

# Safety Data Sheet according to (EC) No 1907/2006 - ISO 11014-1

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SN62RA10BAS86

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# 1. Identification of the substance/preparation and of the company/undertaking

Trade name: SN62RA10BAS86

# Intended use:

Solder Paste

# Company name:

Henkel AG & Co. KGaA Henkelstr. 67 40191 Düsseldorf

Germany

Phone: +49 (211) 797-0

# E-mail address of person responsible for Safety Data Sheet:

ua-products a fety.uk@uk.henkel.com

# Emergency information:

24 Hours Emergency Tel: +44 (0)20 8312 0291

# 2. Hazards identification

R43 May cause sensitization by skin contact.

R20/22 Also harmful by inhalation and if swallowed.

R21/22 Also harmful in contact with skin and if swallowed.

R33 Danger of cumulative effects.

R61 May cause harm to the unborn child.

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs.

# 3. Composition / information on ingredients

### **Declaration of ingredients according to EC/1907/2006:**

Hazardous components CAS-No.	EINECS ELINCS	content	Classification
Tin 7440-31-5	231-141-8	50 - 60 %	
Lead 7439-92-1	231-100-4	30 - 40 %	Toxic for reproduction - category 1.; T - Toxic; R61 Toxic for reproduction - category 3.; Xn - Harmful; R62 Xn - Harmful; R20/22 R33
Silver 7440-22-4	231-131-3	1 - 5 %	
Rosin 8050-09-7	232-475-7	5 - 10 %	Xi - Irritant; R43

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.

### Substances without classification may have community workplace exposure limits available.

# 4. First aid measures

# Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

#### Skin contact:

Immediately wash skin thoroughly with soap and water. Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

#### **Ingestion:**

Do not induce vomiting. Seek medical advice.

# 5. Fire fighting measures

#### Suitable extinguishing media:

carbon dioxide, foam, powder fine water spray

#### Special protection equipment for firefighters:

Wear self-contained breathing apparatus.

#### Hazardous combustion products:

High temperatures may produce heavy metal dust, fumes or vapours., The flux medium will give rise to irritating fumes.

### 6. Accidental release measures

#### **Personal precautions:**

Avoid contact with skin and eyes.

### **Environmental precautions:**

Do not let product enter drains.

### **Clean-up methods:**

Scrape up spilled material and place in a closed container for disposal.

# 7. Handling and storage

#### Handling:

Use only in well-ventilated areas. Avoid skin and eye contact. When using do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.

#### Storage:

Store in original container at temperatures 5-10°C.

# 8. Exposure controls / personal protection

### Components with specific control parameters for workplace:

Valid for

Great Britain Basis

UK EH40 WELs

Ingredient	ppm	mg/m <sup>3</sup>	Туре	Category	Remarks
TIN (INORGANIC COMPOUNDS AS SN) 7440-31-5		2	Time Weighted Average (TWA).		EU-2000/39/EC
Lead 7439-92-1		0,15	Time Weighted Average (TWA).		EH40 WEL
		0,15	Time Weighted Average (TWA).		EU_OEL
				Listed.	EU_OEL_II
			<b>Biological Limit Value:</b>		EU_OEL_II
SILVER, METALLIC 7440-22-4		0,1	Time Weighted Average (TWA).		EU-2000/39/EC
		0,1	Time Weighted Average (TWA).		EH40 WEL
ROSIN-BASED SOLDER FLUX FUME 8050-09-7		0,05	Time Weighted Average (TWA).		EH40 WEL
		0,15	Short Term Exposure Limit (STEL):		EH40 WEL

### **Engineering controls:**

Ensure adequate ventilation, especially in confined areas. Extraction is necessary to remove fumes evolved during reflow.

# **Respiratory protection:**

Use only in well-ventilated areas. In case of insufficient ventilation, wear suitable respiratory equipment.

#### Hand protection:

The use of chemical resistant gloves such as Nitrile are recommended

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

#### Eye protection:

Wear protective glasses.

