

Measuring Battery Quality

Cells - Modules - Packs

Quality Testing  
Maintenance  
Inspections  
R & D

3561,3561-01



BT3561A



BT3562A



BT3563A



BT3562-01, BT3563-01



BT3564



BT4560



BT3554-50



# Measuring Battery Quality

A variety of processes must be completed before a battery becomes a finished product and each process level requires an appropriate testing measurement method.

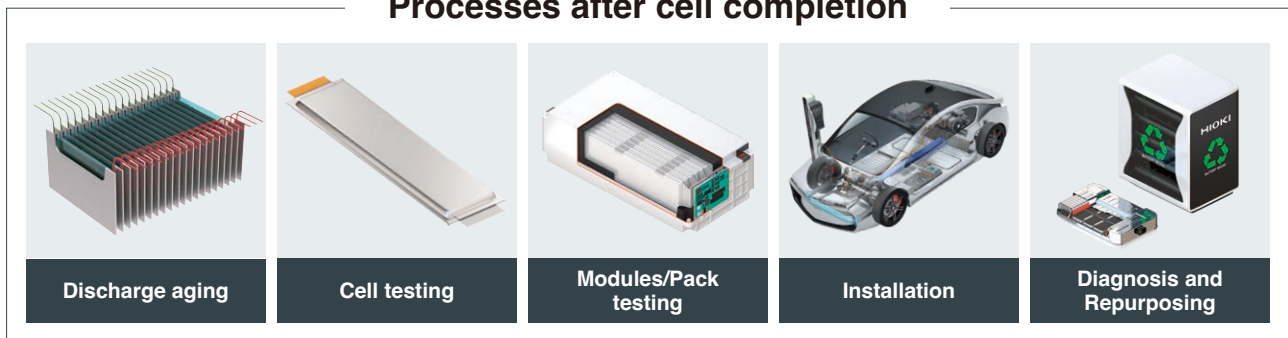
HIOKI battery testers are ideal for use in testing, development and inspections after cell completion.

Quality  
Testing

Maintenance  
Inspections

R & D

## Processes after cell completion



Seal vacuum drying

Tab welding

Sheet cutting and stacking

Pressing and slitting

Electrode sheets

Slurry

## Lithium-ion Battery Production Processes

**Quality Testing**  
P.6 to P.15  
P.21

## Acceptance/shipping inspections

Inspect the quality of completed cells, modules, and packs on production lines. Measure internal resistance (AC-IR) and open-circuit voltage (OCV) to check battery quality.



3561,3561-01



BT3561A



BT3562A



BT3563A



BT3562-01



BT3563-01



BT3564



BT4560

### Measuring open-circuit voltage with a high degree of precision

Learn more  
P.9

High-precision OCV measurement makes it possible to detect defects earlier in the production process.



DC VOLT METER  
DM7276

### Increasing the number of test channels

Learn more  
P.14, P.15

Increase the number of test channels and automatically switch between them while measuring.



SWITCH MAINFRAME  
SW1002

**Maintenance Inspections**  
P.16 to P.17

## Diagnosing degradation in batteries

Diagnose whether batteries embedded in a UPS or other system have degraded.



BT3554-50

### Manage intensive workloads efficiently

Measured values can be wirelessly transmitted to a portable terminal for display, saving, and reporting.



WIRELESS ADAPTER  
Z3210 (sold separately)

### Fit in tight spaces for speedy inspection

The tip is L-shaped for ease of use when inspecting batteries installed in tight spaces.



PIN TYPE LEAD  
L2020 (sold separately)

**R & D**  
P.18 to P.20

## Analyzing batteries

Analyze the battery characteristics by frequency sweep impedance measurement and equivalent circuit analysis.



BT4560



## Analyzing fuel cells (FCs)

Measure the internal resistance (1 kHz) of fuel cells during cycle testing.



BT3563-01 (Special edition specifications)  
BT3564 (Special edition specifications)

### Measuring impedance over a broader frequency band

Learn more  
P.19

Broaden the measurement frequency range.

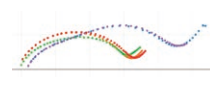


CHEMICAL IMPEDANCE ANALYZER  
IM3590





### Converting measurement data into a Nyquist or Cole-Cole plot

Learn more  
P.20





Provided the web application "Multi-plot" free of charge.



# Battery tester lineup

Application		Acceptance/shipping inspections				
		Small cells for general purpose High speed sorting	Small cells for power motors Small packs of up to 60 V	Large cells for xEVs Mid-sized packs of up to 100 V	Large packs for xEVs Large packs of up to 300 V	
Model		3561, 3561-01	BT3561A	BT3562A	BT3563A	
Appearance						
Measurement method		AC four-terminal method	AC four-terminal method	AC four-terminal method	AC four-terminal method	
Measurement frequency		1 kHz $\pm$ 0.2 Hz	1 kHz $\pm$ 0.2 Hz	1 kHz $\pm$ 0.2 Hz	1 kHz $\pm$ 0.2 Hz	
Rated input voltage		$\pm$ 22 V DC	$\pm$ 60 V DC	$\pm$ 100 V DC	$\pm$ 300 V DC	
Maximum rated voltage to earth		$\pm$ 60 V DC	$\pm$ 60 V DC	$\pm$ 100 V DC	$\pm$ 300 V DC	
Measurement parameters	Resistance measurement ranges	3 m $\Omega$	N/A	N/A	3.1000 m $\Omega$ , 0.1 $\mu\Omega$ , 100 mA	3.1000 m $\Omega$ , 0.1 $\mu\Omega$ , 100 mA
		30 m $\Omega$	N/A	31.000 m $\Omega$ , 1 $\mu\Omega$ , 100 mA	31.000 m $\Omega$ , 1 $\mu\Omega$ , 100 mA	31.000 m $\Omega$ , 1 $\mu\Omega$ , 100 mA
		300 m $\Omega$	310.00 m $\Omega$ , 10 $\mu\Omega$ , 10 mA	310.00 m $\Omega$ , 10 $\mu\Omega$ , 10 mA	310.00 m $\Omega$ , 10 $\mu\Omega$ , 10 mA	310.00 m $\Omega$ , 10 $\mu\Omega$ , 10 mA
	Max. display, resolution, measurement current	3 $\Omega$	3.1000 $\Omega$ , 100 $\mu\Omega$ , 1 mA	3.1000 $\Omega$ , 100 $\mu\Omega$ , 1 mA	3.1000 $\Omega$ , 100 $\mu\Omega$ , 1 mA	3.1000 $\Omega$ , 100 $\mu\Omega$ , 1 mA
		30 $\Omega$	N/A	31.000 $\Omega$ , 1 m $\Omega$ , 100 $\mu\text{A}$	31.000 $\Omega$ , 1 m $\Omega$ , 100 $\mu\text{A}$	31.000 $\Omega$ , 1 m $\Omega$ , 100 $\mu\text{A}$
		300 $\Omega$	N/A	310.00 $\Omega$ , 10 m $\Omega$ , 10 $\mu\text{A}$	310.00 $\Omega$ , 10 m $\Omega$ , 10 $\mu\text{A}$	310.00 $\Omega$ , 10 m $\Omega$ , 10 $\mu\text{A}$
	Basic accuracy	3 k $\Omega$	N/A	3.1000 k $\Omega$ , 100 m $\Omega$ , 10 $\mu\text{A}$	3.1000 k $\Omega$ , 100 m $\Omega$ , 10 $\mu\text{A}$	3.1000 k $\Omega$ , 100 m $\Omega$ , 10 $\mu\text{A}$
		3 m $\Omega$ range	N/A	N/A	$\pm$ 0.5% rdg $\pm$ 10 dgt	$\pm$ 0.5% rdg $\pm$ 10 dgt
		30 m $\Omega$ range or more	$\pm$ 0.5% rdg $\pm$ 5 dgt	$\pm$ 0.5% rdg $\pm$ 5 dgt	$\pm$ 0.5% rdg $\pm$ 5 dgt	$\pm$ 0.5% rdg $\pm$ 5 dgt
	Voltage measurement ranges	6 V	N/A	6.0000 V, 10 $\mu\text{V}$	6.0000 V, 10 $\mu\text{V}$	6.0000 V, 10 $\mu\text{V}$
		20 V	19.999 9 V, 100 $\mu\text{V}$	N/A	N/A	N/A
		60 V	N/A	60.000 0 V, 100 $\mu\text{V}$	60.000 0 V, 100 $\mu\text{V}$	60.000 0 V, 100 $\mu\text{V}$
	Max. display, resolution	100 V	N/A	N/A	100.000 V, 1 mV	N/A
		300 V	N/A	N/A	N/A	300.000 V, 1 mV
		1000 V	N/A	N/A	N/A	N/A
Basic accuracy		$\pm$ 0.01% rdg $\pm$ 3 dgt	$\pm$ 0.01% rdg $\pm$ 3 dgt	$\pm$ 0.01% rdg $\pm$ 3 dgt	$\pm$ 0.01% rdg $\pm$ 3 dgt	
Response time <sup>*1</sup>		3 ms	10 ms	10 ms	10 ms	
Sampling period <sup>*2</sup>	$\Omega$ or V	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	
	EX.FAST, FAST, MEDIUM, SLOW	7 ms, 23 ms, 69 ms, 252 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 ms	
Allowable total line resistance <sup>*1 *3</sup> (error detection)	SENSE line	N/A, N/A, 20 $\Omega$ , 20 $\Omega$	N/A, 6.5 $\Omega$ , 30 $\Omega$ , 30 $\Omega$	6.5 $\Omega$ , 6.5 $\Omega$ , 30 $\Omega$ , 30 $\Omega$	6.5 $\Omega$ , 6.5 $\Omega$ , 30 $\Omega$ , 30 $\Omega$	
	SOURCE line	N/A, N/A, 50 $\Omega$ , 500 $\Omega$	N/A, 5.5 $\Omega$ , 15 $\Omega$ , 150 $\Omega$	5.5 $\Omega$ , 5.5 $\Omega$ , 15 $\Omega$ , 150 $\Omega$	5.5 $\Omega$ , 5.5 $\Omega$ , 15 $\Omega$ , 150 $\Omega$	
Open terminal voltage		N/A, 7 V, 7 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	
Ranges: 30 m $\Omega$ or less, 300 m $\Omega$ , 3 $\Omega$ or more						
Interface	LAN (TCP/IP, 10BASE-T/100BASE-TX)	N/A	YES	YES	YES	
	RS-232C <sup>*4</sup> (Max. 38400 bps)	YES	YES	YES	YES	
	USB	N/A	N/A	N/A	N/A	
	GP-IB	YES (3561-01 Only)	N/A	N/A	N/A	
	EXT I/O (37-pin Handler interface)	YES (36-pin)	YES	YES	YES	
	Analog output (DC 0 V to 3.1 V)	N/A	YES	YES	YES	
Function	Contact check	YES	YES	YES	YES	
	Zero adjustment ( $\pm$ 1000 counts)	YES	YES	YES	YES	
	Measurement current pulse output	N/A	YES	YES	YES	
	Comparator	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	
	Statistical calculations	Max. 30,000	Max. 30,000	Max. 30,000	Max. 30,000	
	Delay	YES	YES	YES	YES	
	Average	2 to 16 times	2 to 16 times	2 to 16 times	2 to 16 times	
	Panel saving/loading	126	126	126	126	
	Memory storage	400	400	400	400	
	LabVIEW <sup>®</sup> driver <sup>*5</sup>	YES	YES	YES	YES	
Applicable standards		Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	
Effect of radiated radio-frequency electromagnetic field		Resistant <sup>*6</sup>	Resistant <sup>*6</sup>	Resistant <sup>*6</sup>	Resistant <sup>*6</sup>	
Effect of conducted radiofrequency electromagnetic field	10 V	N/A	Resistant	Resistant	Resistant	
	3 V	Resistant	Resistant	Resistant	Resistant	
CE		YES	YES	YES	YES	
CSA <sup>*7</sup>		N/A	YES	YES	YES	
Dimensions • Weight		215W $\times$ 80H $\times$ 295D mm (8.46W $\times$ 3.15H $\times$ 11.61D in) 2.4 kg (84.66 oz)	215W $\times$ 80H $\times$ 295D mm (8.46W $\times$ 3.15H $\times$ 11.61D in) 2.4 kg (84.66 oz)	215W $\times$ 80H $\times$ 295D mm (8.46W $\times$ 3.15H $\times$ 11.61D in) 2.4 kg (84.66 oz)	215W $\times$ 80H $\times$ 295D mm (8.46W $\times$ 3.15H $\times$ 11.61D in) 2.4 kg (84.66 oz)	

