



Product Change Notification

Date Issued :	August 14, 2026	PCN Number :	518442
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement		
PCN Subcategory:	EMR - Production Transfer		
Description of Change :	PSBU is transferring all Hetero molding (molds & presses) from Lincoln 3104 to Nogales 3105. There are approximately 450 molds and 18 presses to transfer. To facilitate this, a series of PCNs will be issued covering group of molds which use the same resin.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	February 28, 2027		
Customer Sample Availability Date:	November 09, 2026		
Last date to request Samples by Customer : October 16, 2026			
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
Traceability Code Markings / Date :	Product made after planned implementation date can contain the change		

PCN OVERVIEW

- As a valued customer, Molex is notifying you we are continuing our manufacturing footprint optimization and production consolidation process between our US Lincoln, Nebraska and Nogales, Mexico plants.
- This large-scale mold transfer project will be divided into a series of small groups of tooling of either components or finished goods for logistical control and tracking. A Product / Process Change Notifications (PCN) like this one will be assigned to each tooling group and communicated to impact customers.
- This PCN covers component molds

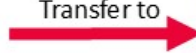
Lincoln, Nebraska Sending Plant



Component
mold tooling



Transfer to



Nogales, Mexico Receiving Plant



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PCN DETAILS

- **Component mold tooling will be transferred from Lincoln, Nebraska USA to Nogales, Mexico where they are assembled into finished goods.**
 - This transfer is a component sourcing change only, Nogales will make instead of buy from Lincoln
 - Buffer stock will be available for most p/n's to ensure a smooth transfer
 - No change to the finished good manufacturing process or country of origin
 - No resin supplier changes are being made, same source and mfg location as used by the Lincoln plant
- **Product Impact – none, no change to form, fit or function**
- **Qualification**
 - To ensure a complete and thorough qualification, all component molds will be requalified after being transferred. Furthermore, a finished good p/n from each impacted assembly work center has also been selected for qualification purposes and identified in the following chart including transfer and implementation schedule.

PCN will be implemented once all required qualification/ validation has been completed and all necessary approvals have been obtained to this PCN

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PCN SCHEDULE

Mold Transfer Date	Qualified Samples & Data Available	Planned Implement Date
8/3/2026	9/14/2026	12/14/2026

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5569001	LH05070E	39301140	98267141	X
		39301141	98267141	(blank)
		39301142	98267140	(blank)
	LH05071C	39300160	98267160	(blank)
		39301160	98267161	X
		39301162	98267160	(blank)
	LH05270B	15246060	50556060	(blank)
		15246063	50556068	X
		15249064	50556068	(blank)
		15249067	50556060	(blank)
A5569002	LH05070E	433800642	424040641	(blank)
		444990061	50556068	(blank)
		444990073	50556068	(blank)
	LH05071C	39300140	98267140	X
		50361816	98267140	(blank)
		50361817	98267141	(blank)
	LH05071C	172480014	469990640	(blank)
		26013108	98269161	(blank)
		39301161	98267161	(blank)
		50361826	98267160	(blank)
A5569002	LH05071C	50361827	98267161	(blank)
		50361828	98267160	X
		50362426	50362427	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5569002	LH05073B	39291047	98270041	(blank)
		39291048	98270040	X
		39294049	98270041	(blank)
	LH05074B	39295043	98270040	(blank)
		39291067	98270061	X
		39291068	98270060	(blank)
	LH05076B	39294069	98270061	(blank)
		39295063	98270060	(blank)
		469990782	469990758	(blank)
		39291107	98270101	(blank)
ABEN5601	LH05270B	39291108	98266103	(blank)
		39294109	98270101	(blank)
		39295103	98266103	X
	LH05265B	433800612	50556060	X
		15246041	50558040	(blank)
		15246042	50558041	X
	LH05265B	15286041	50558040	(blank)
		15286042	50558041	(blank)
		460110400	50558040	(blank)
		460110402	50558041	(blank)
F5219001	LH05087B	460110403	50558041	(blank)
		460110404	424400431	(blank)
		15311026	50372025	X
F5219001	LH05090B	15311046	50372045	X

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PCN SCHEDULE

Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
8/24/2026	10/5/2026	1/4/2027

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06145A	1722991104	1722781004	X
		1722991204	1722781004	(blank)
		1722991304	1722781004	(blank)
		1722992104	1722782004	(blank)
		1722992204	1722782004	(blank)
		1722992304	1722782004	(blank)
A5569001	LH05067E	1722998804	1722781004	(blank)
		39300080	98257080	X
		39301080	98257081	(blank)
		39301081	98257081	(blank)
		39301082	98257080	(blank)
		39301240	98257241	(blank)
	LH06015A	39301241	98257241	X
		26013144	98257081	(blank)
		50361786	98257080	X
		50361787	98257081	(blank)
		50361788	98257080	(blank)
		432150016	98257080	(blank)
A5569002	LH05067E	469990004	98259081	(blank)
		1724490008	469990637	(blank)
	LH06015A	26013126	98257241	(blank)
		39300240	98257240	(blank)
		39301242	98257240	(blank)
		50361866	98257240	(blank)
		50361867	98257241	(blank)
		50361868	98257240	(blank)
		441300046	98257240	X
		469990012	98259241	(blank)
	LH05067E	432150002	98257081	(blank)
		455860003	455850001	X
ACUT5601	LH06023A	434590051	424401241	X
AFT&RMIN	LH06145A	1722993104	1722781004	X
		1722998104	1722781004	(blank)

