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# Module

# Immobilization

# Accessory

# Getting Started

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## MIA Purpose

This document provides installation instructions for the NI Module Immobilization Accessory.

CompactDAQ Chassis	CompactRIO Chassis		CompactRIO with DAQmx Chassis		Ethernet and EtherCAT Expansion Chassis
cDAQ-9132	cRIO-9030	cRIO-9063	cRIO-9040	cRIO-9053	NI 9145
cDAQ-9133	cRIO-9031	cRIO-9064	cRIO-9041	cRIO-9054	NI 9146
cDAQ-9134	cRIO-9032	cRIO-9065	cRIO-9042	cRIO-9055	NI 9147
cDAQ-9135	cRIO-9033	cRIO-9066	cRIO-9043	cRIO-9056	NI 9149
cDAQ-9136	cRIO-9034	cRIO-9067	cRIO-9045	cRIO-9057	
cDAQ-9137	cRIO-9035		cRIO-9046	cRIO-9058	
cDAQ-9184	cRIO-9036		cRIO-9047		
cDAQ-9185	cRIO-9037		cRIO-9048		
cDAQ-9189	cRIO-9038		cRIO-9049		
	cRIO-9039				

Table 1. NI Module Immobilization Accessory Compatibility

## Installing the Module Immobilization Accessory

The Module Immobilization accessory ensures that the C Series module latches cannot be retracted and modules cannot be removed from a system. The Module Immobilization accessory provides extra system assurance and security when shipping and installing systems, and prevents accidental removal from a system during operation.



**Note** When using the Module Immobilization accessory, NI recommends installing the accessory prior to mounting the system in any enclosure because the accessory requires tool access to the top, right, and bottom of the chassis.

## Installing the Module Immobilization Accessory Variant 1 (Part Number 158533-01 or 158534-01)

Kit Part Number	Model Number
158533-01	cDAQ-9133, cDAQ-9135, cDAQ-9137
	cRIO-9035, cRIO-9036, cRIO-9037, cRIO-9038, cRIO-9039
	cRIO-9045, cRIO-9046, cRIO-9047, cRIO-9048, cRIO-9049
158534-01	cDAQ-9132, cDAQ-9134, cDAQ-9136
	cRIO-9030, cRIO-9031, cRIO-9032, cRIO-9033, cRIO-9034
	cRIO-9040, cRIO-9041, cRIO-9042, cRIO-9043

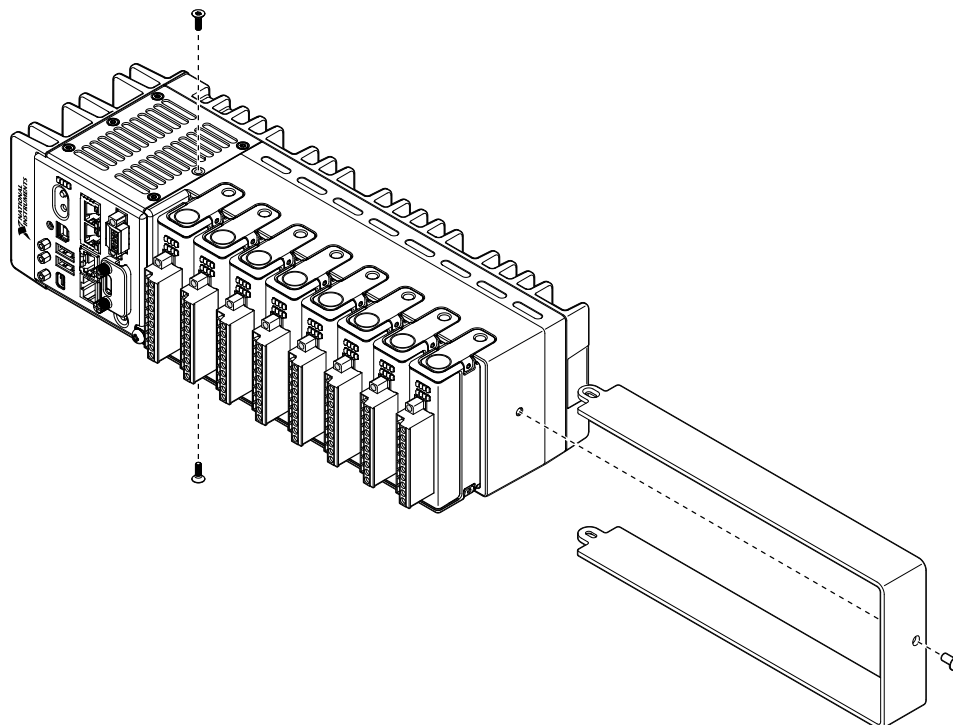
Table 3. Accessory Variant 1 Compatibility

### What to Use

- CompactRIO or CompactDAQ Chassis
- C Series modules
- Module Immobilization accessory kit, 158533-01 (8-slot) or 158534-01 (4-slot)
  - Module immobilization bracket
  - Installation screws<sup>[1]</sup>
    - M4 x 0.7 button-head screw, 8 mm
    - M3 x 0.5 flat-head screws (x2), 10 mm
- Torx T10/T10H driver
- Torx T20/T20H driver

## What to Do

Figure 1. Installing the Module Immobilization Accessory



Tip NI recommends using a liquid thread locker for all fasteners if the system is expected to experience vibration for an extended amount or time.



