

LOCTITE 278

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 27

SDS No.: 668008

V009.0

Revision: 17.12.2024

printing date: 10.01.2025

Replaces version from: 07.05.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 278

UFI: 0D85-CXKA-720A-TJMR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Chronic hazards to the aquatic environment

Category 2

H411 Toxic to aquatic life with long lasting effects.

Category 1 Skin sensitizer

H317 May cause an allergic skin reaction.

Category 1

Serious eye damage

H318 Causes serious eye damage. Specific target organ toxicity - single exposure

Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

2.2. Label elements

Label elements (CLP):

SDS No.: 668008 Page 2 of 27

V009.0

Hazard pictogram:



Contains 2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene)

ester

Hydroxypropyl methacrylate Methacryloyloxyethyl succinate Cumene hydroperoxide 2-Hydroxyethyl methacrylate

Hydroxyethyl methacrylate phosphate Acetic acid, 2-phenylhydrazide

maleic acid

Signal word: Danger

Hazard statement: H317 May cause an allergic skin reaction.

H318 Causes serious eye damage. H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statement: "***" ***For consumer use only: P101 If medical advice is needed, have product

container or label at hand. P102 Keep out of reach of children. P501 Dispose of

contents/container in accordance with national regulation.***

Precautionary statement:

Prevention

P273 Avoid release to the environment.

P280 Wear protective gloves/eye protection.

P261 Avoid breathing vapors.

Precautionary statement:

Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

V009.0

SDS No.: 668008

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
EC Number REACH-Reg No.				
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4 256-062-6 01-2120164868-39	10- < 20 %	Skin Sens. 1B, H317 Aquatic Chronic 1, H410 Aquatic Acute 1, H400	M acute = 1 M chronic = 1	
Hydroxypropyl methacrylate 27813-02-1 248-666-3 01-2119490226-37	5-< 10 %	Skin Sens. 1, H317 Eye Irrit. 2, H319		
Methacryloyloxyethyl succinate 20882-04-6 244-096-4 01-2120137902-58	5- < 10 %	Skin Sens. 1, H317 Eye Dam. 1, H318		
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1-< 2,5 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9 212-782-2 01-2119490169-29	0,1-< 1 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319		
Hydroxyethyl methacrylate phosphate 52628-03-2 258-053-2 01-2119980575-25	0,1-< 1 %	Skin Corr. 1C, H314 Skin Sens. 1B, H317 Eye Dam. 1, H318	oral:ATE = 2.500 mg/kg	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 1	
maleic acid 110-16-7 203-742-5 01-2119488705-25	0,1-< 1 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, Dermal, H312	Skin Sens. 1; H317; C>= 0,1 %	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Acute Tox. 4, Inhalation, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ====== dermal:ATE = 500 mg/kg inhalation:ATE = 3,19 mg/l;dust/mist	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the $\rm H$ - statements and other abbreviations see section 16 "Other information".

SDS No.: 668008 Page 4 of 27

V009.0

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

LOCTITE 278 Page 5 of 27

V009.0

SDS No.: 668008

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place. Refer to Technical Data Sheet.

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	140	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

