



Product Change Notification

Current Date: 24-May-2021

TE Connectivity

Product Change Notification: P-21-020950

PCN Date: 21-MAY-21

Customer: TTI, Inc. (1305175)

Location: Maisach-gernlinden

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

The following plug assembly parts location change

Description of Changes

Manufacturing location change. Following Part Numbers will be transferred from TE China Suzhou LPZ 1162 to TE China Suzhou K2 3027.

Other attachments:

[ECR-2021-04-225\(L\)-E](#)

Reason for Changes:

Dear Customer, as a result of our continuous strive for improving our processes, we hereby inform you about a transfer of tools and/or processes. The transfer is executed by following a strict transfer procedure, which guarantees no negative influence on quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location is under a certified quality management system according the standard industry requirements. An internal release based on our specifications will be executed before any parts will be delivered, which guarantees the performance. Upon PPAP request, A PPAP Level 2 will be available if you need. Also you could apply your request on the e-PPAP system. Thank you for your support and understanding!

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	01-JUL-2021
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	01-JUL-2021

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1703494-1	NO						
1-2141520-1	NO						
2-1703494-1	NO						
282080-1	NO			"CM8390-000", "AMP-0-0282080-1", "2-42939-6211", "8202611296", "8202613264"			
282087-1	NO			"EG9730-000", "AMP-0-0282087-1", "820P-36546", "4004200207"			
282088-1	NO			"31AMP282088-1-M"			
282104-1	NO			"CN7121-000", "AMP-0-0282104-1", "820P-37062"			
282105-1	NO			"820P-36527", "43138-000", "MSG07364"			
282106-1	NO						
282189-1	NO			"CF0543-000", "AMP-0-0282189-1"			
282189-2	NO						
282191-1	NO						
282192-1	NO						
284425-1	NO						



Product Change Notification

Current Date: 24-May-2021

TE Connectivity

Product Change Notification: P-21-020950

PCN Date: 21-MAY-21

Customer: TTI, Inc. (3057778)

Location: Maisach-gernlinden

Agreement: Agreement Unknown

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Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1703494-1	NO		TYC1-1703494-1				
1-2141520-1	NO		TYC1-2141520-1				
2-1703494-1	NO		TYC2-1703494-1				
282080-1	NO		TYC282080-1	"CM8390-000", "AMP-0-0282080-1", "2-42939-6211", "8202611296", "8202613264"			
282087-1	NO		TYC282087-1	"EG9730-000", "AMP-0-0282087-1", "820P-36546", "4004200207"			
282088-1	NO		TYC282088-1	"31AMP282088-1-M"			
282104-1	NO		TYC282104-1	"CN7121-000", "AMP-0-0282104-1", "820P-37062"			
282105-1	NO		TYC282105-1	"820P-36527", "43138-000", "MSG07364"			
282106-1	NO		TYC282106-1				
282189-1	NO		TYC282189-1	"CF0543-000", "AMP-0-0282189-1"			
282189-2	NO		TYC282189-2				
282191-1	NO		TYC282191-1				
282192-1	NO		TYC282192-1				
284425-1	NO		TYC284425-1				



特等数据单 申请ECR 申请数据单 报表查询 个人设置

工程变更申请审批

系统单号: 20210423008
工厂: LPZ
申请人: YANDONG.ZHANG
部门: 生产运营
表单建立日期: 2021-4-23
变更节点: PPAP后
变更类型: 其它
项目描述:
变更来源: 内部
项目号: NA
项目名称: 加附件
客户: 0
产品族(PPAP前):
料号: 加附件
VSM(PPAP后): Assembly
变更等级: Level1
是否通知客户及得到客户批准: 是

变更内容:
当前版本: 赛科电子科技(苏州工业园区)有限公司
变更建议: 赛科电子科技(昆山)有限公司

受影响物料信息
Table with columns: 序号, 料号, 数量, 单价, 金额, 备注

附件
Table with columns: 文件名, 上传者, 上传日期

技术评审(工程变更影响评估及相关行动计划-附件)
变更是否有费用(Charge 给客户)? (注: 如有费用请Charge 给客户, 由销售提供相关证据): 否
ECC评审方式: 线上会签

选择客户批准确认人员
ECC批准签字: XL001067/SHANGHAN.WANG

客户批准
客户批准意见(附客户批准证明): 同意

参与评估人员
Table with columns: 部门, 人员, 工程师

技术评审-工程变更影响评估及相关行动计划
Table with columns: 序号, Title, 角色, 责任人, 主要评审项, 是否受影响, 描述影响内容, 变更行动计划, 目标完成日期, 备注

