

Safety Data Sheet according to (EC) No 1907/2006 as amended

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SDS No.: 175645

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LOCTITE RA 10 SN62BAS86 10K known as SN62RA10BAS86

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE RA 10 SN62BAS86 10K known as SN62RA10BAS86

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Solder Paste

1.3. Details of the supplier of the safety data sheet

Henkel Belgium N.V.

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For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Toxic to reproduction Category 1A

H360FD May damage fertility. May damage the unborn child.

Effects on or via lactation

H362 May cause harm to breast-fed children.

Specific target organ toxicity - repeated exposure Category 1

H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral)

Acute hazards to the aquatic environment Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment Category 1

H410 Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains Lead

rosin

Signal word: Danger

Hazard statement: H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through

prolonged or repeated exposure (inhalation-dust, oral) H410 Very toxic to aquatic life with long lasting effects.

Supplemental information Restricted to professional users.

Precautionary statement: P201 Obtain special instructions before use.

Prevention P261 Avoid breathing fume.

P263 Avoid contact during pregnancy and while nursing.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing.

Precautionary statement: P308+P313 IF exposed or concerned: Get medical advice/attention. **Response** P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

This product contains modified rosin.

Contains lead which may harm your health. Lead can cause birth defects and other reproductive harm.

Regulations forbid the use of lead solder in any private or public drinking water supply system.

Do not heat above 500 °C

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Tin 7440-31-5	231-141-8 01-2119486474-28	50- 100 %	
Lead 7439-92-1	231-100-4 01-2119510714-47	20- 40 %	Lact. H362 Repr. 1A H360FD STOT RE 1; Oral H372 STOT RE 1; Inhalation H372 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) M factor (Chron Aquat Tox): 10
rosin 8050-09-7	232-475-7 01-2119480418-32	5-< 10 %	Skin Sens. 1 H317
Silver >= 99.9 % Ag in powder (>100nm<1mm) 7440-22-4	231-131-3 01-2119555669-21	1-< 5 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Do not induce vomiting.

Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

High temperatures may produce heavy metal dust, fumes or vapours.

The flux medium will give rise to irritating fumes.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Scrape up spilled material and place in a closed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Extraction is necessary to remove fumes evolved during reflow.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

Avoid breathing fumes given out during soldering.

Do not heat above 500 °C

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

After handling solder wash hands with soap and water before eating, drinking or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Solder Paste

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Lead 7439-92-1 [LEAD AND LEAD COMPOUNDS, OTHER THAN LEAD ALKYLS (AS PB)]		0,15	Time Weighted Average (TWA):		EH40 WEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD]		0,075	TWA (40 h) air exposure limit for medical surveillance:		EU_OEL_II
Lead 7439-92-1 [LEAD]			Biological Limit Value:		EU_OEL_II
Lead 7439-92-1 [LEAD]			Biological Limit Value for medical surveillance:		EU_OEL_II
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,05	Time Weighted Average (TWA):		EH40 WEL
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,15	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, PARTICULATES]		10	Time Weighted Average (TWA):		EH40 WEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, TOTAL VAPOUR AND PARTICULATES]	150	474	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
Tin 7440-31-5 [METAL TIN]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Lead 7439-92-1 [LEAD AND ITS COMPOUNDS (EXCEPT TETRAETHYL LEAD)]		0,15	Time Weighted Average (TWA):	Binding OELV	IR_OEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD]		0,075	TWA (40 h) air exposure limit for medical surveillance:		EU_OEL_II

Lead			Biological Limit Value:		EU_OEL_II
7439-92-1					
[LEAD]					
Lead			Biological Limit Value for		EU_OEL_II
7439-92-1			medical surveillance:		
[LEAD]					
Rosin		0,05	Time Weighted Average		IR_OEL
8050-09-7			(TWA):		
[ROSIN CORE SOLDER PYROLYSIS					
PRODUCTS]					
Rosin		0,15	Short Term Exposure	15 minutes	IR_OEL
8050-09-7			Limit (STEL):		
[ROSIN CORE SOLDER PYROLYSIS					
PRODUCTS]					
Silver		0,1	Time Weighted Average	Indicative OELV	IR_OEL
7440-22-4			(TWA):		
[SILVER (METALLIC)]					
Silver		0,1	Time Weighted Average	Indicative	ECTLV
7440-22-4			(TWA):		
[SILVER, METALLIC]					
Propane-1,2-diol		10	Time Weighted Average		IR_OEL
57-55-6			(TWA):		
[PROPANE-1,2-DIOL]					
Propane-1,2-diol	150	470	Time Weighted Average		IR_OEL
57-55-6			(TWA):		
[PROPANE-1,2-DIOL]					

