PTFE Series 4:1 High Temperature Heat Shrink Tubing





Features:

- Natural translucent PTFE 4:1 heat shrink tubing to MIL-1-23053/12 class 3, AMS3584 when heated to 327°C
- Non-flammable to ASTMD876
- · Ideal for covering rollers, heaters, probes, high temperature terminals etc
- · Good electrical, high temperature and chemical resistance and corrosion properties

Specifications:

Property		Test Method	Value	
Physical				
Tensile	psi minimum	ASTM D638	2,500 - 4,000	
Elongation	% minimum	AS 11VI D038	225 - 450	
Specific Gravity		ASTM D792	2.11 - 2.19	
Low Temperature Flex		MIL-1-23053	No cracking	
Coefficient of Friction		-	0.1	
Flexural Modules	psi × 10 ³	ASTM D798	50 - 90	
Impact Strength	ft.lb/in	ASTM D258	3	
Heat Deflection Temperature	66 psi °F	ASTM D648	252	
Electrical				
Dielectric Strength	Volts / mm	ASTM D876	1,400 (35 kV / mm) min.	
Volume Resistivity	Ω-cm	ASTIVI D876	10 ¹⁸	
Dielectric Constant		ASTM D150	2.05 ±0.05	
Chemical	•		^	
Water Absorption	% maximum	ASTM D570	0.01	
Corrosion (copper contact)		MIL-1-23053	Non-corrosive	
Flammability		ASTM D876	Non-burning	
Fluid Resistance		MIL-1-23053	No change in properties	
Operating Temperature °C		67 to +250		

Specifications Table

Ordering Size	Min. Expansion Inches (mm)	Max. Recovered	Nominal Recovered Wall	Shrunk (mm)	Longitudinal Change Rate	Length (m)	Part Number
5/64	0.078 (1.981)	0.025	0.009	0.5	±10% max.	1.2	STFE4 2.0 CLR
1/8	0.125 (3.175)	0.037	0.01	0.8			STFE4 3.2 CLR

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Ordering Size	Min. Expansion Inches (mm)	Max. Recovered	Nominal Recovered Wall	Shrunk (mm)	Longitudinal Change Rate	Length (m)	Part Number
3/16	0.187 (4.75)	0.05		1.2			STFE4 4.8 CLR
1/4	0.25 (6.35)	0.063	0.012	1.3			STFE4 6.4 CLR
3/8	0.375 (9.525)	0.096		2.4	±10% max.	1.2	STFE4 9.5 CLR
1/2	0.5 (12.7)	0.144		3.2	±10% max.	1.2	STFE4 12.7 CLR
3/4	0.75 (19.05)	0.224	0.015	4.8			STFE4 19.0 CLR
1	1 (25.4)	0.278		6.3			STFE4 25.4 CLR

Dimensions: Inches (Millimetres) (Unless Specified)

Shelf life and storage conditions for PTFE-products

With the following instructions, we want to provide storage guidelines to our customers. The present values and statements are recommendations, which have proven themselves in practice. There cannot be given any guarantee. PTFE has a very high chemical resistance, does not absorb water, and has a high resistance against aging.

Storage conditions of PTFE-products:

- Storage temperature, not below 30 °C, not above + 40°C
- Humidity less than 70%
- Protect from direct UV- and energy-radiation
- Outdoor storage is not recommended
- Indoor storage, slightly ventilate
- Store in dry shelves, storage boxes, etc.
- Store in relaxed condition at a compression-free state and without any deformations.
- Avoid mechanical load and mechanical damage
- Rodent protection
- Plastics are very susceptible to scratches. Scratches can cause breaks because of the notch effect
- Dimensional inspection is recommended immediately after receiving the products
- Check dimensions only at standard room temperature (+23 °C ±2 °C)
- Changes in temperatures can stretch or shrink the plastic and can affect the dimensions
- Use the first-in-first-out method (FIFO)
- Don't throw, pour, or drop cold plastics

Guideline for storage time: PTFE = unlimited

For long-term storage, we recommend you, keep the finished parts in the closed package at constant conditions (+23°C/50% room humidity). During the storage time, dimensional changes are possible, caused by relaxation. All statements are non-binding. An acceptance of the guarantee and/or an extension of the warranty period is not given hereby.

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