

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form	: Mixture
Product name	: HL227CL/NC
UFI	: KQA2-K08G-500Q-PSQV
Product code	: HL227CL/NC
Type of product	: Adhesives
Product group	: Blend

1.2. Relevant identified uses of the substance or mixture and uses advised against**1.2.1. Relevant identified uses**

Main use category	: Professional use
Industrial/Professional use spec	: For professional use only
Use of the substance/mixture	: Adhesives, binding agents
Function or use category	: Adhesives, binding agents

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet**Manufacturer**

Robnor ResinLab Ltd
31 Athena Avenue Elgin Industrial Estate
SN2 8EJ Swindon – Wiltshire
United Kingdom
T +44(0) 1793 823741 - F +44(0) 1793 827033
eusds@robnor.co.uk

1.4. Emergency telephone number

Emergency number : +44(0) 1793 823741

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER	+44 20 7188 7188	

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Acute toxicity (inhal.), Category 4	H332
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Carcinogenicity, Category 2	H351
Specific target organ toxicity – Single exposure, Category 3,	H335
Respiratory tract irritation	
Specific target organ toxicity – Repeated exposure, Category 2	H373
Contains isocyanates. May produce an allergic reaction.	EUH204
Full text of H- and EUH-statements: see section 16	

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Adverse physicochemical, human health and environmental effects

Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. Harmful if inhaled. May cause respiratory irritation. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: Isocyanic acid, polymethylenepolyphenylene ester

Hazard statements (CLP)

: H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 - May cause respiratory irritation.
H351 - Suspected of causing cancer (if inhaled).
H373 - May cause damage to organs through prolonged or repeated exposure (if inhaled).
Precautionary statements (CLP) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P284 - Wear respiratory protection.
P302+P352 - IF ON SKIN: Wash with plenty of water.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical advice/attention.
P312 - Call a POISON CENTRE or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
EUH-statements : EUH204 - Contains isocyanates. May produce an allergic reaction.
Extra phrases : Persons already sensitised to diisocyanates may develop allergic reactions when using this product.
As from 24 August 2023 adequate training is required before industrial or professional use.

Labelling according to: exemption for packages of a capacity of 125ml or less

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Hazardous ingredients

: Isocyanic acid, polymethylenepolyphenylene ester

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Hazard statements (CLP)	: H317 - May cause an allergic skin reaction. H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 - Suspected of causing cancer (if inhaled).
Precautionary statements (CLP)	: P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection. P284 - Wear respiratory protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P308+P313 - IF exposed or concerned: Get medical advice/attention. P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor. P362+P364 - Take off contaminated clothing and wash it before reuse. P405 - Store locked up. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
EUH-statements	: EUH204 - Contains isocyanates. May produce an allergic reaction.
Extra phrases	: Persons already sensitised to diisocyanates may develop allergic reactions when using this product. As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Component	
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isocyanic acid, polymethylenepolyphenylene ester substance with national workplace exposure limit(s) (GB)	CAS-No.: 9016-87-9	$\geq 25 - < 50$	Carc. 2, H351 Resp. Sens. 1, H334 Skin Sens. 1, H317 Acute Tox. 4 (Inhalation), H332 STOT RE 2, H373 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention. Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Advice for firefighters

Firefighting instructions	: Complete protective clothing. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Evacuate unnecessary personnel.
6.1.1. For non-emergency personnel	
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.
6.1.2. For emergency responders	
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

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6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Persons suffering from asthma or eczema and persons who have chronic lung diseases, skin or respiratory allergies to isocyanates should not work with the material.
Precautions for safe handling	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store in original container.
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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	0.02 mg/m ³
WEL STEL (OEL STEL)	0.07 mg/m ³

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure that there is a suitable ventilation system. Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.

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8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Wear eye protection. Chemical goggles

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection	
Type	Standard
Neoprene apron and sleeves, Tyvek® Gown/Coveralls	

Hand protection:

Protective gloves

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Neoprene rubber (HNBR), Nitrile rubber (NBR)	5 (> 240 minutes)			EN ISO 374

8.2.2.3. Respiratory protection

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Respiratory protection			
Device	Filter type	Condition	Standard
Full face mask		If conc. in air > exposure limit	

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Various colours.
Odor	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: > 200 °C
Flammability	: Non flammable.
Lower explosion limit	: Not available

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Upper explosion limit	: Not available
Flash point	: > 205 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity	: Not available
Solubility	: Reacts with water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.045
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Diisocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Amines. Bases. Metals. Water.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Harmful if inhaled.

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ATE CLP (gases)	4500 ppmv/4h
ATE CLP (vapours)	11 mg/l/4h

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ATE CLP (dust,mist)	1.5 mg/l/4h
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
LD50 oral rat	> 10000 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	> 5000 mg/kg (Rabbit, Literature study, Dermal)
Skin corrosion/irritation	: Causes skin irritation.
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
pH	No data available in the literature
Serious eye damage/irritation	: Causes serious eye irritation.
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
pH	No data available in the literature
Respiratory or skin sensitisation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Suspected of causing cancer (if inhaled).
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: May cause respiratory irritation.
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure (if inhaled).
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure (if inhaled).
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
Viscosity	No data available in the literature

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term (chronic) : Not classified (Based on available data, the classification criteria are not met)

Not rapidly degradable

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
LC50 - Other aquatic organisms [1]	> 1000 mg/l (96 h, Literature study)

12.2. Persistence and degradability

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
Persistence and degradability	Not readily biodegradable in water.

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12.3. Bioaccumulative potential

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)

BCF - Fish [1]	268.1 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	10.46 (Calculated, KOWWIN)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)

Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	9.078 – 10.597 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

12.5. Results of PBT and vPvB assessment

Component

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
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12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated for transport				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated

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ADR	IMDG	IATA	ADN	RID
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)	
Reference code	Applicable on
3(b)	HL227CL/NC ; Isocyanic acid, polymethylenepolyphenylene ester
56.	Isocyanic acid, polymethylenepolyphenylene ester
56(a)	Isocyanic acid, polymethylenepolyphenylene ester
56(b)	Isocyanic acid, polymethylenepolyphenylene ester
74.	HL227CL/NC ; Isocyanic acid, polymethylenepolyphenylene ester

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

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Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit

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Abbreviations and acronyms:

VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:

Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Carc. 2	Carcinogenicity, Category 2
EUH204	Contains isocyanates. May produce an allergic reaction.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.