

MG Chemicals UK Limited

Version No: A-2.03 Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 08/02/2019 Revision Date: 17/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8329TFF-B	
Synonyms	SDS Code: 8329TFF-Part B; 8329TFF-25ML, 8329TFF-50ML	
Other means of identification	Thermally Conductive Epoxy Adhesive	

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Thermally conductive adhesive hardener	
Uses advised against	Not Applicable	

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1.

Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H314 - Skin Corrosion/Irritation Category 1B, H317 - Skin Sensitizer Category 1B, H412 - Chronic Aquatic Hazard Category 3		H314 - Skin Corrosion/Irritation Category 1B, H317 - Skin Sensitizer Category 1B, H412 - Chronic Aquatic Hazard Category 3	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI			

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	DANGER

Hazard statement(s)

H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H412	Harmful to aquatic life with long lasting effects.	

Supplementary statement(s)

Not Applicable

P260	Do not breathe dust/fume/gas/mist/vapours/spray.		
P280	Wear protective gloves/protective clothing/eye protection/face protection.		
P273	Avoid release to the environment.		
P272	P272 Contaminated work clothing should not be allowed out of the workplace.		

Precautionary statement(s) Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.		
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
Immediately call a POISON CENTER/doctor/physician/first aider.		
IF ON SKIN: Wash with plenty of water and soap.		
Wash contaminated clothing before reuse.		
If skin irritation or rash occurs: Get medical advice/attention.		
Take off contaminated clothing and wash it before reuse.		
IF INHALED: Remove person to fresh air and keep comfortable for breathing.		

Precautionary statement(s) Storage

P405	Store locked up.	

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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2.3. Other hazards

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.21645-51-2 2.244-492-7 3.Not Available 4.01-2119529246-39-XXXX	50	aluminium hydroxide	Eye Irritation Category 2; H319, EUH066 ^[1]
1.72244-98-5 2.Not Available 3.Not Available 4.Not Available	42	trimercaptan ether, propoxylated	Not Applicable
1.90-72-2 2.202-013-9 3.603-069-00-0 4.01-2119560597-27-XXXX	8	2,4,6- tris((dimethylamino)methyl]phenol	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2; H302, H315, H319 ^[2]
Legend:	gend: 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs available		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For amines: If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes. For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions. Seek immediate medical attention, preferably from an ophthalmologist.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.

	 Transport to hospital, or doctor. For amines: In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower. Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately. Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering. Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing. Discard contaminated leather articles such as shoes, belts, and watchbands. Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719) For amines: All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures. Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure. Promptly move the affected person away from the contaminated area to an area of fresh air. Keep the affected person cam and warm, but not hot. If breathing is difficult, oxygen may be administered by a qualified person. If breathing is difficult, oxygen way be administered by a qualified person.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay. For amines: If liquid amine are ingested, have the affected person drink several glasses of water or milk. Do not induce vomiting. Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- For acute or short-term repeated exposures to highly alkaline materials:
- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.

Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- · Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).
- SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

- Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- No specific antidote is known.

• Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material. Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucopsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive ainways or bronchial asthma) that

would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation. Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following: Health history, with emphasis on the respiratory system and history of infections

- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated
- Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

Foam.

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
5.3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers suspected to be hot. Cool fire exposed containers from path of fire. Equipment should be thoroughly decontaminated after use. For amines: For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode. Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions. Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) sulfur oxides (SOx) other pyrolysis products typical of burning organic material. May emit corrosive fumes. Aluminium hydroxide is a flame retardant. At around 200 C, aluminium hydroxide (aluminium trihydrate) is decomposed to aluminium oxide (which forms a protective, non-flammable layer on the material surface) and water. The water (as steam) forms a layer of non-flammable gas near the material's surface, inhibiting flames. The reaction is endothermic (absorbs heat energy), thus cooling the material and slowing burning.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

