



工程變更客戶通知單

Engineering Change Customer Notification

ECR/ECN 單號： ECR/ECN Number:	EC-22-08-019
日期： Date:	2022/03/21
變更者/郵箱： Author/Mail	Verena Liu <vliu@taoglas.com>
客戶端工程變更需求確認：(signature) EC request confirmation by customer	請於 10 工作日內簽回，若超過 10 日未簽回將視為同意此變更 Please sign back within 10 working days, if you do not sign back within 10 working days, you will be deemed to agree to this change.
客戶端工程變更完成確認：(signature) EC completion confirmation by customer	請於 10 工作日內簽回，若超過 10 日未簽回將視為已確認 Please sign back within 10 working days, if you do not sign back within 10 working days, it will be deemed as confirmed.

1. 影響產品 Affected Products

產品類別 Product Category	零件編號 Part Number
T-Bar	GSA.8822.B.00381151 GSA.8822.B.01271151 GSA.8822.B.021111 GSA.8822.B.0211311 GSA.8822.B.0211311.it GSA.8822.B.02291111 GSA.8822.B.03051111 GSA.8822.B.03051111.ft GSA.8822.B.03051151 GSA.8822.B.031111 GSA.8822.B.031721 GSA.8822.B.041111 GSA.8822.B.041112 GSA.8822.B.04521111 GSA.8822.B.04521112 GSA.8822.B.05081151 GSA.8822.B.051111 GSA.8822.B.051121

	GSA.8822.B.0551121 GSA.8822.B.07391B.sr GSA.8822.B.0781BI21 GSA.8822.B.0781BJ21.ev GSA.8822.B.081721 GSA.8822.B.09141111.ft GSA.8822.B.101111 GSA.8822.B.101112 GSA.8822.B.101151 GSA.8822.B.101621 GSA.8822.B.101721 GSA.8822.B.121112 GSA.8822.B.151111 GSA.8822.B.15241151 GSA.8822.B.201111 GSA.8822.B.201311 GSA.8822.B.201311.it GSA.8822.B.201721 GSA.8822.B.201912 GSA.8822.B.201A12 GSA.8822.B.251111 GSA.8822.B.301111 GSA.8822.B.301521 GSA.8822.B.301721 GSA.8822.B.301912 GSA.8822.B.301BM21 GSA.8822.B.301BM21.du GSA.8822.B.301N11 GSA.8822.B.36581151 GSA.8822.B.501111 GSA.8822.B.60961151
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2. 變更訊息 Information of change

變更類型 Type of Change	☒ 工程設計變更 Engineering Design Change	☐ 生產製程變更 Production Process improvement
	☐ 其他: Others:	
變更原因 Reason for change	The original double-sided adhesive of 3M 5666 was shortage in the market, we need to add two new types of 3M Adhesive (Both CP5112 and GPH-110GF) for production.	
變更說明 Description of Change	Add two new types of 3M Adhesive (Both CP5112 and GPH-110GF) in the drawing.	

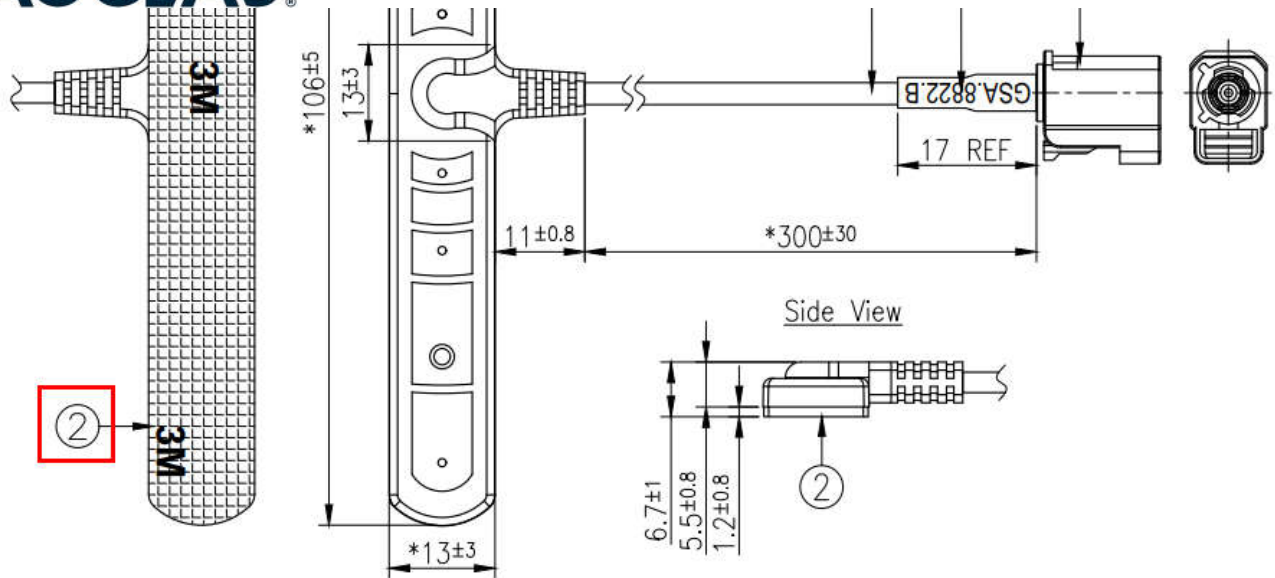
變更影響 Impact of change	☒ 外觀 Appearance ☐ 功能 Function ☒ 規格 Specification ☐ 品質 Quality ☐ 可靠度 Reliability ☐ 法規 Regulations ☐ 包裝 Package: ☐ 其他 Others:	
	上述影響描述: Describe if above applies: Yes	The 2 double sided adhesive have been verified and pass by our QA test.
預估轉換日期 Forecast Estimated Transition Date	Last buy (old product)	Immediately Change
	New buy (new product)	Immediately Change

