

# Position, Speed and Current Sensors

### For agriculture, off-highway and construction vehicles

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# **Sensors**

Piher Sensing Systems is a leading innovator in advanced position sensing technologies that enable our clients to accurately measure and control rotational and linear movements. We develop. manufacture and market custom and standard position sensors and controls that provide valuable real-time data needed to efficiently drive today's vehicles and machinery.

#### **CUSTOMIZATION**

Our ability to develop and customize our product line to meet exacting requirements gives our customers a technological and competitive advantage over competitors. Our value-added services range from prototyping and custom development to supply chain facilitation through the mounting of sub-assemblies. With more than 70 years' experience, Piher Sensing Systems has the capability to move seamlessly from prototyping to true high-volume production. This makes us a trusted partner for customers in automotive, off-road, industrial, appliance, medical and marine markets throughout the world.

#### **ENTREPRENEURIAL SPIRIT AND STABILITY OF GLOBAL AMPHENOL CORPORATION**

As part of Amphenol, we benefit from the growth and development opportunities of a global corporation. We can rely on stability and financial strength that further support our continued investment in research and development. At the same time, Piher Sensing Systems retains the agility, creativity and entrepreneurial spirit of a medium-sized company that can quickly adapt to customer needs.

The Amphenol Sensors business unit (ASTG) offers the most diverse sensor portfolio for demanding regulatory and industry-driven applications. Close collaboration with our sister companies enables us to offer our clients a full spectrum of dedicated sensing solutions.



# **Inductive Position Sensors**

### Strayfield immune, rotary and linear sensors for harsh environments

With their high tolerance to mechanical misalignment, vibrations and tilt variations, Piher Sensing System's inductive position sensors are a perfect fit for absolute rotary or linear motion sensing in automotive applications. These magnet-free sensors detect the position of a solid metallic target that is sliding or rotating above a printed circuit board. Given the underlying technology inductive sensors are immune to stray-fields and do not need additional shielding.









Yes

IP67, IP69K









#### **INDUCTIVE POSITION SENSORS** Linear Rotary Output Analog (ratiometric), PWM, SENT Max. speed 1.000 rpm Configuration Through-shaft; End-of-shaft; Arc n/a Analog (up to 12 bit) Resolution PWM (up to 14 bit) SENT (up to 14 bit) Linearity<sup>1</sup> up to ±0,5% Supply voltage 5V ±10% Supply current Typ. 14mA (single output) Voltage protection +18V over voltage, -18V reverse voltage Life Virtually unlimited Measurement range\* 40° to 360° (no dead band) Up to 800mm

Redundancy

Sealing



<sup>\*</sup> Others to be studied upon request.

# **Hall-Effect Position Sensors**

## Long-life and highly accurate 360° magnetic sensing

#### CONTACTLESS THROUGH-SHAFT AND END-OF-SHAFT SENSORS

With truly non-contacting sensing (no gears inside subject to wear), high repeatability, low power consumption and wireless options, Piher Sensing System's hall-effect sensors provide an all-in-one integrated and maintenance-free position sensing solution for safety and high-reliability applications. Our sensors can be adapted to multi-turn applications, different shaft diameters or complete custom developments. Miniature versions give more flexibility for designs of space constraint applications.

#### **TOUCHLESS AND VARIABLE AIR GAP SENSORS**

Our touchless variable air gap sensor creates immunity to radial and axial play on mobile shafts where significant misalignment results in poor operational performance and labor intensive maintenance programs. It complements our PS2P-LIN and PS2P-CON series of 2-piece touchless linear and angular position sensors and will deliver the same level of precision and stability throughout its life as on the first day. Despite extremes of vibration, shock, temperature and contamination. All our hall-effect sensors are easy to assemble thereby delivering additional cost reduction on the production line.