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	for amines: I fpossible (i.e., without r Contain the spilled mate Next, absorb the neutral Store the containers out	erial by diking, ther ized product with o doors.	neutralize. clay, sawdust, vermiculite					ontainers. ble federal, state, and local regulations and
	requirements. Decontamination of floor acid, followed by very ho	rs and other hard s t water	surfaces after the spilled	materi	al has	been remo	ved may be accom	plished by using a 5% solution of acetic
	 Dispose of the material Waste materials from an 					-		disposal of chemical wastes. us laws.
	Chemical Class: amines, alk For release onto land: recor	•	s listed in order of priorit	y.				
	SORBENT TYPE	RANK	APPLICATION			COLLECTION		LIMITATIONS
	LAND SPILL - SMALL							
	cross-linked polymer - part	iculate		1	sh	ovel	shovel	R, W, SS
	cross-linked polymer - pillo	w		1	thr	ow	pitchfork	R,DGC, RT
	sorbent clay - particulate			2	sh	ovel	shovel	R, I, P
	wood fiber - pillow			3	thr	ow	pitchfork	R, P, DGC, RT,
	treated wood fibre - pillow			3	thr	ow	pitchfork	DGC, RT
	foamed glass - pillow			4	thr	ow	pitchfork	R, P, DGC, RT
	LAND SPILL - MEDIUM							
	cross-linked polymer -parti	culate		1	blow	er	skiploader	R, W, SS
	cross-linked polymer - pillo			2	throw		skiploader	R, DGC, RT
	sorbent clay - particulate			3	blow		skiploader	R, I, P
	polypropylene - particulate			3	blowe		skiploader	W, SS, DGC
	expanded mineral - particul	ato		4	blowe		skiploader	R, I, W, P, DGC
	polypropylene - mat	laic		4	throw		skiploader	DGC, RT
Major Spills	 such as wood chips or si Clear area of personnel Alert Fire Brigade and tt Wear full body protective Prevent, by any means Consider evacuation (oi Stop leak if safe to do sc Contain spill with sand, Collect recoverable pro Neutralise/decontamina Collect solid residues and Wash area and prevent After clean up operation If contamination of drain For amines: First remove all ignition Have firefighting equipn fighting a chemical fire. Spills and leaks of polyupersonnel. All others should be Any material spilled or spille	uid Hazardous Su Technology Revie we been known to i awdust have show and move upwind. all them location ai e clothing with bre available, spillage r protect in place). earth or vermiculit duct into labelled runoff into drains. is, decontaminate s or waterways oc sources from the nent nearby, and h rethane amine cat build promptly leave r cleanup crews sh e equipped with sa plashed onto the s	w No. 150: Noyes Data gnite when contaminate n reactivity with ethylene nd nature of hazard. athing apparatus. from entering drains or e. containers for recycling. action 13 for specific ag drums for disposal. and launder all protectiv curs, advise emergency spill area. ave firefighting personn alysts should be contain the contaminated area nould include appropriat fety showers and eyewa kin should be quickly wa	Corpor d with amines water c ent). e cloth servic el fully ed by and st e respi sh fou ushed c	ation 1 amine s and s s and s xourse. trainec diking, ay upw trains i off.	s in closed should be av d equipment if necessar ind. protective c in good wor	roided. nt before storing an ber use of the equip y, and cleaned up o levices and impervi king order.	a cellulosic materials used for spill cleanup ad re-using. In the procedures used in many by properly trained and equipped ious clothing, footwear, and gloves.
	concentrations of amine failure of control equipm Emergency protective e Self-contained breathin Rubber gloves Long-sleeve coveralls	vapor. "Emergence nent that results in quipment should in ng apparatus, with or impervious full t	y" may be defined as ar an uncontrolled release nclude: full face-piece, operated body suit	ny occu of am d in pos	irrence ine liqu sitive p	e, such as, t iid or vapor ressure or	but not limited to, eq	to liquid amines or to excessive juipment failure, rupture of containers, or node.
	 Head protection, such Firefighting personnel a 				-			ncy Procedures. However back-up from
								Continuer

local authorities should be sought

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with scap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. DO NOT store near acids, or oxidising agents No smoking, naked lights, heat or ignition sources.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and Iow pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Avoid contact with copper, aluminium and their alloys. Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
EMERGENCY LIMITS						

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
aluminium hydroxide	Aluminum hydroxide	8.7 mg/m3	73 mg/m3	440 mg/m3

