SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2020 RESIN(E)/HARZ

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P391	Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

1,4-Bis(2,3-epoxypropoxy)butane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2;	>= 50 - < 70

		H411	
1,4-Bis(2,3-epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7 01-2119494060-45	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 30 - < 50

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : Consult a physician after significant exposure.
If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Halogenated compounds

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Ensure adequate ventilation. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.001 mg/l
	Assessment Factors	
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.065 mg/kg dry weight (d.w.)
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber

Break through time	:	> 8 h
Material	:	Nitrile rubber
Break through time	:	10 - 480 min
Material	:	Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time	:	> 8 h
Remarks	:	The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	In the case of vapour formation use a respirator with an approved filter.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	clear, light blue
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	ca. 7 (20 °C) Concentration: 500 g/l
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	140 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.

Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.0001 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	1.12 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	150 mPa.s (25 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate : 3.35 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Assessment: The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.

Acute dermal toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Exposure time: 4 h
Assessment: Irritating to skin.
Method: OECD Test Guideline 404
Result: Irritating to skin.

1,4-Bis(2,3-epoxypropoxy)butane**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Irritating to eyes.
Method: OECD Test Guideline 405
Result: Irritating to eyes.

1,4-Bis(2,3-epoxypropoxy)butane**:**
Species: Rabbit
Assessment: Risk of serious damage to eyes.
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1B.

1,4-Bis(2,3-epoxypropoxy)butane**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: without metabolic activation
Result: positive

: Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Result: negative

1,4-Bis(2,3-epoxypropoxy)butane**:**
Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471

Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

: Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Genotoxicity in vivo : Test Type: in vivo assay
Test species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Test species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

1,4-Bis(2,3-epoxypropoxy)butane**:**

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Test species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Components:

1,4-Bis(2,3-epoxypropoxy)butane**:**

Germ cell mutagenicity- : Weight of evidence does not support classification as a germ

Assessment	cell mutagen.

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 15 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment: 3 days/week
No-observed-effect level: 0.1 mg/kg body weight
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment: 5 days/week
No-observed-effect level: 100 mg/kg body weight
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 100 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, females
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No-observed-effect level: 2 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram

Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: oral (gavage)
Exposure time: 14 WeeksNumber of exposures: 7 d
Dose: 0, 50, 250, 1000 mg/kg/day
Method: OECD Test Guideline 408

Species: Rat, male and female
NOAEL: >= 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Dose: 0, 10, 100, 1000 mg/kg/day
Method: OECD Test Guideline 411

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 3 d
Dose: 0, 1, 10, 100 mg/kg/day
Method: OECD Test Guideline 411

1,4-Bis(2,3-epoxypropoxy)butane:
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 dNumber of exposures: 7 d
Method: Subacute toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 : 11 mg/l Exposure time: 72 h

Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC : 4.2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-Bis(2,3-epoxypropoxy)butane**:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EL50 : > 160 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Biodegradability	:	Test Type: aerobic Inoculum: activated sludge, non-adapted Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water	:	Degradation half life (DT50): 4.83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 7.1 d (25 °C) pH: 9 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 3.58 d (25 °C) pH: 7 Method: OECD Test Guideline 111 Remarks: Fresh water

1,4-Bis(2,3-epoxypropoxy)butane**:**

Biodegradability	:	Inoculum: activated sludge Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 43 % Exposure time: 28 d Method: OECD Test Guideline 301F

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Bioaccumulation	:	Bioconcentration factor (BCF): 31 Remarks: Does not bioaccumulate.
Partition coefficient: n-octanol/water	:	log Pow: 3.242 (25 °C) pH: 7.1 Method: OECD Test Guideline 117

1,4-Bis(2,3-epoxypropoxy)butane**:**

Partition coefficient: n-octanol/water	:	log Pow: -0.269 (25 °C) pH: 6.7 Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Distribution among environmental compartments	:	Koc: 445

1,4-Bis(2,3-epoxypropoxy)butane**:**

Distribution among environmental compartments	:	Koc: 12.59 Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964

Packing instruction (passenger aircraft) : 964

IATA (Passenger)
Environmentally hazardous : yes

IATA (Cargo)
Environmentally hazardous : yes

IMDG
14.1 UN number : UN 3082
14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es) : 9
14.4 Packing group : III
Labels : 9
EmS Code : F-A, S-F
14.5 Environmental hazards
Marine pollutant : yes

ADR
14.1 UN number : UN 3082
14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es) : 9
14.4 Packing group : III
Labels : 9
14.5 Environmental hazards
Environmentally hazardous : yes

RID
14.1 UN number : UN 3082
14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es) : 9
14.4 Packing group : III
Labels : 9
14.5 Environmental hazards
Environmentally hazardous : yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - List of substances subject to authorisation - Future sunset date	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	Substance(s) not active on TSCA inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H332	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2020 HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

Recommended restrictions on use : For Research and Development or Export Only.

