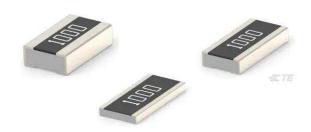


### Type 3430 Series

#### **Key Features**

AEC-Q200 Compliance

Highly reliable multilayer electrode construction



Compatible with all soldering processes

100% CCD inspection

TEConnectivity (TE) is pleased to introduce this new Automotive Grade high power wide terminal chip resistor. The ruthenium based thick film element, along with the wide terminals allow a greater power capability than previously possible with traditional methods. Highly reliable multilayer electrode construction and 100% CCD inspection improve long term stability and reliability.

### **Characteristics – Electrical**

Power

rating

Max

#### **Applications**

Automotive Industry

Telecommunication Equipment

Radio and Tape

Recorders, TV Tuners

Digital

Cameras,
Watches.

Size Operating TCR Resistance Resistance @70°C Overload Code Voltage Range Tolerance (PPM/°C) Voltage Jumper Rated Size Current 1R ~ 9R76 ±150 1W 1% 10R ~ 1M 0508 A2 200V 400V ±100 Jumper 5A 0R <10mΩ 1.5W 1R ~ 1M 1% ±100 400V 0612 В2 200V Jumper 6A  $0R < 10m\Omega$ 1R ~ 9R76 ±150 2W 1% 1020 H2 200V 400V 10R ~ 1M ±100 Jumper 10A 0R <10mΩ 1R ~ 29R4 ±200 3W 1% 1225 Α3 200V 400V 30R ~ 1M ±100 0R <10mΩ Jumper 12A

Max

Operating Temperature Range: -55 ~ 155°C

Operating Voltage=V(P\*R) or Max. Operating Voltage listed above, whichever is lower. Overload Voltage=2.5\*V(P\*R) or Max. Overload Voltage listed above, whichever is lower.