2,4,6- tris[(dimethylamino)methyl]phenol	Tris(dimethylaminomethyl)phenol, 2,4,6-	3.6 mg/m3	40 mg/m3	240 mg/m3
Ingredient	Original IDLH	Revised IDLH		
aluminium hydroxide	Not Available	Not Available		
trimercaptan ether, propoxylated	Not Available	Not Available		
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	Not Available		

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritatins and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA. OSHA (USA) concluded that exposure to sensory irritatis can:

- ▶ cause inflammation
- + cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- + acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

8.2. Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the f highly effective in protecting workers and will typically be independent of worker interactions to prov The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risl Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away fror 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if design match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to er An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in t in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contained to be addited and the total to effectively remove the contained to effectively remove the contained to be addited and the total to effectively remove the contained to be addited and the total total to be addited and the total total total to a provide addited and the total total total total to a proved self contained breathing apparatus (SCBA) may be required in some situations.	ride this high level of protection. c. n the worker and ventilation that s ed properly. The design of a venti Correct fit is essential to obtain a nsure adequate protection. he workplace possess varying 'e	strategically 'adds' and lation system must dequate protection.			
	Type of Contaminant:		Air Speed:			
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s (50-100 f/min.)			
8.2.1. Appropriate engineering	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transf acid fumes, pickling (released at low velocity into zone of active generation)	ers, welding, spray drift, plating	0.5-1 m/s (100-200 f/min.)			
controls	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas into zone of rapid air motion)	discharge (active generation	1-2.5 m/s (200-500 f/min.)			
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial rapid air motion).	2.5-10 m/s (500-2000 f/min.)				
	Within each range the appropriate value depends on:					
	Lower end of the range	Upper end of the range				
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	s			
	2: Contaminants of low toxicity or of nuisance value only.	ity or of nuisance value only. 2: Contaminants of high toxicity				
	3: Intermittent, low production.	ent, low production. 3: High production, heavy use				
	4: Large hood or large air mass in motion					
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple e square of distance from the extraction point (in simple cases). Therefore the air speed at the extrar reference to distance from the contaminating source. The air velocity at the extraction fan, for exam extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechan the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of used.	ction point should be adjusted, ac ple, should be a minimum of 1-2 ical considerations, producing pe	ccordingly, after m/s (200-400 f/min) for rformance deficits within			
8.2.2. Personal protection						
Eye and face protection	 Safety glasses with unperforated side shields may be used where continuous eye protection is where complete eye protection is needed such as when handling bulk-quantities, where there pressure. Chemical goggles.whenever there is a danger of the material coming in contact with the eyes Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primar Alternatively a gas mask may replace splash goggles and face shields. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate ir of lenses or restrictions on use, should be created for each workplace or task. This should incl class of chemicals in use and an account of injury experience. Medical and first-aid personnel 	is a danger of splashing, or if the ; goggles must be properly fitted y protection of eyes; these afford ritants. A written policy document ude a review of lens absorption a	material may be under face protection. t, describing the wearing nd adsorption for the			

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	 should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] For amines: SPECIAL PRECAUTION: Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage. Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists. CAUTION: Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour. In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles. Eyewash fountains should be installed, and kept in good working order, wherever amines are used.
Skin protection	See Hand protection below
Hands/feet protection	 Elbow length PVC gloves When handling corresive liquids, wear trousers or overalls outside of boots, to avoid splits entering boots. NOTE: The material may produce skin sensitisation in predsposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated learber terms, such as shoce, belts and watch-bands should be removed and destroyed. The settering is a pregnation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Presonal hygiene is a key element of effective hand care. Gloves must only be wom on clean hands. After using gloves, hands should be washed and dried throroughly, Application of a non-perfumed maisturer is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: the quency and duration of contact, chequency and duration of contact, devent through the glove material. glove thickness and devent to be schewed by the is dependent on usage. Important factors in the selection of gloves include: the duration of contact, devent to the application. Glove thickness and devent to the application of an on-perfumed maisturer is recommended. When prolonged of frequently repeated contact may cocur, a glove with a protection class of 5 on higher (breakthrough time greater than 240 minutes according to EN374, ASNZ52 2161.01 or national equivalent). When nonly brief contact is expected, a glove with a protection class of 5 on higher (breakthrough time greater than 240 minutes according to EN374, ASNZ52 2161.01 or national equivalent) is rec
Body protection	DO NOT USE latex. See Other protection below
Other protection	Voralls. VC Apron. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

