



Product Change Notification

Current Date: 15-Jun-2026

TE Connectivity

Product Change Notification: P-26-030432

PCN Date: 01-JUN-26

Customer: Premier Farnell UK Ltd (PFUK) (101113)

Location: Leeds

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Component sealing manufacturing location change from Austria to China

Description of Changes

Component sealing manufactured by supplier, Supplier will move the mold tool from Austria to China

Other attachments:

[ECR-20260311-007](#)

Reason for Changes:

Supplier manufacturing location change

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

30-JUL-2026

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

31-AUG-2026

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1394416-1	NO		3792141				



ECR



ECR-20260311-007

ECR No	ECR-20260311-007	系统状态	In Process	申请时间	2026-03-11 11:28	申请人	Wu, Jenny
当前审批人	Ma, Jessica			审批人角色	变更通知与确认		
Requester Email	wu.jenny@te.com						
ECR状态	变更通知与确认						

ECR必要信息填写

BU	Automotive			申请人部门	供应链	
ECR目标完成日期	2026-04-30			距离目标完成日期剩余天数	-33 Day(s)	
变更节点	PPAP后		NPD项目G5 前/后	G5后	变更类型	生产场地变更
变更类型分支	Supplier to Suzhou Plant (None Swing list) parts (Swing list) 零件			变更等级 (*)	ECR Lv1	
变更来源	供应商					
变更原因及变更范围/内容	缩短运输时间，满足客户Pull in需求，同时为TE赢得最低的成本，使收益最大化！					
是否仅与文件更新有关	否					
Product Line Maunully	China.HV Connector					

补充说明（用于提交时和审

此补充说明将发送至审批人，可以用于补充说明

批人的额外沟
通记录)

ECR客户是否同意变更

变更明细

Serial Number	Plant(变更前)	Part Number(变更主体料号)	Material Description	Material Revision(变更前)❶	Material Revision(变更后)❶
1	0812	969379-1	MT2 DICHTUNG F2X4P	A	A

技术评审所有内容

Serial Number	Material 🚧	Vendor(After) 🚧	Role	Technology Evaluation	Task Owner	技术评审评估状态	技术评审完成时间	Impact	变更执行计划
1	969379-1	589886	Unnamed	多余库存准备计划及执行	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
2	969379-1	589886	Unnamed	影响所有site厂内其他成品/半成品的物料流信息	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
3	969379-1	589886	Unnamed	所有site物料处置方法是否匹配且最优	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
4	969379-1	589886	Unnamed	老库存处置方式的评估	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
5	969379-1	589886	Unnamed	客户端库存	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
6	969379-1	589886	Unnamed	沟通了解模具、夹治具修整时间	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
7	969379-1	589886	Unnamed	与ECN执行leader商定实际变更生效日期	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响

8	969379-1	589886	Unnamed	取消已有订单，下新版本订单	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
9	969379-1	589886	Unnamed	G5后有site产线库存 (包括原材料, 组件, 半成品, 成品, 已打印标签) 在线生成产品 901库位	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
10	969379-1	589886	Unnamed	G5后所有site仓库库存(原材料或部件,成品) 在仓库中 001库存 916库存	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
11	969379-1	589886	Unnamed	G5后配销中心(成品) 库存品 在途品 (包括进出DC在途)	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
12	969379-1	589886	Unnamed	G5后客户端/Customer Side(成品Finished Goods) - 库存品/ Products in stock - 在线品/ WIP	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
13	969379-1	589886	Unnamed	其他内容	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
14	969379-1	589886	Unnamed	针对工厂间搬迁，按照GAD-CN-0378准备交接资料	Chen, Sean	Closed	2026-04-10	Yes	已备库存无影响
15	969379-1	589886	Unnamed	新供应商评估	Gao, Kanggui	Closed	2026-03-16	Yes	现有供应商
16	969379-1	589886	Unnamed	更新供应商信息及 相关物料成本	Gao, Kanggui	Closed	2026-03-16	Yes	PPAP及客户批准 后更新成本
17	969379-1	589886	Unnamed	通知供应商（包括 新版本图纸，规格 规范等）	Gao, Kanggui	Closed	2026-03-16	Yes	已经通知
18	969379-1	589886	Unnamed	其他内容	Gao, Kanggui	Closed	2026-03-16	Yes	NA