\*1: Typical value \*2: When the power supply frequency is 60 Hz \*3: Total line resistance = wiring resistance + contact resistance + DUT resistance \*4: Available as printer I/F  
\*5: LabVIEW<sup>®</sup> Driver is a registered trademark of National Instruments Corporation \*6: Test conditions were 80 MHz to 1 GHz at 10 V/m and 1 GHz to 6 GHz at 3 V/m, all at 80% AM  
\*7: Canadian Standards Association

Application		Acceptance/shipping inspections		R & D	Maintenance	
		Extra large packs for xEV, ESS 1000 V high voltage model	GP-IB model	Cells or packs up to 20 V Degree of deterioration for reuse	Large-scale UPS	
Model		BT3564	BT3562-01 BT3563-01	BT4560	BT3554-50	
Appearance		Special specifications for FCs available 		Special specifications for 10 kHz available (Refer to P.19) 		
Measurement method		AC four-terminal method	AC four-terminal method	AC four-terminal pair method	AC four-terminal method	
Measurement frequency		1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	0.10 Hz to 1050 Hz	1 kHz ±80 Hz	
Rated input voltage		±1000 V DC	BT3562-01: ±70 V DC BT3563-01: ±300 V DC	±5 V DC Special specification supports up to ±20 V DC	±60 V DC	
Maximum rated voltage to earth		±1000 V DC	BT3562-01: ±60 V DC BT3563-01: ±300 V DC	SOURCE-H, SENSE-H: ±5 V DC SOURCE-L, SENSE-L: 0 V DC	±60 V DC	
Measurement parameters	Resistance measurement ranges	3 mΩ	3.1000 mΩ, 0.1 μΩ, 100 mA	3.1000 mΩ, 0.1 μΩ, 100 mA	<b>Resistance (R)</b> 3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA 120.000 mΩ, 1 μΩ, 50 mA <b>[The number of waveforms]</b> Frequency: FAST, MEDIUM, SLOW 0.10 Hz to 66 Hz: 1 wave, 2 waves, 8 waves 67 Hz to 250 Hz: 2 waves, 8 waves, 32 waves 260 Hz to 1050 Hz: 8 waves, 32 waves, 128 waves <b>Reactance (X)</b> ±3.6000 mΩ, 0.1 μΩ, 1.5 A ±12.0000 mΩ, 0.1 μΩ, 500 mA ±120.000 mΩ, 1 μΩ, 50 mA <b>Impedance (Z)</b> 3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA 120.000 mΩ, 1 μΩ, 50 mA <b>Phase angle (θ)</b> ±180.000°, 0.001° <b>[Basic accuracy]</b> Refer to P.19 <b>Voltage (V)</b> ±5.10000 V, 10 μV <b>[Basic accuracy]</b> ±0.0035% rdg ±5 dgt <b>[Sampling period]</b> FAST, MEDIUM, SLOW 0.1 s, 0.4 s, 1.0 s <b>Temperature (°C)</b> -10.0°C to 60.0°C, 0.1°C <b>Allowable total line resistance<sup>*13</sup> (error detection)</b> 3 mΩ, 10 mΩ, 100 mΩ SENSE line: 10 Ω, 15 Ω, 50 Ω SOURCE line: 1.5 Ω, 4 Ω, 45 Ω	
		30 mΩ	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA		
		300 mΩ	310.00 mΩ, 10 μΩ, 10 mA	310.00 mΩ, 10 μΩ, 10 mA		
		3 Ω	3.1000 Ω, 100 μΩ, 1 mA	3.1000 Ω, 100 μΩ, 1 mA		
		30 Ω	31.000 Ω, 1 mΩ, 100 μA	31.000 Ω, 1 mΩ, 100 μA		
		300 Ω	310.00 Ω, 10 mΩ, 10 μA	310.00 Ω, 10 mΩ, 10 μA		
	Max. display, resolution, measurement current	Basic accuracy	3 kΩ	3.1000 kΩ, 100 mΩ, 10 μA		3.1000 kΩ, 100 mΩ, 10 μA
			30 mΩ range or more	±0.5% rdg ±10 dgt <sup>*8</sup>		±0.5% rdg ±10 dgt
	Voltage measurement ranges	Basic accuracy	6 V	N/A		6.000 00 V, 10 μV
			10 V	9.999 99 V, 10 μV		N/A
60 V			N/A	60.000 0 V, 100 μV		
100 V			99.999 9 V, 100 μV	N/A		
Max. display, resolution	Basic accuracy	300 V	N/A	300.000 V, 1 mV (BT3563-01 only)		
		1000 V	1100.00 V, 1 mV <sup>*9</sup>	N/A		
Response time <sup>*11</sup>		700 ms	10 ms	1.6 s		
Sampling period <sup>*12</sup>		Ω or V	N/A, 12 ms, 35 ms, 253 ms	4 ms, 12 ms, 35 ms, 150 ms	N/A	
EX.FAST, FAST, MEDIUM, SLOW		ΩV	N/A, 28 ms, 74 ms, 359 ms	8 ms, 24 ms, 70 ms, 253 ms	100 ms	
Allowable total line resistance <sup>*13</sup> (error detection)		SENSE line	3 Ω, 3 Ω, 20 Ω, 20 Ω	2 Ω, 2 Ω, 15 Ω, 15 Ω	N/A	
Ranges: 3 mΩ, 30 mΩ, 300 mΩ, 3 Ω		SOURCE line	3 Ω, 3 Ω, 20 Ω, 200 Ω	2 Ω, 2 Ω, 15 Ω, 150 Ω	N/A	
Open terminal voltage		25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	5 V max		
Ranges: 30 mΩ or less, 300 mΩ, 3 Ω or more						
Interface	LAN (TCP/IP, 10BASE-T/100BASE-TX)	N/A	N/A	N/A	<ul style="list-style-type: none"> <li>• USB</li> <li>• Wireless communications* (*when Z3210 installed)</li> <li>• Memory function (Up to 6000 data)</li> <li>• Auto memory function</li> <li>• Auto-hold function</li> <li>• Measurement Navigator (When using Z3210, GENNECT Cross : Voice guide output)</li> <li>• Auto power-off</li> <li>• Tablet app (GENNECT Cross)</li> <li>• PC app (GENNECT One)</li> <li>• Comparator function (PASS/ WARNING/ FAIL)</li> <li>• Excel® Direct Input function (When using Z3210)</li> </ul>	
	RS-232C <sup>*4</sup> (Max. 38400 bps)	YES	YES	YES		
	USB	N/A	N/A	YES		
	GP-IB	YES	YES	N/A		
	EXT I/O (37-pin Handler interface)	YES	YES	YES		
Analog output (DC 0 V to 3.1 V)		YES	YES	N/A		
Function	Contact check	YES	YES	YES		
	Zero adjustment (±1000 counts)	YES	YES	YES <sup>*10</sup>		
	Measurement current pulse output	YES	YES	YES		
	Comparator	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo		
	Statistical calculations	Max. 30,000	Max. 30,000	N/A		
	Delay	YES	YES	YES		
	Average	2 to 16 times	2 to 16 times	1 to 99 times		
	Panel saving/loading	126	126	126		
	Memory storage	400	400	N/A		
	LabVIEW® driver <sup>*5</sup>	N/A	YES	YES		
Applicable standards		Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class B	
Effect of radiated radio-frequency electromagnetic field		Resistant <sup>*6</sup>	Resistant <sup>*6</sup>	Resistant <sup>*6</sup>	Resistant (3 V/m)	
Effect of conducted radiofrequency electromagnetic field		10 V	N/A	N/A	N/A	
		3 V	Resistant	Resistant	N/A	
CE		YES	YES	YES	YES	
CSA <sup>*7</sup>		N/A	YES	N/A	N/A	
Dimensions • Weight		215W × 80H × 329D mm (8.46W × 3.15H × 12.95D in) 2.6 kg (91.71 oz)	215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	330W × 80H × 293D mm (13.00W × 3.15H × 11.54D in) 3.7 kg (130.51 oz)	199W × 132H × 60.6D mm (7.83W × 5.20H × 2.39D in) 960 g (33.86 oz)	

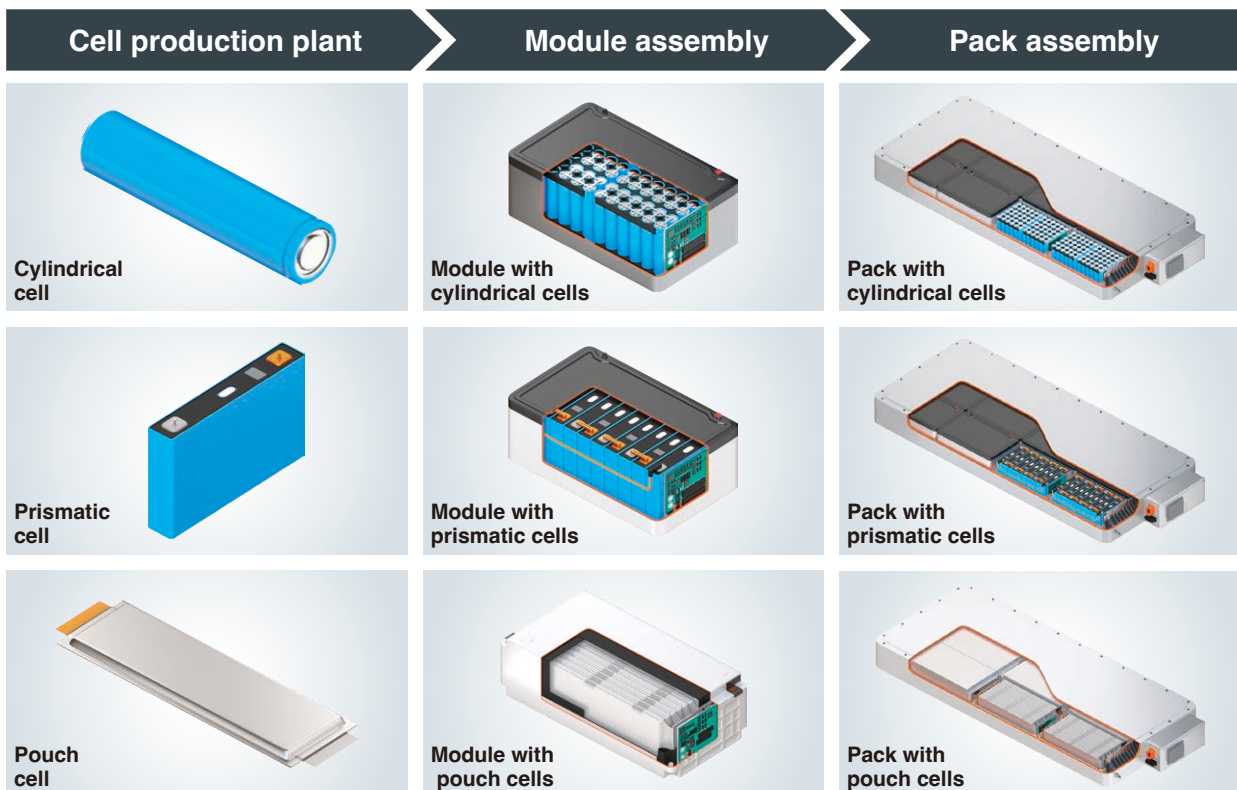
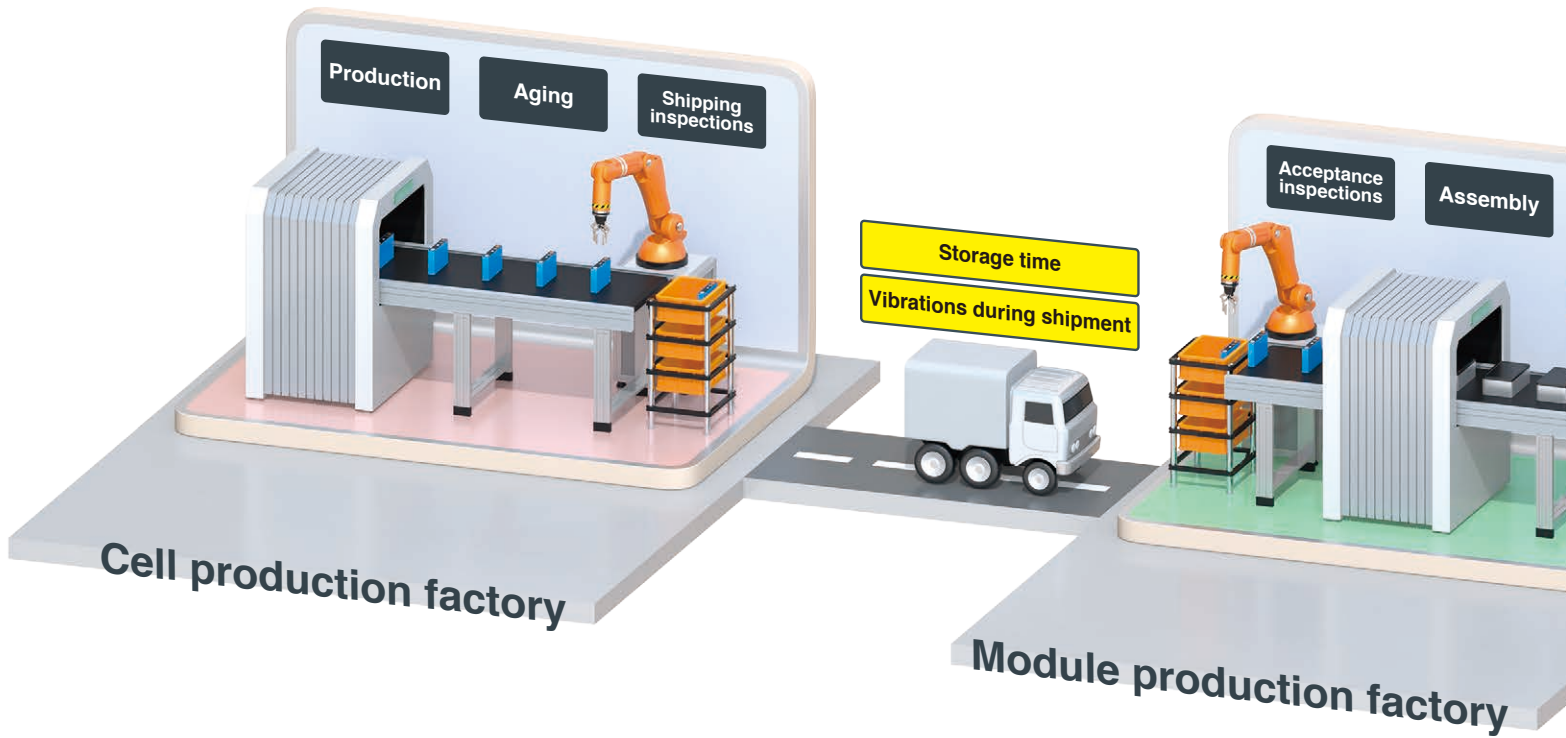
\*8: Average function: When set to ON 4 times \*9: Resolution 10 mV for 1000.00 V or more

