



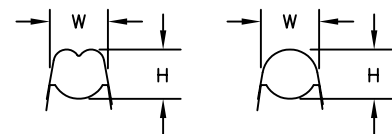
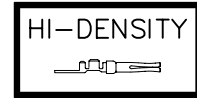
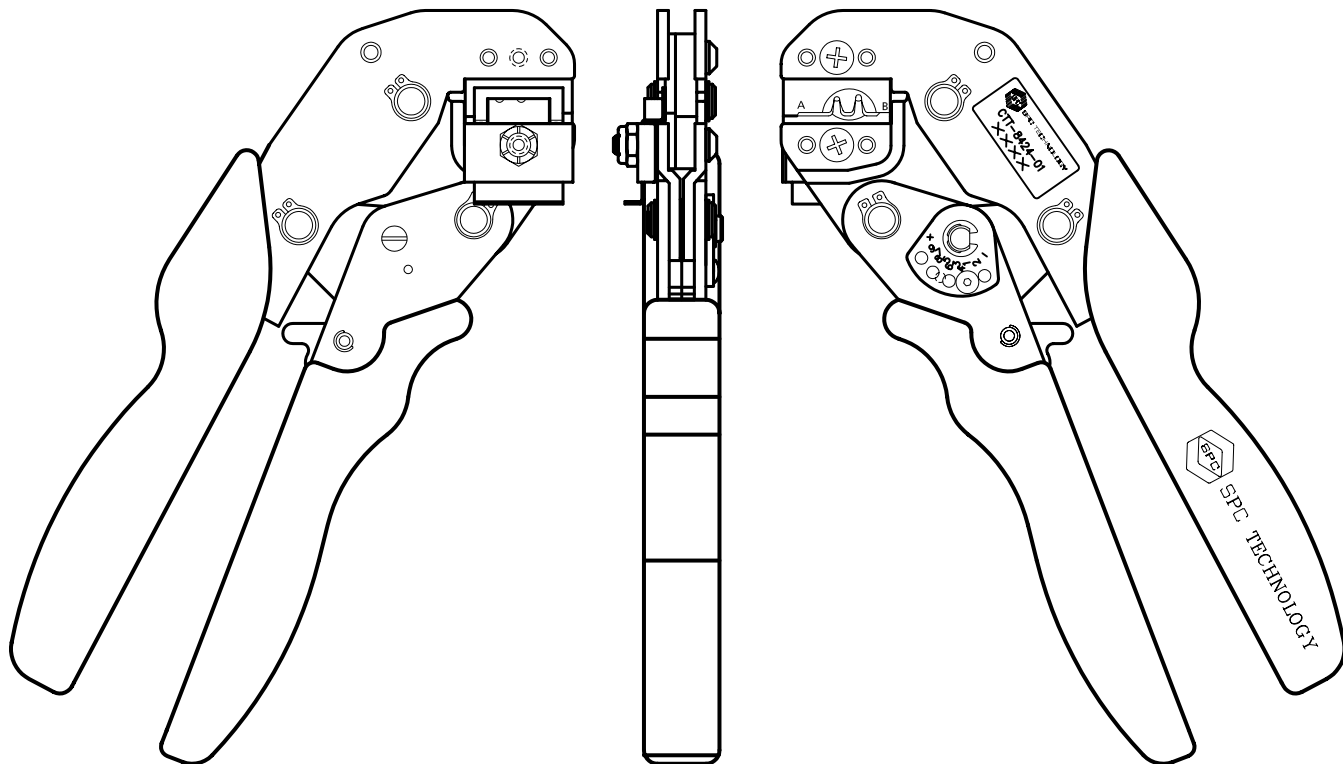
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SPC-F005.DWG

REVISIONS

DOC. NO. SPC-F005 * Effective: 7/8/02 * DCP No: 1398

DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
1672	B	AWG corrected	JWM	8/10/04	JC	8/10/04	JC	8/10/04
1756	C	Gaging updated	JWM	8/11/04	JC	8/11/04	JC	8/11/04



NEST	CONDUCTOR		INSULATION	
	HEIGHT	WIDTH	HEIGHT	WIDTH
A	.034/.030	.056 REF.	.055/.051	.057 REF.
B	.030/.026	.054 REF.	.046/.042	.054 REF.

GAGING WITH WIRE SOLDER

NOTES:

- Crimps high density D-Sub pin and socket open barrel contacts.
- A locator and wire stop are provided to properly orient the contact during crimping
- The conductor and insulation crimp are produced in one tool closure
- Conductor crimps are "B" type, insulation crimps are "OVAL" type produced in two cavities: Cavity "A" 26 ~ 22 AWG; Cavity "B" 30 ~ 28 AWG

SPECIFICATIONS:

- HEAT TREATED DIE JAWS
- HEAT TREATED FRAME COMPONENTS
- BLACK OXIDE FINISH ON FRAME AND DIES
- FULL CYCLE RATCHET CONTROLLED RELEASE
- RATCHET SET TO RELEASE WHEN A 10-25 LB. LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLES.
- BLUE MOLDED TEXTURED PLASTIC GRIPS.

DISCLAIMER:
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

TOLERANCES:
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.

DRAWN BY:	DATE:
Jeff McVicker	9/4/03
CHECKED BY:	DATE:
Hisham Odish	9/4/03
APPROVED BY:	DATE:
DANIEL CAREY	9/4/03

DRAWING TITLE: HI-DENSITY D-SUBMINIATURE CRIMP TOOL			
SIZE	DWG. NO.	ELECTRONIC FILE	REV
A	CTT-8424-01	92N8961.DWG	C
SCALE: NTS	U.O.M.: INCHES	SHEET: 1 OF 1	