5	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	产线布局	N					
6	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	特殊特性清单(工艺部分)	N					
7	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	模架尖齿设计计算书	N					
8	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	设备图纸/技术协议	N					
9	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	设备及设备程序	N					
10	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	模具	N					
11	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	工夹具及设备在控表	N					
12	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	工艺包含制造过程 / 产线设计	N					
13	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	标准作业指导书	N					
14	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	维护保养计划	N					
15	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	操作员培训	N					
16	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	SAP 主设备清单	N					
17	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	试生产	N					
18	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	变更涉及的使用评估	N					
19	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	与供应商(或本部供应商)的CSRs	N					
20	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	Mold/ die drawing 上传系统	N					
21	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	Assy spare part drawing 上传系统	N					
22	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	RMS系统创建	N					
23	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	参阅图纸,更新产品标签打印程序	N					
24	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	尺寸量测	N					
25	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	防错验证	N					
26	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	试模设计	N					
27	C-P&E/MDE/DOE/ME/Maintenance Related	工艺工程师/模具工程师/PE工程师/维护	RAIA,GE	其他内容	N					
1	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	模具	N					
2	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	TE内部客户通知(车间,工厂,跨地区)	N					
3	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	产品变更通知	Y	需要发行PCN	发行系统PCN	6/30/2021		
4	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	客户培训	N					
5	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	客户PPAP, PSW或	N					建议1 or 12
6	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	控制计划, 质量检验计划及测量方法	N					
7	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	标准样品升级	N					
8	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	QC培训	N					
9	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	填写PPAP认可报告/供应商等并提交保证书	N					
10	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	RMS系统创建	N					
11	E-AQE/PQE/SQE Related	AQE工程师/PQE工程师/SQE工程师/SQE工程师	WILSON,ZHOU	外购物验收	N					

Page 1 of 2 (104 Items) [X] ↓

部门			变更评审人员	经理
工程		产线工程经理	ML001562/JUN,ZONG	
质量		质量经理	NB000302/DANIEL_ZONG	
质量		供应链质量经理		
生产运营		VS经理	ML000672/HUA,MAO	
生产运营		供应链管理	TE156425/LELELLI	
生产运营		工业工程经理	TE357322/MARTIN,SUN	
生产运营		ME经理	TE273902/DALE,WANG	
生产运营		RHS经理	TE278916/GUJIN,ZHANG	
生产运营		维修经理	TE339156/RAIA,GE	
销售		销售经理	FG098674/ANDY,SUN	
其他		其他		

审核记录											
审核序号	审核角色	电脑帐号	审核人	代理人	收到时间	审核时间	审核状态	审核意见	版本	申请人	申请时间
1	申请人	ML000668	YANDONG,ZHANG			4/23/2021 4:53:07 PM	已提交		1	YANDONG,ZHANG	4/23/2021 4:53:07 PM
2	部门负责人	ML000672	HUA,MAO		4/23/2021 4:53:07 PM	4/23/2021 5:14:46 PM	已提交	同意!	1	YANDONG,ZHANG	4/23/2021 4:53:07 PM
3	CC/BO/承认/销售/质量	TE274138	YUN,GENG		4/23/2021 8:34:46 PM	4/25/2021 8:50:49 AM	已提交	同意!	1	YANDONG,ZHANG	4/23/2021 4:53:07 PM
4	申请人/销售/质量/评审	ML000668	YANDONG,ZHANG		4/25/2021 8:35:49 AM	4/26/2021 10:07:50 AM	已提交		1	YANDONG,ZHANG	4/23/2021 4:53:07 PM
5	填写评审单	FG096640	SHINE,FAN		4/26/2021 10:07:50 AM	4/29/2021 10:25:05 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	ML000581	KEBIN,BAO		4/26/2021 10:07:50 AM	4/27/2021 8:36:20 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE156425	LELELLI		4/26/2021 10:07:50 AM	4/26/2021 5:03:33 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE326041	HURRICANE,LIU		4/26/2021 10:07:50 AM	4/26/2021 1:07:03 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE333239	JASUN,DU		4/26/2021 10:07:50 AM	4/26/2021 6:50:01 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE278916	GUJIN,ZHANG		4/26/2021 10:07:50 AM	4/26/2021 4:56:53 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE339156	RAIA,GE		4/26/2021 10:07:50 AM	4/27/2021 9:30:35 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	TE344454	WILSON,ZHOU		4/26/2021 10:07:50 AM	4/30/2021 10:21:34 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
5	填写评审单	FG098674	ANDY,SUN		4/26/2021 10:07:50 AM	5/19/2021 10:25:10 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
6	质量	ML001867	SHANSHAN,WANG		5/19/2021 10:25:10 AM	5/20/2021 12:16:48 PM	已提交	同意! Mcon ZP / 3P (1-1718644-18&1718644-18**1703496**) 需要提交WW BMS, 但K2 plant 还没有申请WW vendor code, 这两个项目无法通过注的。	1	YANDONG,ZHANG	4/23/2021 4:53:07 PM
7	经理确认	ML001562	JUN,ZONG		5/20/2021 12:16:48 PM	5/21/2021 10:30:59 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	NB000302	DANIEL_ZONG		5/20/2021 12:16:48 PM	5/21/2021 11:41:29 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	ML000672	HUA,MAO		5/20/2021 12:16:48 PM	5/20/2021 4:16:38 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	TE156425	LELELLI		5/20/2021 12:16:48 PM	5/21/2021 10:03:23 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	TE357322	MARTIN,SUN		5/20/2021 12:16:48 PM	5/20/2021 1:30:46 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	TE273902	DALE,WANG		5/20/2021 12:16:48 PM	5/20/2021 3:18:46 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	TE278916	GUJIN,ZHANG		5/20/2021 12:16:48 PM	5/21/2021 11:41:29 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	TE339156	RAIA,GE		5/20/2021 12:16:48 PM	5/21/2021 11:41:29 AM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
7	经理确认	FG098674	ANDY,SUN		5/20/2021 12:16:48 PM	5/20/2021 4:16:38 PM	已提交	同意!	1	YANDONG,ZHANG	4/26/2021 10:07:50 AM
8	OCC	TE274138	YUN,GENG				待提交		1	YANDONG,ZHANG	4/23/2021 4:53:07 PM