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value	Value			Remarks
	Compartment	periou	mg/l	ppm	mg/kg	others	
Tin	aqua						no hazard identified
7440-31-5 Tin	(freshwater) aqua (marine						no hazard identified
7440-31-5	water)						no nazara identifica
Tin	sewage						no hazard identified
7440-31-5	treatment plant (STP)						
Tin	sediment						no hazard identified
7440-31-5	(freshwater)						111110
Tin 7440-31-5	sediment (marine water)						no hazard identified
Tin	Air						no hazard identified
7440-31-5 Tin	Soil						no hazard identified
7440-31-5	5011						no nazard identified
Tin	Predator						no potential for
7440-31-5 Lead	0.000		6,5 μg/l				bioaccumulation
7439-92-1	aqua (freshwater)		0,5 μg/1				
Lead	aqua (marine		3,4 µg/l				
7439-92-1 Lead	water) sediment				41 mg/kg		
7439-92-1	(freshwater)				41 mg/kg		
Lead	sediment				164 mg/kg		
7439-92-1 Lead	(marine water) Soil				147 mg/kg		
7439-92-1	3011				147 mg/kg		
Lead	sewage		1 mg/l				
7439-92-1	treatment plant (STP)						
rosin	aqua		0,002 mg/l				
8050-09-7	(freshwater)		0.000				
rosin 8050-09-7	aqua (marine water)		0,0002 mg/l				
rosin	sediment		mg i		0,007		
8050-09-7	(freshwater)				mg/kg		
rosin 8050-09-7	sediment (marine water)				0,001 mg/kg		
rosin	Soil				0 mg/kg		
8050-09-7 rosin	sawaga		1000 mg/l				
8050-09-7	sewage treatment plant		1000 Hig/1				
	(STP)						
rosin 8050-09-7	aqua (intermittent		0,016 mg/l				
18030-07-7	releases)						
Silver >= 99,9 % Ag as powder	aqua		0,00004				
(>100nm<1mm) classified for environment 7440-22-4	(freshwater)		mg/l				
Silver >= 99,9 % Ag as powder	aqua (marine		0,00086				
(>100nm<1mm) classified for environment 7440-22-4	water)		mg/l				
Silver >= 99,9 % Ag as powder	sewage		0,025 mg/l				
(>100nm<1mm) classified for environment	treatment plant		1,1 2				
7440-22-4 Silver >= 99,9 % Ag as powder	(STP) sediment			-	438,13		
(>100nm<1mm) classified for environment	(freshwater)				438,13 mg/kg		
7440-22-4							
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment	sediment (marine water)				438,13 mg/kg		
7440-22-4	(marme water)				mg/ ng		
Silver >= 99,9 % Ag as powder	Air						no hazard identified
(>100nm<1mm) classified for environment 7440-22-4							
Silver >= 99,9 % Ag as powder	Soil				1,41 mg/kg		
(>100nm<1mm) classified for environment							
7440-22-4	L	<u> </u>	l .				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	no hazard identified
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m3	no hazard identified
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	no hazard identified
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m3	no hazard identified
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	no hazard identified
rosin 8050-09-7	Workers	inhalation	Long term exposure - local effects		10 mg/m3	
rosin 8050-09-7	Workers	dermal	Long term exposure - systemic effects		2,131 mg/kg	
rosin 8050-09-7	General population	dermal	Long term exposure - systemic effects		1,065 mg/kg	
rosin 8050-09-7	General population	oral	Long term exposure - systemic effects		1,065 mg/kg	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	no hazard identified

Biological Exposure Indices:

Ingredient [Regulated substance]		Biological specimen	Sampling time	 Basis of biol. exposure index	 Additional Information
Lead	Lead	Blood		EU HCA2	
7439-92-1					
[LEAD]					
Lead	Lead	Blood		EU HCA2	
7439-92-1					
[LEAD]					
Lead	Lead	Blood	Sampling time: End of	IR BELD	
7439-92-1			work week.		
[LEAD]					

8.2. Exposure controls:

Engineering controls:

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

Respiratory protection:

Use only in well-ventilated areas.

In case of insufficient ventilation, wear suitable respiratory equipment.

Suitable respiratory protection: Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance paste grey
Odor mild

Odour threshold No data available / Not applicable

pH Not applicable Melting point $179.0 \,^{\circ}\text{C} \, (354.2 \,^{\circ}\text{F})$

Solidification temperature No data available / Not applicable

Initial boiling point Not determined Flash point $> 100 \, ^{\circ}\text{C} \ (> 212 \, ^{\circ}\text{F})$

Evaporation rate No data available / Not applicable Flammability No data available / Not applicable Explosive limits No data available / Not applicable

Vapour pressureNot determinedRelative vapour density:Heavier than airDensity4,1500 g/cm3