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Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- · Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Beige to light yellow		
Physical state	Liquid	Relative density (Water = 1)	1.5
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	365
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.5
Initial boiling point and boiling range (°C)	118	Molecular weight (g/mol)	Not Available
Flash point (°C)	124	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales.
	Inhalation of amine vapours may cause irritation of the mucous membranes of the nose and throat and lung irritation with respiratory distress and cough. Single exposures to near lethal concentrations and repeated exposures to sublethal concentrations produces tracheitis, bronchitis, pneumonitis and pulmonary oedema. Aliphatic and alicyclic amines are generally well absorbed from the respiratory tract. Systemic effects include headache, nausea, faintness and anxiety. These effects are thought to be transient and are probably related to the pharmacodynamic action of the amines. Histamine release by

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8329TFF-B Thermally Conductive Epoxy Adhesive

T c ti	Iliphatic amines may produce bronchoconstriction and wheezing. The material has NOT been classified by EC Directives or other classification s corroborating animal or human evidence. In the absence of such evidence, care s hat suitable control measures be used, in an occupational setting to control vap nhalation hazard is increased at higher temperatures.	should be taken nevertheless		
Ingestion	Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation. Aliphatic and alicyclic amines are generally well absorbed from the gut. Corrosive action may cause tissue damage throughout the gastrointestinal tract. Detoxification is thought to occur in the liver, kidney and intestinal mucosa with the enzymes, monoamine oxidase and diarnine oxidase (histaminase) having a significant role. The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or to			
Skin Contact	The material can produce severe chemical burns following direct contact with the skin. Skin contact is not though to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Volatile amine vapours produce primary skin irritation and dermatitis. Direct local contact, with the lower molecular weight liquids, may produce skin burns. Percutaneous absorption of simple aliphatic amines is known to produce lethal effects often the same as that for oral administration. Cutaneous sensitisation has been recorded chiefly due to ethyleneamines. Histamine release following exposure to many aliphatic amines may result in 'triple response' (white vasoconstriction, red flare and wheal) in human skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.			
Eye (When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Direct contact with alkaline corrosives may produce pain and burns. Oedema, destruction of the epithelium, corneal opacification and iritis may occur. In less severe cases these symptoms tend to resolve. In severe injuries the full extent of the damage may not be immediately apparent with late complications comprising a persistent oedema, vascularisation and corneal scarring, permanent opacity, staphyloma, cataract, symblepharon and loss of sight. Vapours of volatile amines cause eye irritation with lachrymation, conjunctivitis and minor transient corneal oedema which results in 'halos' around lights (glaucopsia, 'blue haze', or 'blue-grey haze'). Vision may become misty and halos may appear several hours after workers are exposed to the substance This effect generally disappears spontaneously within a few hours of the end of exposure, and does not produce physiological after-effects. However oedema of the corneal epithelium, which is primarily responsible for vision disturbances, may take more than one or more days to clear, depending on the severity of exposure. Photophobia and discomfort from the roughness of the corneal surface also may occur after greater exposures. Although no detriment to the eye occurs as such, glaucopsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving a vehicle. Direct local contact with the liquid may produce eye damage which may be permanent in the case of the lower molecular weight species.			
Chronic chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth he jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneur exposures may result in dermatitis and/or conjunctivitis. .ong-term exposure to respiratory irritants may result in disease of the airways Practical experience shows that skin contact with the material is capable either and/or of producing a positive response in experimental animals. .imited evidence suggests that repeated or long-term occupational exposure may systems. There are reports of lung damage due to excessive inhalation of alumina dust. In may cause phosphate depletion, especially if phosphate intake is low. This may contening of the bones. These effects have not been reported in people occupation Prolonged or repeated skin contact may cause drying with cracking, irritation and the sume and the sources.	, inflammatory and ulcerativ onia may ensue. Gastrointe involving difficult breathing a of inducing a sensitisation re ay produce cumulative healt ngestion of large amounts of ause loss of appetite, muscl nally exposed to aluminium	e changes in the mouth and necrosis (rarely) of istinal disturbances may also occur. Chronic and related systemic problems. eaction in a substantial number of individuals, h effects involving organs or biochemical f aluminium hydroxide for prolonged periods e weakness, muscular disease and even hydroxide.	
	ΤΟΧΙCΙΤΥ	IRRITATION		
8329TFF-B Thermally Conductive Epoxy Adhesive	Not Available	Not Available		
aluminium hydroxide	aluminium hydroxide Oral (rat) LD50: >2000 mg/kg ^[1]		IRRITATION Not Available	
trimercaptan ether, propoxylated	TOXICITY Not Available	IRRITATION Not Available		
2,4,6- tris[(dimethylamino)methyl]phenol	TOXICITY dermal (rat) LD50: >973 mg/kg ^[1] Inhalation (rat) LC50: >0.125 mg/l/1hr.] ^[2] Oral (rat) LD50: 1200 mg/kg ^[2]	IRRITATION Eye (rabbit): 0.05 mg/2 Skin (rabbit): 2 mg/24		