| END-OF-SHAFT SENSORS    |                            |   |  |                                   |
|-------------------------|----------------------------|---|--|-----------------------------------|
| Series                  | MSC-360                    | Miniature<br>size                       | PSC-360  | PSE-360 / PSE-290                 |
| End-of-Shaft<br>Sensing | CK                         | Sizeare                                 |  |                                   |
| Output                  | Analog, PWM                |   | Analog, CAN, PWM, SPI  | Analog, PWM                       |
| Resolution              | Analog, PWM:<br>SPI: 14bit | 12bit                                   | Analog, CAN, PWM: 12bit<br>SPI: 14bit                              | Analog, PWM: 12bit<br>SPI: 14bit  |
| Linearity               | ±1.5% absolut              | e                                       | ±1% absolute (±0.5% upon re  | quest)                            |
| Supply voltage          | 5V ±10%                    |   | 5V; 7V to 15V (25V)  | 5V ±10%                           |
| Supply current          | Typ 12,6mA                 |   | Typ 8.5 mA (single) Typ 17 mA (redundant) Typ 47 mA (CAN versions) | Typ 8.5 mA                        |
| Voltage protection      | +10V over volta            | +10V over voltage, -10V reverse voltage |  | ±18V over / reverse voltage       |
| Rotational life         | Up to 7M cycle             | Up to 7M cycles Up to 50M cycles        |  |                                   |
| Switch output           | No                         |   | Yes, programmable  | No                                |
| Angular range*          | 90° to 360°                |   | 40° to 360° (multi turn up to 32 turns available)                  | 50° to 360°<br>270° with end-stop |
| Redundancy              | Yes                        | Yes                                     |  | No                                |
| Shaft diameter          | 1.9mm                      |   | 6mm  | 6.25mm                            |
| Mounting                | Flange,<br>Fly lead harne  | SS                                      | Flange with fly lead harness or panel mount                        | Panel mount                       |
| Sealing                 | IP67                       |   | IP67   | Not tested                        |

<sup>\*</sup> Others available on request

#### THROUGH-SHAFT SENSORS

| Series                | MTS-360 Miniature                          | MTS-360PCB Miniatur  | PST-360                     |  |
|-----------------------|--|--|-----------------------------|--|
| Through-Shaft Sensing | 20 0                                       | T III PARTY IN THE | PATENTED                    |  |
| Output                | Analog, PWM, SPI                           | '  | Analog, CAN, PWM, SPI       |  |
| Resolution            | Analog, PWM: 12bit;<br>SPI: 14bit          |  |                             |  |
| Linearity             | ±1% absolute (±0.5% upo                    | ±1% absolute (±0.5% upon request)  |                             |  |
| Supply voltage        | 5V ±10%                                    | 5V ±10% 5V; 7V to 15V (25V)  |                             |  |
| Supply current        |  | Single version: Typ 8.5 mA Redundant version: Typ 17 mA  Single version: Typ 8.5 mA Redundant version: Typ 17 mA CAN version: Typ 47 mA  |                             |  |
| Voltage protection    | +20V over voltage,<br>-10V reverse voltage | +20V over voltage, +10V over voltage,  |                             |  |
| Rotational life       | Up to 50M cycles                           | Up to 50M cycles   |                             |  |
| Switch output         | Yes, programmable                          | Yes, programmable  |                             |  |
| Angular range*        | 40° to 360° (no dead band                  | 40° to 360° (no dead band)   |                             |  |
| Redundancy            | Yes  | Yes  |                             |  |
| Rotor diameter        | 4mm  | 4mm 14mm or 17mm   |                             |  |
| Mounting              | SMD  | Flange,<br>Molex connector   | Flange,<br>Fly lead harness |  |
| Sealing               | IP50 IP67; IP69K                           |  |                             |  |

