



Product Change Notification (PCN)

PCN Number	508388	Date Issued	April 20, 2020
Reason for Change	Manufacturing Process Change (Molex)		
Change Type Description	This letter is to inform you that the manufacturing process for the part(s) identified in this notice is changing. No changes will be made to the product as a result of this process change.		
Assessment of Change	Product will be fully qualified before it is shipped. Qualification reports will be available after below listed date		
Internal Molex Qualification Date	May 31, 2020		
Sample Availability Date (Changed Part)	May 31, 2020		
Planned Implementation Date	October 20, 2020		
Method of Identifying Change	Date code		

Before Change

Original Process

Improved Process

After Change

Overview

- Change the manufacturing process from Stamping (Blanking + Forming) → Plating to Stamping (Blanking) → Plating → Stamping (Forming) for Gold spotting process capability.
- The plating process change from Dipping + Brushing → Selective dipping + Spotting.
- The reason for change process is optimization process.
- Product Impact
 - The impact is separate the one station stamping process by twice steps;
- Part Number Impact
 - see attached impacted parts list
- Qualification Reports and samples available upon request after the date shown above



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:508388**" in the e-mail Subject line for faster response.

RELEASED

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