19	969379-1	589886	Unnamed	2-3.配销中心 2.库成品 3.在途品(包括进出DC在途)	Liu, Jackie	Closed	2026-04-10	Yes	复产
20	969379-1	589886	Unnamed	1.重新试产 (G5前)	Liu, Jackie	Closed	2026-04-10	Yes	复产
21	969379-1	589886	Unnamed	2-1.产线库存(包括原材料、组件、半成品、成品、已打印标签) 2.在线生成产品 3.901库位	Liu, Jackie	Closed	2026-04-10	No	NA
22	969379-1	589886	Unnamed	2-2.仓库库存(原材料或部件) 2.在仓库中 3.001库存 4.916库存	Liu, Jackie	Closed	2026-04-10	No	NA
23	969379-1	589886	Unnamed	2-4.客户端/Customer Side(成品Finished Goods) - 库存品/ Products in stock - 在线品/ WIP	Liu, Jackie	Closed	2026-04-10	No	NA
24	969379-1	589886	Unnamed	3. 与财务确认成本更新结果	Liu, Jackie	Closed	2026-04-10	No	NA
25	969379-1	589886	Unnamed	4. MBOM更新	Liu, Jackie	Closed	2026-04-10	No	NA
26	969379-1	589886	Unnamed	7. 确认样品交样计划	Liu, Jackie	Closed	2026-04-10	No	NA
27	969379-1	589886	Unnamed	6. 调整项目计划	Liu, Jackie	Closed	2026-04-10	No	NA
28	969379-1	589886	Unnamed	5. 其他内容	Liu, Jackie	Closed	2026-04-10	No	NA
29	969379-1	589886	Unnamed	8. 通知所有相关 site隔离老版本物料并做清理	Liu, Jackie	Closed	2026-04-10	No	NA
30	969379-1	589886	Unnamed	检具	Lu, Jenny	Closed	2026-03-17	No	

31	969379-1	589886	Unnamed	TE内部客户通知 (跨车间，工厂， 跨地区)	Lu, Jenny	Closed	2026-03-17	No	
32	969379-1	589886	Unnamed	控制计划，质量检 验计划及测量方法	Lu, Jenny	Closed	2026-03-17	No	
33	969379-1	589886	Unnamed	标准样品升级	Lu, Jenny	Closed	2026-03-17	No	
34	969379-1	589886	Unnamed	QC培训	Lu, Jenny	Closed	2026-03-17	No	
35	969379-1	589886	Unnamed	外观检验模式	Lu, Jenny	Closed	2026-03-17	No	
36	969379-1	589886	Unnamed	非设计相关产品变 更通知 (PCN/PCR)	Lu, Jenny	Closed	2026-03-17	Yes	待验证完成后PCN 通知客户
37	969379-1	589886	Unnamed	客户批准，例如： PPAP，PSW	Lu, Jenny	Closed	2026-03-17	Yes	PCN通知客户后， 提供PSW
38	969379-1	589886	Unnamed	主机厂技术认可， 例如：BMG signed for all Part Numbers	Lu, Jenny	Closed	2026-03-17	No	
39	969379-1	589886	Unnamed	设备及设备程序， 在线测试程序 及 其相关MSA研究 (如CCD, EOL, DMC测试等)	Lu, Jenny	Closed	2026-03-17	No	
40	969379-1	589886	Unnamed	其他	Lu, Jenny	Closed	2026-03-17	No	
41	969379-1	589886	Unnamed	隔离，报废所有老 版本物料	Lu, Jenny	Closed	2026-03-17	No	
42	969379-1	589886	Unnamed	新版本物料标记通 知	Lu, Jenny	Closed	2026-03-17	No	
43	969379-1	589886	Unnamed	针对工厂间搬迁， 按照GAD-CN- 0378准备交接资料	Lu, Jenny	Closed	2026-03-17	No	

44	969379-1	589886	Unnamed	供方PPAP认可报告/供应商零件提交保证书	Song, Daniel	Closed	2026-04-14	Yes	场地变更，需要重新签核PSW
45	969379-1	589886	Unnamed	TE内部客户通知（跨车间，工厂，跨地区）	Song, Daniel	Closed	2026-04-14	No	
46	969379-1	589886	Unnamed	非设变相关的产品变更通知（PCN/PCR）	Song, Daniel	Closed	2026-04-14	No	
47	969379-1	589886	Unnamed	供方外观检验模式	Song, Daniel	Closed	2026-04-14	No	
48	969379-1	589886	Unnamed	供方QC培训	Song, Daniel	Closed	2026-04-14	No	
49	969379-1	589886	Unnamed	供方标准样品升级	Song, Daniel	Closed	2026-04-14	No	
50	969379-1	589886	Unnamed	RMS系统CR创建 - 非模具非机加工件	Song, Daniel	Closed	2026-04-14	No	
51	969379-1	589886	Unnamed	主机厂技术认可，例如：BMG signed for all Part Numbers	Song, Daniel	Closed	2026-04-14	No	
52	969379-1	589886	Unnamed	供方设备及设备程序，在线测试程序及其相关MSA研究(如CCD, EOL, DMC测试等)	Song, Daniel	Closed	2026-04-14	No	
53	969379-1	589886	Unnamed	其他内容	Song, Daniel	Closed	2026-04-14	No	
54	969379-1	589886	Unnamed	控制计划，质量检验计划及测量方法	Song, Daniel	Closed	2026-04-14	No	
55	969379-1	589886	Unnamed	要求所有相关供方隔离，报废老版本物料	Song, Daniel	Closed	2026-04-14	No	

56	969379-1	589886	Unnamed	供方新版本物料标记	Song, Daniel	Closed	2026-04-14	No	
57	969379-1	589886	Unnamed	直出件客户批准资料准备，客户PPAP，PSW	Song, Daniel	Closed	2026-04-14	No	
58	969379-1	589886	Unnamed	重新试产（G5后）	Jiang, Lei	Closed	2026-03-23	No	
59	969379-1	589886	Unnamed	手工治具验收单确认（GAD-CN-0132）	Jiang, Lei	Closed	2026-03-23	No	
60	969379-1	589886	Unnamed	设备验收单确认（GAD-CN-0348）	Jiang, Lei	Closed	2026-03-23	No	
61	969379-1	589886	Unnamed	工艺设计评审过程 Process design review process	Jiang, Lei	Closed	2026-03-23	No	
62	969379-1	589886	Unnamed	PFMEA	Jiang, Lei	Closed	2026-03-23	No	
63	969379-1	589886	Unnamed	工艺流程图 Process Flow Diagram	Jiang, Lei	Closed	2026-03-23	No	
64	969379-1	589886	Unnamed	产线布局 production line layout	Jiang, Lei	Closed	2026-03-23	No	
65	969379-1	589886	Unnamed	全尺寸量测-复制	Jiang, Lei	Closed	2026-03-23	No	

66	969379-1	589886	Unnamed	设备电气程序 (含 PLC、CCD、打标, 测试程序等) Equipment & programming, on-line test programming (Such as PLC、 CCD, Marking and testing etc)	Jiang, Lei	Closed	2026-03-23	No	
67	969379-1	589886	Unnamed	模具 Molds Dies	Jiang, Lei	Closed	2026-03-23	No	
68	969379-1	589886	Unnamed	工装夹具及设备在线检具 Jigs Fixtures/ Online Gauges	Jiang, Lei	Closed	2026-03-23	No	
69	969379-1	589886	Unnamed	工艺合格鉴定过程/实验设计 Process qualification/DOE	Jiang, Lei	Closed	2026-03-23	No	
70	969379-1	589886	Unnamed	标准作业指导书 SWI	Jiang, Lei	Closed	2026-03-23	No	
71	969379-1	589886	Unnamed	操作员培训 Operator Training	Jiang, Lei	Closed	2026-03-23	No	
72	969379-1	589886	Unnamed	SAP 主设备清单 SAP Equipment Master	Jiang, Lei	Closed	2026-03-23	No	
73	969379-1	589886	Unnamed	RMS系统CR创建 Create CR in RMS system	Jiang, Lei	Closed	2026-03-23	No	
74	969379-1	589886	Unnamed	全尺寸量测FAI	Jiang, Lei	Closed	2026-03-23	Yes	新验证制作样品送测FAI
75	969379-1	589886	Unnamed	防错验证 (含 Golden Sample 及	Jiang, Lei	Closed	2026-03-23	No	