<sup>\*</sup> Others available on request

#### 2-PIECE TOUCHLESS SENSORS

| Series              | PS2P-LIN  | PS2P-CON          | PS2P-ARC                     |
|---------------------|---|-------------------|------------------------------|
| Touchless<br>Sensor |   |                   |                              |
| Туре                | Linear  | Rotary concentric | Rotary variable air gap      |
| Output              | Analog (ratiometric), PWM, SPI  |                   | Analog, CAN, PWM             |
| Resolution          | Analog, PWM: 12bit SPI: 14bit Up to 12 bit  |                   |                              |
| Linearity           | ±1% absolute (±0.5% upon request)   |                   |                              |
| Supply voltage      | 5V; 7V to 15V (25V)   |                   |                              |
| Supply current      | Single version: Typ 8.5 mA Redundant version: Typ 17 mA  Single version: Typ 8.5 mA Redundant version: Typ 17 mA CAN version: Typ 47 mA |                   | Redundant version: Typ 17 mA |
| Voltage protection  | +10V over voltage, -10V reverse voltage   |                   |                              |
| Life                | Virtually unlimited   |                   |                              |
| Switch output       | Yes, programmable   |                   |                              |
| Measurement range   | 25mm (higher on request)  | Up to 360°        | Up to 110°                   |
| Redundancy          | Yes   |                   |                              |
| Nominal air gap     | 3mm 2mm ±1mm  |                   | 2mm ±1mm                     |
| Maximum air gap     | 5mm Custom  |                   | Custom                       |
| Sealing             | IP67, IP69K   |                   |                              |

Other specifications: check availability

# Inductive High-Speed Rotary Sensor

### Motor position sensing for electric and hybrid vehicles

Accurate feedback on the angular position, direction, and speed of the rotor shaft is essential to optimize control of the motor inverter and drive the electric engine with the best possible efficiency. With lower weight, smaller dimensions, immunity to stray fields and comparably lower cost, Piher Sensing System's inductive position sensing technology offers a true alternative to traditional resolvers. The possibility to perfectly customize the sensor to the motor dimensions enables more flexibility in the development of the electric / hybrid powertrain of the future.

















Arc

### **INDUCTIVE HIGH-SPEED ROTARY POSITION SENSOR** End-of-Shaft Through-Shaft







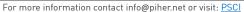
| Signal output         | Analog: demodulated differential (-3V to +3V) or single-ended (+1V to +4V) sine/cosine Digital*: ABI, SPI, SENT, AB, PWM |
|-----------------------|--|
| Max. speed            | Up to 600.000 rpm (el)   |
| Resolution            | Analog: infinite Digital*: 14 bit  |
| Propagation delay     | < 4.2 μsec   |
| Accuracy              | ±0.3°el  |
| Operating temperature | -40°C to +160°C  |
| Power consumption     | < 20mA   |
| Sealing               | IP69K  |
| * 61 1 11 1111        |  |

<sup>\*</sup> Check availability

#### **PSCI - END-OF-SHAFT SENSOR**

3-/4-/6-pole pair version available for testing

| PSCI - TECHNICAL SPECIFICATIONS |   |  |
|---------------------------------|---|--|
| Signal output                   | Analog: differential sine/cosine (-3V to +3V)   |  |
| Max. speed                      | 200.000 rpm (3-pole pair version)<br>150.000 rpm (4-pole pair version)<br>100.000 rpm (6-pole pair version) |  |
| Accuracy                        | ±1°el   |  |
| Operating temperature           | -40°C to +125°C (coil temperature can be > 150°C)   |  |
| Supply voltage                  | 5V ±10%   |  |
| Current                         | Max 15 mA; ±18V over/reverse voltage protection   |  |
| Mounting torque                 | Max 2.2 N m   |  |





# **Gear-Tooth Speed Sensors**

### Solid state hall-effect wheel speed and direction sensors

The flange mount gear tooth speed and direction sensors of Piher Sensing Systems are designed to precisely calculate speed and direction of ferrous gears in demanding environments such as vehicle transmissions. The hall-effect sensor measures the variation in flux found in the airgap between the magnet and the passing teeth. Based on its touchless technology and rugged design our speed sensors provide true long-term reliability.











