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PRODUCT DATA SHEET

Product	Bonda V11 Filler
Type	A two-part polyester marine filler reinforced with glass fibres.
Intended Use	To be applied in a marine environment for repairing rust holes and gaps in metal and is an excellent reinforced filler for fibre glass repairs.
Special Features	A rapidly hardening resilient filler with glass fibre content providing great strength to repairs.
Preparation	Should be applied onto a clean and dry substrate.
Application	Mix the filler with the hardener on a non-porous surface using an amount of filler the size of a golf ball to a pea-sized ball of hardener as the mixing ratio. Mix thoroughly until an even colour is obtained. Do not prepare more than is required as any excess will be unusable after 10 mins.
Coats	Non-applicable.
Curing Time	30 mins – 1 hr depending on temperature and humidity.
Re-coating Time	Once fully cured and after sanding back, most paints can be applied.
Application Temp.	Ideally 15-25°C, but do not use below 10°C.
Coverage	Non-applicable.
Maintenance	Not applicable.
Compatibility	Compatible under all Rustins/Bonda finishes.
Settlement	Not applicable.
Shelf-life/Storage	18 months if stored under the recommended conditions. Store in cool and dry place below 25°C.
Hazards	Harmful by inhalation. Contains Styrene. Do not breathe vapours. Wear suitable protective gloves and eye/face protection. A full Health and Safety Data Sheet is available on request or from bondaglass.com
Clean-Up	All tools must be cleaned immediately after use with Rustins Cellulose Thinners before product sets hard.
Sizes	1kg and 2.5kg