				文件确认) Error proof					
76	969379-1	589886	Unnamed	G5后MBOM更新	Jiang, Lei	Closed	2026-03-23	No	
77	969379-1	589886	Unnamed	下游产品线试装	Jiang, Lei	Closed	2026-03-23	No	
78	969379-1	589886	Unnamed	G5后通知所有相关site隔离老版本物料并做处理	Jiang, Lei	Closed	2026-03-23	No	
79	969379-1	589886	Unnamed	针对工厂间搬迁,按照GAD-CN-0378准备交接资料	Jiang, Lei	Closed	2026-03-23	No	
80	969379-1	589886	Unnamed	产品设置评审过程	Simon, Xie (PE)	Closed	2026-03-16	No	
81	969379-1	589886	Unnamed	产品要求记录文档	Simon, Xie (PE)	Closed	2026-03-16	No	
82	969379-1	589886	Unnamed	产品规范 108	Simon, Xie (PE)	Closed	2026-03-16	No	
83	969379-1	589886	Unnamed	测试规范 109	Simon, Xie (PE)	Closed	2026-03-16	No	
84	969379-1	589886	Unnamed	应用规范 114	Simon, Xie (PE)	Closed	2026-03-16	No	
85	969379-1	589886	Unnamed	工程物料清单	Simon, Xie (PE)	Closed	2026-03-16	No	
86	969379-1	589886	Unnamed	产品环境符合性	Simon, Xie (PE)	Closed	2026-03-16	No	
87	969379-1	589886	Unnamed	技术协议	Simon, Xie (PE)	Closed	2026-03-16	No	
88	969379-1	589886	Unnamed	DFMEA	Simon, Xie (PE)	Closed	2026-03-16	No	
89	969379-1	589886	Unnamed	特殊特性清单(产品部分)	Simon, Xie (PE)	Closed	2026-03-16	No	
90	969379-1	589886	Unnamed	新图release至工厂端(EPZ, NEPZ, LPZ)	Simon, Xie (PE)	Closed	2026-03-16	No	
91	969379-1	589886	Unnamed	设计确认/生产验证计划经产品线经理批准	Simon, Xie (PE)	Closed	2026-03-16	No	

92	969379-1	589886	Unnamed	应用工具(返工工具等...)	Simon, Xie (PE)	Closed	2026-03-16	No	
93	969379-1	589886	Unnamed	EBOM发行, 图纸与TCPN关联 (在PDMLink中)	Simon, Xie (PE)	Closed	2026-03-16	No	
94	969379-1	589886	Unnamed	其他内容	Simon, Xie (PE)	Closed	2026-03-16	No	
95	969379-1	589886	Unnamed	清理工程储藏室样品	Simon, Xie (PE)	Closed	2026-03-16	No	
96	969379-1	589886	Unnamed	图纸/3D/标准/工程规范 - PD 2D/3D/Specification/Standards - PD	Simon, Xie (PE)	Closed	2026-03-16	No	
97	969379-1	589886	Unnamed	图纸/3D/标准/工程规范 - CD/CRD/CVM 2D/3D/Specification/Standards - CD/CRD/CVM	Simon, Xie (PE)	Closed	2026-03-16	No	
98	969379-1	589886	Unnamed	设计确认/生产验证计划经产品线经理批准 DV PV	Simon, Xie (PE)	Closed	2026-03-16	Yes	已经测试OK
99	969379-1	589886	Unnamed	设计确认/生产验证 DV PV	Simon, Xie (PE)	Closed	2026-03-16	No	
100	969379-1	589886	Unnamed	申请订阅跨RDO料号和图纸 https://aw03mgdappp001.tycoelectronics.net/app/784bbb33-bff3-44d9-b6b8-1425ab70e1ef/6359b558b538d9690bffe57a/63564237755b4ba32d1cceb2/6356	Simon, Xie (PE)	Closed	2026-03-16	No	

				4237755b4ba32d1c ceb6?from=insite					
101	969379-1	589886	Unnamed	产品设计相关PCN	Simon, Xie (PE)	Closed	2026-03-16	No	