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Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
9/7/2026	10/19/2026	1/18/2027

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06044A	1722981104	1722771004	(blank)
		1722981110	1722771010	(blank)
		1722981112	1722771012	(blank)
		1722981114	1722771014	(blank)
		1722981116	1722771016	(blank)
		1722981204	1722771004	(blank)
		1722981210	1722771010	(blank)
		1722981212	1722771012	(blank)
		1722981214	1722771014	(blank)
		1722981216	1722771016	(blank)
		1722981304	1722771004	(blank)
		1722981310	1722771010	(blank)
		1722981312	1722771012	(blank)
		1722981314	1722771014	(blank)
		1722982110	1722772010	X
		1722982112	1722772012	(blank)
		1722982114	1722772014	(blank)
		1722982116	1722772016	(blank)
		1722982212	1722772012	(blank)
		1722982214	1722772014	(blank)
		1722982216	1722772016	(blank)
		1722982310	1722772010	(blank)
		1722982312	1722772012	(blank)
		1722982314	1722772014	(blank)
		1722987104	1722771004	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06044A	1722991106	1722781006	(blank)
		1722991108	1722781008	(blank)
		1722991110	1722781010	(blank)
		1722991112	1722781012	(blank)
		1722991114	1722781014	(blank)
		1722991116	1722781016	(blank)
		1722991206	1722781006	(blank)
		1722991208	1722781008	(blank)
		1722991210	1722781010	(blank)
		1722991212	1722781012	(blank)
		1722991214	1722781014	(blank)
		1722991306	1722781006	(blank)
		1722991308	1722781008	(blank)
		1722991310	1722781010	(blank)
		1722991312	1722781012	(blank)
		1722991314	1722781014	(blank)
		1722991316	1722781016	(blank)
		1722992106	1722782006	(blank)
		1722992108	1722782008	(blank)
		1722992110	1722782010	(blank)
		1722992112	1722782012	(blank)
		1722992114	1722782014	(blank)
		1722992116	1722782016	(blank)
		1722992206	1722782006	(blank)
		1722992208	1722782008	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06044A	1722992210	1722782010	(blank)
		1722992306	1722782006	(blank)
		1722992308	1722782008	(blank)
		1722992310	1722782010	(blank)
		1723162210	1722832010	(blank)
		1723162216	1722832016	(blank)
		1723163110	1722833010	(blank)
		1723163112	1722833012	(blank)
		1723163114	1722833014	(blank)
		1723163116	1722833016	(blank)
		1723163210	1722833010	(blank)
		1723163212	1722833012	(blank)
		1723163214	1722833014	(blank)
		1723163216	1722833016	(blank)
		1723163310	1722833010	(blank)
		1723163312	1722833012	(blank)
		1723163314	1722833014	(blank)
		1723163316	1722833016	(blank)
		1723164110	1722834010	(blank)
		1723164112	1722834012	(blank)
		1723164114	1722834014	(blank)
		1723164116	1722834016	(blank)
		1723164212	1722834012	(blank)
		1723164310	1722834010	(blank)
		1723164312	1722834012	(blank)

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PCN SCHEDULE

Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
9/7/2026	10/19/2026	1/18/2027