SDS No.: 668008 Page 6 of 27

V009.0

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		F	mg/l	ppm	mg/kg	others	
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	aqua		0,000144				
methano-1H-indene-5-diyl)bis(methylene)	(freshwater)		mg/l				
ester 43048-08-4							
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	aqua		0,00144				
methano-1H-indene-5-diyl)bis(methylene)	(intermittent		mg/l				
ester	releases)						
43048-08-4			0.000011				
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene)	aqua (marine water)		0,000014 mg/l				
ester	water)		IIIg/I				
43048-08-4							
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	Sewage		10 mg/l				
methano-1H-indene-5-diyl)bis(methylene)	treatment plant						
ester 43048-08-4							
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	sediment				0,125		
methano-1H-indene-5-diyl)bis(methylene)	(freshwater)				mg/kg		
ester							
43048-08-4	1.				0.012		
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene)	sediment (marine water)				0,013 mg/kg		
ester	(marme water)				mg/kg		
43048-08-4							
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	Soil				0,022		
methano-1H-indene-5-diyl)bis(methylene)					mg/kg		
ester 43048-08-4							
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	Predator						no potential for
methano-1H-indene-5-diyl)bis(methylene)	redutor						bioaccumulation
ester							
43048-08-4							
Methacrylic acid, monoester with propane-1,2-diol	aqua (freshwater)		0,904 mg/l				
27813-02-1	(Heshwater)						
Methacrylic acid, monoester with propane-	aqua (marine		0,904 mg/l				
1,2-diol	water)						
27813-02-1 Methacrylic acid, monoester with propane-	aawa aa		10 mg/l				
1,2-diol	sewage treatment plant		10 mg/1				
27813-02-1	(STP)						
Methacrylic acid, monoester with propane-	aqua		0,972 mg/l				
1,2-diol	(intermittent						
27813-02-1 Methacrylic acid, monoester with propane-	releases) sediment				6,28 mg/kg		
1,2-diol	(freshwater)				0,28 mg/kg		
27813-02-1	,						
Methacrylic acid, monoester with propane-	sediment				6,28 mg/kg		
1,2-diol 27813-02-1	(marine water)						
Methacrylic acid, monoester with propane-	Soil				0,727		
1,2-diol	Boli				mg/kg		
27813-02-1					0 0		
Methacrylic acid, monoester with propane-	Marine water -		0,972 mg/l				
1,2-diol 27813-02-1	intermittent						
Methacrylic acid, monoester with propane-	Air						no hazard identified
1,2-diol							
27813-02-1							
Methacrylic acid, monoester with propane-	Predator						no potential for
1,2-diol 27813-02-1							bioaccumulation
.alpha.,.alphaDimethylbenzyl	aqua		0,0031				
hydroperoxide	(freshwater)		mg/l				
80-15-9							
.alpha.,.alphaDimethylbenzyl	aqua		0,031 mg/l				
hydroperoxide	(intermittent	<u>I</u>	J.	1		L	

LOCTITE 278 Page 7 of 27

V009.0

SDS No.: 668008

80-15-9	releases)	1	l I	I
.alpha.,.alphaDimethylbenzyl	aqua (marine	0,00031		
hydroperoxide 80-15-9	water)	mg/l		
alpha.,alphaDimethylbenzyl	sewage	0,35 mg/l		
hydroperoxide	treatment plant	0,55 1119/1		
80-15-9	(STP) sediment		0,023	
.alpha.,.alphaDimethylbenzyl hydroperoxide	(freshwater)		0,023 mg/kg	
80-15-9	(iresirwater)			
.alpha.,.alphaDimethylbenzyl	sediment		0,0023	
hydroperoxide 80-15-9	(marine water)		mg/kg	
.alpha.,.alphaDimethylbenzyl	Soil		0,0029	
hydroperoxide			mg/kg	
80-15-9 2-Hydroxyethyl methacrylate	aqua	0,482 mg/l		
868-77-9	(freshwater)	0,102 mg/1		
2-Hydroxyethyl methacrylate	aqua (marine	0,482 mg/l		
868-77-9 2-Hydroxyethyl methacrylate	water) sewage	10 mg/l		
868-77-9	treatment plant	10 111g/1		
	(STP)	4		
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent	1 mg/l		
000 77 3	releases)			
2-Hydroxyethyl methacrylate	sediment		3,79 mg/kg	
868-77-9 2-Hydroxyethyl methacrylate	(freshwater) sediment		3,79 mg/kg	
868-77-9	(marine water)		3,79 mg/kg	
2-Hydroxyethyl methacrylate	Soil		0,476	
868-77-9 2-Hydroxyethyl methacrylate	Predator		mg/kg	no potential for
868-77-9	redator			bioaccumulation
2-Hydroxyethyl methacrylate	Marine water -	1 mg/l		
868-77-9 2-Propenoic acid, 2-methyl-, 2-hydroxyethyl	intermittent	0,068 mg/l		
ester, phosphate	aqua (freshwater)	0,006 mg/1		
52628-03-2	, ,			
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	aqua (marine water)	0,007 mg/l		
52628-03-2	water)			
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl	sewage	0,546 mg/l		
ester, phosphate 52628-03-2	treatment plant (STP)			
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl	\ /		0,481	
ester, phosphate	(freshwater)		mg/kg	
52628-03-2 2-Propenoic acid, 2-methyl-, 2-hydroxyethyl	sediment		0,048	
ester, phosphate	(marine water)		mg/kg	
52628-03-2	a ::		0.055	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Soil		0,056 mg/kg	
52628-03-2			mg/kg	
Maleic acid	aqua	0,1 mg/l		
110-16-7 Maleic acid	(freshwater) aqua	0,4281		
110-16-7	(intermittent	mg/l		
M1: :1	releases)		0.224	
Maleic acid 110-16-7	sediment (freshwater)		0,334 mg/kg	
Maleic acid	sewage	44,6 mg/l	-0'0	
110-16-7	treatment plant			
Maleic acid	(STP) aqua (marine	0,01 mg/l		
110-16-7	water)	.,		
Maleic acid	sediment		0,0334	
110-16-7 Maleic acid	(marine water) Soil		mg/kg 0,0415	
110-16-7			 mg/kg	
methacrylic acid	aqua	0,82 mg/l		
79-41-4 methacrylic acid	(freshwater) Freshwater -	0,45 mg/l		
mediaci yne acid	i icanwater -	U,TJ IIIg/I	<u> </u>	1

SDS No.: 668008

V009.0

79-41-4	intermittent			
methacrylic acid 79-41-4	aqua (marine water)	0,082 mg/l		
methacrylic acid 79-41-4	sewage treatment plant (STP)	100 mg/l		
methacrylic acid 79-41-4	sediment (freshwater)		3,09 mg/kg	
methacrylic acid 79-41-4	sediment (marine water)		0,309 mg/kg	
methacrylic acid 79-41-4	Soil		0,137 mg/kg	
methacrylic acid 79-41-4	Predator			no potential for bioaccumulation

Page 8 of 27

SDS No.: 668008 Page 9 of 27

V009.0

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene) ester 43048-08-4	Workers	dermal	Long term exposure - local effects			no potential for bioaccumulation
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene) ester 43048-08-4	General population	dermal	Long term exposure - local effects			no potential for bioaccumulation
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure - systemic effects		1,3 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate 52628-03-2	Workers	inhalation	Long term exposure - systemic effects		7,04 mg/m3	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate 52628-03-2	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate 52628-03-2	General population	inhalation	Long term exposure - systemic effects		1,74 mg/m3	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate 52628-03-2	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects			
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m3	

SDS No.: 668008 Page 10 of 27

V009.0

Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects	3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects	3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects	3 mg/m3	
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects	88 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects	29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects	4,25 mg/kg	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects	6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects	6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects	2,55 mg/kg	no potential for bioaccumulation

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

SDS No.: 668008 Page 11 of 27

V009.0

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form liquid
Colour green
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature < -30 °C (< -22 °F) Initial boiling point > 150 °C (> 302 °F)

Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable.

Flash point $> 100 \,^{\circ}\text{C} (> 212 \,^{\circ}\text{F})$

Auto-ignition temperature Not applicable, The product is not flammable.

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic

peroxide and does not decompose under foreseen conditions of use

Not applicable, Product is non-polar/aprotic.

Viscosity (kinematic) > 20,5 mm2/s

(40 °C (104 °F);)

pН

Viscosity, dynamic 1.500 - 2.500 mPa.s LCT STM 740; cone & plate viscosity

(Cone and plate; Instrument: Haake cone and plate, RV1, C35/2°Ti; 25 °C (77 °F); Shear

gradient: 129 s-1)

Solubility (qualitative) Slight

(20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water Not applicable
Mixture

Vapour pressure < 300 mbar;no method / method unknown

(50 °C (122 °F)) Vapour pressure

Vapour pressure < 0.13 mbar $(20 \,^{\circ}\text{C} \, (68 \,^{\circ}\text{F}))$

Density 1,11 g/cm3 no method / method unknown

 $(20 \, ^{\circ}\text{C} (68 \, ^{\circ}\text{F}))$ Relative vapour density: > 1

(20 °C)

Particle characteristics

Not applicable

Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

Acids.

Reducing agents. Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

SDS No.: 668008 Page 12 of 27

V009.0

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. Hydrocarbons nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type		_	
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Methacryloyloxyethyl succinate 20882-04-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
2-Hydroxyethyl methacrylate 868-77-9	LD50	5.564 mg/kg	rat	FDA Guideline
Hydroxyethyl methacrylate phosphate 52628-03-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
Hydroxyethyl methacrylate phosphate 52628-03-2	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

SDS No.: 668008 Page 13 of 27

V009.0

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
2-Propenoic acid, 2-	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
methyl-, (octahydro-4,7-				
methano-1H-indene-5-				
diyl)bis(methylene) ester				
43048-08-4				
Hydroxypropyl	LD50	> 5.000 mg/kg	rabbit	not specified
methacrylate				
27813-02-1				
Cumene hydroperoxide	Acute	1.100 mg/kg		Expert judgement
80-15-9	toxicity			
	estimate			
	(ATE)			
2-Hydroxyethyl	LD50	> 5.000 mg/kg	rabbit	not specified
methacrylate				
868-77-9				
maleic acid	LD50	1.560 mg/kg	rabbit	not specified
110-16-7				
methacrylic acid	LD50	500 - 1.000	rabbit	Dermal Toxicity Screening
79-41-4		mg/kg		
methacrylic acid	Acute	500 mg/kg		Expert judgement
79-41-4	toxicity			
	estimate			
	(ATE)			

SDS No.: 668008 Page 14 of 27

V009.0

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
methacrylic acid 79-41-4	LC50	3,19 - 6,5 mg/l	dust/mist	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	3,19 mg/l	dust/mist			Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time	•	
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Methacryloyloxyethyl succinate 20882-04-6	not irritating	0,25 h	Human, EPISKIIN TM Reconstituted Human Epidermis model	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Methacryloyloxyethyl succinate 20882-04-6	not corrosive	4 h	Human, EPISKIIN TM Reconstituted Human Epidermis model	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
2-Hydroxyethyl methacrylate 868-77-9	slightly irritating	24 h	rabbit	Draize Test
Hydroxyethyl methacrylate phosphate 52628-03-2	Sub-Category 1C (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
maleic acid 110-16-7	irritating	24 h	human	Patch Test
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

SDS No.: 668008 Page 15 of 27

V009.0

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	not irritating		Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
Hydroxypropyl methacrylate 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Methacryloyloxyethyl succinate 20882-04-6	Category I	10 min	Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
2-Hydroxyethyl methacrylate 868-77-9	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

Respiratory or skin sensitization:

Hazardous substances CAS-No.	Result	Test type	Species	Method
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
2-Hydroxyethyl methacrylate 868-77-9	not sensitising	Buehler test	guinea pig	Buehler test
2-Hydroxyethyl methacrylate 868-77-9	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Hydroxyethyl methacrylate phosphate 52628-03-2	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 406 (Skin Sensitisation)
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

SDS No.: 668008 Page 16 of 27

V009.0

Germ cell mutagenicity:

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method		
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)		
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	negative	single cell gel/comet assay in mammalian cells			not specified		
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
Hydroxypropyl methacrylate 27813-02-1	positive	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test		
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)		
Methacryloyloxyethyl succinate 20882-04-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
2-Hydroxyethyl methacrylate 868-77-9	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)		
2-Hydroxyethyl methacrylate 868-77-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)		
Hydroxyethyl methacrylate phosphate 52628-03-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)		
Hydroxyethyl methacrylate phosphate 52628-03-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
Hydroxyethyl methacrylate phosphate 52628-03-2	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)		
Acetic acid, 2- phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
Acetic acid, 2- phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)		
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test		
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)		
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)		
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)		

SDS No.: 668008 Page 17 of 27

V009.0

Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage	Drosophila melanogaster	not specified
Cumene hydroperoxide 80-15-9	negative	dermal	mouse	not specified
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage	rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage	Drosophila melanogaster	not specified
methacrylic acid 79-41-4	negative	inhalation	mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
methacrylic acid 79-41-4	negative	oral: gavage	mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)

SDS No.: 668008 Page 18 of 27

V009.0

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	NOAEL P 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 300 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg NOAEL F1 400 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P >= 1.000 mg/kg NOAEL F1 >= 1.000 mg/kg	screening	oral: gavage	rat	equivalent or similar to OECD Guideline 422 (Combined Repeated Dose Toxicity Study)
maleic acid 110-16-7	NOAEL F1 150 mg/kg NOAEL F2 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

Hazardous substances	Assessment	Route of	Target Organs	Remarks
CAS-No.		exposure		
methacrylic acid 79-41-4	May cause respiratory irritation.			

SDS No.: 668008 Page 19 of 27

V009.0

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2-Propenoic acid, 2- methyl-, (octahydro-4,7- methano-1H-indene-5- diyl)bis(methylene) ester 43048-08-4	NOAEL 1.000 mg/kg	oral: gavage	4 weeks daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 100 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
maleic acid 110-16-7	NOAEL >= 40 mg/kg	oral: feed	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SDS No.: 668008 Page 20 of 27

V009.0

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4	LC50	0,144 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroxyethyl methacrylate phosphate 52628-03-2	LC50	> 112 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
maleic acid 110-16-7	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4	EC50	2,36 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacryloyloxyethyl succinate 20882-04-6	EC50	> 515,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroxyethyl methacrylate phosphate 52628-03-2	EC50	68 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute

SDS No.: 668008 Page 21 of 27

V009.0

			1		Immobilisation Test)
methacrylic acid	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
79-41-4					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
maleic acid 110-16-7	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
methacrylic acid 79-41-4	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

LOCTITE 278 Page 22 of 27

V009.0

SDS No.: 668008

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4	EC50	1,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4	EC10	0,64 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacryloyloxyethyl succinate 20882-04-6	EC50	> 312 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacryloyloxyethyl succinate 20882-04-6	NOEC	21,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxyethyl methacrylate phosphate 52628-03-2	EC50	> 120 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxyethyl methacrylate phosphate 52628-03-2	NOEC	> 30 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	NOEC	0,012 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified

SDS No.: 668008 Page 23 of 27

V009.0

2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	16 h	Pseudomonas fluorescens	other guideline:
maleic acid 110-16-7	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
methacrylic acid 79-41-4	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

${\bf 12.2.\ Persistence\ and\ degradability}$

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H- indene-5-diyl)bis(methylene) ester 43048-08-4	not readily biodegradable.	aerobic	28 %	28 d	other guideline:
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Methacryloyloxyethyl succinate 20882-04-6	readily biodegradable, but failing 10-day window	aerobic	80 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Hydroxyethyl methacrylate phosphate 52628-03-2	readily biodegradable	aerobic	78,3 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Acetic acid, 2- phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

SDS No.: 668008 Page 24 of 27

V009.0

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2-Propenoic acid, 2-methyl-, (octahydro-4,7-methano-1H-indene-5-diyl)bis(methylene) ester 43048-08-4	5,8	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	not specified
Methacryloyloxyethyl succinate 20882-04-6	0,783	23 °C	EU Method A.8 (Partition Coefficient)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Hydroxyethyl methacrylate 868-77-9	0,42	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Hydroxyethyl methacrylate phosphate 52628-03-2	1 - < 2,72	30 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
maleic acid 110-16-7	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
2-Propenoic acid, 2-methyl-, (octahydro-4,7-	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
methano-1H-indene-5-diyl)bis(methylene) ester	Bioaccumulative (vPvB) criteria.
43048-08-4	
Hydroxypropyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
27813-02-1	Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
868-77-9	Bioaccumulative (vPvB) criteria.
Hydroxyethyl methacrylate phosphate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
52628-03-2	Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
114-83-0	Bioaccumulative (vPvB) criteria.
maleic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
110-16-7	Bioaccumulative (vPvB) criteria.
methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

SDS No.: 668008 Page 25 of 27

V009.0

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes
for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We
will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.	O.S.
-----	---	------

(Dicyclopentyldimethylene dimethacrylate)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Dicyclopentyldimethylene dimethacrylate)

ADN ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

 $(Dicyclopentyl dimethylene\ dimethacrylate)$

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

 $(Dicyclopentyl dimethylene\ dimethacrylate)$

IATA Environmentally hazardous substance, liquid, n.o.s. (Dicyclopentyldimethylene

dimethacrylate)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
ΙΛΤΛ	Q

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	Ш

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous

SDS No.: 668008 Page 26 of 27

V009.0

ADN Environmentally Hazardous

IMDG Marine Pollutant

IATA Environmentally Hazardous

14.6. Special precautions for user

ADR not applicable
Tunnelcode:
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 5 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SDS No.: 668008 Page 27 of 27

V009.0

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.