# tesa® 4967



# **Product Information**

#### 160µm double sided transparent filmic tape

tesa® 4967 is a transparent double-sided self-adhesive tape consisting of a PET backing and a modified acrylic adhesive.

tesa® 4967 features especially:

- Extremely high holding power even at elevated temperatures
- · Superior converting performance due to strong PET backing and reduced adhesive mass flow
- Good bonding performance even to LSE materials

## Main Application

- · Mounting lenses to mobile phone housings
- · Mounting of ABS plastic parts in the automotive industry
- · Mounting of decorative profiles and mouldings in the furniture industry

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Technical Data**

• Color t	PET film ransparent 60 µm	<ul><li>Type of adhesive</li><li>Elongation at break</li><li>Tensile strength</li></ul>	tackified acrylic 50 % 20 N/cm
Adhesion to			
<ul> <li>Steel (initial)</li> <li>ABS (initial)</li> <li>Aluminium (initial)</li> <li>PC (initial)</li> <li>PE (initial)</li> <li>PET (initial)</li> <li>PP (initial)</li> <li>PS (initial)</li> <li>PVC (initial)</li> </ul>	12.0 N/cm 9.8 N/cm 9.6 N/cm 11.7 N/cm 5.2 N/cm 9.3 N/cm 5.3 N/cm 10.2 N/cm 8.9 N/cm	<ul> <li>Steel (after 14 days)</li> <li>ABS (after 14 days)</li> <li>Aluminium (after 14 days)</li> <li>PC (after 14 days)</li> <li>PE (after 14 days)</li> <li>PET (after 14 days)</li> <li>PP (after 14 days)</li> <li>PS (after 14 days)</li> <li>PVC (after 14 days)</li> </ul>	13.4 N/cm 10.8 N/cm 12.2 N/cm 13.1 N/cm 5.7 N/cm 10.5 N/cm 7.0 N/cm 11.1 N/cm
Properties  Temperature resistance short term Temperature resistance long term Tack	200 °C 100 °C	<ul><li>Resistance to chemicals</li><li>Softener resistance</li><li>Static shear resistance at 23°C</li></ul>	•••
<ul> <li>Ageing resistance (UV)</li> </ul>	•••	<ul> <li>Static shear resistance at 40°C</li> </ul>	•••

#### Additional Information

Humidity resistance

According to VDA278 analysis, tesa 4967 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

Evaluation across relevant tesa® assortment: •••• very good ••• good •• medium • low

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#### Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

