

Instructions PP



magigaw



## How does Magigoo work?

MAGIGOO PP is designed to work exclusively with polyporepylene filaments. This adhesive makes sure prints stick firmly when the print-bed is hot and that the part is easy to remove once it cools.

## How to apply

- 1 Shake the MAGIGOO PP pen.
- 2 Press the nib (end of your pen) on the printing bed for MAGIGOO PP to flow.
- 3 Spread the adhesive evenly on the printing area (cover your bed with an even thin layer).
- 4 Make sure that no spots are missed.

Apply adhesive to the bed by firmly pressing the nib against the bed and spreading evenly. **DO NOT** press the sides of the bottle until the actuator in the nib head has been properly activated. Application should be done on a cool bed which has been appropriately cleaned.

## Part removal

Wait until print-bed is completely cooled down. It is recommended to gently peel away the brim around the part. If the part is still attached to the bed sliding a scraper under it and gently wedging it up will

allow for easy removal. Wetting the print bed with a small amount of water and slowly working it below the part, should make part removal easier.

## Recommended printing settings

MAGIGOO PP has been designed and tested to work with different PP filament brands. As the composition of each plastic is a little different, the ideal settings for MAGIGOO PP may vary.

### Settings

- Bed and nozzle temperature: follow filament manufacturer recommendation
- Brim: a 20 mm of multiple layer brim might be needed for larger prints or when warping occurs.

## Safety and cleaning

This adhesive contains components which have the following properties: **corrosive, causes eye damage.**

- It is recommended to wash hands thoroughly after using this chemical.
- Avoid contact with eyes.
- Gloves are recommended.
- For more information refer to Safety Data Sheet.

Use a wet sponge to remove all glue residue. Once the glue layer is wet it will form a white layer which can be easily scrubbed off with an abrasive sponge. Once the layer is completely loose from the glass it can be wiped away with a damp cloth. After use MAGIGOO PP is best stored upright, with the cap closed and away from direct sunlight.

## We love feedback

### Where to send feedback or concerns

We want to learn more about your experiences. We're here for good and bad. Get in touch by emailing us at [feedback@magigoo.com](mailto:feedback@magigoo.com). Let's improve Magigoo together.

[magigoo.com](http://magigoo.com)