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Sub-category 1A	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Amines

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 612-067-00-9 01-2119514687-32	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 30 - < 50
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	25513-64-8 247-063-2 01-2119560598-25	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 20 - < 30

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

Risks : Harmful if swallowed or in contact with skin.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NOx)

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	Workers	Inhalation	Systemic effects, Short-term exposure	20.1 mg/m3
	Workers	Inhalation	Local effects, Short-term exposure	20.1 mg/m3
	Consumers	Oral	Systemic effects, Long-term exposure	0.526 mg/kg bw/day
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Consumers	Oral	Long-term systemic effects	0.05 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	Fresh water	0.06 mg/l
	Marine water	0.006 mg/l
	Sewage treatment plant	3.18 mg/l
	Fresh water sediment	5.784 mg/kg dry weight (d.w.)
	Marine sediment	0.578 mg/kg dry weight (d.w.)
	Soil	1.121 mg/kg dry weight (d.w.)
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Fresh water	0.102 mg/l
Remarks:	Assessment Factors	
	Marine water	0.01 mg/l
	Assessment Factors	
	Sewage treatment plant	72 mg/l
	Assessment Factors	
	Fresh water sediment	0.662 mg/kg
	Marine sediment	0.062 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Hand protection		
Material	:	butyl-rubber
Break through time	:	> 8 h
Material	:	Nitrile rubber
Break through time	:	10 - 480 min
Material	:	Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time	:	> 8 h
Remarks	:	The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Filter type	:	Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	clear light yellow
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.

pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 120 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.06 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	0.95 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	partly soluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	150 mPa.s (25 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 1,484 mg/kg
Method: Calculation method

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Acute inhalation toxicity : (Rat, male and female): > 5.01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Symptoms: Breathing difficulties

Acute dermal toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**
Species: Rabbit
Assessment: Causes burns.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rabbit
Result: Corrosive after 3 minutes or less of exposure

Serious eye damage/eye irritation

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Corrosive

Respiratory or skin sensitisation

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**
Exposure routes: Skin
Species: Guinea pig
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 406
Result: Causes sensitisation.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

: Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Concentration: 1375 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

: Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

: Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

: Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 500 mg/kg
Method: Directive 67/548/EEC, Annex V, B.12.
Result: negative

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Genotoxicity in vivo : Test species: Chinese hamster (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 825 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo micronucleus test

Test species: Mouse (male and female)
Application Route: Oral
Dose: 850 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 10, 60, 120 mg/kg bw/day
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Effects on foetal development : Species: Rat, female
Application Route: Oral
Dose: 10/50/250 milligram per kilogram
General Toxicity Maternal: No-observed-effect level: 50 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 50,000 ppm
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**
Species: Rat, male and female
NOAEL: 60 mg/kg
Application Route: Ingestion
Exposure time: 90 d Dose: 20, 60, 160 mg/kg
Method: OECD Test Guideline 408
Target Organs: Kidney

Species: Rat, male and female
NOEC: 200
Application Route: Inhalation
Test atmosphere: dust/mist
Exposure time: 216 hNumber of exposures: 6h
Method: Subacute toxicity
Target Organs: respiratory tract irritation

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rat, male and female
NOAEL: 10
Application Route: Ingestion
Exposure time: 13 WeeksNumber of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

Species: Rat, male and female
LOAEL: 60
Application Route: Ingestion
Exposure time: 13 WeeksNumber of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Toxicity to fish	:	LC50 (Leuciscus idus (Golden orfe)): 110 mg/l Exposure time: 96 h Test Type: semi-static test Analytical monitoring: yes Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.1.
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 23 mg/l End point: mortality Exposure time: 48 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 37 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.3. EC10 (Desmodesmus subspicatus (green algae)): 11.2 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: no Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC10 (Pseudomonas putida): 1,120 mg/l
Exposure time: 18 h
Test Type: static test
Method: Measured

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 202
Remarks: No-observed-effect level

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 174 mg/l
Exposure time: 48 h
Method: DIN 38412

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.5 mg/l
Exposure time: 24 h
Method: DIN 38412

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (algae)): 43.5 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

EC50 (Pseudokirchneriella subcapitata (algae)): 37.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (Pseudomonas putida): 89 mg/l
Exposure time: 17 h

Toxicity to fish (Chronic toxicity) : NOEC: 10.9 mg/l
Exposure time: 30 d
Species: Brachydanio rerio (zebrafish)
Method: OECD Test Guideline 210

Lowest Observed Effect Concentration: 10.9 mg/l
Exposure time: 30 d
Species: Brachydanio rerio (zebrafish)
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1.02 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

Lowest Observed Effect Concentration: 1.02 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

Toxicity to soil dwelling organisms : NOEC: >= 1,000 mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

EC50: >= 1,000 mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

12.2 Persistence and degradability

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 6.9 mg/l
Result: Not readily biodegradable.
Biodegradation: 8 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Biodegradability : Inoculum: activated sludge
Concentration: 11.4 mg/l
Result: Not readily biodegradable.
Biodegradation: 7 %
Exposure time: 28 d

12.3 Bioaccumulative potential

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Partition coefficient: n-octanol/water : log Pow: 0.99 (23 °C)
pH: 6.34
Method: OECD Test Guideline 107

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Partition coefficient: n-octanol/water : log Pow: -0.3 (25 °C)
Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine**:**

Distribution among environmental compartments : Koc: 928

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 2735
14.2 UN proper shipping name	:	Amines, liquid, corrosive, n.o.s. (ISOPHORONE DIAMINE, TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

14.1 UN number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONE DIAMINE, TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
14.5 Environmental hazards		
Marine pollutant	:	no

ADR

14.1 UN number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONE DIAMINE, TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	no

RID

14.1 UN number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONE DIAMINE, TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	no

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - List of substances subject to authorisation - Future sunset date	:	Not applicable
REACH - Candidate List of Substances of Very High	:	This product does not contain

Concern for Authorisation (Article 59). substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Other regulations:
Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components that are not on the Canadian DSL nor NDSL.
AICS	:	Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.
ENCS	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	Not On TSCA Inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H302	Calculation method
Skin Corr. 1A	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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