



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK PVC PIPE WELD
Supersedes date 22-Apr-2025

Revision date 22-Apr-2025
Revision Number 1.06

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK PVC PIPE WELD

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives and/or sealants

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Flammable liquids	Category 2 - (H225)
Serious eye damage	Category 1 - (H318)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Category 3 Target organ effects: Narcotic effects.	

2.2. Label elements

Contains Methyl ethyl ketone; Cyclohexanone



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Signal word
Danger

Hazard statements
H318 - Causes serious eye damage.
H336 - May cause drowsiness or dizziness.
H225 - Highly flammable liquid and vapour.

EU Specific Hazard Statements
EUH066 - Repeated exposure may cause skin dryness or cracking
EUH205 - Contains epoxy constituents. May produce an allergic reaction
EUH208 - Contains Bisphenol-A-Epichlorhydrin Epoxy resin (number average molecular weight <=700). . May produce an allergic reaction

Precautionary Statements - EU (§28, 1272/2008)
P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P260 - Do not breathe vapour
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves and eye/face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P501 - Dispose of contents/ container to an approved waste disposal plant
Additional information
This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

Causes mild skin irritation. In use, may form flammable/explosive vapour-air mixture.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Methyl ethyl ketone 78-93-3	40 - <80	01-2119457290 -43-XXXX	201-159-0 (606-002-00-3)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Cyclohexanone 108-94-1	5 - <10	01-2119453616 -35-XXXX	203-631-1 (606-010-00-7)	Acute Tox. 4 (H332) Acute Tox. 4 (H302) Acute Tox. 4 (H312) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226)	-	-	-	-

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Propylene carbonate 108-32-7	0.1 - <0.3	01-2119537232 -48-XXXX	203-572-1 (607-194-00-1)	Eye Irrit. 2 (H319)	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW 25068-38-6	0.1 - <0.3	01-2119456619 -26-xxxx	500-033-5	Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Eye Irrit. 2 (H319) Aquatic Chronic 2 (H411)	Eye Irrit. 2 :: C≥5% Skin Irrit. 2 :: C≥5%	-	-	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Cyclohexanone	203-631-1 (606-010-00-7)	108-94-1	-	1100	-	11	-
Propylene carbonate	203-572-1 (607-194-00-1)	108-32-7	-	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW	500-033-5	25068-38-6	-	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration ≥0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical attention. Remove contact lenses, if present and easy to do. Continue rinsing.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

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4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	No information available.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.
Unsuitable extinguishing media	No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Hazardous combustion products	Carbon oxides. Hydrogen chloride. Thermal decomposition can lead to release of irritating and toxic gases and vapours.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.
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6.3. Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with
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earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children.

Recommended storage temperature Keep at temperatures between 5 and 25 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives and/or sealants.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Methyl ethyl ketone 78-93-3	TWA: 200 ppm; TWA: 600 mg/m ³ ; STEL: 300 ppm;	TWA: 200 ppm; TWA: 600 mg/m ³ ; STEL: 300 ppm;

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	STEL: 900 mg/m ³ ;	STEL: 899 mg/m ³ ; pSk
Cyclohexanone 108-94-1	TWA: 10 ppm; TWA: 40.8 mg/m ³ ; STEL: 20 ppm; STEL: 81.6 mg/m ³ ; pSk	TWA: 10 ppm; TWA: 41 mg/m ³ ; STEL: 20 ppm; STEL: 82 mg/m ³ ; pSk
Silica, amorphous 7631-86-9	-	TWA: 6 mg/m ³ ; inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ ; inhalable dust STEL: 7.2 mg/m ³ ; respirable dust

Chemical name	European Union	Ireland	United Kingdom
Methyl ethyl ketone 78-93-3	-	70 µmol/L (urine - Butan-2-one post shift)	70 µmol/L - urine (Butan-2-one) - post shift
Cyclohexanone 108-94-1	-	8 mg/L (urine - Cyclohexanol end of shift) 80 mg/L (urine - 1,2-Cyclohexanediol end of shift)	2 mmol/mol creatinine - urine (Cyclohexanol) - post shift

Derived No Effect Level (DNEL)

Derived No Effect Level (DNEL)			
Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	1161 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	600 mg/m ³	

Cyclohexanone (108-94-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	100 mg/m ³	
worker Short term Systemic health effects	Inhalation	80 mg/m ³	
worker Long term Local health effects	Inhalation	40 mg/m ³	
worker Short term Local health effects	Inhalation	80 mg/m ³	
worker Long term Systemic health effects	Dermal	4 mg/kg bw/d	
worker Short term Systemic health effects	Dermal	4 mg/kg bw/d	

Propylene carbonate (108-32-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	70.53 mg/m ³	
worker	Inhalation	20 mg/m ³	

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Long term Local health effects			
worker Long term Systemic health effects	Dermal	20 mg/kg bw/d	
worker Long term Local health effects	Dermal	10 mg/cm²	

Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Short term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Long term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Short term Systemic health effects	Inhalation	12.25 mg/kg bw/d	

Derived No Effect Level (DNEL)

Methyl ethyl ketone (78-93-3)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

Cyclohexanone (108-94-1)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	20 mg/m³	
Consumer Long term Systemic health effects	Dermal	20 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	5 mg/kg bw/d	