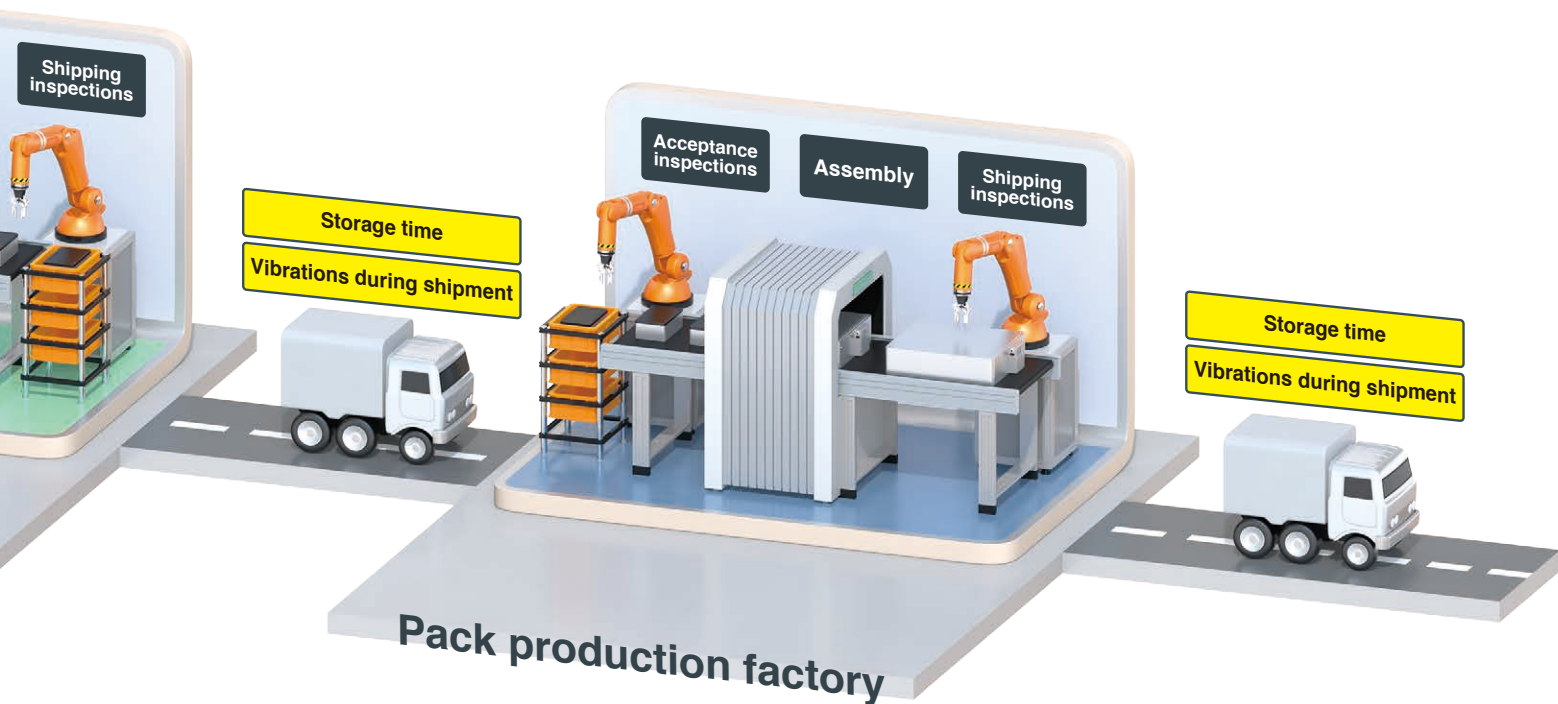
\*10: Zero-adjustment range R: ±0.1000 mΩ (3 mΩ range), ±0.3000 mΩ (10 mΩ range), ±3.000 mΩ (100 mΩ range), X: ±1.5000 mΩ (Common for all ranges), V: ±0.10000 V

# Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

## Measuring battery performance and safety





## Measuring battery performance and safety using internal resistance (AC-IR) and open-circuit voltage (OCV)

Testing plays an important role in production processes by allowing plants to manufacture safe, high-performance batteries. During shipping and acceptance inspections, technicians assess battery performance by measuring internal resistance and safety by measuring open-circuit voltage.

### Our Battery testers meet these needs...

“We want to manufacture batteries with stable performance.”

“We want to manufacture highly safe batteries.”

### Assembly process (from cell batteries to pack batteries)

Cells produced at the cell production factory are shipped to the module production factory after undergoing a shipping inspection. Since factors such as vibrations during shipment and even the passage of time can cause defects, batteries undergo an acceptance inspection before being assembled into modules and packs.

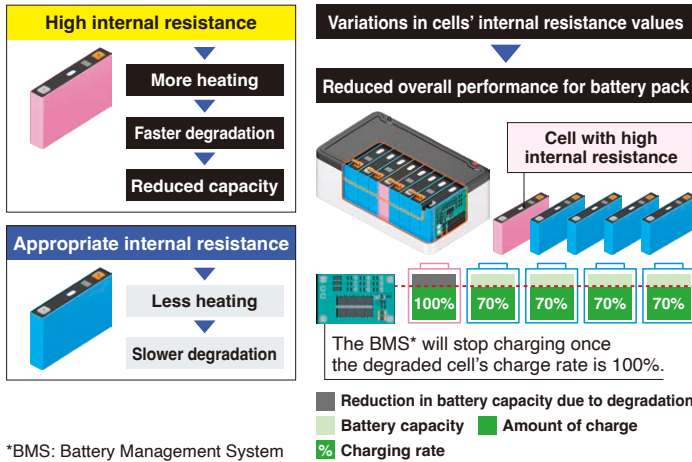
# Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

## Measuring battery performance and safety

### Manufacturing batteries with stable performance

#### Explanation Battery quality and internal resistance (AC-IR)



#### Relationship between the internal resistance and the decline of battery cell capacity

Battery cells with high internal resistance tend to generate more heat and degrade faster. When cells degrade, their capacity declines, and their internal resistance rises. Internal resistance also changes over time or as a consequence of vibrations during shipment. It's essential to eliminate cells with high internal resistance by carrying out an inspection each time cells are shipped or received.

#### Internal resistance and battery pack performance

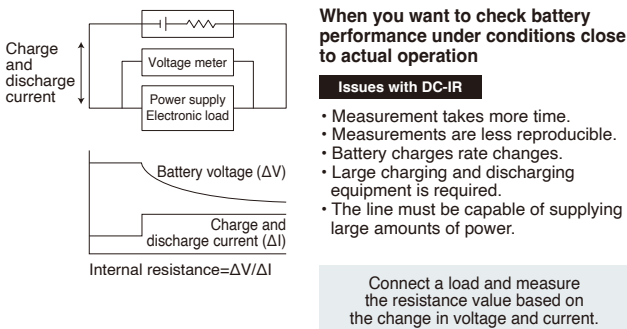
It's important that all the cells in a given battery pack have uniform internal resistance. If one or more cells have high internal resistance or have degraded, they will become a bottleneck and limit the battery pack's capacity. Moreover, the battery pack's performance will rapidly decline as the BMS\* attempts to protect degraded cells with reduced capacity from overcharging and over-discharging. You can improve battery cell quality by selecting cells with uniform internal resistance so that they will degrade uniformly.

#### Internal resistance measurement (AC-IR measurement)

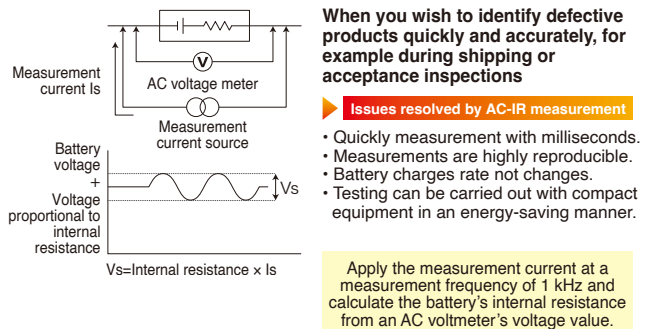
3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

There are two methods for measuring a battery's internal resistance: the AC method and the DC method. Resistance values are known as AC-IR when measured using the AC method, and as DC-IR when measured using the DC method. AC-IR and DC-IR have a complementary relationship, and it's recommended to choose the one that best suits your application, or to carry out both measurements. HIOKI battery testers can perform 4-terminal AC-IR measurement.

#### DC method (DC-IR)



#### AC method (AC-IR)

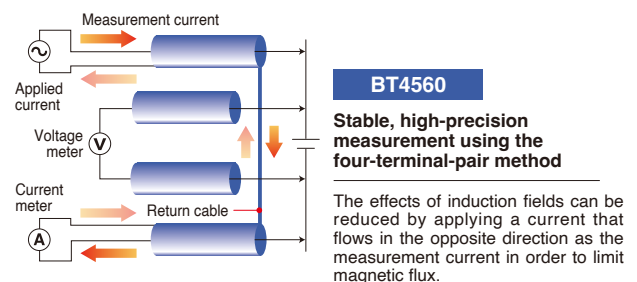
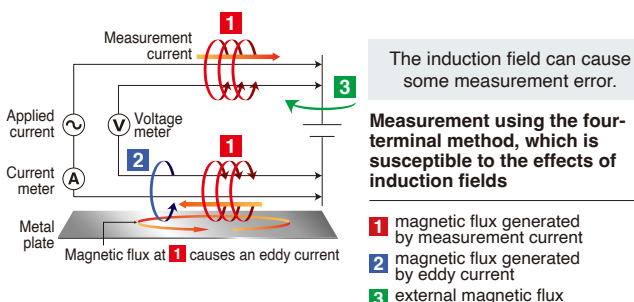


Two standards on LIB performance testing, IEC 61960-3/JIS C8711 (for compact equipment) and IEC 62620/JIS C8715-1 (for industrial equipment), describe how to measure internal resistance using the AC method (AC-IR). The method is also used in manufacturing processes for automotive LIB cells, which are required to deliver high levels of performance and safety.

#### Low-resistance measurement (1 mΩ and lower) for large batteries

BT4560

The larger the battery, the lower its internal resistance. Large batteries used in automobiles and infrastructure applications sometimes have internal resistance values of less than 1 mΩ. The BT4560's four-terminal-pair measurement method, which reduces the effects of induction fields, is an optimal solution for accurately measuring such low resistance levels.