Tip Thread all screws into place before tightening to maximum torque.

1. Ensure that all the C Series modules are installed in the chassis and the latches are locked in place.
2. Remove the center right panel screw from the top and bottom of the chassis using the Torx T10 driver.
3. Slide the bracket into place, aligning the three clearance screw holes.
4. Thread the M4 x 0.7 button-head screw into the right end of the chassis using the appropriate Torx T20 driver, but do not fully tighten the screw.

5. Thread the two M3 x 0.5 flat-head screws from the accessory kit into the top and bottom of the chassis using the appropriate Torx T10 driver, but do not fully tighten the screws.
6. Tighten all screws to a maximum torque of 1.3 N · m (11.5 lb · in.) using the appropriate Torx driver.

<sup>1</sup> The Module Immobilization accessory kit includes two sets of screws. One set is a standard set of screws that require a standard driver type, Torx T10 and T20. The other set is a tamper-resistant set of screws that require a security driver type, Torx T10H and T20H. Use the tamper-resistant set to help prevent unintended modification of the system.

## Installing the Module Immobilization Accessory Variant 2 (Part Number 158533-02 or 158534-02)

Kit Part Number	Model Number	Bracket Adapter Orientation
158533-02	cRIO-9056, cRIO-9057, cRIO-9058	Low Hole
	cRIO-9066, cRIO-9067	High Hole
	NI-9145, NI-9149	
	cDAQ-9189	
158534-02	cRIO-9053, cRIO-9054, cRIO-9055	Low Hole
	cRIO-9063, cRIO-9064, cRIO-9065	High Hole
	NI-9146, NI-9147	
	cDAQ-9184, cDAQ-9185	

Table 3. Accessory Variant 2 Compatibility

## What to Use

- CompactRIO, CompactDAQ, or Expansion Chassis
- C Series modules
- Module Immobilization accessory kit, 158533-02 (8-slot) or 158534-02 (4-slot)
  - Module immobilization bracket

- Module immobilization bracket adapter
- Installation screws<sup>[1]</sup>
  - M4 x 0.7 button-head screw, 8 mm
  - M3 x 0.5 flat-head screws (x2), 10 mm
- Torx T10/T10H driver
- Torx T20/T20H driver