Tighter tolerances may be available on application

### Derating Curve

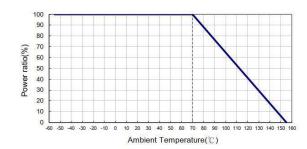
Item

Calculators

**Pocket** 

Computers, Instruments

Medical Equipment





## **Environmental Characteristics**

| Item                         | Requirement          | Test Method                                 |
|------------------------------|----------------------|---|
| Temperature Coefficient of   | AS Spec              | JIS-C-5201-1 4.8                            |
| Resistance (T.C.R.)          |                      | IEC-60115-1 4.8                             |
| , ,                          |                      | At 25°C/-55°C and 25°C/+125°C,              |
|                              |                      | 25°C is the reference temperature           |
| Short Time Overload          | ±(1.0%+0.05Ω)        | JIS-C-5201-1 4.13                           |
| Short Time Overload          | 2(1.07010.0322)      | IEC-60115-1 4.13                            |
|                              |                      | RCWV*2.5 or Max. Overload                   |
|                              |                      | Voltage whichever is lower for 5            |
|                              |                      | seconds                                     |
| Insulation Resistance        | ≥10G                 | JIS-C-5201-1 4.6                            |
| msdiation nesistance         | 2100                 | IEC-60115-1 4.6                             |
|                              |                      | Max. Overload Voltage for 1 minute          |
| Operational Life             | ±(1.0%+0.10Ω)        | MIL-STD-202 Method 108                      |
| Operational Life             | 1(1.070+0.1022)      | Condition D Steady State TA=125°C           |
|                              |                      | at derated power. Measurement at            |
|                              |                      | 24±4 hours after test conclusion.           |
| Discord Houselding           | ./4.00/.0.400)       |   |
| Biased Humidity              | ±(1.0%+0.10Ω)        | MIL-STD-202 Method 103                      |
|                              |                      | 1000 hrs 85°C/85%RH 10% of                  |
|                              | ./4.00/.0.050        | operating power. (≦100 V)                   |
| High Temperature Exposure    | ±(1.0%+0.05Ω)        | MIL-STD-202 Method 108                      |
|                              | ./1.00/.0.050        | at +155°C for 1000 hrs                      |
| Board Flex                   | ±(1.0%+0.05Ω)        | AEC-Q200-005                                |
|                              |                      | Bending once for 60 seconds 3mm             |
| Solderability                | 95% min. coverage    | JIS-C-5201-1 4.17                           |
|                              |                      | IEC-60115-1 4.17                            |
|                              |                      | J-STD-002                                   |
|                              |                      | 245±5°C for 3 seconds                       |
| Resistance to Soldering Heat | ±(0.5%+0.05Ω)        | MIL-STD-202 Method 210                      |
|                              |                      | 260±5°C for 10 seconds                      |
| Voltage Proof                | No breakdown or      | JIS-C-5201-1 4.7                            |
|                              | flashover            | IEC-60115-1 4.7                             |
|                              |                      | 1.42 times Max. Operating Voltage           |
|                              |                      | for 1 minute                                |
| Leaching                     | Individual leaching  | JIS-C-5201-1 4.18                           |
|                              | area ≦5% Total       | <b>IEC-60068-2-58 8.2.1</b> 260±5°C for     |
|                              | leaching area ≦ 10%  | 30 seconds                                  |
| Temperature Cycling          | ±(0.5%+0.05Ω)        | JESD22 Method JA-104                        |
|                              |                      | -55°C to +125°C, 1000 cycles                |
| Mechanical Shock             | ±(0.25%+0.05Ω)       | MIL-STD-202 Method 213                      |
|                              |                      | Wave Form: Tolerance for half sine          |
|                              |                      | shock pulse. Peak value is 100g's.          |
|                              |                      | Normal duration (D) is 6.                   |
| Vibration                    | ±(0.5%+0.05Ω)        | MIL-STD-202 Method 204                      |
|                              | ,                    | 5 g's for 20 min., 12 cycles each of 3      |
|                              |                      | orientations, 10-2000 Hz                    |
| ESD                          | ±(3%+0.05Ω)          | AEC-Q200-002                                |
|                              | , ,                  | Human body model: 2KV                       |
| Resistance to Solvents       | No visible damage on | MIL-STD-202 Method 215                      |
|                              | appearance and       | Add Aqueous wash chemical -                 |
|                              | marking.             | OKEM Clean or equivalent. Do not            |
|                              |                      | use banned solvents.                        |
| Terminal Strength            | Not broken           | AEC-Q200-006                                |
|                              |                      | '   |
| i erminai Strength           | NOT Droken           | AEC-Q200-006 Force of 1.8kg for 60 seconds. |



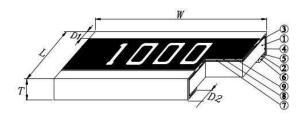
| Item         | Requirement  | Test Method  |
|--------------|--|--|
| Flammability | No ignition of the tissue paper or scorching or the pinewood board | V-0 or V-1 are acceptable. Electrical test not required.         |
| Sulfur Test  | ΔR±1%  | EIA-977 (Condition A)<br>60±2°C, no power rating for 500<br>hrs. |

RCWV(Rated Continuous Working Voltage)=V(P\*R) or Max. Operating Voltage whichever is lower. \* not include Jumper( $O\Omega$ )

Storage Temperature: 15~28°C; Humidity < 80%RH

Shelf Life: 2 years from production date.

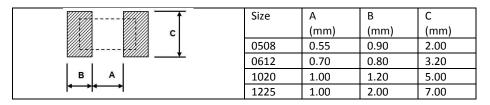
## **Construction and Dimensions**



|   | Alumina Substrate | 4   | Edge Electrode     | 0 | Resistor Layer     |
|---|-------------------|-----|--------------------|---|--------------------|
| 2 | Bottom Electrode  | (3) | Barrier Layer      | 8 | Primary Overcoat   |
| 3 | Top Electrode     | 6   | External Electrode | 9 | Secondary Overcoat |