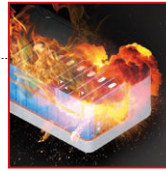
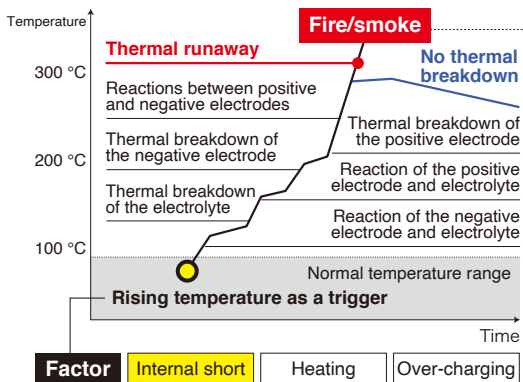


Measuring battery performance and safety

# Manufacturing highly safe batteries

## Explanation Internal shorts and open-circuit voltage (OCV)

### Mechanism that causes battery fires

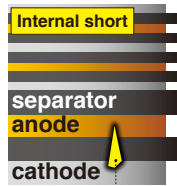


### Internal shorts

Insulation defects, which can be caused by factors such as **ageing and vibrations during shipment**, can lead to fire and other dangerous accidents, making it necessary to check open-circuit voltage values in order to distinguish between defective and non-defective products.

### Open-circuit voltage (OCV)

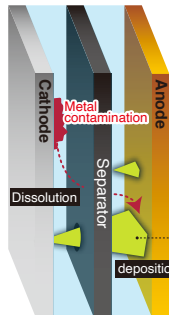
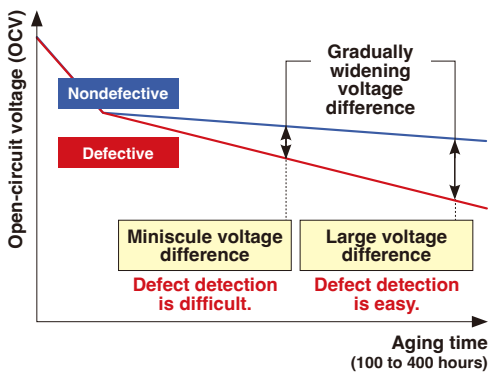
The battery voltage when no load is connected is known as the open-circuit voltage (OCV). When an insulation defect such as an **internal short occurs inside the battery**, self-discharge causes the open-circuit voltage to decrease.



Dendrite or contaminated metal  
(Dendrite: Metals precipitated dendritic form)

## Open-circuit voltage (OCV)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276



Since the amount of change in OCV caused by self-discharge is extremely small, it is necessary to age batteries at least 100 to 400 hours before testing can accurately distinguish between non-defective and defective products. Additionally, it is necessary to measure OCV multiple times during the aging process. Using an instrument with good accuracy makes it possible to remove defects from the testing line earlier in the process, significantly reducing management and testing costs.

**Dendrites form over time as minuscule metal fragment contaminants dissolve, leading to internal shorts.**

## High-accuracy OCV measurement

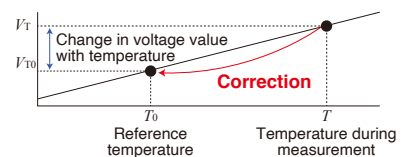
BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276

### High-accuracy

Model	BT3561A, BT3562-01, BT3562A, BT3563-01, BT3563A, BT3564	BT4560	DM7276 (DC VOLTMETER)
Appearance			
Recommended range for 4 V measurement	6 V range	5 V range	10 V range
Number of digit, Max. Display	5 1/2 digit, 6.000 00	5 1/2 digit, 5.100 00	7 1/2 digit, 12.000 000
Resolution <sup>*1</sup>	10 μV	10 μV	1 μV
Basic accuracy <sup>*1</sup>	±0.01% rdg ±3 dgt	±0.0035% rdg ±5 dgt	±0.0009% rdg ±12 μV
Measurement error <sup>*1*2</sup>	±430 μV	±190 μV	±48 μV
Period of accuracy guarantee	1 year	1 year	1 year
Temperature measurement	N/A	YES	YES
Temperature Compensation Function	N/A	N/A	YES

### OCV fluctuates with the ambient temperature

A battery's OCV value can fluctuate several hundred microvolts with a change of just 1°C in the ambient temperature. Temperature correction functionality allows the instrument to display a value that has been converted to the voltage at the reference temperature.



$$V_{T0} = \frac{V_T}{1 + \alpha_{T0} (T - T_0)}$$

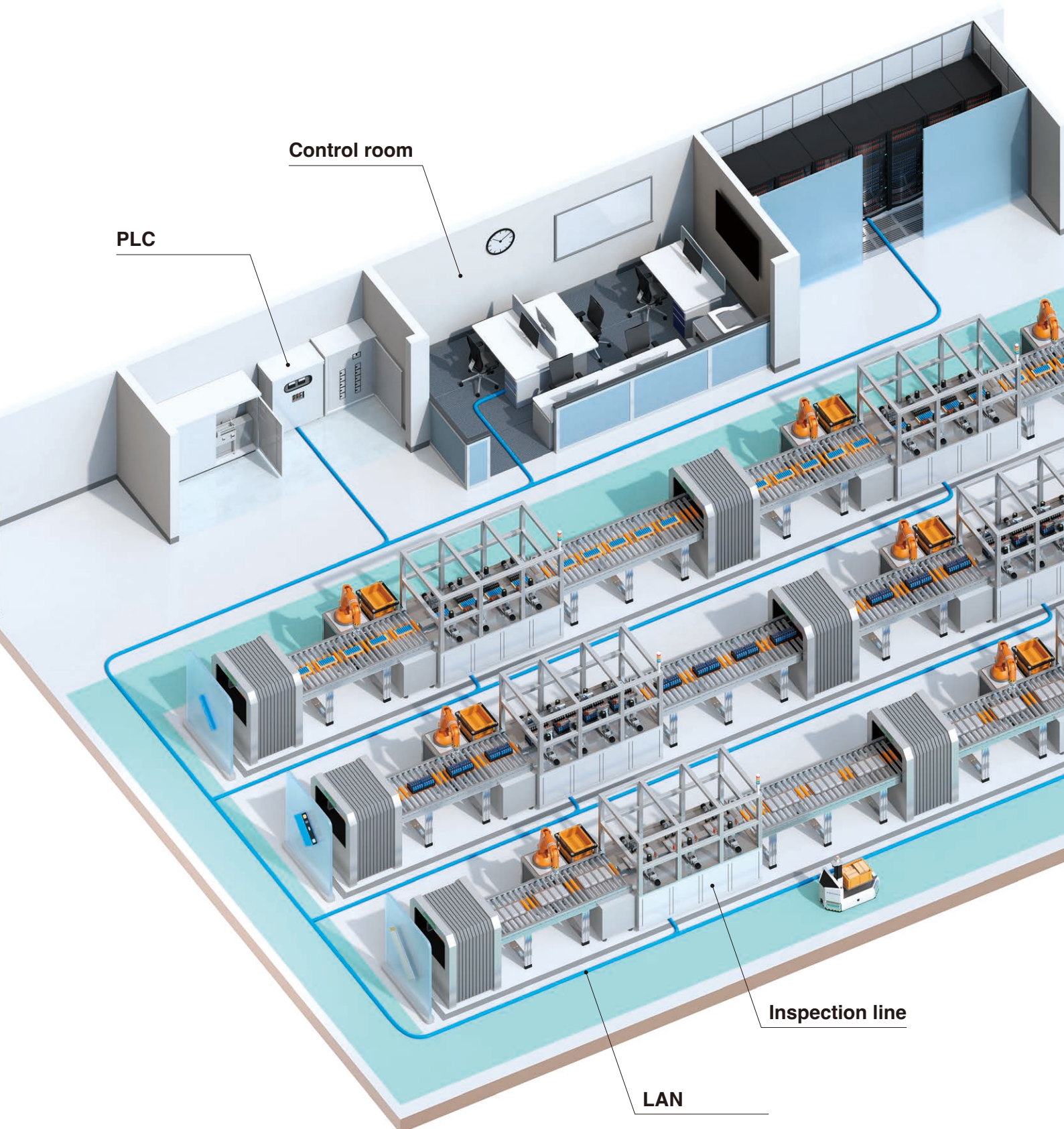
$V_T$  : Measured voltage value [V]  
 $T$  : Current ambient temperature [°C]  
 $V_{T0}$  : Voltage value after correction [V]  
 $T_0$  : Reference temperature [°C]  
 $\alpha_{T0}$  : Temperature coefficient at  $T_0$  [1/°C]

\*1: When using recommended range for 4 V measurement \*2: When measuring a 4 V LIB cell

# Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

## Integrate to automatic testing system



## Lowering production costs Reducing downtime and shortening test times

Our battery testers resolve issues manufacturers face when they build production systems by achieving both stable, high-precision measurements and reduction of downtime and test times.

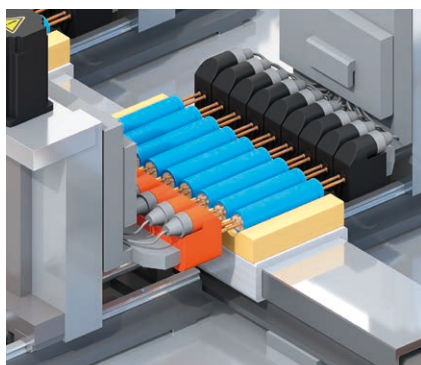
Our Battery testers meet these needs...

“We want to reduce system development cost and management man-hours.”

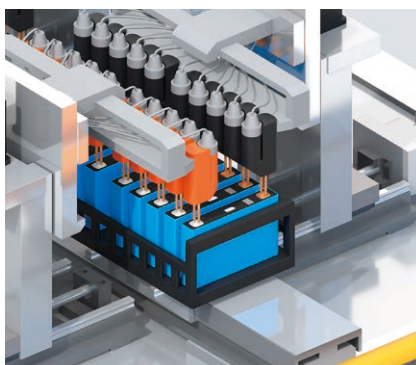
“We want to increase productivity by shortening test times.”

### Examples

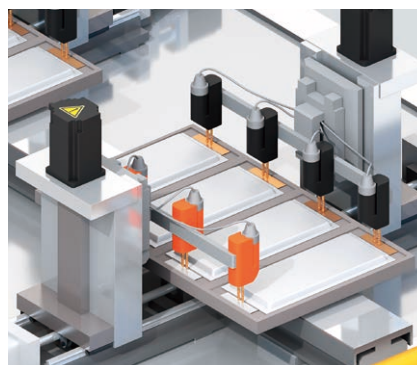
- Reducing downtime caused by measurement errors
- Reducing downtime caused by instrument malfunctions
- Lengthening the probe replacement cycle
- Controlling instruments with embedded relays
- Establishing long measurement cable runs
- Using thinner wires for measurement cables
- Connecting a PLC to a testing line via LAN
- Using multiple instruments simultaneously
- Increasing the number of test channels



Testing of cylindrical cells



Testing of prismatic cells



Testing of pouch cells

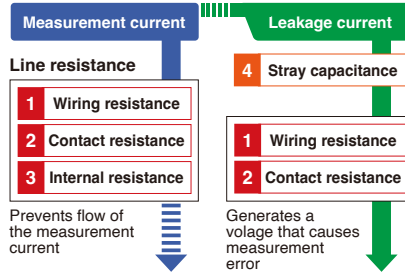
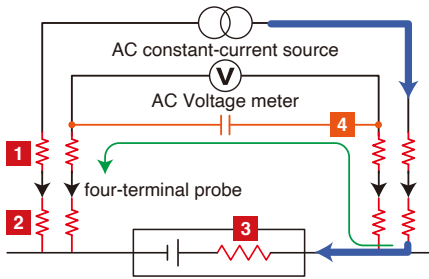
# Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

**Integrate to automatic testing system**

## Reducing test system development cost and management man-hours

### Explanation Line resistance and measurement current, line resistance and leakage current



High line resistance can cause current errors and measurement errors, preventing accurate testing.

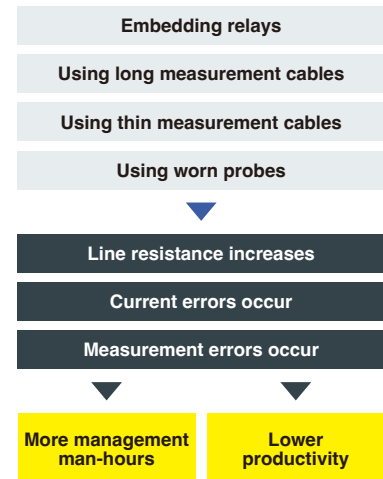
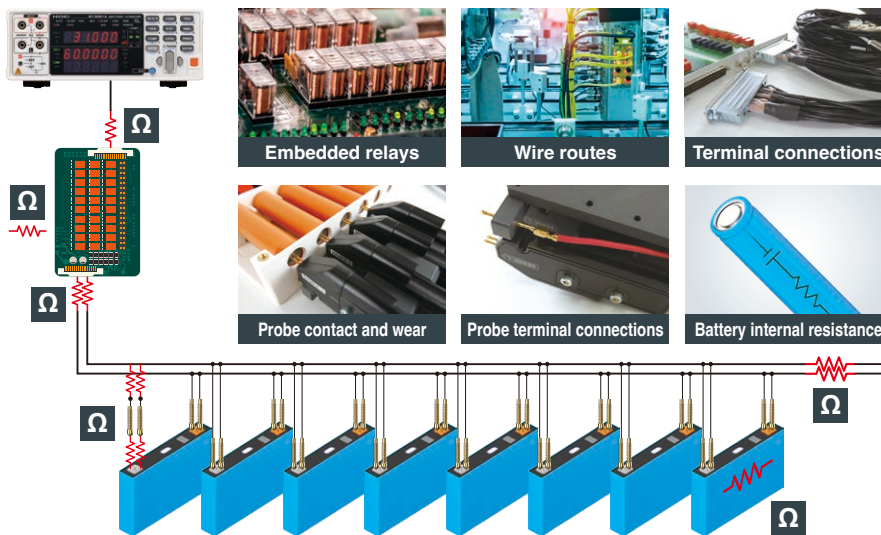
**Constant-current errors**

Flow of the measurement current is prevented, causing a constant-current error and making measurement impossible.