#### **KEY FEATURES**

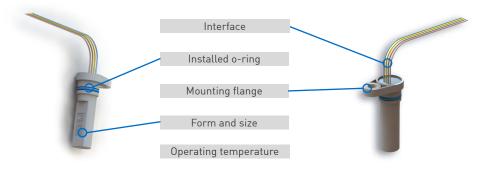
- ► Speed and direction feedback
- ▶ Operating temperature of 125°C (higher on demand)
- ▶ Fast and near zero speed sensing capable
- ▶ Compact and rugged for automotive & industrial areas
- ► Sealed for harsh environments: IP67
- ▶ Resistant to moist and high vibration environments such as engines, transmissions, brakes and chassis systems
- ► ESD protection
- ► Easily customizeable cable or connector interface

#### **TECHNICAL SPECIFICATIONS**

|                         | Two Wire Current Source                                    | A/B Signal |  |
|-------------------------|--|------------|--|
| Air gap                 | 1.5mm  |            |  |
| Maximum speed           | 12 kHz (forward) / 7 kHz (reverse) 40 kHz                  |            |  |
| Operating temperature   | -40°C to +125°C (higher ranges possible)                   |            |  |
| Sealing                 | IP67   |            |  |
| Operating voltage range | 4VDC to 24 VDC   |            |  |
| Reverse supply voltage  | -18 VDC  |            |  |
| Supply current          | Low state: 5.9 to 8 mA High state: 12 to 16 mA  Typ. 10 mA |            |  |
| Power-on time           | 1 ms   |            |  |
| Output risetime         | 10 µs 5 µs   |            |  |
| Output falltime         | 10 μs 5 μs   |            |  |

#### **CUSTOMIZATION POSSIBILITIES**

Custom product design can easily be provided to meet any form, fit and function including the choice of wire harness and interface connector.



# **Current Sensors**

### **Automotive Grade Sensors**





#### **TMR BASED**

Accurate measurement, high sampling rate and low temperature drift.

#### **KEY FEATURES**

- ► Galvanic separation between power and control
- ▶ Measured current values up to ±4000A
- ▶ Immunity to common mode fields
- ▶ ±2kV ESD protection

#### **HALL-EFFECT BASED**

Open loop current sensor that generates a signal proportional to the current flowing through the conductor.

#### **KEY FEATURES**

- ▶ Galvanic separation between power and control
- ▶ Measured current values from ±200A to ±1500A
- ▶ Simple or redundant analog ratiometric output
- ▶ 10V voltage protection

#### **SPECIFICATIONS**

| Parameter               | TMR models                            | Hall Effect models |
|-------------------------|---------------------------------------|--------------------|
| Output                  | Analog ratiometric                    |                    |
| Current measuring range | Up to ±4000A                          | Up to ±1500A       |
| Supply voltage          | 4.75V to 5.5V                         | 5V ±10%            |
| Supply current          | 6 mA to 9 mA                          | 9 mA to 14 mA      |
| Current type            | AC, DC                                |                    |
| Output voltage          | 0.5V to 4.5V ±10%                     |                    |
| Accuracy at 25°C*       | < 1%                                  | < 2%               |
| Operating temperature   | -40°C to 125°C                        |                    |
| Response time           | ~ 300 nsec                            | ∢3µsec             |
| Frequency bandwidth     | DC to 1 MHz                           | DC to 200kHz       |
| Mounting type           | Integrated busbar with hole fastening |                    |

<sup>\*</sup> Depending on measurement range



#### **APPLICATIONS**

- ▶ Battery management
- ► Motor control
- ► EV motor inverters
- ► DC/DC converters
- ▶ Over-voltage detection

# Hall-Effect and Reed Switches

## Reliable position feedback for seat belt buckles

Seat belt buckle sensors detect whether the buckle tongue is currently latched and feedback this information to alert the driver, adjust airbag deployment or block vehicle ignition. Piher Sensing Systems can provide custom solutions based on hall-effect or reed switch technology for accurate performance under harsh and challenging environmental conditions. Based on fully sealed, contactless technology without moving parts or external magnets these sensors save space, cost and set-up operating.

Custom packaging including the choice of wire harness, connector options and electronical values can be provided.

