

# Series 84 EAO IO-Link Touch

# Hygienic assembly and maintenance «Hygiene» button.

# **Button Hygiene**



A = Fixing nut

B = Seal

C = Connection M12

D = IO-Link Touch

In case of temporary contact (cleaning), series10 is resistant to:

- · Mineral acids, including in high concentrations
- A number of organic acids (e.g. carbonic acid, lactic acid, oleic acid, and citric acid)
- Oxidation and reducing agents
- Neutral and acidic salt solutions
- Saturated aliphatic and cycloaliphatic hydrocarbons
- Alcohols, with the exception of methyl alcohol

### Assembly

- Assemble the SENSORswitch on a sloped surface of at least 3°
- Clean the mounting surface and seal before assembly
- The SENSORswitch must be readily accessible for cleaning and be spaced at least 6 mm away from other components
- Tighten the lock nuts with max. 1.5 Nm

# Cleaning

- · Clean the switch with it installed.
- Chemicals, temperatures, and water pressure must not damage or destroy the materials.
- Do not use abrasive aids for cleaning

# Approvals



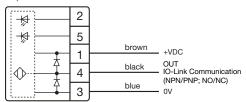


Contacts in one section must be same polarity Les contacts dans la partie ON doivent être de même polarité



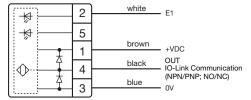
#### Connection plan

3-pin



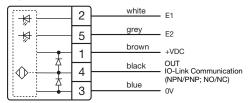
The product description will indicate the configuration.





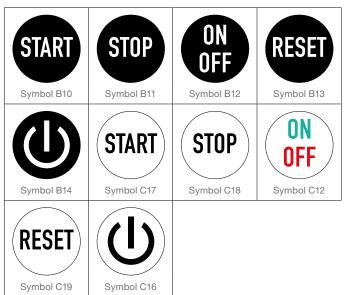
The product description will indicate the configuration.

5-pin



The product description will indicate the configuration.

# Standard symbols (examples)



#### Safety

General safety

All work on electrical systems or operating equipment may only be carried out by a specially qualified electrician according to the applicable electrotechnical regulations.

The safety of the system in which the IO-Link Touch is integrated is the responsibility of the operator.

### **WARNING**



#### Improper work on electrical systems!

Electric shock can result in death or life-threatening injuries.



- Before working on electrical systems, disconnect them from their voltage supply and secure them against being switched on again
- Work on electrical installations should be carried out only by qualified personnel in compliance with local and national electrical regulations and specifications

#### Intended use

is intended for use in accordance with the items listed here, the values from the "Technical specifications" chapter and the product description.

- Only connect the product to a limited energy source as per IEC 61010 or an NEC class 2 power supply unit.
- Source current < 4A at maximum operating voltage</li>

# Foreword

These operating instructions are intended for technicians/installers and operators and should be kept for future reference. Read these operating instructions carefully and make sure that you have fully understood the contents before installing or working with the IO-Link Touch.

#### Assembly

Requirements

- Mounting surface is level and has been thoroughly cleaned (maximum unevenness in mounting surface 0.1 mm)
- The panel is between 1.0 mm and 9.5 mm thick

A = Fixing nut

B = Seal

C = Connection M12

D = IO-I ink Touch



- Disconnect the system from its voltage supply and secure it against being switched on again
- Check the correct assembly of the seal (B) and correct it if necessary
- · Clean the seal before assembly
- Insert the IO-Link Touch (D) into the prepared hole and screw the lock nut (A) on
- Position the IO-Link Touch (D) and tighten the lock nuts with max. 1.5 Nm
- Connect the IO-Link Touch (D) electrically to terminal (C) according to the connection plan

#### Maintenance

Maintenance operations

Carry out the following maintenance operations at the specified intervals.

Maintenance operations	as needed	annually
Clean the switch surface	Χ	
Check cables for intactness		Χ
and firm fit		
Check screw connections for		Χ
tightness		

#### NOTICE

Abrasive aids and solvents contained in cleaning agents can attack the plastic of the button!