# 9. Physical and chemical properties

General characteristics:			
Appearance	paste		
	grey		
Odor:	mild		
Phys./chem. properties:			
pH-value	not applicable		
Boiling point	274,0 °C (525.2 °F)		
Flash point	124,0 °C (255.2 °F)		
Vapor pressure	Not determined		
Density	4,1500 g/cm3		
0	, C		
Solubility (qualitative)	insoluble		
Melting point	179,0 °C (354.2 °F)		
Auto ignition temperature	186,0 °C (366.8 °F)		
Octanol/Water distribution coefficient	Not determined		
Vapor density:	Heavier than air		
VOC content	< 5,0 %		

# 10. Stability and reactivity

### Conditions to avoid:

Stable under recommended storage conditions.

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

#### Materials to avoid:

Reacts with strong oxidants.

### Hazardous decomposition products:

Thermal decomposition can lead to release of irritating gases and vapors.

# 11. Toxicological information

### **Oral toxicity:**

Harmful if swallowed.

Swallowing may cause irritation of mouth, throat and digestive tract, diarrhoea and vomiting

#### Inhalative toxicity:

Harmful by inhalation.

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

#### Skin irritation:

Prolonged or repeated contact may cause skin irritation.

#### Eye irritation:

Fumes emitted during soldering may irritate the eyes. Prolonged or repeated contact may cause eye irritation.

#### Sensitizing:

May cause sensitization by skin contact.

#### Other remarks:

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

#### **12. Ecological information**

### **Ecotoxicity:**

Do not empty into drains / surface water / ground water.

#### Mobility:

No data available.

#### Persistence and Biodegradability:

The product is not biodegradable.

#### **Bioaccumulative potential:**

Octanol/Water distribution coefficient: Not determined

# 13. Disposal considerations

#### **Product disposal:**

Wherever possible unwanted solder pastes should be recycled for recovery of metal. Dispose of as hazardous waste in compliance with local and national regulations.

### Waste code(EWC ):

16 03 03 - inorganic wastes containing dangerous substances

#### **Disposal of uncleaned packages:**

Dispose of as unused product.

# 14. Transport information

### General information:

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

# 15. Regulations - classification and identification

## Indication of danger:

### T - Toxic



#### Contains Rosin, Modified rosin.

Modified rosin Lead

### **Risk phrases:**

R33 Danger of cumulative effects.

R43 May cause sensitization by skin contact.

R61 May cause harm to the unborn child.

R62 Possible risk of impaired fertility.

R20/22 Also harmful by inhalation and if swallowed.

# Safety phrases:

S24 Avoid contact with skin.

S36/37 Wear suitable protective clothing and gloves.

S45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). S53 Avoid exposure - obtain special instructions before use.

### Additional information:

When heated fumes may cause sensitisation by inhalation.

### Additional labeling:

Restricted to professional users.

National regulations/information (Great Britain):

Remarks	The Health & Safety at Work Act 1974.			
	The Control of Lead at Work Regulations. L132:Control of Lead at Work:			
	Approved Code of Practice and Guidance.			
	The Control of Substances Hazardous to Health Regulations. L5:General			
	Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by S			
	Guide to the COSHH Regulations. HS(G)193:COSHH essentials: Easy steps t			
	control chemicals.			
	IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks fro			
	rosin (colophony) based solder fluxes.			
	Employees should be under medical surveillance if the risk assessment made			
	under the Control of Lead at Work Regulations indicates they are likely to be			
	exposed to significant concentrations of lead, or if an Employment Medical			
	Advisor or appointed doctor so certifies.			
	A woman employed on work which exposes her to lead should notify her			
	employer as soon as possible if she becomes pregnant. The Employment Med			
	Advisor / Appointed Doctor should be informed of the pregnancy.			
	Under the Management of Health and Safety at Work Regulations, employers			
	required to assess the particular risks to health at work of pregnant workers an			
	workers who have recently given birth or who are breast feeding.			

# 16. Other information

The labelling of the product is indicated in Section 15. The full text of the R-phrases indicted by codes in this safety data sheet are as follows:

- R20/22 Harmful by inhalation and if swallowed.
- R33 Danger of cumulative effects.
- R43 May cause sensitization by skin contact.
- R61 May cause harm to the unborn child.
- R62 Possible risk of impaired fertility.

#### **Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and it's subsequent amendments, and Commission Directive 1999/45/EC.