

PowerLok4.0 插座安装规范

PowerLok4.0 Receptacle Assembly Specification



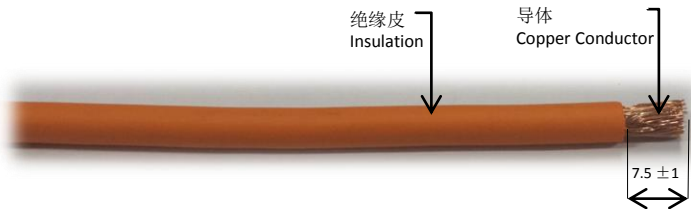
安装步骤：

Installation Steps

- ◆1、选择符合以下要求的非屏蔽线缆：
- Choose required shielding cable

线缆规格 Cable Size	直径 OD (mm)
2.5mm ² or 14AWG	3.30±0.2
4mm ² or 12AWG	4.10±0.2
6mm ² or 10AWG	4.80±0.2

- ◆2、按尺寸剥开线缆绝缘皮.
- Strip jacket as shown below .



- ◆3、套上端子然后压紧，压紧后端子抗拉拔力不小于下表中数据.
- Put terminal onto wire and crimp . After crimping , the minimum tensile strength is required as the list shown below

线缆规格 Cable Size	拉拔力 Min tensile strength
2.5mm ² or 14AWG	222.5 N
4mm ² or 12AWG	311.5 N
6mm ² or 10AWG	356.0 N

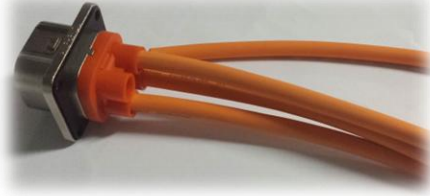
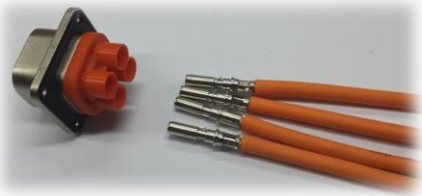


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- ◆4、将端子匀速直接推进插座插孔，直到听到‘啪’一声，方可插到位。

Push terminal into the jack of the receptacle. It could be heard 'Pa' before put in place.



- ◆5、完成组装。

Completed cable harness.

