

御中										Issue No. / 発行№: PC-0066105																			
										Issue date / 発行日 : June 30, 2026																			
工程変更連絡書 Process Change Notice										ヒロセ電機株式会社 工場 品質管理課 XX Factory, Quality control section, Hirose Electric Co., Ltd.																			
										承認 (Approval)					査 閲 (Review)					作 成 (Created by)									
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後 4週間以内にご返却を賜りたくお願い致します。 We are pleased to hear of your continued success and sincerely appreciate your ongoing support of our products. We would like to inform you that we are planning to implement the following process changes for the products scheduled for delivery to your company. Please find the details of these changes below. We kindly request you that you provide your response to the proposed change plan within four weeks.																													
貴社品番/Customer's product number										弊社品番/Product number by Hirose Refer to the attached list										弊社品名/Product name by Hirose Refer to the attached list									
変更内容/Change details	変更1	区分 Type	プレス材料の変更 / Change of press material							理由 Reason	製品の安定供給の為です / For stable supply of products																		
	変更2	区分 Type	—							理由 Reason	—																		
	変更前 Before the change							変更後 After the change							影響範囲 Affected area														
	対象部品 : HR212 オス端子 現行材料 (C19400) による生産 Target part: HR212 male terminal Production using current material (C19400)							対象部品 : HR212 オス端子 現行材料 (C19400) による生産 →変更材料 (C5191) による生産 現行のプレス材料の入手性が悪化し製品の安定供給に支障が発生するため入手性が良い材質に変更します。(ともに銅合金です) Target part: HR212 male terminal Production using current material (C19400) →Production using changed material (C5191) Due to deterioration in the availability of the current press material, which may affect stable product supply, the material will be changed to one with better availability. (Both materials are copper alloys.)							設計変更は伴わない為、製品仕様、性能に変更はございません。 Since there is no design change, there is no change in product specifications and performance.														
															・外観の変更 Appearance 無 No change														
														・含有物質変更 Containing substance 無 No change															
Execution schedule of the change plan / 変更実施計画	日程 Schedule	June		July		Aug.																							
	工程整備 Preparation of process		→																										
	標準類の整備 Preparation of standards, etc.		→																										
	トライ / Trial		→																										
	作業者教育 Operator training		→																										
	製品評価試験 Product evaluation test		→																										
	サンプル提出 Submission of sample																												
	初品検査結果提出 Submission of the initial product inspection result		→																										
	量産納入予定日 Scheduled delivery date of mass production products	2026年 8月 予定 Scheduled on 8/2026							備考 Remarks																				
変更計画可否回答希望日 Desired response date for approval/rejection	2026年 7月 30日 30/7/2026																												

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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.										貴社名 : Customer's company name:																				
変更計画可否回答書 Response form for approval/rejection of the change plan										製品名 Product name:	Refer to the attached list										ご判定日 Date of Decision									
										変更内容 Change details:	プレス材料の変更 / Change of press material —										ご担当者 Person in charge									
変更計画可否 Change plan approval/rejection:										承認 Approved					否認 Rejection					条件付 Conditionally approved										
必要提出資料、その他指示事項 Required materials for submission / other instructions																														

List of Products Subject to Process Change

Product code	Product name
CL0112-4001-3-41	HR212-10P-8P(41)
CL0112-4001-3-43	HR212-10P-8P(43)
CL0112-4002-6-41	HR212-10LP-8P(41)
CL0112-4002-6-43	HR212-10LP-8P(43)

PC-0066105 Parts List

Attachment

List of Products Subject to Process Change

Product code	Product name
CL0112-4001-3-41	HR212-10P-8P(41)
CL0112-4001-3-43	HR212-10P-8P(43)
CL0112-4002-6-41	HR212-10LP-8P(41)
CL0112-4002-6-43	HR212-10LP-8P(43)