially in light of the length of
8309-P Conformal Coating Stripper Pen & ACETONE	for acetone: The acute toxicity of acetone is low. Acetone is not a skin toxicity of acetone has been examined in mice and rats tha Acetone-induced increases in relative kidney weight chang caused increases in the relative liver weight in male and fe associated with microsomal enzyme induction. Haematold hyperpigmentation in the spleen. The most notable finding effect-levels in the drinking water study were 1% for male for female rats (3100 mg/kg/d). For developmental effect: increase in the percent incidence of later resorptions were developmental toxicity was determined to be 5220 mg/m3 i Teratogenic effects were not observed in rats and mice test treated with up to 0.2 mL of acetone did not reveal any inc The scientific literature contains many different studies tha humans exposed to acetone. Effect levels ranging from ab exposed employees have recently shown that 8-hr exposu vigilance, or digit span scores. Clinical case studies, contt that the NOAEL for this effect is 2375 mg/m3 or greater.	at were administered acetone in the drini ges were observed in male and female ra male rats that were not associated with ogic effects consistent with macrocytic at gs in the mice were increased liver and d rats (900 mg/kg/d) and male mice (2256 s, a statistically significant reduction in fi e seen in mice at 15,665 mg/m3 and in ra for both rats and mice. sted at 26,110 and 15,665 mg/m3, respe- grease in organ tumor incidence relative t at have measured either the neurobehav bout 600 to greater than 2375 mg/m3 hav ures in excess of 2375 mg/m3 were not a	king water and again in rats treated by oral gavage. ats used in the oral 13-week study. Acetone treatment histopathologic effects and the effects may have been naemia were also noted in male rats along with lecreased spleen weights. Overall, the no-observed- 3 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% oetal weight, and a slight, but statistically significant ats at 26,100 mg/m3. The no-observable-effect level for ctively. Lifetime dermal carcinogenicity studies in mice to untreated control animals. ioural performance or neurophysiological response of re been reported. Neurobehavioral studies with acetone- ssociated with any dose-related changes in response time,
ACETONE & 1,3-DIOXOLANE	The material may cause skin irritation after prolonged or r often characterised by skin redness (erythema) and swell and intracellular oedema of the epidermis.		
Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

8309-P Conformal Coating Stripper Pen	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
	Not Available	Not Available		Not Available Not Availab		able Not Available	
	ENDPOINT	TEST DURATION (HR)	SPECI	ES		VALUE	SOURCE
	LC50	96	Fish			5-540mg/L	2
acetone	EC50	48	Crusta	cea		>100mg/L	4
	EC50	96	Algae o	or other aquatic plants		20.565mg/L	4
	NOEC	240	Crusta	cea		1-866mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPEC	IES		VALUE	SOURCE
	LC50	96	Fish	Fish		>60.9mg/L	2
1,3-dioxolane	EC50	48	Crusta	Crustacea		>772mg/L	2
	EC50	72	Algae	Algae or other aquatic plants		>877mg/L	2
	NOEC	Not Available	Crustacea		197.4mg/L	2	
	ENDPOINT	TEST DURATION (HR)	SPECI	ES		VALUE	SOURCE
methylal	LC50	96	Fish			>1-mg/L	2
	EC50	48	Crustad	cea		>1-200mg/L	2

EC50	72	Algae or other aquatic plants	9-120mg/L
NOEC	24	Crustacea	>1-mg/L

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

for dioxolane:

The physicochemical properties of dioxolane are well defined. High water solubility and moderate volatility are defining characteristics. Environmental fate data are available from a combination of experimental and modeling data. Dioxolane is not readily biodegradable, is stable in water for over at year in the pH 4 to 9 range and has an estimated photodegradation half-life in air in the range of 10 to 30 hours. Predicted values for fugacity have been calculated with the MacKay model, which indicate an initial primary distribution in water; however, experience shows that in open systems it rapidly volatilises to air where it will be destroyed by photooxidation. Fish, daphnia and green algae are only acutely affected by dioxolane at concentration levels greater than several hundred ppm. Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant. Direct photolysis will not be an important removal process since alignatic ethers do not absorb light at wavelengths >290 nm

For ketones:

Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (*e.g.*, ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

for acetone: log Kow: -0.24 Half-life (hr) air: 312-1896 Half-life (hr) H2O surface water: 20 Henry's atm m3 /mol: 3.67E-05 BOD 5: 0.31-1.76,46-55% COD: 1.12-2.07 ThOD: 2.2 BCF: 0.69

Environmental fate:

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available. Air Quality Standards: none available.

Ecotoxicity:

Testing shows that acetone exhibits a low order of toxicity Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l

Bird LCO (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l

Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l

Aquatic plant NOEC: 5400-7500 mg/l

Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephestia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m3. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
1,3-dioxolane	LOW	LOW
methylal	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
1,3-dioxolane	LOW (LogKOW = -0.37)
methylal	LOW (LogKOW = 0)

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8309-P Conformal Coating Stripper Pen

Ingredient	Mobility
acetone	HIGH (KOC = 1.981)
1,3-dioxolane	HIGH (KOC = 1)
methylal	HIGH (KOC = 1)

12.5.Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sever may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADR)

14.1. UN number	1993	
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)	
14.3. Transport hazard class(es)	Class 3 Subrisk Not Applicable	
14.4. Packing group	I	
14.5. Environmental hazard	Not Applicable	
	Hazard identification (Kemler)	33
	Classification code	F1
14.6. Special precautions for user	Hazard Label	3
	Special provisions	274 601 640C; 274 601 640D
	Limited quantity	1L

