

Product change notification (PCN)

Title / short description	Axioline Smart Elements (AXL SE) - DT4I code printing
Affected article category	SPS and I/O systems
Change category	Marking
Change number	CDR260063-00
Reason for PCN/PDN Revision	

Purpose/objective of the change

Add DT4I code (Digital Twin for Industry) to product marking.

Detailed description of the change

As part of this product modification, the existing product marking will be supplemented with a DT4I code (QR code). The additional code contains a unique product identifier and is intended to improve traceability, automation, and digital processing throughout the entire supply chain.

- The current marking will be expanded to include a machine-readable DT4I code (QR code).
- There are no changes to the technical specifications, electrical properties, or mechanical dimensions of the product.
- The placement of the QR code remains within the existing marking area and does not affect the readability of the current information.

Identifying characteristics

Increase of the production batch (V/C)

Start of Production (SOP)	-	Last Time Delivery (LTD)	-
Effective date (EOP)	2026-08-21	End of Service (EOSR)	-
End of Sales (EOS)	-		

Short-term change (< 6 months) or discontinuation (< 12 months), due to:

- | | | |
|---|--|--|
| ☐ Software / Firmware Bugfix | ☐ Short-term delivery stop by supplier | ☐ Short-term recall by supplier |
| ☐ Force majeure | ☒ Product improvement with customer benefits | |
| ☐ Others | | |

Attachments

- CDR260063_Laser_printing_DT4I.pdf
- Material_list.csv
- PCN-CDR260063-00_EN

Material list

Item no.	Item Type	Hardware old	Firmware new	Item no.	Substitute item Type
1296378	AXL SE AI4 I 0-20	V/C:01	V/C:02		
1088062	AXL SE AI4 I 4-20	V/C:02	V/C:03		
1088104	AXL SE AI4 U 0-10	V/C:02	V/C:03		
1487836	AXL SE AI4 U -10-10	V/C:01	V/C:02		
1296372	AXL SE AO4 I 0-20	V/C:01	V/C:02		
1088123	AXL SE AO4 I 4-20	V/C:03	V/C:04		
1088126	AXL SE AO4 U 0-10	V/C:03	V/C:04		
1487835	AXL SE AO4 U -10-10	V/C:01	V/C:02		
1088131	AXL SE CNT1	V/C:02	V/C:03		
1088127	AXL SE DI16/1	V/C:03	V/C:04		
1105559	AXL SE DI16/1 NPN	V/C:02	V/C:03		
1285228	AXL SE DI4/2 110DC EA	V/C:04	V/C:05		
1348696	AXL SE DI4/2 48/60DC EA	V/C:02	V/C:03		
1438680	AXL SE DI8/2 48	V/C:02	V/C:03		
1398502	AXL SE DI8/2 EA	V/C:01	V/C:02		
1745229	AXL SE DIO16/1	V/C:00	V/C:01		
1088129	AXL SE DO16/1	V/C:03	V/C:04		
1105560	AXL SE DO16/1 NPN	V/C:02	V/C:03		
1181790	AXL SE DO4/2 2A EF	V/C:02	V/C:03		
1105562	AXL SE DOR2 W 230	V/C:02	V/C:03		
1398497	AXL SE DOR2 W 230 EA	V/C:03	V/C:04		
1768310	AXL SE DOR8 ISO	V/C:00	V/C:01		
1182185	AXL SE INC1 ASYM	V/C:02	V/C:03		
1088130	AXL SE INC1 SYM	V/C:04	V/C:05		
1088132	AXL SE IOL4	V/C:05	V/C:06		
1337223	AXL SE PD16 24V	V/C:03	V/C:04		
1337224	AXL SE PD16 GND	V/C:01	V/C:02		
1337225	AXL SE PD8/8 24V/GND	V/C:03	V/C:04		
1181787	AXL SE RS232	V/C:02	V/C:03		
1281866	AXL SE RS232 EA	V/C:03	V/C:04		
1507979	AXL SE RS232 EF	V/C:01	V/C:02		
1088128	AXL SE RS485	V/C:03	V/C:04		
1398499	AXL SE RS485 EA	V/C:00	V/C:01		
1507978	AXL SE RS485 EF	V/C:00	V/C:01		
1398500	AXL SE RTD2 PT100 EA	V/C:02	V/C:03		
1805590	AXL SE RTD4 EF	V/C:01	V/C:02		
1088106	AXL SE RTD4 PT100	V/C:02	V/C:03		
1182190	AXL SE RTD4 PT1000	V/C:01	V/C:02		

