



Aluminum Electrolytic Capacitors

Capacitors with Screw Terminals

Series/Type: **B43745, B43765**

Date: June 2026

Long-life grade capacitors

Applications

- Power electronics
- Traction
- Professional power supplies

Features

- Outstanding reliability
- Good thermal characteristics
- Long useful life
- Wide temperature range
- Outstanding ripple current capability
- RoHS-compatible

Construction

- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- Types with threaded stud are available with or without insulated base



B43745



B43765

Specifications and characteristics in brief

Rated voltage V _R	350 ... 500 V DC									
Surge voltage V _S	1.10 • V _R									
Rated capacitance C _R	1300 ... 22000 μF									
Capacitance tolerance	±20% ≐ M									
Dissipation factor tan δ (T _A =20 °C, 120 Hz)	≤ 0.20									
Leakage current I _{leak} (5 min, T _A =20 °C)	$I_{leak} \leq 0.018 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)^{0.85} + 4 \mu A$									
Self-inductance ESL	Approx. 20 nH									
Useful life ¹⁾ T _A =105 °C; V _R ; I _{AC,R}	> 6000 h	Requirements: ΔC/C ≤ 15% of initial value tan δ ≤ 1.75 times initial specified limit I _{leak} ≤ initial specified limit								
Voltage endurance test T _A =105 °C; V _R	2000 h	Post test requirements: ΔC/C ≤ 10% of initial value tan δ ≤ 1.3 times initial specified limit I _{leak} ≤ initial specified limit								
Vibration resistance test	To IEC 60068-2-6, test Fc: Frequency range 10 ... 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g. For 500 V capacitors with l > 144.5 mm: 0.35 mm displacement amplitude, acceleration max. 5 g, duration 3 × 2 h. Capacitor mounted by its body which is rigidly clamped to the work surface.									
Characteristics at low temperature	Max. impedance ratio at 100 Hz	<table><tr><td>V_R</td><td>350 ... 500 V</td></tr><tr><td>Z_{T_A=-25 °C} / Z_{T_A=20 °C}</td><td>10</td></tr><tr><td>Z_{T_A=-40 °C} / Z_{T_A=20 °C}</td><td>20</td></tr></table>	V _R	350 ... 500 V	Z _{T_A=-25 °C} / Z _{T_A=20 °C}	10	Z _{T_A=-40 °C} / Z _{T_A=20 °C}	20		
V _R	350 ... 500 V									
Z _{T_A=-25 °C} / Z _{T_A=20 °C}	10									
Z _{T_A=-40 °C} / Z _{T_A=20 °C}	20									
IEC climatic category	To IEC 60068-1:2013: 25/105/56 (–25 °C/+105 °C/56 days damp heat test): The capacitors can be operated in the temperature range of T _A =–40 °C to T _A =+105 °C but the impedance at –40 °C must be taken into consideration.									
Sectional specification ²⁾	IEC 60384-4:2016									

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

2) Refer to chapter "General technical information, 2 Standards and specifications" for further details.

Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded in case of the absence of any forced cooling around the capacitor and its contact elements:

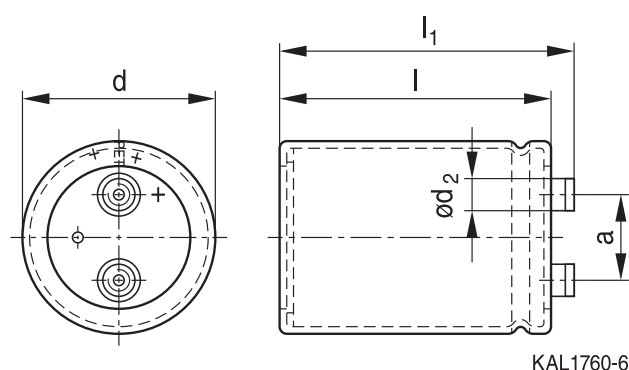
Capacitor diameter	64.3 mm	76.9 mm	90 mm
$I_{AC,max}$	71 A	100 A	100 A

In the event of the availability of cooling (e.g. forced air around the capacitor body, forced air around the contact elements, capacitor base cooling by a heat sink) however above limits may be exceeded depending on the cooling conditions. For details please contact our sales offices.

Dimensional drawings

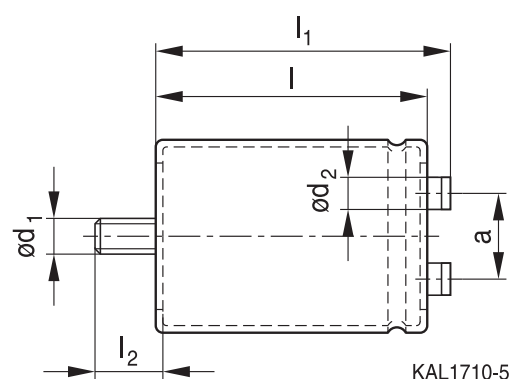
B43745

Ring clip/clamp mounting



B43765

Threaded stud mounting



Positive pole marking: +

Threaded stud standard variant: with PET sleeve, without base disk. Also refer to the mounting instructions in chapter "Capacitors with screw terminals - accessories" on page 21.

Screw terminals with UNF threads are available upon request.

For information regarding dimensions and weights, packing, special designs and design options, refer to chapter "Capacitors with screw terminals - general information" on page 12.

Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

V_R (V DC)	350	400	450	500
	Case dimensions d x l (mm)			
C_R (μF)				
1300				64.3 x 80.7
1800			64.3 x 80.7	64.3 x 96.7
2000				64.3 x 105.7
2400				64.3 x 118.2 76.9 x 96.7
2700		64.3 x 80.7	64.3 x 105.7	64.3 x 130.7 76.9 x 105.7
3000			64.3 x 118.2	64.3 x 143.2 90 x 97
3300	64.3 x 80.7	64.3 x 96.7		64.3 x 156.2 76.9 x 118.2
3600			76.9 x 105.7	76.9 x 130.7
3900		64.3 x 105.7		
4300	64.3 x 96.7	64.3 x 118.2 76.9 x 96.7	76.9 x 118.2 90 x 97	76.9 x 143.2 90 x 120
4700	64.3 x 105.7		76.9 x 130.7 90 x 106	76.9 x 156.2
5100		64.3 x 130.7 76.9 x 105.7		76.9 x 168.7
5600	64.3 x 118.2 76.9 x 96.7	64.3 x 143.2 76.9 x 118.2 90 x 97	76.9 x 143.2 90 x 120	76.9 x 190.7 90 x 144.5
6200	64.3 x 130.7 76.9 x 105.7			90 x 158.5
6800	64.3 x 143.2	76.9 x 130.7	76.9 x 168.7	76.9 x 220.7 90 x 170
7500	76.9 x 118.2 90 x 97	76.9 x 143.2	90 x 144.5	
8200	76.9 x 130.7	76.9 x 156.2 90 x 120		90 x 191
9100	76.9 x 143.2	76.9 x 168.7	76.9 x 220.7 90 x 170	
10000	90 x 120	90 x 144.5		90 x 221
11000	76.9 x 156.2	76.9 x 190.7	90 x 197	

Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

V_R (V DC)	350	400	450	500
	Case dimensions d x l (mm)			
C_R (μF)				
12000	76.9 x 168.7			
13000	76.9 x 190.7 90 x 144.5	76.9 x 220.7 90 x 170	90 x 221	
16000	76.9 x 220.7 90 x 170	90 x 197 90 x 221		
20000	90 x 197 90 x 221			

Technical data and ordering codes

C _R 100 Hz 20 °C ¹⁾ μF	Case dimensions d × l mm × mm	I _{AC,R} 100 Hz 105 °C ¹⁾ A	Ordering code (composition see below)
V _R = 350 V DC			
3300	64.3 x 80.7	14.4	B437*5A4338M6##
4300	64.3 x 96.7	17.1	B437*5A4438M6##
4700	64.3 x 105.7	18.1	B437*5A4478M6##
5600	64.3 x 118.2	20.4	B437*5A4568M6##
5600	76.9 x 96.7	22.1	B437*5B4568M6##
6200	64.3 x 130.7	21.9	B437*5A4628M6##
6200	76.9 x 105.7	23.6	B437*5B4628M6##
6800	64.3 x 143.2	23.4	B437*5A4688M6##
7500	76.9 x 118.2	26.6	B437*5A4758M6##
7500	90 x 97	27.4	B437*5B4758M6##
8200	76.9 x 130.7	28.2	B437*5A4828M6##
9100	76.9 x 143.2	30.2	B437*5A4918M6##
10000	90 x 120	33.5	B437*5A4109M6##
11000	76.9 x 156.2	34.4	B437*5A4119M6##
12000	76.9 x 168.7	37.5	B437*5A4129M6##
13000	76.9 x 190.7	39.5	B437*5A4139M6##
13000	90 x 144.5	39.5	B437*5B4139M6##
16000	76.9 x 220.7	45.9	B437*5A4169M6##
16000	90 x 170	45.0	B437*5B4169M6##
20000	90 x 197	52.1	B437*5A4209M6##
22000	90 x 221	55.5	B437*5A4229M6##

1) Ambient temperature T_A

Composition of ordering code

* = Mounting style

4 = for capacitors with ring
clip/clamp mounting

6 = for capacitors with
threaded stud

= Design

00 = standard: Base disk and PET sleeve for ring clip/clamp
capacitors (* = 4) / PET sleeve, without base disk for threaded
stud capacitors (* = 6)

07 = heat sink mounting for ring clip/clamp capacitors (* = 4)

08 = Base disk and PET sleeve for threaded stud capacitors (* = 6)

50 = PAPR terminal style with base disk and PET sleeve for ring
clip/clamp mounting capacitors (* = 4) / PAPR terminal style
with PET sleeve, without base disk for threaded stud capacitors
(* = 6)

57 = PAPR terminal style and heat sink mounting for ring clip/clamp
capacitors (* = 4)

58 = PAPR terminal style, base disk and PET sleeve for threaded
stud capacitors (* = 6)

For details refer to "Design options" on page 17

Technical data and ordering codes

C_R 100 Hz 20 °C ¹⁾ μF	Case dimensions d × l mm × mm	$I_{AC,R}$ 100 Hz 105 °C ¹⁾ A	Ordering code (composition see below)
$V_R = 400$ V DC			
2700	64.3 x 80.7	13.7	B437*5A9278M6##
3300	64.3 x 96.7	15.7	B437*5A9338M6##
3900	64.3 x 105.7	17.6	B437*5A9398M6##
4300	64.3 x 118.2	18.7	B437*5A9438M6##
4300	76.9 x 96.7	20.3	B437*5B9438M6##
5100	64.3 x 130.7	21.1	B437*5A9518M6##
5100	76.9 x 105.7	22.6	B437*5B9518M6##
5600	64.3 x 143.2	22.5	B437*5A9568M6##
5600	76.9 x 118.2	23.9	B437*5B9568M6##
5600	90 x 97	24.9	B437*5C9568M6##
6800	76.9 x 130.7	27.3	B437*5A9688M6##
7500	76.9 x 143.2	29.0	B437*5A9758M6##
8200	76.9 x 156.2	30.8	B437*5A9828M6##
8200	90 x 120	32.3	B437*5B9828M6##
9100	76.9 x 168.7	34.0	B437*5A9918M6##
10000	90 x 144.5	36.6	B437*5A9109M6##
11000	76.9 x 190.7	39.0	B437*5A9119M6##
13000	76.9 x 220.7	43.9	B437*5A9139M6##
13000	90 x 170	43.3	B437*5B9139M6##
16000	90 x 197	49.6	B437*5A9169M6##
18000	90 x 221	53.7	B437*5A9189M6##

1) Ambient temperature T_A

Composition of ordering code

* = Mounting style

4 = for capacitors with ring
clip/clamp mounting

6 = for capacitors with
threaded stud

= Design

00 = standard: Base disk and PET sleeve for ring clip/clamp capacitors (* = 4) / PET sleeve, without base disk for threaded stud capacitors (* = 6)

07 = heat sink mounting for ring clip/clamp capacitors (* = 4)

08 = Base disk and PET sleeve for threaded stud capacitors (* = 6)

50 = PAPR terminal style with base disk and PET sleeve for ring clip/clamp mounting capacitors (* = 4) / PAPR terminal style with PET sleeve, without base disk for threaded stud capacitors (* = 6)

57 = PAPR terminal style and heat sink mounting for ring clip/clamp capacitors (* = 4)

58 = PAPR terminal style, base disk and PET sleeve for threaded stud capacitors (* = 6)