ECR审批状态列表

Serial Number	Approve Role	Role	Status	Approver	Approver Mail	Received Date	Approved Date	Comment	Pending Days	System Remind Times	Sorting
1	部门经理	部门经理	Approved	Qiao, Jones	xiaoqiong.qiao@te.com	2026-03-11 11:28	2026-03-11 11:51				1
2	DCC确认	DCC确认	Approved	Zhang, Zhimei	zhimei@te.com	2026-03-11 11:51	2026-03-11 13:51				2
3	选择技术评审人员	选择技术评审人员	Completed	Wu, Jenny	wu.jenny@te.com	2026-03-11 13:51	2026-03-12 19:36		1		3
4	技术评审	生产计划	Approved	Chen, Sean	sean.chen@te.com	2026-03-12 19:36	2026-04-10 13:57	OK	29	20	4
5	技术评审	采购工程师	Approved	Gao, Kanggui	kanggui.gao@te.com	2026-03-12 19:36	2026-03-16 10:52		4	1	4
6	技术评审	项目工程师	Approved	Liu, Jackie	jackie_liu@te.com	2026-03-12 19:36	2026-04-10 14:52		29	20	4
7	技术评审	PQE工程师	Approved	Lu, Jenny	jenny.lu@te.com	2026-03-12 19:36	2026-03-17 09:54		5	1	4
8	技术评审	SQE工程师	Approved	Song, Daniel	song.daniel@te.com	2026-03-12 19:36	2026-04-14 10:11		33	21	4
9	技术评审	ME工程师	Approved	Jiang, Lei	lei_jiang@te.com	2026-03-12 19:36	2026-03-23 19:02		11	6	4
10	技术评审	产品工程师	Approved	Simon, Xie (PE)	simon.xie@te.com	2026-03-12 19:36	2026-03-16 11:31		4	1	4

11	组织评审	供应商质量经理	Approved	Fu, Lily	lily.fu@te.com	2026-04-14 10:11	2026-04-15 23:01		1		5
12	组织评审	采购经理	Approved	Hua, Jing	jing.hua@te.com	2026-04-14 10:11	2026-04-14 10:17				5
13	组织评审	ME经理	Approved	Wu, Yun	yun.wu@te.com	2026-04-14 10:11	2026-04-14 10:14				5
14	组织评审	供应链经理	Approved	Zhao, James	james.zhao@te.com	2026-04-14 10:11	2026-04-16 09:28	供应商的生产场地从奥地利转移到南通	2		5
15	组织评审	VSM经理	Approved	Chang, Guilei	guilei.chang@te.com	2026-04-14 10:11	2026-04-28 14:33	ok	14	8	5
16	组织评审	质量经理	Approved	Huang, Zhui	zhui_huang@te.com	2026-04-14 10:11	2026-05-07 13:20		23	15	5
17	组织评审	产品线工程经理	Approved	Jia, Yong	yong.jia@te.com	2026-04-14 10:11	2026-04-14 10:16				5
18	变更通知与确认	变更通知与确认	In Process	Ma, Jessica	jessica.ma@te.com	2026-05-07 13:20			26	16	6
19	下游ECR确认	下游ECR确认		Wu, Jenny	wu.jenny@te.com						7
20	DCC审核	DCC审核		Zhang, Zhimei	zhimei@te.com						8

上游联动触发

是否为上游触发的ECR 否

配置

文本组合-变更等级	ECR Lv1	用户列表	Wu, Jenny	上级成员	Qiao, Jones	上级成员用户列表	Qiao, Jones
-----------	---------	------	-----------	------	-------------	----------	-------------

Hide_Sort	6	Manager Email	xiaoqiong.qiao@te.com	调用变更类型	生产场地变更
Forward To	Lu, Jenny	调用变更类型分支	Supplier to Suzhou Plant （None Swing list） parts 供应商生产转移到苏州工厂 非 （Swing list） 零件	Product Line	China.HV Connector
				Maunully	
是否变更关键信息 ☐					
技术 评审汇总	101	组织评审汇总	0	审批汇总	20
				产品线经理前	☐
				审批	
明细汇总	1				
是否Recall检查 ☐					
是否在ECR提交时强制检查变更明细填写？			变更通知与确认审批人 Ma, Jessica		
Function	Operations	Department	Supply Chain		
Cost Center	1114020	申请人Product Line	SCM	技术评审完成人	Song, Daniel
变更PN中PM的数量	0	ECR申请人工号	TE529286	代理检查项	Close