Propylene carbonate (108-32-7)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	17.4 mg/m³	
Consumer Long term Local health effects	Inhalation	10 mg/m³	
Consumer	Dermal	10 mg/kg bw/d	

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Long term Systemic health effects			
Consumer Long term Systemic health effects	Oral	10 mg/kg bw/d	

Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Short term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Short term Systemic health effects	Oral	0.75 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	0.75 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

Cyclohexanone (108-94-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.0329 mg/l
Marine water	0.00329 mg/l
Freshwater sediment	0.168 mg/kg
Marine sediment	0.0168 mg/kg
Soil	0.0143 mg/kg

Propylene carbonate (108-32-7)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.9 mg/l
Marine water	0.09 mg/l
Soil	0.81 mg/kg dry weight
Sewage treatment plant	7400 mg/l

Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.006 mg/l
Marine water	0.0006 mg/l
Freshwater sediment	0.996 mg/l
Marine sediment	0.0996 mg/l
Soil	0.196 mg/l

8.2. Exposure controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

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Personal protective equipment

Eye/face protection	Tight sealing safety goggles. Face protection shield. Eye protection must conform to standard EN 166.
Hand protection	Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.
Skin and body protection	Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
Recommended filter type:	Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Thixotropic
Colour	Colourless
Odour	Characteristic.

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	79 °C	
Flammability	No data available	Flammable liquid
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	-9 °C	
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	Not applicable. Insoluble in water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	
Water solubility	Insoluble in water.	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	<110 kPa	None known
Relative density	No data available	
Bulk density	No data available	
Liquid Density	0.90 g/cm ³	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available	
VOC content	790 g/L	European directive n°2010/75/UE

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.

Acute toxicity

Numerical measures of toxicity

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The following ATE values have been calculated for the mixture

ATEmix (oral)	29,050.10 mg/kg
ATEmix (dermal)	16,907.50 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	23.10 mg/l
ATEmix (inhalation-vapour)	169.10 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Cyclohexanone	=1890 mg/kg (Rattus)	= 947 mg/kg (Oryctolagus cuniculus)	=8000 ppm (Rattus) 4 h
Propylene carbonate	LD50 > 5000 mg/kg (Rattus) OECD 401	> 3000 mg/kg (Oryctolagus cuniculus)	-
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	LD50 (Rattus) > 2000 mg/kg OECD 420	>2000 mg/Kg (Rattus)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation. Classification based on data available for ingredients. Causes mild skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
Experiences made in practice					May cause drowsiness or dizziness Causes

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					central nervous system depression
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STOT - repeated exposure Based on available data, the classification criteria are not met.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 413: Sub-chronic Inhalation Toxicity: 90-day Study	Rat	Inhalation vapour	1254, 2518, 5041 ppm/6h/d	90 days	NOAEC 5014 ppm

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)		
Cyclohexanone 108-94-1	EC50: =20mg/L (96h, Chlorella vulgaris)	LC50 96 h 481 - 578 mg/L (Pimephales promelas flow-through)	EC50 = 18.5 mg/L 5 min EC50 = 21.3 mg/L 10 min EC50 = 25 mg/L 5 min	EC50: =800mg/L (24h, Daphnia magna)		
Propylene carbonate 108-32-7	ErC50 (72h): > 900mg/L (Desmodesmus subspicatus, OECD-201)	LC50 (96) h > 1000 mg/L (Cyprinus carpio, 67/548/EWG, Annex V, C.1.)	EC50 > 10000 mg/L 17 h	EC50 (48h): > 1000mg/L (Daphnia magna, OECD 202)		
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW 25068-38-6	EC50 (72h) = 9.4 mg/L (Scenedesmus capricornutum) EPA-660/3-75-09	1.2 mg/l 96Hr (Oncorhynchus mykiss)	-	2.7 mg/l 48hr Daphnia Magna		

12.2. Persistence and degradability

Persistence and degradability No information available.

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Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Methyl ethyl ketone	0.3
Cyclohexanone	0.86
Propylene carbonate	-0.41
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	3.26

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
Methyl ethyl ketone	Not PBT/vPvB
Cyclohexanone	Not PBT/vPvB
Propylene carbonate	Not PBT/vPvB
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	Not PBT/vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

12.7. Other adverse effects

Other adverse effects No information available.

PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10*: Packaging containing residues of or contaminated by dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

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SECTION 14: Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

Land transport (ADR/RID)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
Labels	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (D/E)
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	640D
Classification code	F1
Tunnel restriction code	(D/E)
Limited quantity (LQ)	5 L
ADR Hazard Id (Kemmler Number)	33

IMDG

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (-9°C c.c.)
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
Limited Quantity (LQ)	5 L
EmS-No.	F-E, S-D
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	A3
Limited quantity (LQ)	1 L
ERG Code	3L

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

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Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS

P5b - FLAMMABLE LIQUIDS

P5c - FLAMMABLE LIQUIDS

Ozone-depleting substances (ODS) regulation (EC) 2024/590

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

EUH066 - Repeated exposure may cause skin dryness or cracking

H225 - Highly flammable liquid and vapour

H226 - Flammable liquid and vapour

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

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H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H411 - Toxic to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By
Revision date

Product Safety & Regulatory Affairs
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Indication of changes

Revision Note	Not applicable.
Training Advice	Provide adequate information, instruction, and training for operator
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet