



Product Change Notification

Date Issued :	July 25, 2024	PCN Number :	515616
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement Capacity change or tool replacement		
Description of Change :	This letter is to inform you about Machine transfer that have been used to manufacture 53517 Series. Machine including production location will be transferred from JPN supplier to KOR(Ansan) plant. And we plan to add new machine to improve product quality and delivery performance.		
Reason for Short Notice :	Supplier Constraints		
Assessment of Change :	First Article Inspection Reliability Test Report/s		
Planned Implementation Date :	October 15, 2024		
Customer Sample Availability Date:	September 25, 2024		
Last date to request Samples by Customer : September 30, 2024			
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
Traceability Code Markings / Date :	Lot information on label		

Before Picture

Change Overview: Production location & Equipment Transfer

- Molex plans a production location transfer for **53517 Series** from Japan Supplier to Korea plant to minimize risk and maintain & improve delivery performance.
- Current Japan Supplier will stop business with Molex by the end of September 2024 due to end of a contract. Production of Japan Supplier will be completed by the end of September and production equipment will be transferred to Korea plant.
- This change must be implemented as BCP(**B**usiness **C**ontinuity **P**lan) by December 30, 2024 to eliminate the supply chain risk will be became seriously higher and affect delivery performance.
- Molex also plans a new assembly machine build to replace less efficient machine.
- Product Impact
 - There is no impact to fit, form or function by this change.
 - If this PCN will be completed, Product will be produced only by Korea plant.

Category	Current	After change
Production location	Japan Supplier	Korea plant(<u>Ansan</u>)
4M	Current	No Change in Material and Method Add New Machine and Change Man(Operator)

After Picture

Change Details

- Schedule – Transferred, Qualification, Planned Implementation Date(PID):

Equipment Build and Transfer	Qualification	PID
New Machine: End-Aug 2024 →	End-Sep. 2024 →	Oct. 2024
Transferred Machine: Mid-Oct 2024 →	Mid-Nov. 2024 →	Dec. 2024

- Qualification(PPAP) Reports and samples available upon request after the date shown above.
- Implementation date may be updated due to customer demand and production condition.
- Reel & Carton box changed not impacting on customer use for this product.
- Identification** : If the product has been transferred, the COO will be set to "**South Korea**"



RELEASED

You may address inquiries regarding this PCN by clicking on the below link

mailto:pcn_coordinator@molex.com?subject=PCN_Notification:515616

or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 515616** " in the e-mail Subject line for faster response.

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