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Bulk density

No data available / Not applicable
Solubility

No data available / Not applicable

Solubility (qualitative) Insoluble

Partition coefficient: n-octanol/water

No data available / Not applicable

Auto-ignition temperature $186 \,^{\circ}\text{C} \, (366.8 \,^{\circ}\text{F})$

Decomposition temperature
Viscosity
No data available / Not applicable
Viscosity (kinematic)
No data available / Not applicable
Viscosity (kinematic)
No data available / Not applicable
Explosive properties
No data available / Not applicable
Oxidising properties
No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

Metallic oxides

SECTION 11: Toxicological information

General toxicological information:

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Tin	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
7440-31-5				
rosin	LD50	2.800 mg/kg	rat	not specified
8050-09-7				_
Silver >= 99,9 % Ag in	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
powder (>100nm<1mm)				
7440-22-4				

Acute dermal toxicity:

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
7440-31-5	LDSO	> 2.000 mg/kg	Tut	OLOB Guideline 102 (Fledic Berman Toxicky)
rosin	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
8050-09-7				
Silver >= 99,9 % Ag in	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
powder (>100nm<1mm)				
7440-22-4				

Acute inhalative toxicity:

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

No substance data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
/440-31-3				
rosin	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
8050-09-7				

Serious eye damage/irritation:

Solder pastes may be abrasive to the eyes and the fumes are irritating.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
Tin	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
7440-31-5				·
rosin	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
8050-09-7				

Respiratory or skin sensitization:

No data available.

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
rosin 8050-09-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
Tin	NOAEL P > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421
7440-31-5					(Reproduction /
					Developmental Toxicity
					Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin	NOAEL > 1.000 mg/kg	oral: gavage	28 days	rat	OECD Guideline 407
7440-31-5			daily		(Repeated Dose 28-Day
					Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	LC50	Toxicity > Water	96 h	Pimephales promelas	OECD Guideline 203 (Fish,
7440-31-5		solubility			Acute Toxicity Test)
rosin	LC50	Toxicity > Water	96 h	Pimephales promelas	OECD Guideline 203 (Fish,
8050-09-7		solubility			Acute Toxicity Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
rosin	EL50	Toxicity > Water	48 h	Daphnia magna	OECD Guideline 202
8050-09-7		solubility			(Daphnia sp. Acute
					Immobilisation Test)
Silver >= 99,9 % Ag in	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
powder (>100nm<1mm)					
7440-22-4					

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	NOEC	Toxicity > Water	7 d	Ceriodaphnia dubia	other guideline:
7440-31-5		solubility			
Silver >= 99,9 % Ag in	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300
powder (>100nm<1mm)					(Daphnid Chronic Toxicity
7440-22-4					Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tin 7440-31-5	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
rosin 8050-09-7	EL50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
rosin 8050-09-7	NOELR	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	EC50	Toxicity > Water	3 h	activated sludge of a	OECD Guideline 209
7440-31-5		solubility		predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)
rosin	EC20	Toxicity > Water	3 h	activated sludge of a	OECD Guideline 209
8050-09-7		solubility		predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances	Result	Test type	Degradability	Exposure	Method
CAS-No.				time	
rosin	readily biodegradable	aerobic	71 %	28 d	OECD Guideline 301 D (Ready
8050-09-7					Biodegradability: Closed Bottle
					Test)

12.3. Bioaccumulative potential

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Silver >= 99,9 % Ag in	70	42 d	20 °C	Cyprinus carpio	other guideline:
powder (>100nm<1mm)					
7440-22-4					

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
rosin	> 3 - 6,2		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
8050-09-7			Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Tin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7440-31-5	Bioaccumulative (vPvB) criteria.
Lead	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not
7439-92-1	be conducted for inorganic substances.
rosin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
8050-09-7	Bioaccumulative (vPvB) criteria.
Silver >= 99,9 % Ag in powder (>100nm<1mm	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
	Bioaccumulative (vPvB) criteria.
7440-22-4	

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal.

Dispose of as hazardous waste in compliance with local and national regulations.

Disposal of uncleaned packages:

Dispose of as unused product.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

06 04 05 - wastes containing other heavy metals

SECTION 14: Transport information

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.	O.S.

(Silver,Lead)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Silver,Lead)

ADN ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Silver,Lead)

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Silver,Lead)

IATA Environmentally hazardous substance, liquid, n.o.s. (Silver,Lead)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
ΙΔΤΔ	Q

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR not applicable

Tunnelcode:
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC):

Contains: Lead

CAS 7439-92-1

This substance is restricted under EntryRefer to Annex XVII of the REACH Regulation for details of the restriction. This substance is restricted under Entry 63, Refer to Annex XVII of the REACH Regulation for details of the restriction.

VOC content < 3 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Great Britain):

Remarks The Health & Safety at Work Act 1974.

The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193:COSHH essentials: Easy steps to control chemicals.

IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes.

The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance.

Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies.

A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy.

Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.