**Measurement errors**

Stray capacitance between cables causes a leakage current through the line resistance, generating a voltage that causes a measurement error.

### Explanation Line resistance: causes and issues

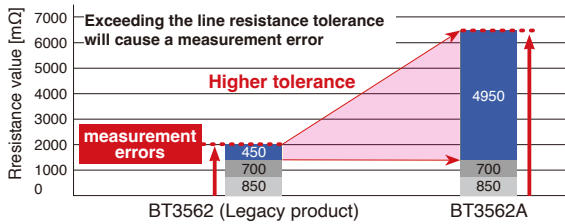


### Increasing line resistance tolerances

BT3561A, BT3562A, BT3563A

The BT3561A, BT3562A and BT3563A have dramatically improved tolerances for line resistance compared to previous models. This improvement makes it easy to build test systems with large numbers of channels using relays. Additionally, a longer maintenance cycle for systems in use means fewer maintenance man-hours. Finally, its capability to handle thinner cables than with previous models<sup>3</sup> makes it easier to route cables.

(SENSE side when using 3 mΩ or 30 mΩ range)



- Margin before threshold at which a measurement error occurs
- Line resistance of relay circuit (SW1001 + SW9001)
- Line resistance of 4 m measurement cable (When using AWG 25 cable) (AWG 25: 0.162 mm<sup>2</sup>)

**Issues resolved by improved tolerance**

- More relay options
- Able to use longer measurement cables<sup>3</sup>
- Able to use thin measurement cables<sup>3</sup>
- Fewer probe replacements

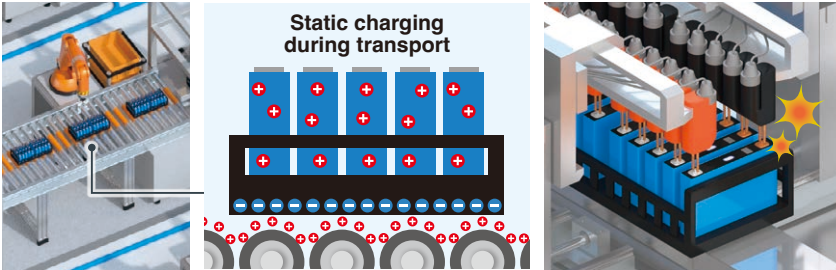
Model	3561, 3561-01				BT3561A				BT3562A, BT3563A				BT3562-01, BT3563-01, BT3564				
Range	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	
Measurement current	N/A	N/A	10 mA	1 mA	N/A	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA	
Allowable total line resistance (error detection) <sup>1,2</sup>	SENSE line	N/A	N/A	20 Ω	20 Ω	N/A	6.5 Ω	30 Ω	30 Ω	6.5 Ω	6.5 Ω	30 Ω	30 Ω	2 Ω	2 Ω	15 Ω	15 Ω
	SOURCE line	N/A	N/A	50 Ω	500 Ω	N/A	5.5 Ω	15 Ω	150 Ω	5.5 Ω	5.5 Ω	15 Ω	150 Ω	2 Ω	2 Ω	15 Ω	150 Ω

\*1: Typical value \*2: Total line resistance = (Wiring resistance + Contact resistance + DUT resistance)

\*3: AWG 29 (0.064 mm<sup>2</sup>) wire equivalent to 2.2 Ω over an 8 m round trip can be used with the 3 mΩ or 30 mΩ range.

**Preventing instrument malfunctions caused by static electricity**

BT3561A, BT3562A, BT3563A

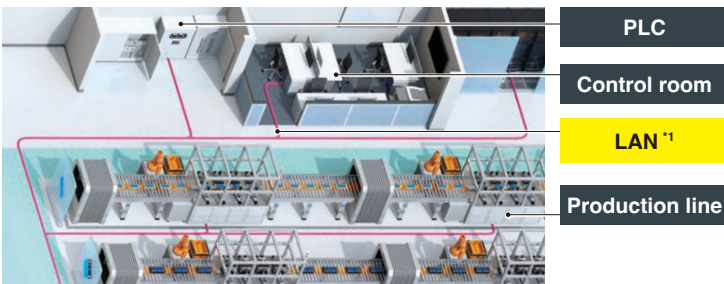


Batteries can become charged on production lines, for example, when being transported on a conveyor belt. When probes are placed in contact with such batteries, the resulting application of static electricity can then damage the instrument. The BT3561A, BT3562A and BT3563A are designed to withstand contact with  $\pm 30$  kV of static electricity\*, preventing static-caused malfunctions and reducing testing line downtime.

\*  $\pm 30$  kV IEC 61000-4-2 contact discharge

**LAN interface as standard**

BT3561A, BT3562A, BT3563A



The BT3561A, BT3562A and BT3563A are equipped with a LAN interface as standard equipment, making it easy for the instrument to interoperate with a PLC<sup>2</sup>-based control system. The ability to use readily accessible LAN cables helps lower costs during system development and maintenance. Furthermore, a design with strong noise and static electricity resistance helps avoid system problems.

\*1: Max.30 m  
\*2: Programmable Logic Controller, a device that automatically controls one or more machines

**Contact check**

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

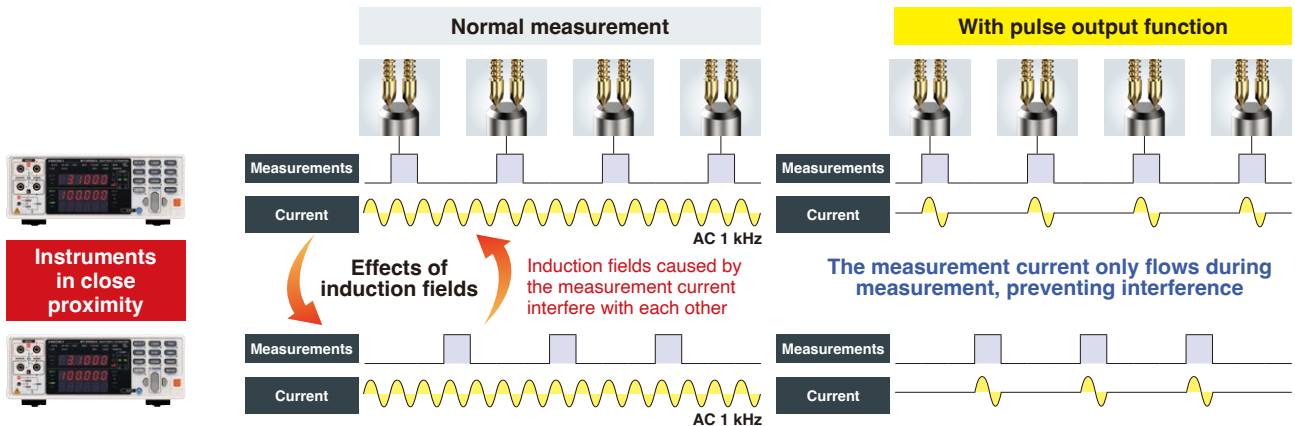


Accurate probing is essential for accurate measurement. Our battery testers are equipped with probe contact monitoring functionality to ensure highly reliable testing.

**Using multiple instruments simultaneously**

BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

When multiple battery testers are used at the same time, their induction fields can interfere with each other, causing measurement errors. Since the instruments' measurement currents flow continuously, such interference can occur even if measurements are timed so that they don't occur simultaneously. The measurement current pulse output function allows the measurement current to flow only during measurement. By using this function to make alternating measurements, you can avoid the effects of interference between induction fields caused by the measurement current.



# Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

**Integrate to automatic testing systems**

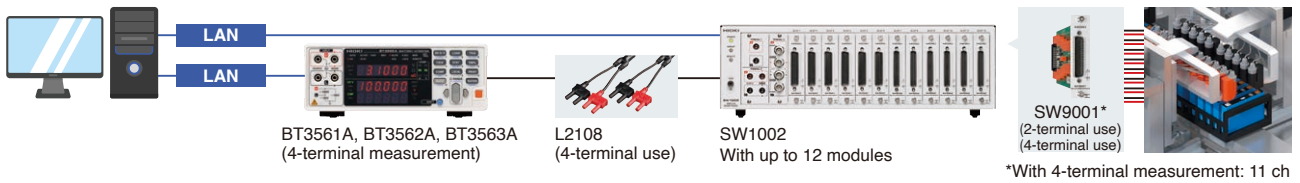
## Improving productivity by reducing test times

### Multiple measurement with scanner

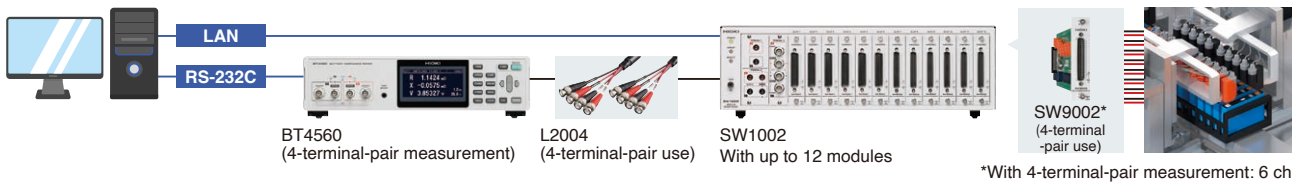
3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

You can use the Switch Mainframe Switch Mainframe SW1001/SW1002 to increase the number of measurement channels. Additionally, you can perform scan measurement by controlling two instruments at once, for example a Battery HiTester BT3561A and Precision DC Voltmeter DM7276, or a Battery Impedance Meter BT4560 and Precision DC Voltmeter DM7276.

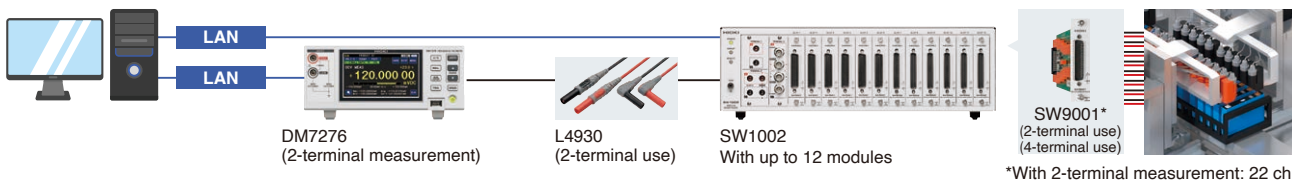
#### BT3561A, BT3562A, BT3563A 132 ch AC-IR measurement (1 kHz), OCV measurement



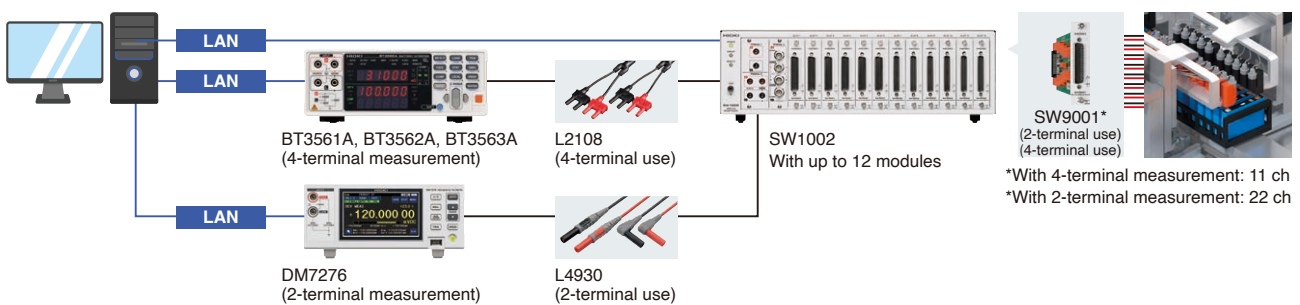
#### BT4560 72 ch AC-IR measurement (frequency sweep), OCV measurement