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified

data extract	ted from RTECS - Register of Toxic Effect of chemical Substances
8329TFF-B Thermally Conductive Epoxy Adhesive	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
8329TFF-B Thermally Conductive Epoxy Adhesive & 2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL	Ashme-Re symptoms may continue for months or even years after exposure to the material cases. This may be due to a non-altergenic contained from as reactive always dysfunction syndrome (RADS) which can occur following exposure to high levels of highly initiating compound. Key citeres for the diagnoss of RADS induce the absence of proceeding resplatacy disesse, in a non-atopic induction, white mean or approximately the presence of proceeding resplatacy disesse. In a non-atopic induction, white mean or approximately the presence of proceeding resplatacy disesse. In a non-atopic induction, which is an interguent for displate to assence are result of exposure to the intraine or abulance statistication is an interguent for displate to a save ensure the exposure cases. The disorder is characterised by dyspense, acough antimucus production. While it is difficult to generalize about the full range of potential heads neticits. The disorder is characterised by dyspense, acough antimucus production. While it is difficult to generalize about the full range of potential heads neticits. The disorder is characterised by dyspense, acough antimucus production.
ALUMINIUM HYDROXIDE & TRIMERCAPTAN ETHER, PROPOXYLATED & 2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL	No significant acute toxicological data identified in literature search.

Acute Toxicity 🗙

Carcinogenicity X

Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×
		Legend: 🗙 – Data either	not available or does not fill the criteria for classification

Data chile not available of does not
 Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

8329TFF-B Thermally Conductive	ENDPOINT	ENDPOINT TEST DURATION (HR)		SPECIES	VALUE		SOURCE
Epoxy Adhesive	Not Available	Not Available		Not Available	Not Ava	ilable	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	i	١	ALUE	SOURCE
	LC50	96	Fish		C	.001-0.134mg/L	2
aluminium hydroxide	EC50	48	Crustacea	a	C	.7364mg/L	2
	EC50	72	Algae or o	other aquatic plants	C	.001-0.05mg/L	2
	NOEC	168	Crustacea	a	C	.001-mg/L	2
	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
trimercaptan ether, propoxylated	Not Available	Not Available		Not Available	Not Ava	ilable	Not Available
	ENDPOINT	TEST DURATION (HR)	SPE	CIES		VALUE	SOURCE
2,4,6- ris[(dimethylamino)methyl]phenol	LC50	96	Fish			175mg/L	2
	EC50	72	Alga	e or other aquatic pla	nts	2.8mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites. Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

12.4. Mobility in soil

Ingredient	Mobility
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

12.5.Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available

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8329TFF-B Thermally Conductive Epoxy Adhesive