For details refer to "Design options" on page 17

Technical data and ordering codes

C _R 100 Hz 20 °C ¹⁾ μF	Case dimensions d × l mm × mm	I _{AC,R} 100 Hz 105 °C ¹⁾ A	Ordering code (composition see below)
V _R = 450 V DC			
1800	64.3 x 80.7	11.5	B437*5A5188M6##
2700	64.3 x 105.7	15.1	B437*5A5278M6##
3000	64.3 x 118.2	16.2	B437*5A5308M6##
3600	76.9 x 105.7	19.6	B437*5A5368M6##
4300	76.9 x 118.2	22.0	B437*5A5438M6##
4300	90 x 97	23.0	B437*5B5438M6##
4700	76.9 x 130.7	23.3	B437*5A5478M6##
4700	90 x 106	23.6	B437*5B5478M6##
5600	76.9 x 143.2	26.3	B437*5A5568M6##
5600	90 x 120	27.4	B437*5B5568M6##
6800	76.9 x 168.7	30.5	B437*5A5688M6##
7500	90 x 144.5	33.0	B437*5A5758M6##
9100	76.9 x 220.7	37.6	B437*5A5918M6##
9100	90 x 170	37.3	B437*5B5918M6##
11000	90 x 197	42.4	B437*5A5119M6##
13000	90 x 221	47.6	B437*5A5139M6##

1) Ambient temperature T_A

Composition of ordering code

* = Mounting style

4 = for capacitors with ring clip/clamp mounting

6 = for capacitors with threaded stud

= Design

00 = standard: Base disk and PET sleeve for ring clip/clamp capacitors (* = 4) / PET sleeve, without base disk for threaded stud capacitors (* = 6)

07 = heat sink mounting for ring clip/clamp capacitors (* = 4)

08 = Base disk and PET sleeve for threaded stud capacitors (* = 6)

50 = PAPR terminal style with base disk and PET sleeve for ring clip/clamp mounting capacitors (* = 4) / PAPR terminal style with PET sleeve, without base disk for threaded stud capacitors (* = 6)

57 = PAPR terminal style and heat sink mounting for ring clip/clamp capacitors (* = 4)

58 = PAPR terminal style, base disk and PET sleeve for threaded stud capacitors (* = 6)

For details refer to "Design options" on page 17

Technical data and ordering codes

C_R 100 Hz 20 °C ¹⁾ μF	Case dimensions d × l mm × mm	$I_{AC,R}$ 100 Hz 105 °C ¹⁾ A	Ordering code (composition see next page)
$V_R = 500V$ DC			
1300	64.3 x 80.7	9.84	B437*5A6138M6##
1800	64.3 x 96.7	12.1	B437*5A6188M6##
2000	64.3 x 105.7	13.0	B437*5A6208M6##
2400	64.3 x 118.2	14.7	B437*5A6248M6##
2400	76.9 x 96.7	15.8	B437*5B6248M6##
2700	64.3 x 130.7	16.0	B437*5A6278M6##
2700	76.9 x 105.7	17.0	B437*5B6278M6##
3000	64.3 x 143.2	17.2	B437*5A6308M6##
3000	90 x 97	19.1	B437*5B6308M6##
3300	64.3 x 156.2	18.4	B437*5A6338M6##
3300	76.9 x 118.2	19.4	B437*5B6338M6##
3600	76.9 x 130.7	20.5	B437*5A6368M6##
4300	76.9 x 143.2	23.2	B437*5A6438M6##
4300	90 x 120	24.4	B437*5B6438M6##
4700	76.9 x 156.2	24.6	B437*5A6478M6##
5100	76.9 x 168.7	26.7	B437*5A6518M6##
5600	76.9 x 190.7	28.4	B437*5A6568M6##
5600	90 x 144.5	28.9	B437*5B6568M6##
6200	90 x 158.5	30.8	B437*5A6628M6##
6800	76.9 x 220.7	32.7	B437*5A6688M6##
6800	90 x 170	32.6	B437*5B6688M6##
8200	90 x 191	37.1	B437*5A6828M6##
10000	90 x 221	42.6	B437*5A6109M6##

1) Ambient temperature T_A

Composition of ordering code

* = Mounting style	## = Design
4 = for capacitors with ring clip/clamp mounting	00 = standard: Base disk and PET sleeve for ring clip/clamp capacitors (* = 4) / PET sleeve, without base disk for threaded stud capacitors (* = 6)
6 = for capacitors with threaded stud	07 = heat sink mounting for ring clip/clamp capacitors (* = 4)
	08 = Base disk and PET sleeve for threaded stud capacitors (* = 6)
	50 = PAPR terminal style with base disk and PET sleeve for ring clip/clamp mounting capacitors (* = 4) / PAPR terminal style with PET sleeve, without base disk for threaded stud capacitors (* = 6)
	57 = PAPR terminal style and heat sink mounting for ring clip/clamp capacitors (* = 4)
	58 = PAPR terminal style, base disk and PET sleeve for threaded stud capacitors (* = 6)
	For details refer to "Design options" on page 17

Useful life¹⁾:

For useful life calculations, please use our web-based "AlCap Useful Life Calculation Tool", which can be found on the Internet under the following link:

www.tdk-electronics.tdk.com/en/alcap

The "AlCap Useful Life Calculation Tool" provides calculations of useful life as well as additional data for selected capacitor types under operating conditions defined by the user.

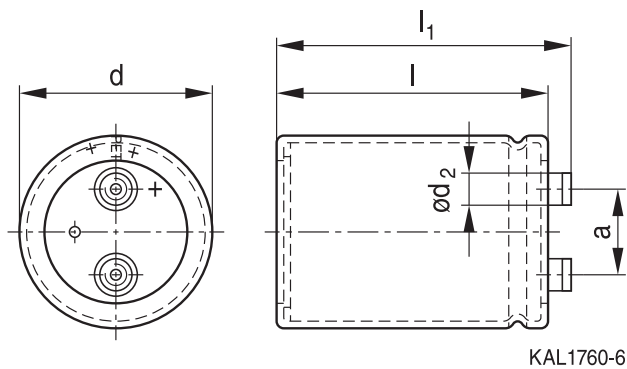
In addition, it is possible to calculate useful life expectancies based on temperatures measured by the user in the application.

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life."

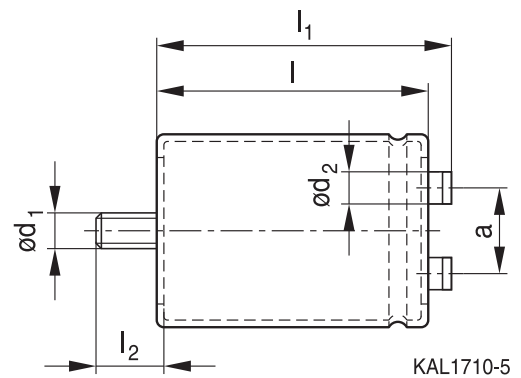
1 Capacitors with screw terminals - general information

1.1 Dimensional drawings

Ring clip/clamp mounting



Threaded stud mounting



Positive pole marking: +

Standard versions: Base disk and PET sleeve (ring clip/clamp mounting) / PET sleeve, without base disk (threaded stud mounting). Also refer to the mounting instructions in chapter “Capacitors with screw terminals - accessories” on page 21.