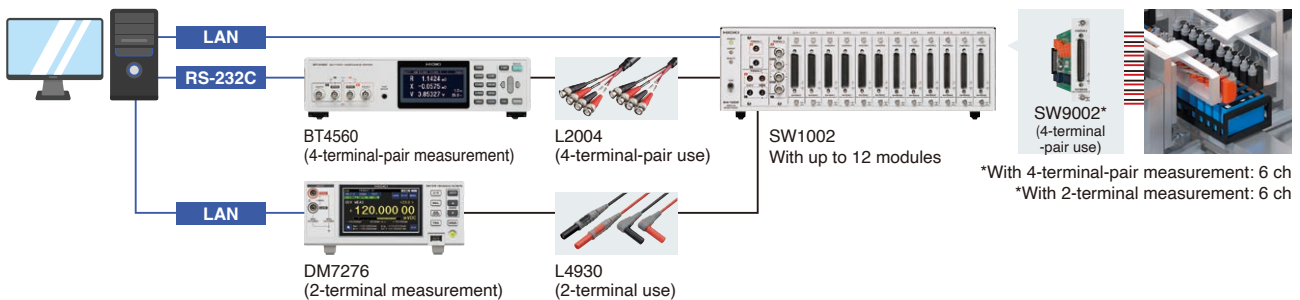
#### DM7276 264 ch High-accuracy OCV measurement, Temperature Compensation Function



#### BT356xA + DM7276 132 cells AC-IR measurement (1 kHz) and High-accuracy OCV measurement, Temperature Compensation Function



#### BT4560 + DM7276 72cells AC-IR measurement and High-accuracy OCV measurement, Temperature Compensation Function

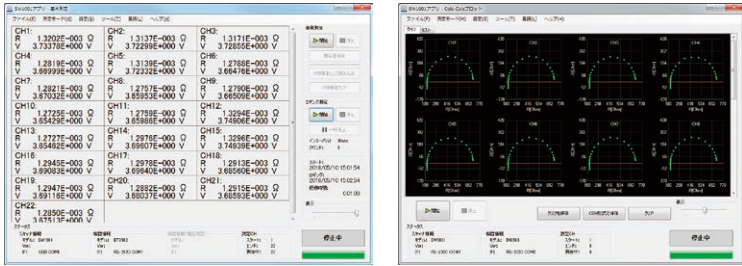


**Configuration Example of Multi-channel Battery Testing**

Instrument	Number of instruments in use	AC-IR measurement 1 kHz	AC-IR measurement frequency sweep	OCV measurement	High-accuracy OCV measurement Temperature Compensation Function	Connection cable	Switch mainframe	Module	Maximum number of channels
BT3561A	1	YES	N/A	YES	N/A	L2108	SW1002	SW9001	132 ch
BT3562A									
BT3563A									
BT4560	1	YES	YES	YES	N/A	L2004	SW1002	SW9002	72 ch
DM7276	1	N/A	N/A	N/A	YES	L4930	SW1002	SW9001	264 ch
BT3561A	2 (switched)	YES	N/A	YES	N/A	L2108	SW1002 Switching instrument	SW9001	132 ch
BT3562A									
BT3563A									
DM7276									
BT4560	2 (switched)	YES	YES	YES	N/A	L2004	SW1002 Switching instrument	SW9002	72 ch
DM7276		N/A	N/A	N/A	YES	L4930			



**Recording results with a dedicated PC application\*** 3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276



Logging function (Interval setting: 1 second to 60 minutes)

Multichannel Nyquist or Cole-Cole plot

\*PC application for SW1001/SW1002.

**Logging function**

Measure and log up to 264 channels.

**OCV measurement function**

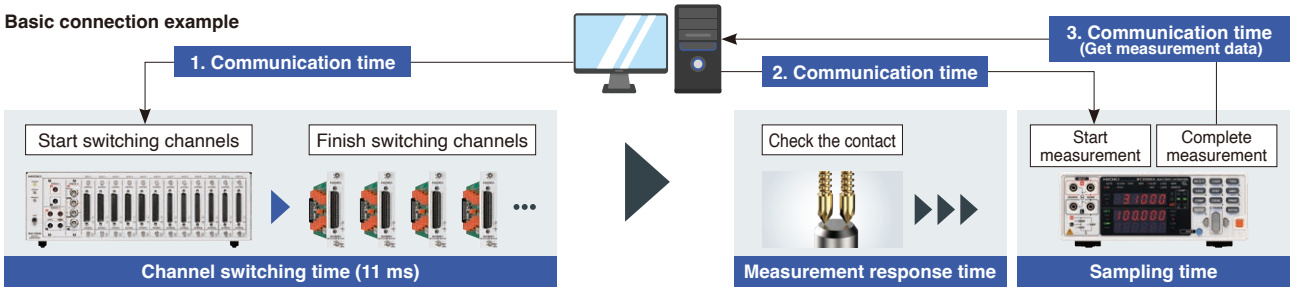
Measure OCVs, and additionally record the initial voltages and change rates as well.

**Multichannel Nyquist or Cole-Cole plot**

Measure impedance while varying the frequency across up to 72 channels and display the results as a Nyquist or Cole-Cole plot.

**Cycle time for measurement completion** 3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276

**Basic connection example**



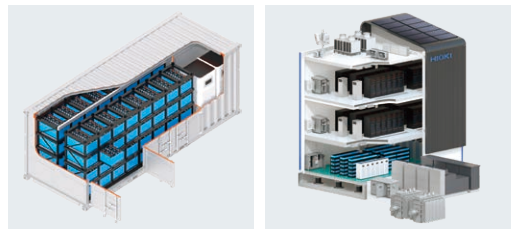
Cycle time calculation: Total time = (Communication time + Channel switching time + Measurement response time + Sampling time) × Number of channels

Instrument	Module	Number of channels	Function	Measurement speed	Measurement response time	Total time (All channels)	Conditions	
BT3562A	SW9001	11	ΩV	EX. FAST	10 ms	0.45 s	Communication with BT3562A via RS-232C (38400 bps)	
		11		MEDIUM	10 ms	1.1 s		Approx. 100 ms/ch
BT4560	SW9002	6	RX	FAST	0 ms	1.0 s	Communication with BT4560 via USB (9600 bps)	
		6		MEDIUM	0 ms	1.2 s		Approx. 200 ms/ch
DM7276	SW9001	22	V	0.02 PLC*	0 ms	0.45 s	Communication with DM7276 via USB	
		22		FAST	0 ms	0.85 s		Approx. 39 ms/ch
		22		MEDIUM	0 ms	4.9 s		Approx. 223 ms/ch

\*Power Line Cycle 20 ms at 50 Hz, 16.7 ms at 60 Hz

# Diagnosing degradation in batteries

BT3554-50



Ensure power quality in the event of an emergency at facilities such as manufacturing plants, buildings, and datacenters.

Lead-acid or Lithium ion batteries

\*BT3554-50 able to measure Lithium ion batteries.

## Accurately diagnosing battery degradation in an operating UPS

Measuring the battery's internal resistance and voltage to determine whether it has degraded

Our Battery testers meet these needs...

"We want to detect battery degradation in an operating UPS."

"We want to complete an intensive inspection workload efficiently."

Completing an intensive inspection workload efficiently

BT3554-50

You can efficiently inspect an enormous number of batteries, for example those found in UPS systems, with our free app "GENNECT Cross"

## GENNECT Cross

Register site information in advance

1 2 3 4 5 ... 500

**Registration of profile information**

- Location information: Office Building East Wing
- Device information: UPS for server
- Battery number: 1 to 500

Register profiles    Load profiles

Up to 100 sets of profile information can be registered on the BT3554-50. Up to 500 data sets can be saved for each profile. (The BT3554-50 can save up to 6,000 data sets.) Profile information can be registered on the BT3554-50 from either GENNECT Cross or the desktop application GENNECT ONE.



Send measurement data

[Next: battery No. 1] Audio guidance indicates the next battery number to be measured.

[No. 1: PASS] Audio guidance indicates measurement results.

Next: No.2 ..... "No.2 PASS"

Next: No.3 ..... "No.3 PASS"

Next: No.4 ..... "No.2 FAIL"

⋮

Measurement data is recorded along with previously registered profile information.

Profile information	
Profile number	1
Location information	Office Building East Wing
Device information	UPS for server
Battery number	1
Measurement data	
Memory number	A.001
Data and time	2021/4/20 13:00:00
Resistance value	x.xxx mΩ
Voltage value	xx.xx V
Temperature	xx.xx°C
Comparator Threshold value	x mΩ / x mΩ / x V
Judgement result	PASS/WARNING/FAIL

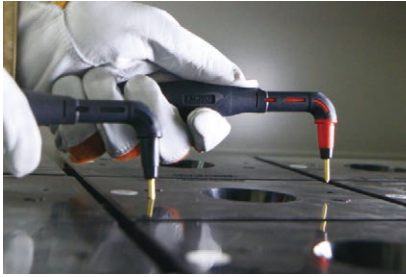
The optional **Wireless Adapter Z3210** is required in order to use the measurement and recording guidance function as well as other functions that communicate with smartphones or tablets.





**Fit in tight spaces for speedy inspection**

BT3554-50



**Easy data saving. Simply touch the leads to the terminals.**

The instrument's auto-memory function, which automatically stores measured values resulting from the auto-hold function in its internal memory, further streamlines work tasks.

**L-shaped lead for measurement in confined locations.**

The L2020 pin-type lead with an L-shaped tip is available as an accessory, making it easy to measure in confined locations. The pin-type lead 9465-10 with a straight tip is also available.

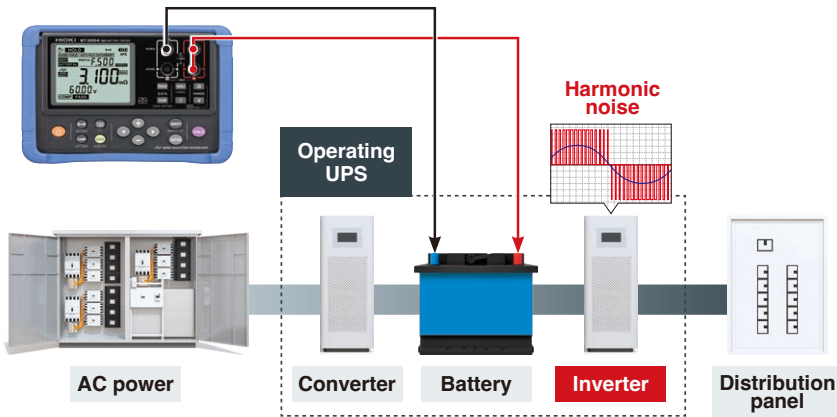
**Wall and shoulder straps let you work with both hands.**

Use the included shoulder strap to carry the instrument with you while making measurements. Or use the Magnetic Strap Z5020 (sold separately) to hang the instrument on the wall while you work.

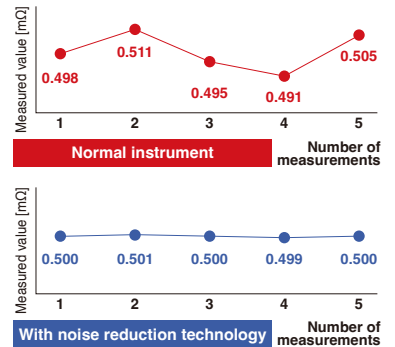
**Accurate measurement, even in a noisy environment**

BT3554-50

Inverters in operating UPS systems generate harmonic noise, and instruments usually have difficulties to make accurate measurements when affected by such noise. The BT3554-5x is able to measure accurately even when exposed to inverter noise thanks to its noise reduction technology.



**Results from measuring the same battery in an operating UPS**



**Products Lineup**



Model No. (Order code)	BT3554-92	BT3554-91	BT3554-52	BT3554-51	BT3554-50	
Included accessories	Pin Type Lead L2020 Wireless Adapter Z3210 Carrying Case C1014 Protector Z5041 Fuse Set Z5050 0 Adj Board Neck strap USB cable GENNECT One Software CD AA alkaline battery (LR6) × 8 User Manual	Pin Type Lead 9465-10 Wireless Adapter Z3210	Pin Type Lead L2020 N/A	Pin Type Lead 9465-10 N/A	N/A	N/A

# Analyzing batteries

BT4560



## Assessing battery characteristics with Nyquist or Cole-Cole plot

You can assess battery characteristics by analyzing Nyquist or Cole-Cole plots based on impedance values generated by frequency sweep measurement.