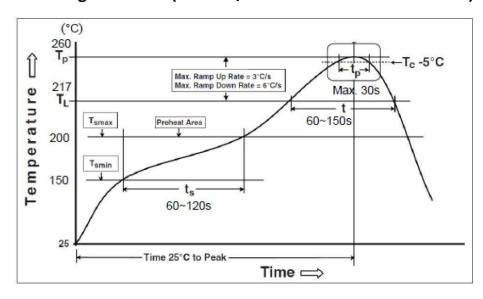
| Туре   | Size           | L<br>(mm) | W<br>(mm) | T<br>(mm) | D1<br>(mm) | D2<br>(mm) | Weight (g) 1000 pcs |  |
|--------|----------------|-----------|-----------|-----------|------------|------------|---------------------|--|
| 3430A2 | 0508           | 1.25±0.1  | 2.00±0.1  | 0.55±0.1  | 0.30±0.15  | 0.30±0.15  | 5                   |  |
| Jumper |                |           | 2.0020.1  | 0.00=0.1  | 0.20±0.15  | 0.0000     |                     |  |
| 3430B2 | 0612           | 1.55±0.1  | 3.00±0.15 | 0.55±0.1  | 0.25±0.15  | 0.40±0.15  | 8                   |  |
| Jumper | 0012           | 1.55±0.1  | 3.0010.13 | 0.55±0.1  | 0.2310.13  | 0.4010.13  | J                   |  |
| 3430H2 | 1020           | 2.45±0.15 | 5.00±0.1  | 0.60±0.15 | 0.35±0.20  | 0.70±0.20  | 26                  |  |
| Jumper | 1020 2.45±0.15 |           | 5.00±0.1  | 0.00±0.15 | 0.45±0.20  | 0.70±0.20  | 26                  |  |
| 3430A3 | 1225           | 3.20±0.20 | 6.40±0.15 | 0.65±0.15 | 0.40±0.20  | 1.10±0.20  | 11                  |  |
| Jumper | 1225           | 5.20±0.20 | 0.40±0.15 | U.03±U.15 | 0.50±0.20  | 0.70±0.20  | 41                  |  |

#### **Recommended Land Pattern**

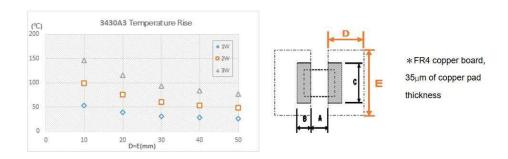




## Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



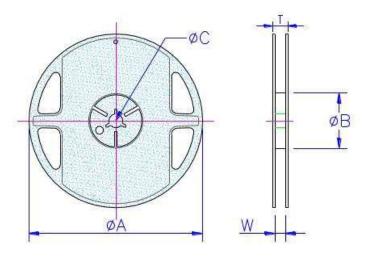
| Reflow Profiles                        |                  |
|--|------------------|
| Profile Feature                        | Pb free assembly |
| Preheat                                |                  |
| Min. Temperature (Tsmin)               | 150 °C           |
| Max Temperature (Tsmax)                | 200 °C           |
| Preheating time (ts) from (Tsmin to    | 60-120 seconds   |
| Tsmax)                                 |                  |
| Ramp-up rate (TL to TP)                | 3 °C/second max. |
| Liquidous temperature (TL) Time (tL)   | 217 °C           |
| maintained above TL                    | 60-150 seconds   |
| Min. Peak temperature (TP min)         | 235°C            |
| Max. Peak temperature (TP max)         | 260°C            |
| Time (tp) within 5 °C of the specified | 30 seconds max.  |
| classification temperature (Tc)        |                  |
| Ramp-down rate (TP to TL)              | 6 °C/second max. |
| Time 25 °C to peak temperature         | 8 minutes max.   |