Screw terminals with UNF threads are available upon request.

2 Dimensions and weights (Standard capacitors, without heat sink, M600)

2.1 Capacitors with screw terminals series B43701, B43721

Terminal	Dimensions (mm) with sleeve							Approx. weight (g)
	d	l ±1	l ₁ ±1	l ₂ +0/-1	d ₁	d ₂ max.	a +0.2/-0.4	
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320
M5	51.6 +0.5/-1	130.7	137.2	17	M12	10.2	22.2	350
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630
M5	76.9 +0.5/-1	96.7	103.2	17	M12	13.2	31.7	570
M5	76.9 +0.5/-1	105.7	112.2	17	M12	13.2	31.7	620
M5	76.9 +0.5/-1	130.7	137.2	17	M12	13.2	31.7	800
M5	76.9 +0.5/-1	156.2	162.7	17	M12	13.2	31.7	920
M5	76.9 +0.5/-1	168.7	175.2	17	M12	13.2	31.7	1000
M5	76.9 +0.5/-1	190.7	197.2	17	M12	13.2	31.7	1150

Min. reach of screw = 9.5 mm

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5: 6H

- Stud thread M12: 6g

2.2 Capacitors with screw terminals series

Terminal	Dimensions (mm) with sleeve							Approx. weight (g)
	d	l ±1	l ₁ ±1	l ₂ +0/-1	d ₁	d ₂ max.	a +0.2/-0.4	
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320
M5	51.6 +0.5/-1	130.7	137.2	17	M12	10.2	22.2	350
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630
M5	64.3 +0.5/-1	156.2	162.7	17	M12	13.2	28.5	660
M6	76.9 +0.5/-1	96.7	102.5	17	M12	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	124.0	17	M12	17.7	31.7	700
M6	76.9 +0.5/-1	130.7	136.5	17	M12	17.7	31.7	800
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0.5/-1	156.2	162.0	17	M12	17.7	31.7	920
M6	76.9 +0.5/-1	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0.5/-1	190.7	196.5	17	M12	17.7	31.7	1150
M6	76.9 +0.5/-1	220.7	226.5	17	M12	17.7	31.7	1300

For low-inductance design the following deviation applies:

d = 64.3 mm: l₁-0.7 mm M5: Min. reach of screw = 9.5 mm M6: Min. reach of screw = 12.0 mm

d = 90.0 mm: l₁-1.7 mm 9 mm for low inductance design 9.5 mm for low inductance design

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H

- Stud thread M12: 6g

2.3 Capacitors with screw terminals series

Terminal	Dimensions (mm) with sleeve							Approx. weight (g)
	d	l ±1	l ₁ ±1	l ₂ +0/-1	d ₁	d ₂ max.	a +0.2/-0.4	
M6	90.0 +0.5/-1.5	97.0	102.3	17	M12	17.7	31.7	770
M6	90.0 +0.5/-1.5	106.0	111.3	17	M12	17.7	31.7	900
M6	90.0 +0.5/-1.5	120.0	125.3	17	M12	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	149.8	17	M12	17.7	31.7	1200
M6	90.0 +0.5/-1.5	158.5	163.8	17	M12	17.7	31.7	1300
M6	90.0 +0.5/-1.5	170.0	175.3	17	M12	17.7	31.7	1400
M6	90.0 +0.5/-1.5	191.0	196.3	17	M12	17.7	31.7	1650
M6	90.0 +0.5/-1.5	197.0	202.3	17	M12	17.7	31.7	1700
M6	90.0 +0.5/-1.5	221.0	226.3	17	M12	17.7	31.7	1900

For low-inductance design the following deviation applies:

d = 64.3 mm: l₁-0.7 mm M5: Min. reach of screw = 9.5 mm M6: Min. reach of screw = 12.0 mm

d = 90.0 mm: l₁-1.7 mm 9 mm for low inductance design 9.5 mm for low inductance design

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H
- Stud thread M12: 6g

3 Accessories

All accessories for connecting (screws M5 and M6) as well as for mounting the capacitors must be ordered separately. For details refer to chapter “Capacitors with screw terminals - accessories” on page 21.

Item	Type
Screws M5 and M6	B44020
Ring clips	B44030
Clamps for capacitors with $d \geq 64.3$ mm	B44030
Insulating parts	B44020

4 Packing

Capacitor diameter d (mm)	Length l (mm)	Packing units (pcs.)
51.6	all	36
64.3	all	25
76.9	≤ 168.7	16
	> 168.7	12
90.0	all	9



For ecological reasons cardboard is used for packaging.

5 Special designs

5.1 Design options

Design options	Identification in third block of ordering code	Remark
Standard	M600	Base disk and PET sleeve for ring clip/clamp capacitors / PET sleeve, without base disk for threaded stud capacitors
Low inductance (13 nH)	M603	For capacitors with diameter $d \geq 64.3$ mm
Heat sink mounting	M607	Heat sink mounting for ring clip/clamp capacitors
Insulated base	M608	Base disk and PET sleeve for threaded stud capacitors
PAPR terminal style	M650	PAPR terminal style with base disk and PET sleeve for ring clip/clamp mounting capacitors / PAPR terminal style with PET sleeve, without base disk for threaded stud capacitors
PAPR with heat sink mounting	M657	PAPR terminal style and heat sink mounting for ring clip/clamp capacitors
PAPR with insulated base	M658	PAPR terminal style, base disk and PET sleeve for threaded stud capacitors

Version with low inductance (13 nH) in combination with base disk (threaded stud) available upon request. Please note that there are design options which might not be available for each series. For further information refer to series data sheets.

5.2 Low-inductance design (M603)

Low-inductance aluminum electrolytic capacitors offer numerous advantages for frequency converter design:

- Voltage peaks caused by steep-edged pulses are significantly reduced.
- Power semiconductors of a lower voltage class can be used.
- Capacitor banks require fewer capacitors, which reduces the cost, weight and space requirements of frequency converters accordingly.

The low inductance of the aluminum electrolytic capacitor with screw terminals is the result of various design improvements.

Many of the data book types with diameter ≥ 64.3 mm can be ordered in low-inductance design with inductance approx. $L = 13$ nH.

