

ECN NO	REVISIONS	DRN	CKD	APP	DATE
106183	NEW RELEASE	JSG	CS	NO	3   MAY23

DEFINITION	CONDITION
AXIMUM OF PRE-HEATING TEMPERATURE	200°C
INIMUM OF PRE-HEATING TEMPERATURE	I 50° C
TIME FORM Tsmin To Tsmax	60s-120s
REFERENCE TEMPERATURE	2   7° C
RETENTION TIME FOR T <sub>L</sub>	60s-150s
PEAK TEMPERATURE	260°C
TIME FOR PEAK TEMPERATURE	WITHIN IOs
TEMPERATURE RISING RATE	WITHIN 3°C/sec
TEMPERATURE DECREASING RATE	WITHIN 6°C/sec