**Our Battery testers meet these needs...**

**“We want to measure impedance using the frequency sweep method.”**

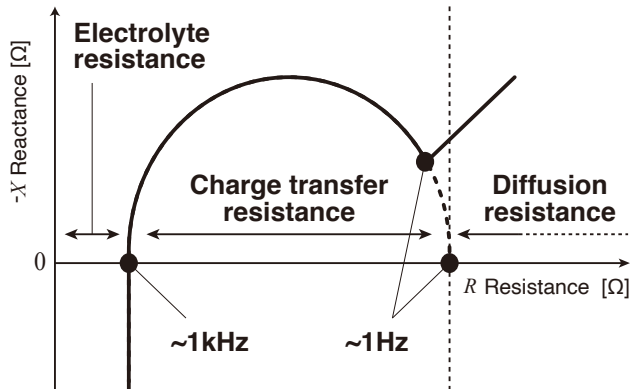
**“We want to assess battery characteristics with Nyquist or Cole-Cole plots.”**

**Assessing battery characteristics**

BT4560

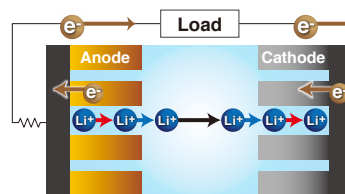
The chemical reactions in batteries involve several processes and each process has its own reaction speed. Therefore by sweeping the frequency and measuring the impedance the characteristics of each part can be evaluated separately.

### Drawing a Nyquist or Cole-Cole plot with an impedance spectrum



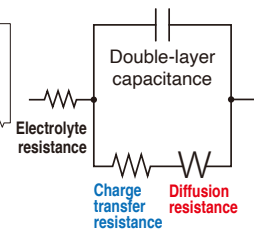
less than 1 Hz	Low frequencies	Li-ion diffusion in the electrode (Diffusion resistance)
1 Hz to several hundred Hz	Intermediate frequencies	Li-ion transfer (Charge transfer resistance)
About 1 kHz	High frequencies	Li-ion transport in electrolyte (electrolyte resistance)

### Diagram of a discharging battery



- Diffusion resistance
- Charge transfer resistance
- Electrolyte resistance

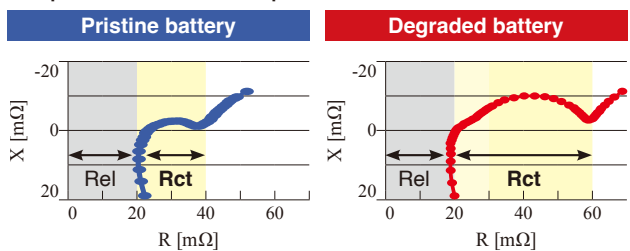
### Simple equivalent circuit



### Check the battery deterioration level

The resistance of a degraded battery is significantly larger than a pristine one. The degradation of charge transfer resistance is particularly noticeable in the Nyquist or Cole-Cole plot for applications that involve charging/discharging at low temperatures or deep charging/discharging (SOC between 0% and 100%).

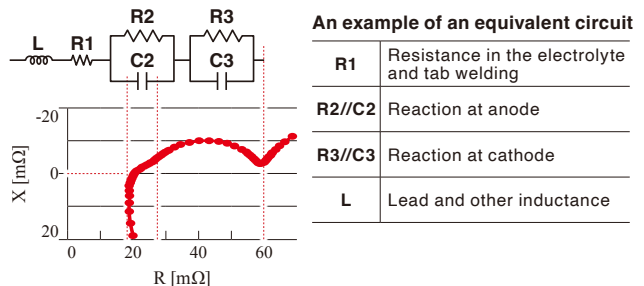
### Compare measured data for pristine and deteriorated batteries



Rel: Electrolyte resistance Rct: Reaction resistance

### Identify battery deterioration factors

An equivalent circuit analysis software (e.g. ZView®) can provide the parameters of each element of an equivalent circuit model by means of curve fitting. It allows you to see which part of the battery has shown characteristic changes. This serves to identify battery deterioration factors.



\*ZView® is a product of Scribner Associates, Inc. For more information about ZView®, please contact Scribner Associates, Inc.

**Measurement frequencies and low-impedance measurement**

BT4560, IM3590

The BT4560 offers measurements in the optimal frequency range for liquid Li-ion batteries. Its unparalleled capability to measure extremely low impedance is ideal for large cells such as ones for xEVs or ESSs. As a complementary instrument, the IM3590 offers impedance measurements across a wider frequency range. It is very capable at measuring larger impedance.

Model and specification	Measurement frequency	Measurable battery voltage	Impedance measurement ranges
BT4560	0.1 Hz to 1050 Hz	5 V	3 mΩ, 10 mΩ, 100 mΩ
Custom BT4560 (Measurable voltage 20 V)	0.1 Hz to 1050 Hz	20 V	30 mΩ, 300 mΩ, 3 Ω
Custom BT4560 (Measurable low frequency 10 mHz)	0.01 Hz to 1050 Hz	5 V	3 mΩ, 10 mΩ, 100 mΩ
Custom BT4560 (Measurable voltage 20 V and low frequency 10 mHz)	0.01 Hz to 1050 Hz	20 V	30 mΩ, 300 mΩ, 3 Ω
IM3590	1 mHz to 200 kHz	5 V	100 mΩ to 100 MΩ



**BT4560**  
BATTERY IMPEDANCE METER



**IM3590**  
CHEMICAL IMPEDANCE ANALYZER

Probes for measurement are not included. Please purchase a probe according to your measurement application. (Learn more P.22 to P.23)

**BT4560 Accuracy specifications**

**Impedance measurement accuracy**

3 mΩ range (0.1 Hz to 100 Hz)  
10 mΩ range, 100 mΩ range

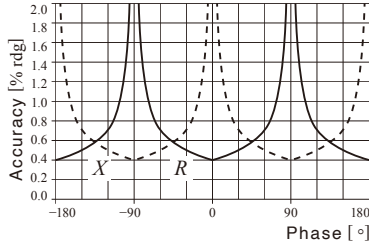
$$R \text{ accuracy} = \pm(0.004 |R| + 0.0017 |X|) [\text{m}\Omega] \pm \alpha$$

$$X \text{ accuracy} = \pm(0.004 |X| + 0.0017 |R|) [\text{m}\Omega] \pm \alpha$$

$$Z \text{ accuracy} = \pm 0.4\% \text{ rdg} \pm \alpha (|\sin\theta| + |\cos\theta|)$$

$$\theta \text{ accuracy} = \pm 0.1^\circ \pm 57.3 \frac{\%}{^\circ} (|\sin\theta| + |\cos\theta|)$$

Accuracy graph



Impedance accuracy excluding  $\alpha$   
( $0.004 |R| + 0.0017 |X|$ ,  $0.004 |X| + 0.0017 |R|$ )

3 mΩ range (110 Hz to 1050 Hz)

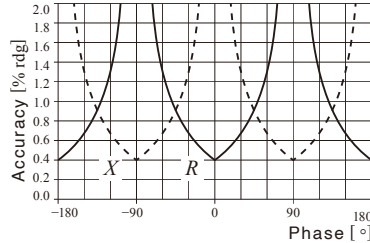
$$R \text{ accuracy} = \pm(0.004 |R| + 0.0052 |X|) [\text{m}\Omega] \pm \alpha$$

$$X \text{ accuracy} = \pm(0.004 |X| + 0.0052 |R|) [\text{m}\Omega] \pm \alpha$$

$$Z \text{ accuracy} = \pm 0.4\% \text{ rdg} \pm \alpha (|\sin\theta| + |\cos\theta|)$$

$$\theta \text{ accuracy} = \pm 0.3^\circ \pm 57.3 \frac{\%}{^\circ} (|\sin\theta| + |\cos\theta|)$$

Accuracy graph



Impedance accuracy excluding  $\alpha$   
( $0.004 |R| + 0.0052 |X|$ ,  $0.004 |X| + 0.0052 |R|$ )

The units of  $R$  and  $X$  are [mΩ],  $\alpha$  is as shown below

Range	3 mΩ	10 mΩ	100 mΩ
FAST	25 dgt	60 dgt	60 dgt
MED	15 dgt	30 dgt	30 dgt
SLOW	8 dgt	15 dgt	15 dgt

Temperature coefficient	$R$ : $\pm R \text{ accuracy} \times 0.1 / ^\circ\text{C}$
	$X$ : $\pm X \text{ accuracy} \times 0.1 / ^\circ\text{C}$
	$Z$ : $\pm Z \text{ accuracy} \times 0.1 / ^\circ\text{C}$
	$\theta$ : $\pm \theta \text{ accuracy} \times 0.1 / ^\circ\text{C}$ (Applied in the ranges of $0^\circ\text{C}$ to $18^\circ\text{C}$ and $28^\circ\text{C}$ to $40^\circ\text{C}$ )

The number of waveforms

	FAST	MED	SLOW
0.10 Hz to 66 Hz	1 wave	2 waves	8 waves
67 Hz to 250 Hz	2 waves	8 waves	32 waves
260 Hz to 1050 Hz	8 waves	32 waves	128 waves

**Voltage measurement accuracy**

(when self-calibration is performed)

V	Display range	-5.10000 V to 5.10000 V
	Resolution	10 μV
Voltage accuracy	FAST/MED/SLOW	$\pm 0.0035\% \text{ rdg} \pm 5 \text{ dgt}$
Temperature coefficient		$\pm 0.0005\% \text{ rdg} \pm 1 \text{ dgt} / ^\circ\text{C}$ (applied in the ranges of $0^\circ\text{C}$ to $18^\circ\text{C}$ and $28^\circ\text{C}$ to $40^\circ\text{C}$ )

**Temperature measurement accuracy**

(BT4560 + Z2005 temperature sensor)

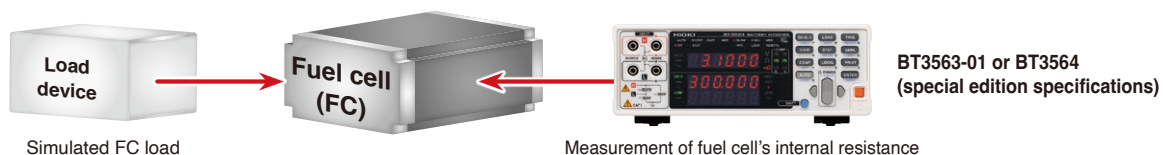
Accuracy	$\pm 0.5^\circ\text{C}$ (measurement temperature: $10.0^\circ\text{C}$ to $40.0^\circ\text{C}$ ) $\pm 1.0^\circ\text{C}$ (measurement temperature: $-10.0^\circ\text{C}$ to $9.9^\circ\text{C}$ , $40.1^\circ\text{C}$ to $60.0^\circ\text{C}$ )
Temperature coefficient	$\pm 0.01^\circ\text{C}/^\circ\text{C}$ (applied in the ranges of $0^\circ\text{C}$ to $18^\circ\text{C}$ and $28^\circ\text{C}$ to $40^\circ\text{C}$ )

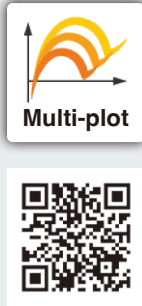
**Measuring the internal resistance of fuel cells**

BT3563-01 (Special edition specifications), BT3564 (Special edition specifications)

The BT3563-01/BT3564 with special edition specifications features increased noise resistance to reduce the effects of noise from load devices. The instrument can ascertain fuel cell state based on impedance measured at a frequency of 1 kHz.

**Assess fuel cell characteristics in real time while under load**

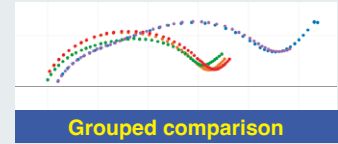




## Web application "Multi-plot" Converting measurement data into a Nyquist or Cole-Cole plot

web browser link  
<https://www.circuitfitting.net/multiplot>

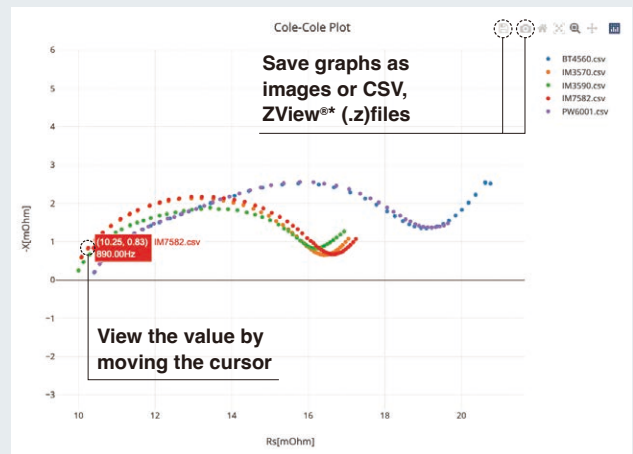
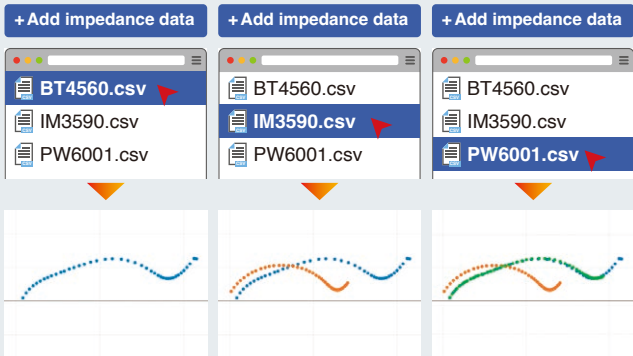
"Multi-plot", a free web application, enables you to draw a Nyquist or Cole-Cole plot simply by loading a file in your web browser. Supported files: CSV file, ZView®\* (.z) file



Draw Nyquist or Cole-Cole plots freely, **without any limits** on the number of points that can be rendered from files or the number of graphs that can be superposed. The horizontal and vertical axes are automatically scaled based on the graphs being rendered. You can even superpose, compare, and analyze files acquired using different instruments.