For low-inductance design the following deviation regarding case dimensions applies:

$d = 64.3$ mm: $l_1 - 0.7$ mm

$d = 90.0$ mm: $l_1 - 1.7$ mm

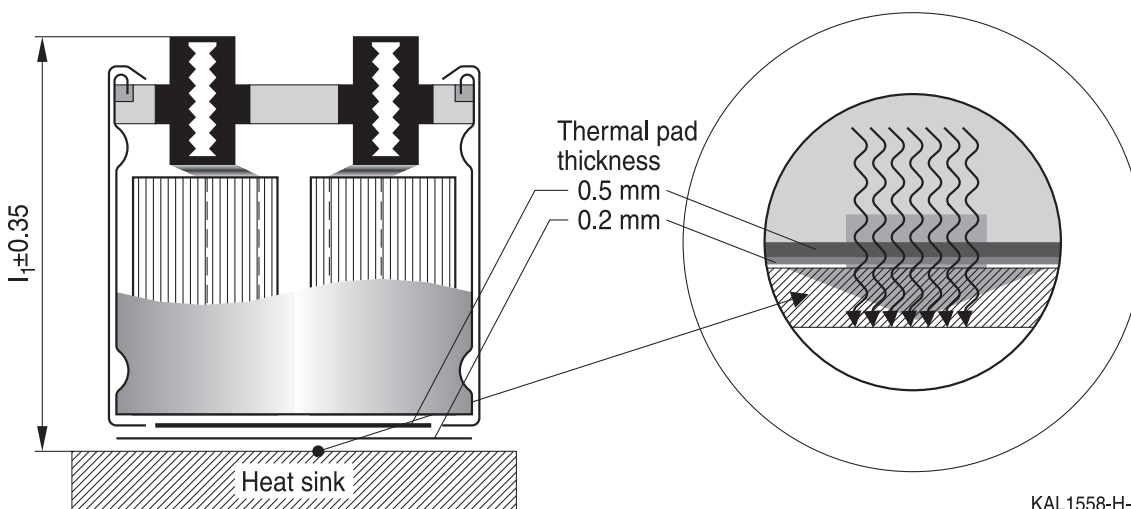
M5: Min. reach of screw = 9.0 mm

M6: Min. reach of screw = 9.5 mm

5.3 Capacitors with heat sink mounting (M607, M657)

As a large amount of heat is dissipated through the base of the case, the use of a heat sink connected to the capacitor base is the most efficient cooling method. For heat-sink mounting we offer a special optimized version of high-voltage capacitors with screw terminals in order to optimize the heat transfer between the base of the case and the heat sink. The special design comprises:

- Two thermal pads at the base. The first one (thickness 0.5 mm) closes the air gap at the base in the area which is not covered by the sleeve and the second one (thickness 0.2 mm) covers the base area.
- Minimized tolerance (± 0.35 mm) of the overall length l_1 of the capacitor to avoid unwanted mechanical forces on the terminals particularly when several capacitors are mounted between heat sink and bus bar.
- Case with extra groove near the base for ring clamp mounting (recommended accessory B44030A0165-A0190B).
- Most of the high-voltage data book types without threaded stud and for diameters ≥ 64.3 mm can be ordered in heat-sink mounting design.



Please refer to chapter "General technical information, 5.2.2 Base cooling with heat sink". Regarding ripple current and useful life, please refer to chapter "General technical information, 5 Useful life"

Dimensions and weights for heat sink mounting:

Terminal	Dimensions (mm) with sleeve					Approx.weight g
	d	$l \pm 1$	$l_1 \pm 0.35$	$d_2 \text{ max.}$	$a +0.2/-0.4$	
M5	64.3 +0.5/-1	80.7	86.3	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	102.3	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	111.3	13.2	28.5	440
M6	76.9 +0.5/-1	96.7	101.6	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	110.6	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	123.1	17.7	31.7	700
M6	90.0 +0.5/-1.5	97.0	101.4	17.7	31.7	770
M6	90.0 +0.5/-1.5	120.0	124.4	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	148.9	17.7	31.7	1200

M5: Min. reach of screw = 7.5 mm

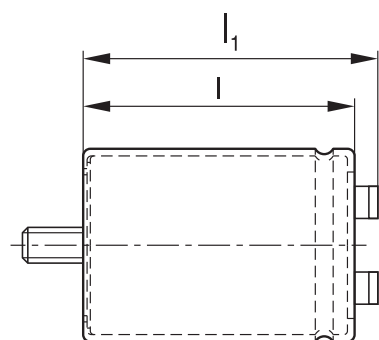
M6: Min. reach of screw = 10.0 mm

Tolerances of terminal thread M5 and M6: 6H

Dimensions for other sizes are available upon request.

5.4 Based disk and PET sleeve (M608, M658)

Length l and l_1 increase by +0.5 mm for types with threaded stud and base disk. All other dimensions of the capacitor are identical with those of standard capacitors. Please refer to the table "Dimensions and weights".



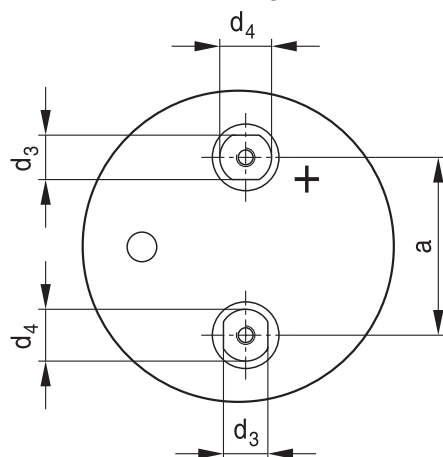
KAL1711-D

5.5 PAPR terminal style (M650, M657, M658))

An aluminum electrolytic capacitor is a polar component that needs strictly to be mounted under correct polarity. With our PAPR terminal style (**P**rotection **A**gainst **P**olarity **R**eversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity.