Air transport (ICAO-IATA / DGR)

14.1. UN number	1993	
14.2. UN proper shipping name	Flammable liquid, n.o.s. * (contains methylal, acetone and 1,3-dioxolane)	
14.3. Transport hazard class(es)	ICAO/IATA Class3ICAO / IATA SubriskNot ApplicableERG Code3H	
14.4. Packing group	ll	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions A3	

Cargo Only Packing Instructions	364
Cargo Only Maximum Qty / Pack	60 L
Passenger and Cargo Packing Instructions	353
Passenger and Cargo Maximum Qty / Pack	5 L
Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

1993		
FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)		
IMDG Class 3 IMDG Subrisk Not Applicable		
1		
Not Applicable		
EMS NumberF-E , S-ESpecial provisions274Limited Quantities1 L		

Inland waterways transport (ADN)

14.1. UN number	1993		
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)		
14.3. Transport hazard class(es)	3 Not Applicable		
14.4. Packing group	П		
14.5. Environmental hazard	Not Applicable		
	Classification code F1		
	Special provisions 274; 601; 640C 274; 601; 640D		
14.6. Special precautions for user	Limited quantity 1 L		
	Equipment required PP, EX, A		
	Fire cones number 1		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ACETONE(67-64-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) Europe EC Inventory	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31	
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI	
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Czech)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chernwatch Standard Format	
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)	
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	GESAMP/EHS Composite List - GESAMP Hazard Profiles	
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	IMO IBC Code Chapter 17: Summary of minimum requirements IMO IBC Code Chapter 18: List of products to which the Code does not apply	
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances International Air Transport Association (IATA) Dangerous Goods Regulations	
European Customs Inventory of Chemical Substances ECICS (English)	International Maritime Dangerous Goods Requirements (IMDG Code)	
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)	
	UK Workplace Exposure Limits (WELs)	
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)	

1,3-DIOXOLANE(646-06-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by	European Customs Inventory of Chemical Substances ECICS (English)
nland Waterways EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS (English)
Substances	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
Europe EC Inventory	Dangerous Substances - updated by ATP: 31
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
European Agreement concerning the International Carriage of Dangerous Goods by Road	
(ADR 2011, Spanish)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
European Agreement concerning the International Carriage of Dangerous Goods by Road	IMO IBC Code Chapter 17: Summary of minimum requirements
(ADR 2017, English)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	International Maritime Dangerous Goods Requirements (IMDG Code)
Harmonised classification	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
	Ballgorous Boods List This Lotte (Linghon)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
METHYLAL(109-87-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
METHYLAL(109-87-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS ADN - European Agreement concerning the International Carriage of Dangerous Goods by	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
ADN - European Agreement concerning the International Carriage of Dangerous Goods by	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
ADN - European Agreement concerning the International Carriage of Dangerous Goods by nland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
ADN - European Agreement concerning the International Carriage of Dangerous Goods by nland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English) GESAMP/EHS Composite List - GESAMP Hazard Profiles
ADN - European Agreement concerning the International Carriage of Dangerous Goods by nland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
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ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Czech) Europe European Customs Inventory of Chemical Substances ECICS (Czech) Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English) GESAMP/EHS Composite List - GESAMP Hazard Profiles IMO IBC Code Chapter 17: Summary of minimum requirements
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Czech) Europe European Customs Inventory of Chemical Substances ECICS (Romanian) Europe European Customs Inventory of Chemical Substances ECICS (Romanian) Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English) GESAMP/EHS Composite List - GESAMP Hazard Profiles IMO IBC Code Chapter 17: Summary of minimum requirements International Air Transport Association (IATA) Dangerous Goods Regulations
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) Europe European Customs Inventory of Chemical Substances ECICS (Czech) Europe European Customs Inventory of Chemical Substances ECICS (Romanian) Europe European Customs Inventory of Chemical Substances ECICS (Romanian) European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish) European Agreement concerning the International Carriage of Dangerous Goods by Road	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINEC (English) European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English) GESAMP/EHS Composite List - GESAMP Hazard Profiles IMO IBC Code Chapter 17: Summary of minimum requirements International Air Transport Association (IATA) Dangerous Goods Regulations International Maritime Dangerous Goods Requirements (IMDG Code) Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A:
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European Customs Inventory of Chemical Substances ECICS (English)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status			
Australia - AICS	No (1,3-dioxolane)			
Canada - DSL	Yes			
Canada - NDSL	No (acetone; 1,3-dioxolane; methylal)			
China - IECSC	Yes			
Europe - EINEC / ELINCS / NLP	Yes			
Japan - ENCS	Yes			
Korea - KECI	Yes			
New Zealand - NZIoC	Yes			
Philippines - PICCS	Yes			
USA - TSCA	Yes			
Taiwan - TCSI	Yes			
Mexico - INSQ	Yes			
Vietnam - NCI	Yes			
Russia - ARIPS	Yes			
Thailand - TECI	Yes			
Legend:	Yes = All declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)			

SECTION 16 OTHER INFORMATION

Revision Date	17/03/2020
Initial Date	18/06/2017

Full text Risk and Hazard codes

H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H315	Causes skin irritation.	

H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H371	May cause damage to organs.

SDS Version Summary

Version	Issue Date	Sections Updated
3.11.1.1.1	07/05/2019	Appearance, Physical Properties

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.