

**Date** : 2021-10-26  
**PCN No** : 2021 07  
**Effective Date** : October 2021 / Running Change  
**Description** : Primary Alkaline Cylindrical –  
INDUSTRIAL PRO: new artwork  
**VKB#** : for all types

**Means of distinguishing change:**

- ☐ Product part number  
☐ Physical appearance  
☒ new artwork  
☐ Date code battery  
☐ Label on carton

|                             |                                                                                        |
|-----------------------------|----------------------------------------------------------------------------------------|
| <b>Varta Contact Person</b> | Uwe Voigt                                                                              |
| <b>Title</b>                | Product Manager                                                                        |
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Attachment : ☐yes ☒no  
 Sample submission ☐yes ☒no  
 Quantity of samples: \_\_\_\_\_

**DESCRIPTION OF CHANGE**

- ☐ Product Specification  
☐ Assembly Process  
☐ Material / Product optimisation  
☐ Equipment  
☐ Test Parameters  
☐ Data Sheet  
☐ Manufacturing site  
☒ Other: new artwork

**DETAILS OF CHANGE**

New artwork on cells  
 See page 2

**Purpose of change:**

Implementation of VARTA's new CI/CD.  
 Running change, starting Oct. 2021 onwards

**Test/Qualification summary:**

All technical and mechanical data are unchanged.  
 The version is 100% compatible to the previous one.  
 Same Country of origin.

**Customer acceptance of change / Comments**

**Customer Contact Person:**

**acknowledge of receipt:**

**Title/Function:**

**Name:**

**Phone:**

**e-mail:**

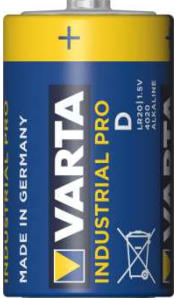
**Date:**

**Signature:**

## Example of artwork change

Technology:  
Series:

Primary Alkaline Cylindrical  
INDUSTRIAL PRO

| Type Designation<br>Type No. | Old Artwork                                                                         | New Artwork                                                                         |
|------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Industrial LR 03<br>4003     |    |    |
| Industrial LR 06<br>4006     |   |   |
| Industrial LR14<br>4014      |  |  |
| Industrial LR20<br>4020      |  |  |
| Industrial 6LR61<br>4022     |  |  |