The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration:



KAL1317-3

Dimensions for PAPR terminal style (mm):

Capacitor diameter d	Terminal	$d_3 \pm 0.1$	$d_4 \pm 0.1$	$a +0.2/-0.4$
51.6	M5	10	13	22.2
64.3	M5	13	15	28.5
76.9	M6	13	15	31.7
90.0	M6	13	15	31.7

M5: Min. reach of screw = 9.5 mm

M6: Min. reach of screw = 12.0 mm

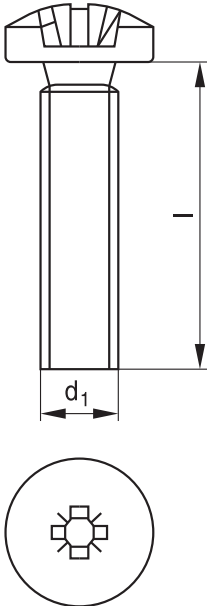
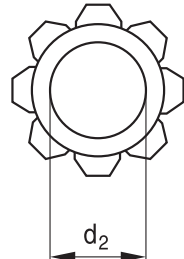
Tolerances of terminal thread M5 and M6: 6H

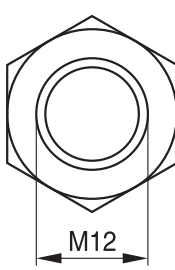
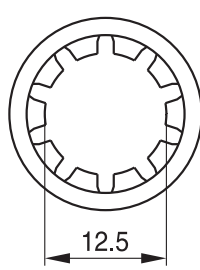
All other dimensions of the capacitor such as diameter d, case length l and overall length l_1 are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) on page 13 and "Dimensions and weights for heat sink mounting" (special designs) on page 19.

6 Capacitors with screw terminals – accessories

6.1 Basic accessories

One packing unit contains accessories for 16 capacitors.

For terminals			Screw	Washer for screw	
					KAL1712-L-E
Thread d_1	d_2 mm	Toothed washers	Screws	Maximum torque	Ordering code
M5	5.3	A 5.1 DIN 6797	DIN 7985 / ISO 7045-M5 x 10-5.6-Z $l = 10 \text{ mm}$	2.5 Nm thread depth $t \geq 8 \text{ mm}$	B44020J0500B000
M6	6.4	A 6.4 DIN 6797	DIN 7985 / ISO 7045-M6 x 12-5.6-Z $l = 12 \text{ mm}$	4.0 Nm thread depth $t \geq 9.5 \text{ mm}$	B44020J0600B000

For threaded stud			Nut	Washer for nut	
					KAL1713-U-E
Thread	For terminal	Toothed washers	Nuts	Maximum torque	Ordering code
M12	M5	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm	B44020J0500B012
M12	M6	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm	B44020J0600B012

6.2 Additional accessories for capacitors with mounting stud on capacitor base

Hostalen washer

Capacitor diameter	Thread size	Dimensional drawing	Diameter d mm	Ordering code
51.6 mm	M12		$d_1 - 0.5 = 51$ $d_2 - 0.5 = 31$ $d_3 \pm 0.3 = 21.5$ $d_4 \pm 0.2 = 13$	B44020B0006B051
64.2 mm	M12		$d_1 - 0.5 = 63.5$ $d_2 - 0.5 = 43.5$ $d_3 \pm 0.3 = 21.5$ $d_4 \pm 0.2 = 13$	B44020B0006B064
76.9 mm	M12		$d_1 - 0.5 = 76$ $d_2 - 0.5 = 56$ $d_3 \pm 0.3 = 21.5$ $d_4 \pm 0.2 = 13$	B44020B0006B076
90.0 mm	M12		$d_1 - 0.5 = 89$ $d_2 - 0.5 = 69$ $d_3 \pm 0.3 = 21.5$ $d_4 \pm 0.2 = 13$	B44020B0006B090

Only for capacitors with threaded stud and without base disk

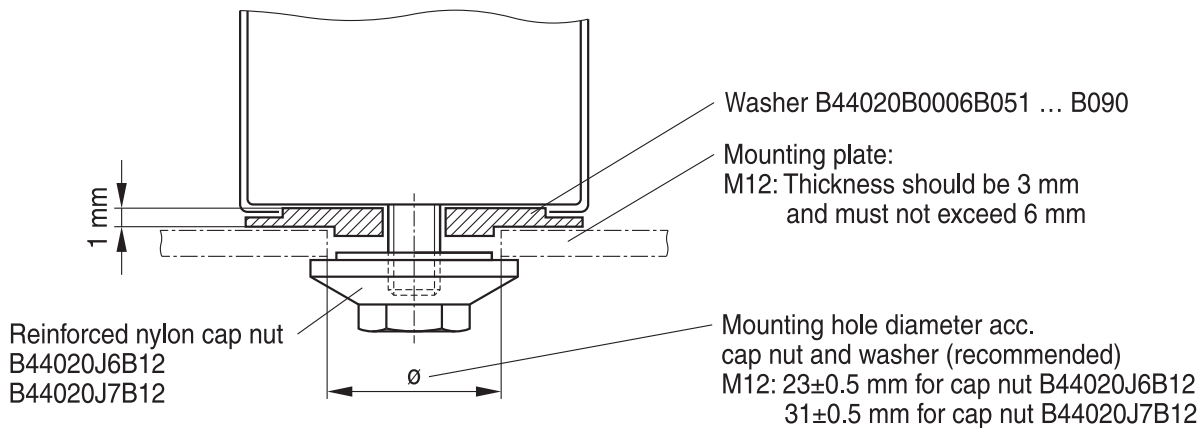
Reinforced nylon cap nut

Capacitor diameter	Thread size	Dimensional drawing	Ordering code
> 40 mm	M12 ¹⁾ width across flats 19 mm		B44020J0006B012
			B44020J0007B012

1) Maximum torque M12: 7.0 Nm for mounting thread length ≥ 13 mm; 5.0 Nm for mounting thread length ≥ 10 mm

7 Mounting instructions

Mounting with washer and cap nut (for capacitors with threaded stud and without insulated base):

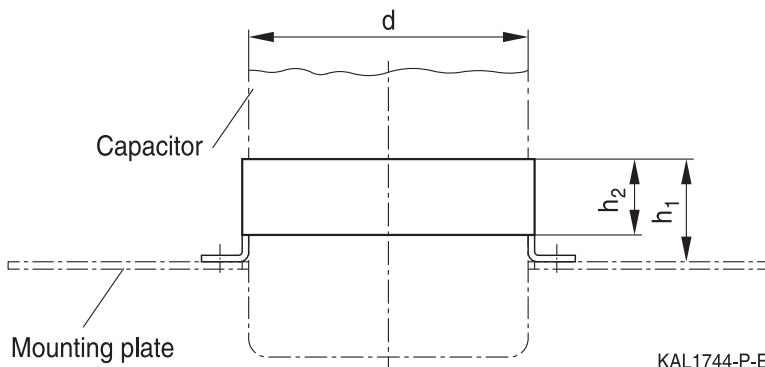


KAL2021-K-E

Mounting stud has the same potential as the negative terminal.
Attention must be paid on any relevant regulations (e.g. VDE, BSA or UL).