Alternative applications include hood latch, liquid level or HVAC compressor status control.





| HALL-EFFECT SENSOR          |                |                                |
|-----------------------------|----------------|--------------------------------|
| Electrical Specifications   |                |                                |
| Sensor logic                |                | Bi-state                       |
| Voltage                     |                | 2.7V to 24V                    |
| Over-/reverse voltage prote | ection         | 32 Vdc max / -30Vdc max.       |
| Current                     | Switching low  | 5.0mA / 6.9mA                  |
| Current                     | Switching high | 12.0mA / 17.0mA                |
| Resistance                  | Circuit        | $100\Omega$ max.               |
| Resistance                  | Isolation      | $ ightarrow$ 20M $\Omega$ max. |
| Environmental Specificati   | ions           |                                |
| Operating temperature       |                | -40°C to +85°C                 |
| Storage temperature         |                | -40°C to +140°C                |

| REED SWITCH                  |                |  |
|------------------------------|----------------|--|
| Electrical Specifications    |                |  |
| Sensor logic                 | Normally open  |  |
| Voltage                      | 16Vdc max.     |  |
| DC switched current output   | 0.35A max.     |  |
| Switch power                 | 5W max.        |  |
| Environmental Specifications |                |  |
| Operating temperature        | -40°C to +85°C |  |

# **Sensor Applications**

Our position sensors are made for the harsh environments of the HVOR market and comply with safety critical requirements. Beyond the development and manufacturing of sensors we also offer connector and cable assembly. With different technologies available, we will develop the most suitable solutions for your specific requirement.



#### **PEDAL-BY-WIRE**

Based on inductive or hall-effect technology the contactless pedal position sensors are easily mounted and virtually maintenance free. Switch options (e.g. for break lights) are programmable.



Steer-by-wire systems replace the mechanical connection between steering wheel and chassis. Our multi-turn position sensors enable precise steering, are robust to the environmental conditions and measure the movement of the steering shaft directly at the source.

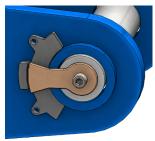


#### **HITCH ANGLE POSITION**

Measuring large shafts can be a challenge especially due to changing airgaps during the product life time. Our variable airgap Arc sensors bridge the gap and enable precise measurement of rear and front hitch or bucket position.

#### **ARM POSITION**

The inductive arc sensor is fixed to the boom arm while a metallic target is mounted on the moving arm. Movement of the arm is picked up by the sensor who feeds back the relative position of the target to the operating system.





#### **E-MOTOR CONTROL**

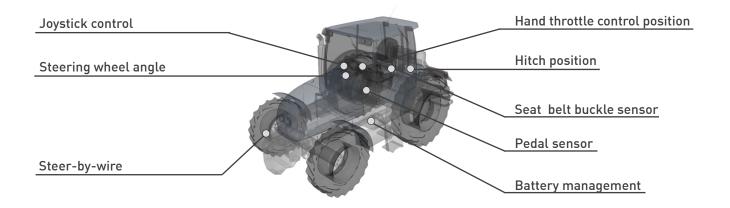
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#### TRANSMISSION SYSTEMS

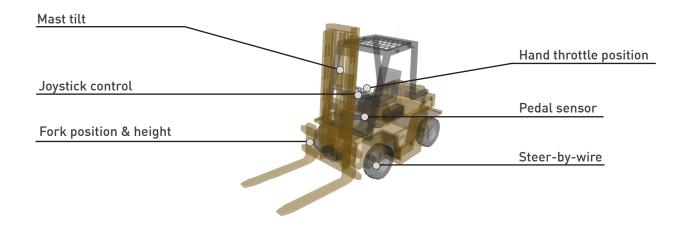
We provide linear, rotary and speed sensor solutions to measure transmission input and output speed, gear speed and gear position.



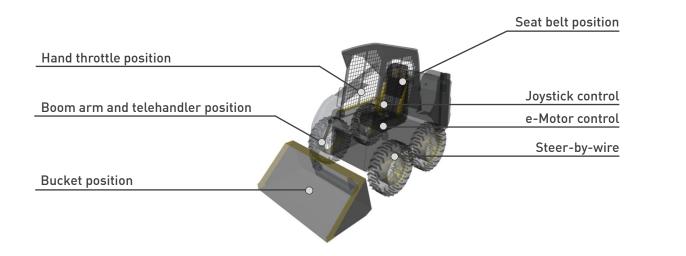
# Agriculture and Forestry



# Material Handling



### Construction



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