



Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 179510
V004.2

LOCTITE SF 7025 known as Loctite 7025

Revision: 10.06.2015
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Replaces version from: 25.08.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE SF 7025 known as Loctite 7025

Contains:

n-Heptane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Primer, containing solvents

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable aerosols

Category 1

H222 Extremely flammable aerosol.

H229 Pressurised container: May burst if heated.

Skin irritation

Category 2

H315 Causes skin irritation.

Specific target organ toxicity - single exposure

Category 3

H336 May cause drowsiness or dizziness.

Target organ: Central Nervous System

Acute hazards to the aquatic environment

Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment

Category 1

H410 Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Danger

Hazard statement:

H222 Extremely flammable aerosol.
H229 Pressurised container: May burst if heated.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement:

P251 Do not pierce or burn, even after use.
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
P211 Do not spray on an open flame or other ignition source.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.
P102 Keep out of reach of children.

**Precautionary statement:
Prevention**

P261 Avoid breathing spray.
P273 Avoid release to the environment.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.

2.3. Other hazards

The aerosol container is under pressure. Do not expose to high temperatures.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Primer, containing solvents

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
n-Heptane 142-82-5	205-563-8 01-2119475515-33	50- 100 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
Propane 74-98-6	200-827-9 01-2119486944-21	10- 20 %	Flam. Gas 1 H220 Press. Gas H280
Methylcyclohexane 108-87-2	203-624-3 01-2119486992-20	5- < 10 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Chronic 2 H411
octane [and isomers] 111-65-9	203-892-1	1- < 5 %	Flam. Liq. 2 H225 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Acute 1 H400 Asp. Tox. 1 H304 Aquatic Chronic 1 H410

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

Vapors may cause drowsiness and dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Vapours may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Wipe up using absorbent material.

Store in a partly filled, closed container until disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from sources of ignition - no smoking.

Vapours should be extracted to avoid inhalation.

Use only in well-ventilated areas.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.

Do not store near sources of heat or ignition, or reactive materials.

7.3. Specific end use(s)

Primer, containing solvents

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):		EH40 WEL
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):	Indicative	ECTLV

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
n-Heptane 142-82-5	Workers	Dermal	Long term exposure - systemic effects		300 mg/kg bw/day	
n-Heptane 142-82-5	Workers	Inhalation	Long term exposure - systemic effects		2085 mg/m ³	
n-Heptane 142-82-5	general population	Dermal	Long term exposure - systemic effects		149 mg/kg bw/day	
n-Heptane 142-82-5	general population	Inhalation	Long term exposure - systemic effects		447 mg/m ³	
n-Heptane 142-82-5	general population	oral	Long term exposure - systemic effects		149 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Dermal	Long term exposure - systemic effects		773 mg/kg bw/day	
Methylcyclohexane 108-87-2	Workers	Inhalation	Long term exposure - systemic effects		2035 mg/m ³	
Methylcyclohexane 108-87-2	general population	Dermal	Long term exposure - systemic effects		699 mg/kg bw/day	
Methylcyclohexane 108-87-2	general population	Inhalation	Long term exposure - systemic effects		608 mg/m ³	
Methylcyclohexane 108-87-2	general population	oral	Long term exposure - systemic effects		699 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Suitable protective clothing

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	Aerosol colourless
Odor	pungent
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	97 - 99 °C (206.6 - 210.2 °F)
Flash point	Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	45,5 mbar
Density (20 °C (68 °F))	0,68 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible
Solubility (qualitative) (Solvent: Acetone)	Miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	1 %(V)
upper	7 %(V)
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Peroxides.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

Heat, flames, sparks and other sources of ignition.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause drowsiness or dizziness.

Oral toxicity:

Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.

Skin irritation:

Causes skin irritation.

Solvent may remove essential oils from the skin making it susceptible to attack from other chemicals.

Eye irritation:

May cause mild irritation to the eyes.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methylcyclohexane 108-87-2	LD50	> 5.840 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
n-Heptane 142-82-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Ames Test
Propane 74-98-6	negative with metabolic activation	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Very toxic to aquatic life with long lasting effects.

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
n-Heptane 142-82-5	LC50	> 220 - 270 mg/l	Fish	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Heptane 142-82-5	EC50	1,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methylcyclohexane 108-87-2	EC50	147.000 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
octane [and isomers] 111-65-9	EC50	0,38 mg/l	Daphnia		Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability**Persistence and Biodegradability:**

The product is not biodegradable.

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

The product evaporates readily.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
n-Heptane 142-82-5	4,66					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methylcyclohexane 108-87-2	3,61					
octane [and isomers] 111-65-9	5,18					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
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n-Heptane 142-82-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Propane 74-98-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methylcyclohexane 108-87-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

14 06 03 Other solvents and solvent mixtures

SECTION 14: Transport information**14.1. UN number**

ADR	1950
RID	1950
ADN	1950
IMDG	1950
IATA	1950

14.2. UN proper shipping name

ADR	AEROSOLS
RID	AEROSOLS
ADN	AEROSOLS
IMDG	AEROSOLS (n-Heptane)
IATA	Aerosols, flammable

14.3. Transport hazard class(es)

ADR	2.1
RID	2.1
ADN	2.1
IMDG	2.1
IATA	2.1

14.4. Packaging group

ADR
RID
ADN
IMDG
IATA

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Environmentally Hazardous
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (D)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 100 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H220 Extremely flammable gas.
- H225 Highly flammable liquid and vapor.
- H280 Contains gas under pressure; may explode if heated.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H336 May cause drowsiness or dizziness.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.