7.1 Ring clip mounting

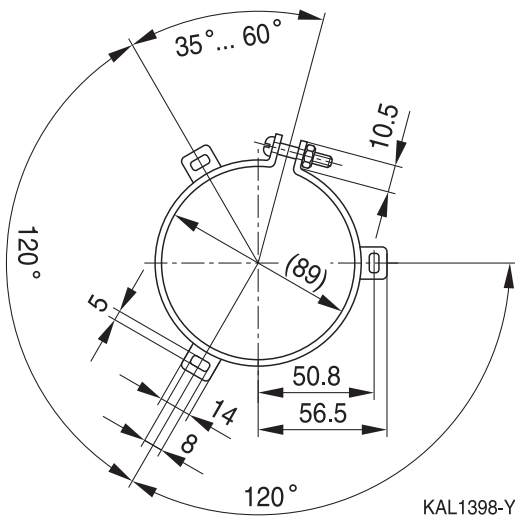
Ring clips are primarily used for upright mounting of screw terminal and photoflash capacitors.
The ring clips are corrosion protected and are RoHS-compatible.



KAL1744-P-E

It is recommended to insert an additional strip between capacitor and ring clip to avoid any risk of damage due to edges from the clip. The strip is included in delivery. For ordering code, see the following table.
Attention must be paid to any relevant regulations (e.g. VDE, BSA or UL).

d	h ₁ mm	h ₂	Ring clip version	Ordering code with strip
51.6	22	15	KAL0345-3	B44030J0051B000 (strip length: 325 mm)
64.3	29	19	KAL0346-B	B44030J0064B000 (strip length: 420 mm)
76.9	29	19	KAL0347-J	B44030J0075B000 (strip length: 495 mm)

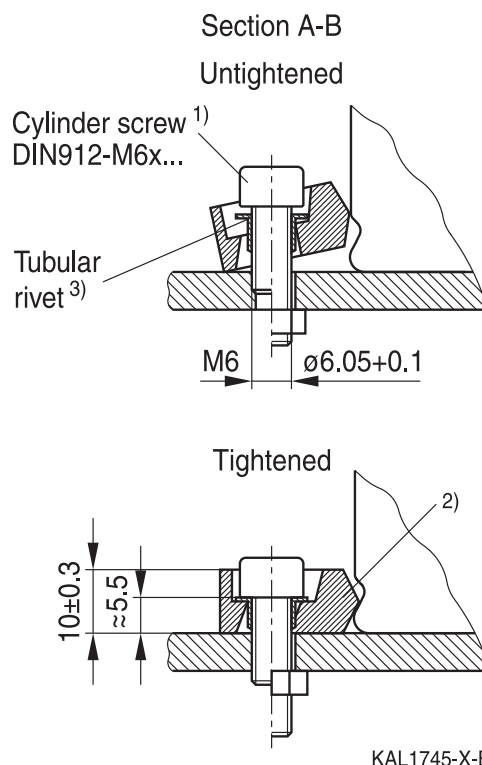
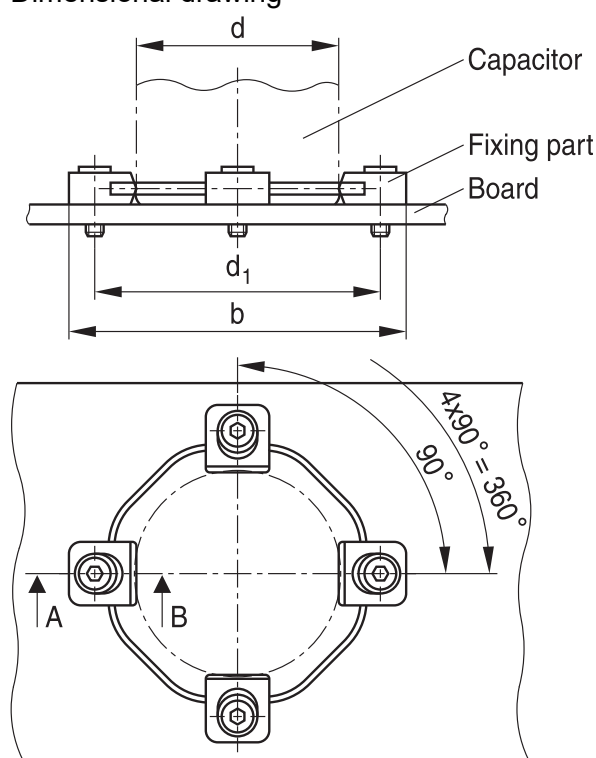
d	h ₁ mm	h ₂	Ring clip version	Ordering code with strip
90.0	29	19		B44030J0090B000 (strip length: 585 mm)

7.2 Clamp mounting

Screw terminal capacitors without threaded stud and with a diameter ≥ 64.3 mm can also be mounted with ring clamps. Clamp mounting offers the following advantages:

- Optimum heat transfer between capacitor base and board due to pressure contact
- High vibration resistance

Dimensional drawing



1) Length of screw depends on application.

2) The screws have to be tightened uniformly and crosswise until the fixing part rests flatly on the board.

3) Tubular rivets included in delivery package.

General hints for mounting: If required, the four fixation parts can be cut out from the common carrier ring and mounted separately.

Dimensions and ordering codes

Capacitor diameter d	$d_1 \pm 0.2$	b	Ordering code
mm	mm	mm	
64.3	87.0	104.0	B44030A0165B000
76.9	99.0	116.0	B44030A0175B000
90.0	112.0	130.0	B44030A0190B000