Item no.	Item Type	Hardware / Firmware		Item no.	Substitute item Type
old	new				
1167159	AXL SE SC	V/C:02	V/C:03		
1088134	AXL SE SC-A	V/C:02	V/C:03		
1182068	AXL SE UTH4 EF	V/C:00	V/C:01		

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Axioline Smart Elements (AXL SE) - DT4I code printing

DT4I-Code instead of serial number barcode and QR-Code

Old



New



Item no.	Type	old	new	Substitute item	Replacement product designation	eCl@ss 13.0
1296378	AXL SE AI4 I 0-20	V/C:01	V/C:02			27242601
1088062	AXL SE AI4 I 4-20	V/C:02	V/C:03			27242601
1088104	AXL SE AI4 U 0-10	V/C:02	V/C:03			27242601
1487836	AXL SE AI4 U -10-10	V/C:01	V/C:02			27242601
1296372	AXL SE AO4 I 0-20	V/C:01	V/C:02			27242601
1088123	AXL SE AO4 I 4-20	V/C:03	V/C:04			27242601
1088126	AXL SE AO4 U 0-10	V/C:03	V/C:04			27242601
1487835	AXL SE AO4 U -10-10	V/C:01	V/C:02			27242601
1088131	AXL SE CNT1	V/C:02	V/C:03			27242605
1088127	AXL SE DI16/1	V/C:03	V/C:04			27242604
1105559	AXL SE DI16/1 NPN	V/C:02	V/C:03			27242604
1285228	AXL SE DI4/2 110DC EA	V/C:04	V/C:05			27242604
1348696	AXL SE DI4/2 48/60DC EA	V/C:02	V/C:03			27242604
1438680	AXL SE DI8/2 48	V/C:02	V/C:03			27242604
1398502	AXL SE DI8/2 EA	V/C:01	V/C:02			27242604
1745229	AXL SE DIO16/1	V/C:00	V/C:01			
1088129	AXL SE DO16/1	V/C:03	V/C:04			27242604
1105560	AXL SE DO16/1 NPN	V/C:02	V/C:03			27242604
1181790	AXL SE DO4/2 2A EF	V/C:02	V/C:03			27242604
1105562	AXL SE DOR2 W 230	V/C:02	V/C:03			27242604
1398497	AXL SE DOR2 W 230 EA	V/C:03	V/C:04			27242604
1768310	AXL SE DOR8 ISO	V/C:00	V/C:01			27242604
1182185	AXL SE INC1 ASYM	V/C:02	V/C:03			27242604
1088130	AXL SE INC1 SYM	V/C:04	V/C:05			27242605
1088132	AXL SE IOL4	V/C:05	V/C:06			27242608
1337223	AXL SE PD16 24V	V/C:03	V/C:04			27242610
1337224	AXL SE PD16 GND	V/C:01	V/C:02			27242610
1337225	AXL SE PD8/8 24V/GND	V/C:03	V/C:04			27242610
1181787	AXL SE RS232	V/C:02	V/C:03			27242608
1281866	AXL SE RS232 EA	V/C:03	V/C:04			27242608
1507979	AXL SE RS232 EF	V/C:01	V/C:02			27242608
1088128	AXL SE RS485	V/C:03	V/C:04			27242608
1398499	AXL SE RS485 EA	V/C:00	V/C:01			27242608
1507978	AXL SE RS485 EF	V/C:00	V/C:01			27242608
1398500	AXL SE RTD2 PT100 EA	V/C:02	V/C:03			27242601
1805590	AXL SE RTD4 EF	V/C:01	V/C:02			
1088106	AXL SE RTD4 PT100	V/C:02	V/C:03			27242601
1182190	AXL SE RTD4 PT1000	V/C:01	V/C:02			27242601
1167159	AXL SE SC	V/C:02	V/C:03			27242692
1088134	AXL SE SC-A	V/C:02	V/C:03			27242692
1182068	AXL SE UTH4 EF	V/C:00	V/C:01			27242601