3. 計劃表 Schedule

N/A

4. 變更圖例 Illustration of Change

1. 變更前 / Before



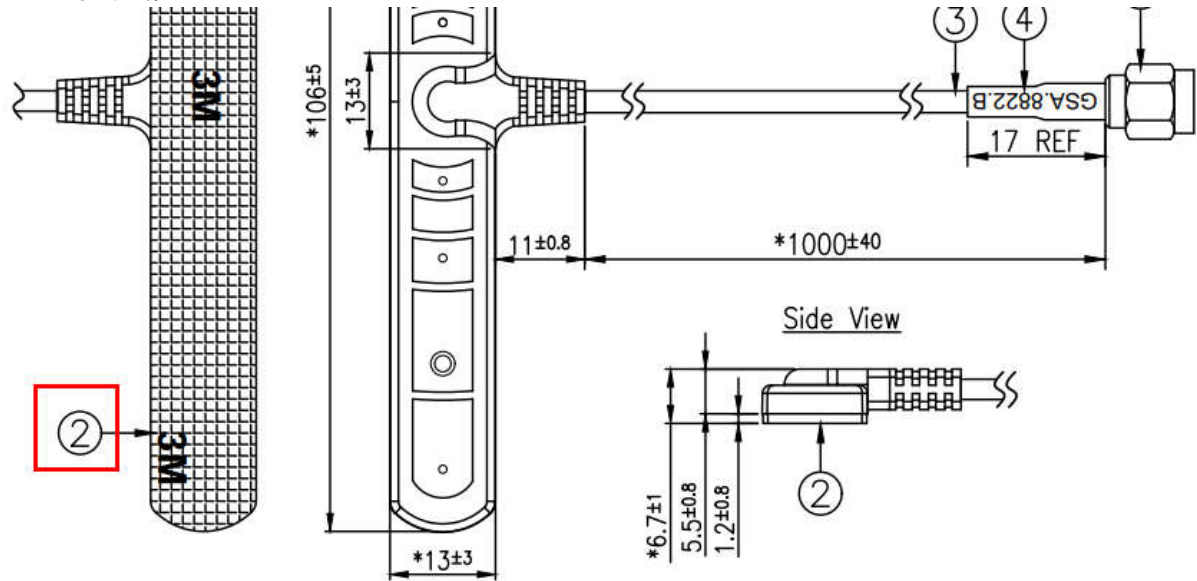
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1. Adhesive Area 
2. "*"Critical Dimensions.

	Name	P/N	Material	Finish	QTY
1	Housing	000115I000002A	PVC	Black	1
2	Double Sided Adhesive (Gray Foam)	001015I050002A	3M 5666	Red Liner	1
3	RG174 Coaxial Cable	301315C000000A	PVC	Black	1
4	Heat Shrink Tube (GSA.8822.B)	001318G090000A	PE	Black Tube/White Text	1
5	FAKRA Code D	202411G020003A	PA66	Violet	1

ESS OTHERWISE DATE 2024/06/01/0001

2. 變更後/After



	Name	P/N	Material	Finish	QTY
	1 Housing	000115I000002A	PVC	Black	1
△D	2 Double Sided Adhesive (Gray Foam)	001015I050002A	3M 5666 CP5112 GPH-110GF	Red liner/Silver text Red liner/Black Text Red liner/White Text	1
	3 RG174 Coaxial Cable	301315C000000A	PVC	Black	1
△B	4 Heat Shrink Tube(GSA.8822.B)	001318G090000A	PE	Black Tube/White Text	1
	5 SMA(M) ST	200213F000002A	Brass	Ni Plated	1

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Adhesive Area 
"*"Critical Dimensions.