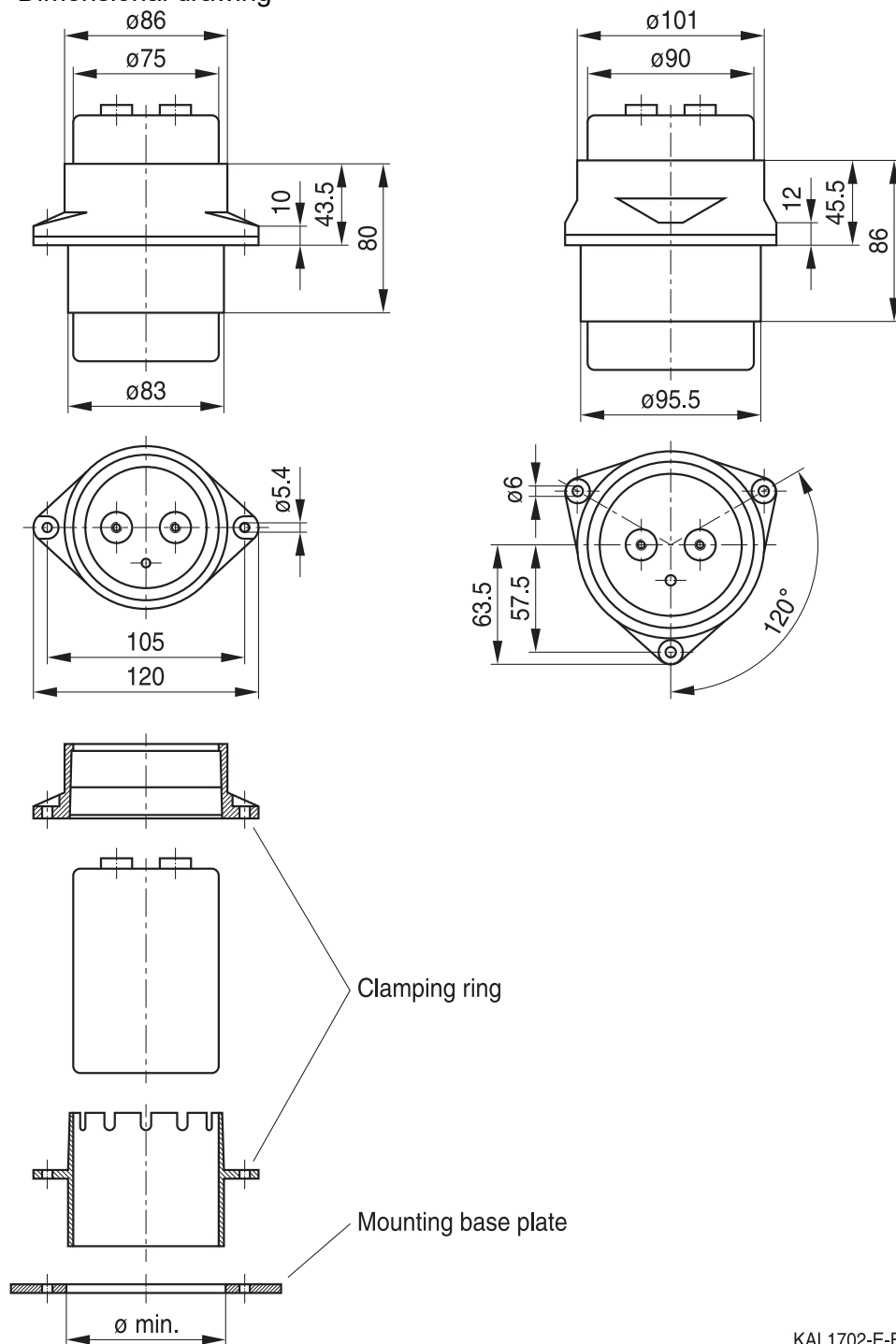
Screws are not included in the delivery package.

Mounting set (ring clamps)

- Protects the capacitor against tilt and the terminals from mechanical stress
- Fits for different capacitor length

Dimensions and ordering codes

Capacitor diameter d mm	Ø _{min} mm	Ordering code
76.9	84.0	B44030A0375B000
90.0	96.5	B44030A0390B000

Dimensional drawing


KAL1702-E-E

Cautions and warnings

Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility.

As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known.

We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our Aluminum Electrolytic Capacitors and Hybrid Polymer Capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for types listed on the product information site of TDK.

MDS for customer specific capacitors are available upon request.

Nevertheless, the following rules should be observed when handling Aluminum Electrolytic Capacitors and Hybrid Polymer Capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.

Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of separate file chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Operating temperature range	Do not exceed the temperature limits specified in the product data sheet. Useful life and reliability depend to a large extent on the capacitor's temperature.	7.1, 7.2 "Minimum and maximum permissible operating temperatures"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq 75\%$.	7.3 "Shelf life and storage conditions"
Mounting of capacitors	The internal and external structure of capacitors might be damaged if excessive force is applied to their terminals. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11 "Mounting"
Mounting position of capacitors	The position of the pressure relief device must be taken into consideration when designing the application layout. As a rule, the function of the pressure relief device must not be impaired or blocked by the mounting. Screw terminal capacitors, with pressure relief device in the cover disk, must not be mounted with terminals facing down unless otherwise specified. Multi-pin capacitors with pressure relief device on the can base must not be mounted with terminals facing up unless otherwise specified.	11.1 "Mounting positions of capacitors"
Robustness of terminals	Unless otherwise specified, the following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.2 "Mounting torques"
Potting and gluing	If applied, potting and gluing materials must not impair the function of the capacitor's pressure relief device.	11.4 "Potting and gluing"

Topic	Safety information	Reference chapter “General technical information”
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 “Soldering”
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with Aluminum Electrolytic Capacitors or Hybrid Polymer Capacitors.	11.6 “Cleaning agents”
Passive flammability	Avoid external energy, e.g. fire.	8.1 “Passive flammability”
Active flammability	Avoid overload of the capacitors.	8.2 “Active flammability”
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 “Maintenance”
		Reference chapter “Capacitors with screw terminals”
Breakdown strength of shrinking sleeve	Do not damage the shrinking sleeve, especially when ring clips are used for mounting.	“Screw terminals – accessories”

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under www.tdk-electronics.tdk.com/orderingcodes.

Symbols and terms

Symbol	English	German
C	Capacitance	Kapazität
ΔC	Capacitance difference	Kapazitätsdifferenz
C_R	Rated capacitance	Nennkapazität
C_S	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{\max}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I_{leak}	Leakage current	Reststrom
$I_{leak,op}$	Operating leakage current	Betriebsreststrom
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
$l_{\max}$	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_B	Capacitor base temperature	Temperatur des Gehäusebodens
T_C	Case temperature	Gehäusetemperatur
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)
V	Voltage	Spannung
V_F	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_S	Surge voltage	Spitzenspannung

Optional description

Symbol	English	German
X_C	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$\tan \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_0	Absolute permittivity	Elektrische Feldkonstante
ϵ_r	Relative permittivity	Dielektrizitätszahl
ω	Angular frequency; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note:

All dimensions are given in mm.

Important notes

The following applies to all products named in this publication:

- 1 Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
- 2 We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3 **The warnings, cautions and product-specific notes must be observed.**
- 4 In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5 We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.
We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- 6 Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.
- 7 **Our manufacturing sites serving the automotive business apply the IATF 16949 standard**. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System**. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.

Important notes

- 8 The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, FilterCap, FormFit, InsuGate, LeaXield, MediPlas, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PiezoBrush, PlasmaBrush, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SurfIND, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

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