**Amphenol PCD** 

7 displication 1 ob									
Engi	neering Cha	nge Red	ECR Number			R6652W			
Initiator: Celine		Celine	Date:				2022.11.11		
Part number description									
Item	K3 Code material part numbers		Drawing/ Doc Number		Version of current related document		-	New Version	
1	C270003607		C-C270003607		3			<mark>4</mark>	
2	C2700036071		C-C2700036071		2			3	
3	C2700036072		C-C2700036072		3			4	
4	HVSL630062XXXXXX		C-HVSL630062XXXXXX					N/A	
5	HVSL600061XXXXXX		C-HVSL600061XXXXXX					N/A	
6	HVSL280063XXXXXX		C-HVSL280063XXXXXX					N/A	
Reaso	on of change:								
☐ Customer requirement (list the feasibility analysis of customer specification:)									
□Supplier request (list the PCR number:)									
■internal improvement □corrective □other									
Please describe here in detail:									
HVSL630, HVSL600, HVSL280 plug's wire sealing, there aren't any P/N and cavity info on product									
surface. Now, APCD add P/N and cavity inform on them. It's better to clarify the difference quickly by									
Visual.  Change level and impact accessment (Blacca tick in the appropriate position)									
Chai	Change level and impact assessment (Please tick in the appropriate position)								
e lev	-	CONDECTION CONTROL				Whether to notify the customer			
		□Operator change					It is not necessary to notify the customer for approval		
Leve		Decorrect the ciencal errors of the drawing, Boly, etc., and this change							
		will not affect the production process							
		□Change of Main production equipment or tools/Jigs					■Customers should be notified for approval  □It is not necessary to notify the customer for approval, the reasons are as follows:		
		□Change of main measuring equipment or tools/Jigs □Appearance changes that do not affect product functions							
Leve		□ Changes in production process or processing technology							
		transferred to mass production							
		■Product structure or specification changes that have been transferred							
	•	to mass production							
		☐Supplier's production process change or supplier's production site change or addition or replacement of suppliers							
Leve	□Change o	□Change of production site					■Customers should be notified for approval		
		□Product material changes							

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Change of polyaging method						
□Change of packaging method						
□ □ Changes proposed by the customer  Before change Aff	er change					
Former Gridings	add the P/N and cavity information					
Disposition of old materials	Expect date to switch to					
□Rework ■Use as it is □scrap	new material					
□ Other (please describe):	<u>2023.12.30</u>					
Approval by the supervisor of requester.:  Sern too	Approval by the head manager of the request dept.:					
Deret						
Customer approval:						
□ Approved □ No approved □ Conditional approval (please describe) :						
Signature:	Date:					
Remark:						