

御中												Issue No. / 発行№ : PC-0046839													
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工程変更連絡書 Process Change Notice												ヒロセ電機株式会社 東莞工場 品質管理課 Dongguan Factory, Quality control section, Hirose Electric Co., Ltd.													
												承認 (Approval)				査 閲 (Review)				作 成 (Created by)					
												易少林 2025.07.18 HIROSE				甘长安 2025.07.18 HIROSE				班丽霞 2025.07.18 HIROSE					
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後4週間以内にご返却を賜りたくお願い致します。 We are pleased to hear of your company's continuing success and prosperity. We thank you for your continued support of our products. We are currently planning on the below process change for the products planned to be delivered to your company. We would appreciate your return of the change plan approval or disapproval within four weeks.																									
貴社品番/Product number of your company								弊社品番/Product number by Hirose 0662-4002-3-51代表, その他品番別紙1参照								弊社品名/Product name by Hirose DF36-40P-0.4SD(51)代表, その他品番別紙1参照									
変更内容 Content of change	変更 1	区分 Type	カバーテープの材質変更 / Material change of cover tape.										理由 Reason	受注増加、日本協力会社の生産能力不足、LT時間短縮のため現地から調達。 /Due to the increase in orders, the production capacity of the partner company that purchases from Japan is insufficient, and in order to shorten the LT time, we purchase from China.											
	変更 2	区分 Type	—										理由 Reason	—											
	変更前 Before the change					変更後 After the change					影響範囲 Affected area														
	1. 粘着のカバーテープであり、エンボスに貼り付けて固定する。 1. It is an adhesive cover tape that is attached to the embossing. 2. 材質はAS-PSA。 It is made of AS-PSA. 3. 日本から調達する。 It is procured from Japan.					1. 一般のカバーテープであり、熱融着でエンボスに固定する。 It is a general cover tape that is fixed to the emboss by heat fusion. 2. 材質はS117。 It is made of S117. 3. 中国から調達する。 It is procured from China.					設計変更は伴わない為、製品仕様、性能に変更はございません。 Since there is no design change, there is no change in product specifications and performance.														
											・ 外観の変更 Appearance 無 No change							・ 含有禁止物質の変更 Prohibited Substances 無 No change							
変更実施計画 Execution schedule of the change plan	日程 Schedule	7M	7E	8F	8M	8E	9F	9M	9E	10F	10M	10E	11F	11M	11E	12F	12M								
	工程整備 Preparation of process	→																							
	標準類の整備 Preparation of standards, etc.			→																					
	トライ / Trial				→																				
	作業者教育 Education on operators						→																		
	製品評価試験 Product evaluation test								→																
	サンプル提出 Submission of sample										→														
	初品検査結果提出 Submission of the initial product inspection result												→												
量産納入予定日 Scheduled delivery date of mass production products		25年11月予定 Scheduled on 11/2025								備考 Remarks															
変更計画可否回答希望日 Desired response date for approval/rejection		25年 11月 18日 18/11/2025																							

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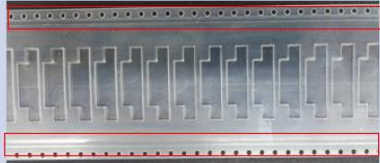
ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.			貴社名 : Your company name:		
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	DF36-40P-0.4SD(51)代表, その他品番	ご判定日 Date of Decision		
	変更内容 Content of change :	カバーテープの材質変更 / Material change of cover tape. —	ご担当者 Person in charge		
変更計画可否 Change plan approval/rejection:		承認 Approved	否認 Rejection	条件付 With condition	
必要提出資料、その他指示事項 Required materials for submission / other directions					

PC-0046839 Parts List

Attachment 1

NO.	CL NO	Product name
1	0662-4002-3-51	DF36-40P-0.4SD(51)
2	0662-4002-3-55	DF36-40P-0.4SD(55)
3	0662-4006-4-51	DF36-25P-0.4SD(51)
4	0662-4009-2-51	DF36-45P-0.4SD(51)
5	0662-4018-3-51	DF36-30P-0.4SD(51)
6	0662-4035-2-51	DF36C-15P-0.4SD(51)
7	0662-4040-2-51	DF36-20P-0.4SD(51)
8	0662-4044-3-51	DF36-50P-0.4SD(51)
9	0662-4044-3-55	DF36-50P-0.4SD(55)
10	0662-5601-3-51	DF56-40P-0.3SD(51)
11	0662-5603-9-51	DF56C-26S-0.3V(51)
12	0662-5606-7-51	DF56-50S-0.3V(51)
13	0662-5606-7-53	DF56-50S-0.3V(53)
14	0662-5607-0-51	DF56-50P-0.3SD(51)
15	0662-5607-0-53	DF56-50P-0.3SD(53)
16	0662-5616-0-51	DF56C-30S-0.3V(51)
17	0662-5617-3-51	DF56-30P-0.3SD(51)
18	0662-5619-9-51	DF56C-40S-0.3V(51)
19	0662-5623-6-51	DF56L-26P-0.3SD(51)
20	0662-5624-9-51	DF56C-50S-0.3V(51)
21	0662-8018-5-51	DF80D-30P-0.5SD(51)
22	0662-8018-5-52	DF80D-30P-0.5SD(52)
23	0662-8020-7-51	DF80D-50P-0.5SD(51)
24	0662-8020-7-52	DF80D-50P-0.5SD(52)
25	0662-8118-0-51	DF80D-40P-0.5SD(51)
26	0662-8118-0-52	DF80D-40P-0.5SD(52)

Change of Cover tape

Item	Before the change	After the change
Name	DF36-40P-0.4SD (51) Representative	DF36-40P-0.4SD (51) Representative
Suppliers	Japanese Cooperating Companies	Chinese Cooperating Companies
Material	AS-PSA	S117
Packaging method	Nenchaku cover tape is adhesive	Heat welding packaging
Appearance		

There are no changes to the product design, and the product specifications and performance are unaffected.

Change of Cover Tape

Item	Before the change				After the change			
Product Name	DF36-40P-0.4SD (51) Representative				DF36-40P-0.4SD (51) Representative			
Peeling Strength Specifications	Double: 0.9 N		round hole side: 0.2 N MIN	elliptical hole side: 0.2 N MIN	Double: 0.9 N		round hole side: 0.2 N MIN	elliptical hole side: 0.2 N MIN
	MAX	MIN	MIN	MIN	MAX	MIN	MIN	MIN
Early	0.82	0.72	0.40	0.40	0.72	0.57	0.34	0.36
After 24 hours of standing at room temperature	0.81	0.76	0.38	0.40	0.72	0.56	0.37	0.35
Left at high temperature 60°C After 2 hours	0.82	0.77	0.39	0.41	0.76	0.63	0.30	0.37
Left at constant temperature and constant humidity After 168 H	0.82	0.80	0.38	0.43	0.66	0.50	0.34	0.37

The peel strength of the cover tape after the change satisfies the drawing specifications.