- Clean the surface of the button with a neutral cleaning agent or a damp microfiber cloth
- Do not use abrasive aids such as steel wool and steel brushes

#### Disassembly with lock nut

- Disconnect the system from its voltage supply and secure it against being switched on again
- Disconnect the electrical connection and remove the lock nuts

#### Disposal

Different types of electrical and electronic components must be recycled according to their type. All applicable statutory, state and local laws and regulations must be complied with.

# Approvals

# **EAO** Contact.

# Your centre of excellence.

#### Headquarters

#### EAO Holding AG

Tannwaldstrasse 88 CH-4600 Olten Telephone +41 62 286 92 00 info@eao.com

# **Manufacturing Companies**

#### Switzerland

EAO AG Tannwaldstrasse 88 CH-4600 Olten Telephone +41 62 286 91 11 info@eao.com

EAO Systems AG Tannwaldstrasse 88 CH-4600 Olten Telephone +41 62 286 91 11 sales.esy@eao.com

#### China

EAO (Guangzhou) Ltd.
3/F, Block G4, South China
New Materials Innovation Park
31 Kefeng Road
Guangzhou Science City
CN-Guangzhou, PRC
Telephone +86 20 3229 0390
sales.ecn@eao.com

# Germany

EAO Automotive GmbH & Co. KG Richard-Wagner-Straße 3 DE-08209 Auerbach/Vogtland Telephone +49 3744 8264 0 sales.esa@eao.com

#### North America

EAO Corporation
One Parrott Drive
Shelton
US-CT 06484
Telephone +1 203 951 4600
sales.eus@eao.com

# Sales Companies

#### China

EAO (Guangzhou) Ltd. 3/F, Block G4, South China New Materials Innovation Park 31 Kefeng Road Guangzhou Science City CN-Guangzhou, PRC Telephone +86 20 3229 0390 sales.ecn@eao.com

EAO (Shanghai) Office Rm.401, Lihpao Plaze, NO.159 Shenwu Road, Minhang District, CN-Shanghai, 201106. PRC

Telephone +86 21 6095 0717 sales.ecn@eao.com

#### France

EAO France SAS
Bâtiment Silex
15 rue des Cuirassiers
CS 33821
FR-69487 Lyon Cedex O3
Telephone +33 9 74 18 93 41
sales.efr@eao.com

# Germany, Austria, Czech Republic, Poland, Slovakia

EAO GmbH Langenberger Straße 570 DE-45277 Essen Telephone +49 201 8587 0 sales.ede@eao.com

#### Hong Kong (Asia Pacific)

EAO (Far East) Ltd.
Unit A1, 1/F, Block A
Tin On Industrial Building
777 Cheung Sha Wan Road
Lai Chi Kok, Kln
HK-Hong Kong
Telephone +852 27 86 91 41
sales.ehk@eao.com

#### Italy

EAO Italia S.r.I.
Centro Direzionale Summit –
Palazzo D1
Via Brescia 28
IT-20063 Cernusco sul Naviglio (MI)
Telephone +39 029 247 0722
sales.eit@eao.com

#### Japan

EAO Japan Co. Ltd. Net 1 Mita Bldg. 3F 3-1-4 Mita Minato-ku JP-Tokyo 108-0073 Telephone +81 3 5444 5411 sales.ejp@eao.com

#### Netherlands, Belgium

EAO Benelux B.V. Kamerlingh Onnesweg 46 NL-3316 GL Dordrecht Telephone +31 78 653 17 00 sales.enl@eao.com

# North America

EAO Corporation One Parrott Drive Shelton US-CT 06484 Telephone +1 203 951 4600 sales.eus@eao.com

#### Switzerland

EAO Schweiz AG Tannwaldstrasse 86 CH-4600 Olten Telephone +41 62 286 95 00 sales.ech@eao.com

#### United Kingdom, Denmark, Finland, Ireland, Norway, Sweden

EAO Ltd.
Highland House
Albert Drive
Burgess Hill
GB-West Sussex RH15 9TN
Telephone +44 1444 236 000
sales.euk@eao.com