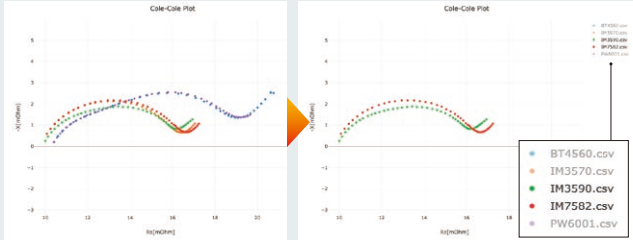
### Loading files and superposing Nyquist or Cole-Cole plots

(You can even superpose files acquired using different instruments.)

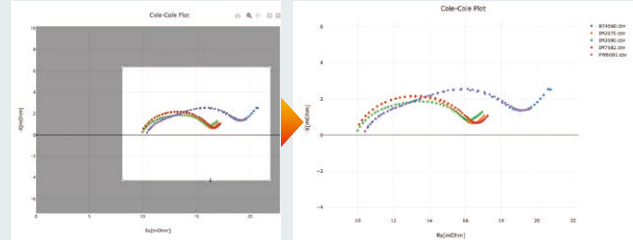


\*ZView® is a product of Scribner Associates, Inc. For more information about ZView®, please contact Scribner Associates, Inc.

### Display only the graphs you wish to compare

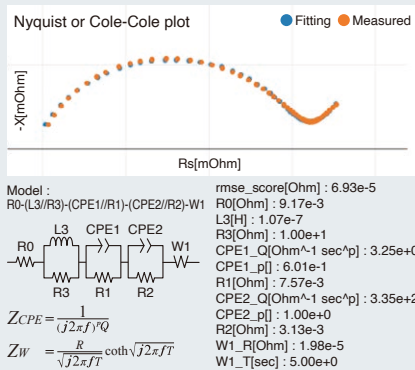


### Enlarge and display a specific area



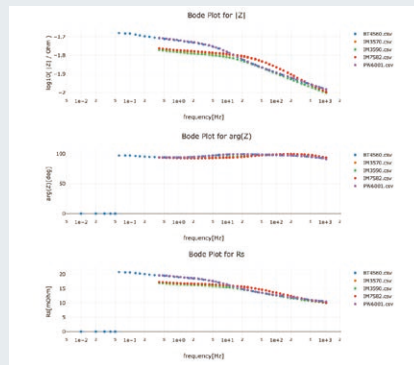
### Analysis function

#### Conduct an equivalent circuit analysis



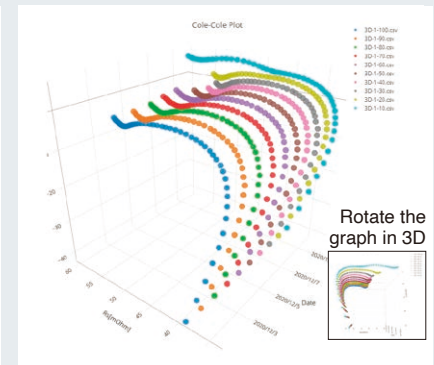
Analyze the data with predefined models. Display analysis results automatically simply by loading a file.

#### Draw Bode plots to assess phase characteristics



















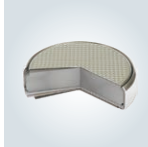
Bode plots are also drawn, enabling to assess phase characteristics.

#### Analyze characteristics with 3D view



Draw 3D Nyquist or Cole-Cole plots or 3D Bode plots, using the time or date as a third axis. Rotate 3D graphs in any direction as desired and save images.

# Internal resistance and open-circuit voltage for various battery types and compatible instruments

Battery tester voltage measurement ranges	BT3564	ranges 10 V 100 V 1000 V	Stacked battery voltage	1000 V	 EV bus 800 V to 1000 V, < 0.2 mΩ				
	BT3563A BT3563-01	ranges 6 V 60 V 300 V		400 V	 Storage batteries for home use 200 V to 400 V, 0.3 mΩ to 1 mΩ	 EV car 200 V to 400 V, 0.3 mΩ to 1 mΩ			
				230 V					
	BT3562A	ranges 6 V 60 V 100 V		96 V	 Forklift 72 V to 96 V, < 1 mΩ	 Electric Motorcycle 48 V to 96 V, < 10 mΩ	 Electric tricycle 48 V to 96 V, < 10 mΩ		
	BT3562-01 BT3561A	ranges 6 V 60 V		48 V	 5G base station 24 V to 48 V, < 10 mΩ	 Automatic transfer robot 24 V to 48 V, < 10 mΩ	 Large drones 24 V to 48 V, < 10 mΩ		
	3561 3561-01	ranges 20 V		24 V	 Power tool 12 V to 24 V, < 10 mΩ	 Cleaner 12 V to 24 V, < 10 mΩ	 Electric bike 24 V, < 10 mΩ		
				12 V			 Laptop 7 V to 12 V, < 100 mΩ		
BT4560	ranges 5 V	3.7 V	 Tablet 3.7 V, < 10 mΩ	 Smart phone 3.7 V, < 100 mΩ	 Smart watch 3.7 V, < 300 mΩ	 Coin cell, All solid-state cell 3.7 V, < 1 Ω			
				0.1 mΩ	1 mΩ	10 mΩ	100 mΩ	1 Ω	
<b>Internal resistance of battery cells</b>									
			3 mΩ 1.5 A measurement current BT4560	3 mΩ 100 mA	30 mΩ 100 mA	300 mΩ 10 mA	3 Ω - 3 kΩ 1 mA - 10 μA		
<b>Battery tester resistance measurement ranges</b>									

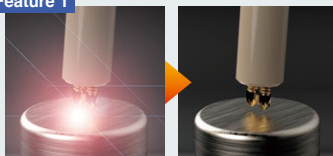
## Testing high-voltage battery packs safely



**BT3564**  
Max. input  
voltage  
1000 V

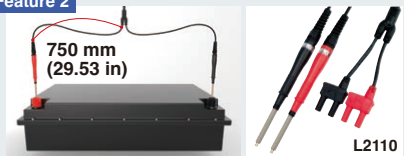
The BT3564 can safely test high-voltage battery packs such as infrastructure storage batteries.

### Feature 1



The instrument reduces the likelihood of spark discharges, which are prone to occur during high-voltage measurement, by limiting the amount of current that flows the instant contact is established with a battery pack.

### Feature 2



The optional L2110 probe, which is designed specifically for use with the BT3564, can make measurements safely thanks to its 1000 V withstand voltage. Additionally, the probe is designed to accommodate battery packs whose terminals are placed far apart.

# Measurement lead and measurement probe compatibility chart

YES : Recommended measurement lead or probe.

N/A : Not compatible due to inability to connect.

\*1 : Although it can be connected, it may not meet the product specifications, such as accuracy guarantee.


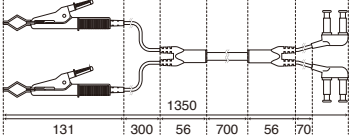

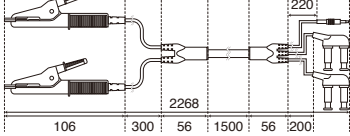

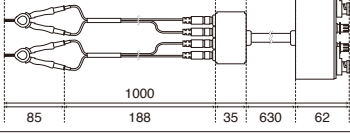

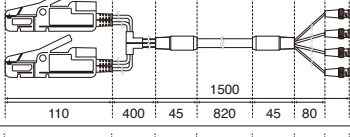

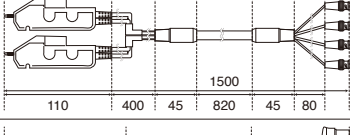

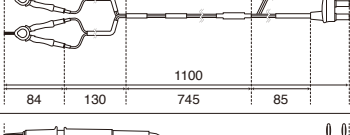

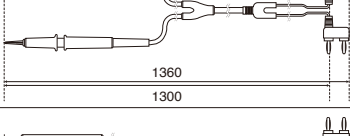

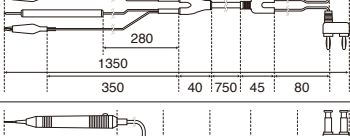

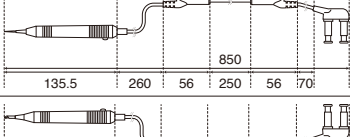
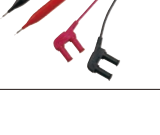
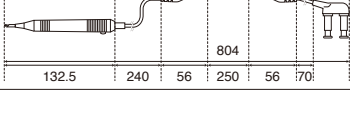
\*2 : May be susceptible to external noise.  
 \*3 : Caution is particularly required when using a measurement current of 10 mA or less.

\*3 : BNC – banana plug adapter (custom-made)  
 Connect the black banana plugs to the HCUR and HPOT terminals to reduce the influence of external noise.

\*4 : Temperature sensor cannot be connected.

\*5 : It does not use a 4-terminal-pair design, so wiring placement will have a greater effect on measured values.

\*6 : Some measurement ranges cannot be used due to rated current limitations.

Appearance	Dimensions (mm) <sup>*1</sup>	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
		<b>9467</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	YES
		<b>9460</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1 *4	*1 *4	*1 *4	*1 *2 *3 *5	YES
		<b>L2000</b> ±42 V peak AC+DC (Hi-to-Lo) ±42 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	*1 *6	N/A
		<b>L2002</b> ±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
		<b>L2003</b> ±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
		<b>L2107</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
		<b>9452</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5	*1
		<b>9453</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
		<b>9455</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5 *6	*1
		<b>9461</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	*1

Appearance		Dimensions (mm) <sup>*1</sup>		Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Pins				<b>9465-10</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins				<b>9770</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins				<b>9771</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins				<b>9772</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins				<b>L2020</b> 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins				<b>L2100</b> 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	*1 *2 *3 *5	*2
Pins				<b>L2110</b> 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	N/A	N/A

# Batteries are a driving force for a variety of innovations as we move towards a sustainable society

Batteries are used in an array of applications, and their performance can be a driving force for a variety of innovations and new lifestyles. The development and production of high-quality batteries will play an essential role as we work to realize a sustainable society. At the same time therefore, growing improvements in battery life cycle assessment have become a major priority. The focus on reducing CO2 emissions throughout the entire life cycle by means of improvements in manufacturing processes and reuse of high-quality batteries is increasing. HIOKI battery testers are helping resolve these issues through an electrical measurement approach.

## Stacked battery voltage, Internal resistance of battery cells

 <b>FCV</b> 800 V to 1000 V, 0.2 mΩ	 <b>EV truck</b> 800 V to 1000 V, 0.2 mΩ	 <b>EV bus</b> 800 V to 1000 V, 0.2 mΩ	 <b>EV car</b> 200 V to 400 V, 0.3 mΩ to 1 mΩ
 <b>Storage batteries for home use</b> 200 V to 400 V, 0.3 mΩ to 1 mΩ	 <b>Automatic transfer system</b> 72 V to 96 V, 1 mΩ	 <b>Forklift</b> 72 V to 96 V, 1 mΩ	 <b>5G base station</b> 48 V, < 1 mΩ
 <b>Electric motorcycle</b> 48 V to 96 V, 10 mΩ	 <b>Electric tricycle</b> 48 V to 96 V, < 10 mΩ	 <b>Large drones</b> 24 V to 48 V, 10 mΩ	 <b>Automatic transfer robot</b> 24 V to 48 V, 10 mΩ
 <b>Electric bike</b> 24 V, 10 mΩ	 <b>Power tool</b> 12 V to 24 V, 10 mΩ	 <b>Cleaner</b> 12 V to 24 V, < 10 mΩ	 <b>Laptop</b> 7 V to 12 V, 100 mΩ
 <b>Tablet</b> 3.7 V, 10 mΩ	 <b>Smart phone</b> 3.7 V, 100 mΩ	 <b>Smart watch</b> 3.7 V, 300 mΩ	 <b>Coin cell, All solid-state cell</b> 3.7 V, < 100 Ω

*Note: Company names and product names appearing in this brochure are trademarks or registered trademarks of various companies.*

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