13.1.	Waste	treatment	methods
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	Containers may still present a chemical hazard/ danger when empty.
	 Return to supplier for reuse/ recycling if possible.
	Otherwise:
	 If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, the puncture containers, to prevent re-use, and bury at an authorised landfill.
	Where possible retain label warnings and SDS and observe all notices pertaining to the product.
	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
	A Hierarchy of Controls seems to be common - the user should investigate:
	Reduction
	Reuse
	Recycling
	► Disposal (if all else fails)
Product / Packaging disposal	This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be used to be a solution of the solution of
	be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of thi
	type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
	DO NOT allow wash water from cleaning or process equipment to enter drains.
	It may be necessary to collect all wash water for treatment before disposal.
	In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
	Where in doubt contact the responsible authority.
	► Recycle wherever possible.
	 Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
	Treat and neutralise at an approved treatment plant.
	Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or
	pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
	 Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADR)

14.1. UN number	2735	
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N	.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)
14.3. Transport hazard class(es)	Class 8 Subrisk Not Applicable	
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for	Hazard identification (Kemler) Classification code Hazard Label	80 C7 8
user	Special provisions	274 1L

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	2735			
14.2. UN proper shipping name	AMINES, LIQUID, CORI	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)		
14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	8 Not Applicable 8L		
14.4. Packing group	II			
14.5. Environmental hazard	Not Applicable			
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		855	
14.6. Special precautions for user	Cargo Only Maximum Qty / Pack		30 L	
	Passenger and Cargo	Packing Instructions	851	
	Passenger and Cargo	Maximum Qty / Pack	1L	
			'	

F	Passenger and Cargo Limited Quantity Packing Instructions	Y840
F	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735	
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)	
14.3. Transport hazard class(es)	IMDG Class 8 IMDG Subrisk Not Applicable	
14.4. Packing group	Ш	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS NumberF-A , S-BSpecial provisions274Limited Quantities1 L	

Inland waterways transport (ADN)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)		
14.3. Transport hazard class(es)	8 Not Applicable		
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Classification codeC7Special provisions274Limited quantity1 LEquipment requiredPP, EPFire cones number0		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ALUMINIUM HYDROXIDE(21645-51-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
Europe European Chemicals Agency (ECHA) REACH Registration Numbers	European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	Harmonised classification
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Customs Inventory of Chemical Substances ECICS (English)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
	(English)

TRIMERCAPTAN ETHER, PROPOXYLATED(72244-98-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL(90-72-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by	European Customs Inventory of Chemical Substances ECICS (English)
Inland Waterways	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	(English)
Europe European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR 2017 (Russian)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe European Chemicals Agency (ECHA) REACH Registration Numbers	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
European Agreement concerning the International Carriage of Dangerous Goods by Road	Packaging of Substances and Mixtures - Annex VI
(ADR 2011, Norwegian)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
European Agreement concerning the International Carriage of Dangerous Goods by Road	Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
(ADR 2011, Portuguese)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
European Agreement concerning the International Carriage of Dangerous Goods by Road	(English)
(ADR 2011, Spanish)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
European Agreement concerning the International Carriage of Dangerous Goods by Road	(French)
(ADR 2015, German)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
European Agreement concerning the International Carriage of Dangerous Goods by Road	(German)
(ADR 2017, English)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A:
European Agreement concerning the International Carriage of Dangerous Goods by Road	Dangerous Goods List - RID 2017 (English)
(ADR 2017, French)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
European Agreement concerning the International Carriage of Dangerous Goods by Road	(Chinese)
(ADR-S 2019, Swedish)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	(English)
Harmonised classification	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
	(Spanish)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (2,4,6-tris[(dimethylamino)methyl]phenol; aluminium hydroxide; trimercaptan ether, propoxylated)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (trimercaptan ether, propoxylated)
Japan - ENCS	No (trimercaptan ether, propoxylated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Legend:	Yes = All ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	17/03/2020
Initial Date	08/02/2019

Full text Risk and Hazard codes

H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.

Other information

Ingredients with multiple cas numbers

Name	CAS No
aluminium hydroxide	21645-51-2, 1330-44-5, 1302-29-0, 12252-70-9, 51330-22-4

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

PC – TWA: Permissible Concentration-Time Weighted Average PC – STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

Reason for Change

A-2.03 - Update to the emergency phone number information.