


<b>Engineering Change Request</b>		ECR Number	R6191W
Initiator:	BARRY.LI	Date:	Apr-6-22
Review by supervisor:	<i>Sembo</i>	Date:	
Part number description			
Item	K3 Code (Pls list all part numbers)	Drawing Number	Old revision New revision
	Products involved/涉及的产品 HVSL600021X HVSL630022X HVSL280023X HVSL600021XXXXXX HVSL630022XXXXXX HVSL280023XXXXXX HVSL60A021X HVSL63A022X HVSL28A023X  HVSL600061X HVSL630062X HVSL280023X HVSL600061XXXXXX HVSL630062XXXXXX HVSL280063XXXXXX HVSL60A061XXX HVSL63A062XXX HVSL28A063XXX		
Reason of change:			
<input type="checkbox"/> Customer requirement <input type="checkbox"/> Supplier request <input checked="" type="checkbox"/> internal improvement <input type="checkbox"/> corrective <input type="checkbox"/> other			
Please describe here in detail:			
<b>Before change</b> Each accessory is packed separately and put into the box. 每个产品配件单独包装后配套入盒子。  See attached page 2 for detailed explanation (详解见附页2)		<b>After change</b> The quantity of each type of accessories required by the main body of each carton is packed into each bag, and then put into the inner carton. 将每个纸箱主体所需的各类配件的数量装进每个袋子，然后放入内箱。  See attached page 2 for detailed explanation (详解见附页2)	
Disposition of old materials			Expect date to switch to new material
<input type="checkbox"/> Rework <input type="checkbox"/> Use as it is <input type="checkbox"/> scrap  <input checked="" type="checkbox"/> Other (please describe): <u>This change will take effect on April 21, 2022.</u> <u>此变更方式于2022年4月21日开始实行。</u>  <input type="checkbox"/> N/A			
Approval by the manager of request dept.:			
 2022.04.07			
Customer approval:			
<input type="checkbox"/> Approved <input type="checkbox"/> No approved <input type="checkbox"/> Conditional approval (please describe) :			
Signature:		Date:	
Remark:			

原始包装方式  
The original way of packing

将产品放入PE袋， 如图所示  
Put the product into PE bag as shown



如图所示：将4套产品放入1个盒子  
As shown in the picture: put 4 sets of products into 1 box.



17 boxes into 1 outer carton  
17 boxes放入1外箱



68PCS/CARTON (400\*300\*300CM)

更新后的包装方式  
Updated packaging method

9款配件按如图写的包装数量放入9个PE袋，  
然后在放入1个内箱， 如图示  
9 accessories are put into 9 PE bags according  
to the packing quantity as shown in the picture.  
Then put in an inner carton, as shown



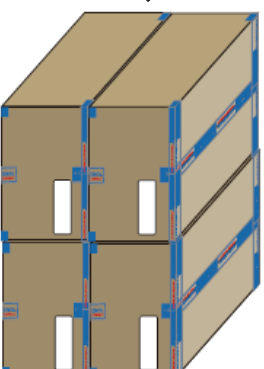
产品主体放入如图所示的内盒, 30件放入一个内盒。  
The main body of the product is put into the  
inner carton as shown in the picture, and 30  
pieces are put into one inner box.



2 inner carton

2 inner carton

4个内箱装成1个外箱, 2个内箱装配件,  
2个内箱装主体, 每个外箱装60套产品。  
4 inner cartons into 1 outer carton,  
2 inner cartons install accessories,  
2 inner cartons install the main body,  
60 sets of products are packed in  
each outer carton.



60PCS/CARTON (380\*280\*235CM)