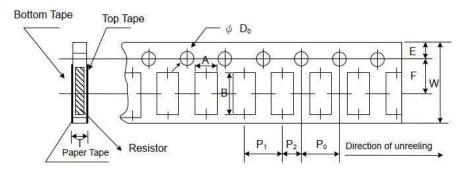
# **Packaging**

# Reel Dimensions and Quantity



| Size | Qty | Tape<br>Width | Reel<br>Diameter | ΦA (mm)   | ΦB<br>(mm)          | ΦC<br>(mm) | W<br>(mm) | T<br>(mm) |
|------|-----|---------------|------------------|-----------|---------------------|------------|-----------|-----------|
| 0508 | 5K  | 8mm           | 7 Inch           | 178.5±1.5 | 60 <sup>+1/-0</sup> | 13.0±0.2   | 9.0±0.5   | 12.5±0.5  |
| 0612 | 1K  | 611111        | 7 111011         | 170.5±1.5 | 00                  | 15.0±0.2   | J.0±0.5   | 12.5±0.5  |
| 1020 | 4K  | 12mm          | 7 Inch           | 178.5±1.5 | 60 <sup>+1/-0</sup> | 13.0±0.5   | 13.0±0.5  | 15.5±0.5  |
| 1225 | 1K  | 12111111      | / IIICII         | 1/0.3I1.3 | bU                  | 13.UIU.3   | 13.UIU.3  | 13.3IU.3  |

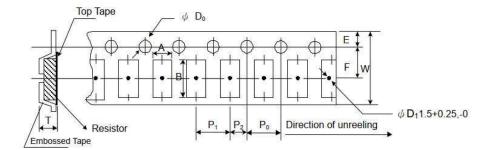
## **Paper Tape Specification**



| Size | A<br>±0.10<br>(mm) | B<br>±0,20<br>(mm) | W<br>±0.20<br>(mm) | E<br>±0.10<br>(mm) | F<br>±0.05<br>(mm) | P <sub>o</sub><br>±0.10<br>(mm) | P <sub>1</sub><br>±0.05<br>(mm) | P <sub>2</sub><br>±0.05<br>(mm) | ØD <sub>o</sub><br>+0.1<br>-0<br>(mm) | T<br>±0.10<br>(mm) |
|------|--------------------|--------------------|--------------------|--------------------|--------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------------|--------------------|
| 0508 | 1.60               | 2.40               | 8.0                | 1.75               | 3.5                | 4.0                             | 4.0                             | 2.0                             | 1.5                                   | 0.85               |
| 0612 | 1.90               | 3.50               | 8.0                | 1.75               | 3.5                | 4.0                             | 4.0                             | 2.0                             | 1.5                                   | 0.85               |



### **Embossed Plastic Tape Specification**



| Size | A<br>(mm)     | B<br>(mm)     | W<br>±0.10<br>(mm) | E<br>±0.10<br>(mm) | F<br>±0.05<br>(mm) | P <sub>o</sub><br>±0.05<br>(mm) | P <sub>1</sub><br>±0.10<br>(mm) | P <sub>2</sub><br>±0.05<br>(mm) | ØD <sub>o</sub><br>+0.10<br>(mm) | T<br>±0.20<br>(mm) |
|------|---------------|---------------|--------------------|--------------------|--------------------|---------------------------------|---------------------------------|---------------------------------|----------------------------------|--------------------|
| 1020 | 2.80<br>±0.15 | 5.40<br>±0.20 | 12.00              | 1.75               | 5.50               | 4.00                            | 4.00                            | 2.00                            | 1.55                             | 1.00               |
| 1225 | 3.50<br>±0.10 | 6.70<br>±0.10 | 12.00              | 1.75               | 5.50               | 4.00                            | 4.00                            | 2.00                            | 1.55                             | 1.00               |

## **Marking**

## All models 4 digit marking

| Resistance | 22.6Ω | 487Ω | 499ΚΩ |
|------------|-------|------|-------|
| Marking    | 22R6  | 4870 | 4993  |

### **How To Order**

| 3430  | H2   | F         | 3K3   | TE  |
|---|--|-----------|---|---|
| Common<br>Part  | Size   | Tolerance | Resistance<br>Value   | Packaging   |
| 3430 -<br>Automotive<br>Grade Wide<br>Terminal Chip<br>Resistor | A2 - 0508<br>B2 - 0612<br>H2 - 1020<br>A3 - 1225 | F – 1%    | 1R0 - 1Ω<br>100R - 100Ω<br>1K0 - 1KΩ<br>100K - 100KΩ<br>1M0 - 1MΩ | TDF – 1K Reel<br>TD – 5K Reel<br>(0508 & 0612)<br>TE – 4K Reel<br>(1020 & 1225) |

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