



SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

Product name: DOWSIL™ TC-5021 Thermally Conductive Compound

Revision Date: 04.09.2026

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DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire Safety Data Sheet (SDS), as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: DOWSIL™ TC-5021 Thermally Conductive Compound

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Electrical industry and electronics

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

DOW CHEMICAL COMPANY LIMITED
5 OAKWATER AVENUE
CHEADLE ROYAL BUSINESS PARK
CHEADLE
SK8 3SR
UNITED KINGDOM

Customer Information Number:

+44 (0) 1663 746518

SDSQuestion@dow.com

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+44 (0) 1663 746605

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 0031 115 694 982

Local Emergency Contact: 00 31 115 69 4982

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008, as retained and amended in UK law
Not a hazardous substance or mixture.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008, as retained and amended in UK law
Not a hazardous substance or mixture.

Precautionary statements

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.
P234 Keep only in original packaging.
P403 Store in a well-ventilated place.

2.3 Other hazards

May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone compound

3.2 Mixtures

This product is a mixture.

This product does not contain, in concentrations equal to or greater than those laid down by the REACH Regulation (EC) No 1907/2006, as retained and amended in UK law, any substances presenting a health or environmental hazard (within the meaning of Regulation (EC) 1272/2008, as retained and amended in UK law), nor any substances for which there are workplace exposure limits in place.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Carbon dioxide (CO₂). Water spray.

Unsuitable extinguishing media: Dry chemical.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Silicon oxides. Metal oxides. Formaldehyde. Carbon oxides.

Unusual Fire and Explosion Hazards: Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.. Exposure to combustion products may be a hazard to health..

5.3 Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.. Use personal protective equipment..

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Wipe up or scrape up and contain for salvage or disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container. The vent must

prevent the ingress of water as further reaction with spilled materials can take place which could lead to overpressurization of the container.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Keep away from water. Protect from moisture. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.

Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store in original container. Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase pressure build up. Store in accordance with the particular national regulations. Store in a closed container.

Do not store with the following product types: Strong oxidizing agents.

Unsuitable materials for containers: Do not store in or use containers except the original product package.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN ISO 16321-1 or equivalent.

If eye protection is required, it should be consistent with EN ISO 16321-1 or equivalent.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). When prolonged or

frequently repeated contact may occur, a glove with a protection class of 4 or higher (breakthrough time greater than 120 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 1 or higher (breakthrough time greater than 10 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

If hand protection is required, it should be consistent with EN ISO 374, EN 407, or equivalent.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without sufficient ventilation, use an approved air-purifying respirator.

Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C).

If respiratory protection is required, it should be CEN approved or equivalent and consistent with EN 14387, EN 136, EN 143, EN 149, or equivalent standard.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	Grease
Color	grey
Odor	slight
Odor Threshold	No data available
pH	Not applicable
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	closed cup >100 °C

Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Not classified as a flammability hazard
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	3.4
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	Not applicable
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available
Particle size	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air. Hazardous decomposition products will be formed at elevated temperatures.

10.4 Conditions to avoid: Exposure to moisture

10.5 Incompatible materials: Avoid contact with oxidizing materials.

10.6 Hazardous decomposition products:
Decomposition products can include and are not limited to: Formaldehyde.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

11.1 Information on toxicological effects

Information on likely routes of exposure

Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Acute oral toxicity

Information for the Product:

Very low toxicity if swallowed. Swallowing may result in gastrointestinal irritation. May cause nausea and vomiting.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

Information for the Product:

Brief exposure (minutes) is not likely to cause adverse effects. Vapor from heated material may cause respiratory irritation.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Information for the Product:

Based on information for component(s):
Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

Information for the Product:

Based on information for component(s):
May cause slight temporary eye irritation.
Corneal injury is unlikely.
May cause mild eye discomfort.

Sensitization

Information for the Product:

For skin sensitization:
Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Information for the Product:

Product test data not available.

Aspiration Hazard

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Information for the Product:

Product test data not available.

Carcinogenicity

Information for the Product:

Product test data not available.

Teratogenicity

Information for the Product:

Product test data not available.

Reproductive toxicity

Information for the Product:

Product test data not available.

Mutagenicity

Information for the Product:

Product test data not available.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

12.1 Toxicity

Information for the Product:

Product test data not available.

12.2 Persistence and degradability

Information for the Product:

Product test data not available.

12.3 Bioaccumulative potential

Information for the Product:

Product test data not available.

12.4 Mobility in soil

Information for the Product:

Product test data not available.

12.5 Results of PBT and vPvB assessment

Information for the Product:

Product test data not available.

12.6 Other adverse effects

Information for the Product:

Product test data not available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to ECDirective 2008/98/EC, provided it fulfils the criteria listed in Annex III of this directive. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|-----------------------------------|---|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for INLAND waterways (ADNR/ADN):

Consult your Dow contact before transporting by inland waterway

Classification for SEA transport (IMO-IMDG):

- | | |
|--|---|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered as marine pollutant based on available data. |
| 14.6 Special precautions for user | No data available. |
| 14.7 Maritime transport in bulk according to IMO instruments | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

- | | |
|-----------------------------|----------------|
| 14.1 UN number or ID number | Not applicable |
|-----------------------------|----------------|

14.2 UN proper shipping name	Not regulated for transport
14.3 Transport hazard class(es)	Not applicable
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	No data available.

Further information:

VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK REACH - UK Statutory Instruments 2019 No.758 as amended

The aforementioned indications of the UK REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, expressed or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct., This product contains only components that have been either registered, notified for downstream user import (DUIN), are exempt from registration, are regarded as registered or are not subject to registration according to UK Statutory Instruments 2019 No.758 as amended (UK REACH).

UK REACH List of restrictions (Annex 17)

Conditions of restriction for the following entries must be considered::
Number on list 23, 72

Control of Major Accident Hazards Regulations 2015 (COMAH)

Listed in Regulation: Not applicable

Further information

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Revision

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In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS -

Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL COMPANY LIMITED urges each customer or recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific SDSs, we are not and cannot be responsible for SDSs obtained from any source other than ourselves. If you have obtained an SDS from another source or if you are not sure that the SDS you have is current, please contact us for the most current version.

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