## What to Do

Figure 2. Installing the Module Immobilization Accessory

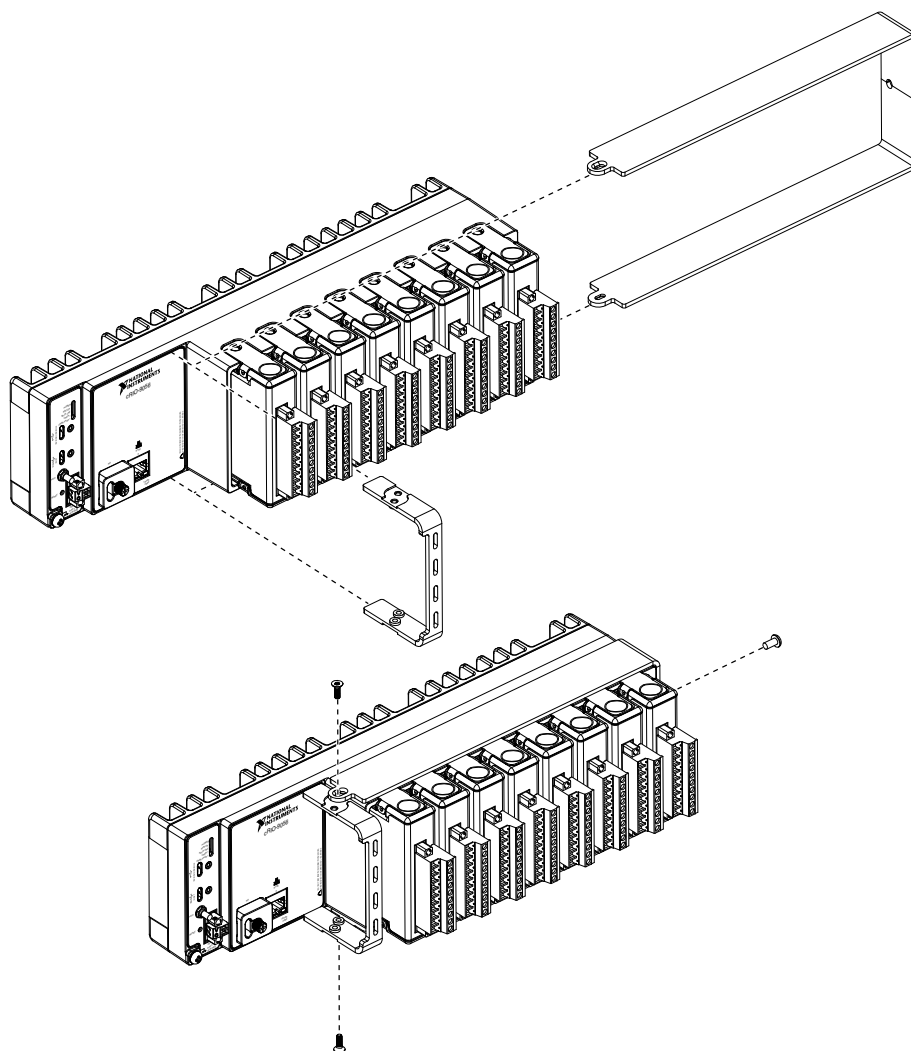


Figure 3. Low Hole Orientation

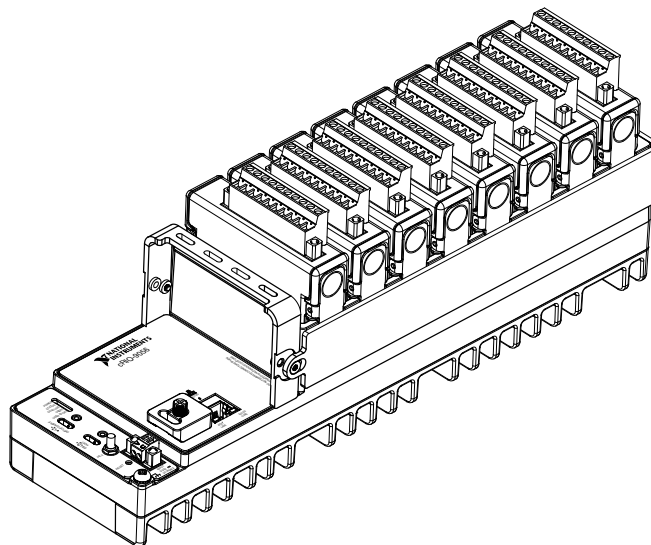
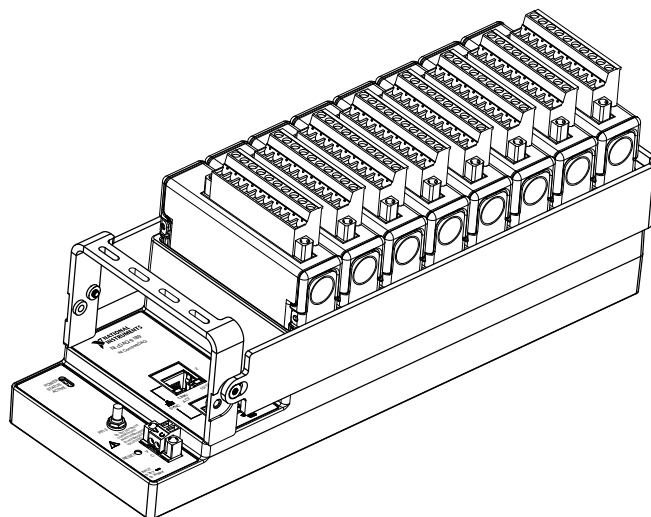


Figure 4. High Hole Orientation



Tip NI recommends using a liquid thread locker for all fasteners if the system is expected to experience vibration for an extended amount or time.



Tip Thread all screws into place before tightening to maximum torque.



1. Ensure that all the C Series modules are installed in the chassis and the latches are locked in place.
2. Slide the bracket into place, aligning the rear clearance screw hole.
3. Thread the M4 x 0.7 button-head screw into the right end of the chassis using the appropriate Torx T20 driver, but do not fully tighten the screw.
4. Align the adapter bracket with the open end of the immobilization bracket, ensuring that the bottom legs of the adapter bracket are flush with the top face of the chassis.
5. Thread the two M3 x 0.5 flat-head screws from the accessory kit into the top and bottom of the adapter bracket using the appropriate Torx T10 driver, but do not fully tighten the screw.
6. Tighten all screws to a maximum torque of 1.3 N · m (11.5 lb · in.) using the appropriate Torx driver.

<sup>1</sup> The Module Immobilization accessory kit includes two sets of screws. One set is a standard set of screws that require a standard driver type, Torx T10 and T20. The other set is a tamper-resistant set of screws that require a security driver type, Torx T10H and T20H. Use the tamper-resistant set to help prevent unintended modification of the system.