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06044A	1723164316	1722834016	(blank)
		1722861105	1722731005	(blank)
		1722861106	1722731006	(blank)
		1722861107	1722731007	(blank)
		1722861108	1722731008	(blank)
		1722861205	1722731005	(blank)
		1722861206	1722731006	(blank)
		1722861207	1722731007	(blank)
		1722861208	1722731008	(blank)
		1722861305	1722731005	(blank)
		1722861306	1722731006	(blank)
		1722861308	1722731008	(blank)
		1722862105	1722732005	(blank)
		1722862107	1722732007	(blank)
		1722862108	1722732008	(blank)
	LH06045A	1722862205	1722732005	(blank)
		1722862206	1722732006	(blank)
		1722862208	1722732008	(blank)
		1722862305	1722732005	(blank)
		1722862308	1722732008	(blank)
		1722871102	1722741002	(blank)
		1722871103	1722741003	(blank)
		1722871104	1722741004	(blank)
		1722871105	1722741005	(blank)
		1722871106	1722741006	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06045A	1722871107	1722741007	(blank)
		1722871108	1722741008	(blank)
		1722871202	1722741002	(blank)
		1722871203	1722741003	(blank)
		1722871204	1722741004	(blank)
		1722871205	1722741005	(blank)
		1722871206	1722741006	(blank)
		1722871207	1722741007	(blank)
		1722871208	1722741008	(blank)
		1722871302	1722741002	(blank)
		1722871303	1722741003	(blank)
		1722871304	1722741004	(blank)
		1722871305	1722741005	(blank)
		1722871306	1722741006	(blank)
		1722872102	1722742002	(blank)
	LH06072A	1722872103	1722742003	(blank)
		1722872104	1722742004	(blank)
		1722872202	1722742002	(blank)
		1722872204	1722742004	(blank)
		1722872206	1722742006	X
		1722872208	1722742008	(blank)
		1722872302	1722742002	(blank)
		1722872304	1722742004	(blank)
		1722872305	1722742005	(blank)
		1723103105	1722813005	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06045A	1723103106	1722813006	(blank)
		1723103107	1722813007	(blank)
		1723103108	1722813008	(blank)
		1723103206	1722813006	(blank)
		1723103207	1722813007	(blank)
		1723103208	1722813008	(blank)
		1723103305	1722813005	(blank)
		1723103306	1722813006	(blank)
		1723103307	1722813007	(blank)
		1723103308	1722813008	(blank)
		1723104107	1722814007	(blank)
		1723104308	1722814008	(blank)
	LH06072A	1722881106	1722771006	X
		1722881206	1722771006	(blank)
		1722881306	1722771006	(blank)
		1722882106	1722772006	(blank)
		1722882206	1722772006	(blank)
		1722882306	1722772006	(blank)
		1722887106	1722771006	(blank)
		1723162206	1722832006	(blank)
		1723163106	1722833006	(blank)
		1723163206	1722833006	(blank)
		1723163306	1722833006	(blank)
		1723164106	1722834006	(blank)
		1723164206	1722834006	(blank)
		1723164306	1722834006	(blank)

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Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
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FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06072A	1723164306	1722834006	(blank)
		1722861102	1722731002	(blank)
		1722861202	1722731002	(blank)
		1722861302	1722731002	(blank)
		1722862102	1722732002	(blank)
		1722862202	1722732002	(blank)
		1722862302	1722732002	(blank)
		1723103102	1722813002	X
		1723103202	1722813002	(blank)
		1723103302	1722813002	(blank)
		1723104102	1722814002	(blank)
	LH06089A	1722861103	1722731003	(blank)
		1722861203	1722731003	(blank)
		1722861303	1722731003	(blank)
		1722862103	1722732003	(blank)
		1722862203	1722732003	(blank)
		1722862303	1722732003	(blank)
		1723103103	1722813003	X
		1723103203	1722813003	(blank)
		1723103303	1722813003	(blank)
		1723104103	1722814003	(blank)
	LH06089A	1722861104	1722731004	X
		1722861204	1722731004	(blank)
		1722861304	1722731004	(blank)
		1722862104	1722732004	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06089A	1722862204	1722732004	(blank)
		1722862304	1722732004	(blank)
		1723102304	1722812004	(blank)
		1723103104	1722813004	(blank)
		1723103204	1722813004	(blank)
		1723103304	1722813004	(blank)
		1723104104	1722814004	(blank)
		1723104204	1722814004	(blank)
	LH06090A	1722982104	1722772004	(blank)
		1722982204	1722772004	(blank)
		1722982304	1722772004	(blank)
		1723161104	1722831004	(blank)
		1723163104	1722833004	X
		1723163204	1722833004	(blank)
		1723163304	1722833004	(blank)
		1723164104	1722834004	(blank)
		1723164204	1722834004	(blank)
		1723164304	1722834004	(blank)
	LH06091A	1722981108	1722771008	X
		1722981208	1722771008	(blank)
		1722981308	1722771008	(blank)
		1722982108	1722772008	(blank)
		1722982208	1722772008	(blank)
		1722982308	1722772008	(blank)
		1722987108	1722771008	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A1723101	LH06091A	1722988108	1722771008	(blank)
	LH06107A	1723163108	1722833008	(blank)
		1723163208	1722833008	X
		1723163308	1722833008	(blank)
		1723164108	1722834008	(blank)
		1723164208	1722834008	(blank)
		1723164308	1722834008	(blank)
A5569001	LH00694E	50362462	50362463	X
	LH05066F	39301040	98267041	X
	LH05068G	469990889	50362461	X
	LH05068C	39300100	98267100	(blank)
		39301100	98267101	X
		39301101	98267101	(blank)
		39301102	98267100	(blank)
A5569002	LH00694E	441300049	50362463	X
		469990722	50362463	(blank)
		469990890	50362463	(blank)
	LH05065D	1724480002	469990634	X
	LH05066F	26013115	98267041	(blank)
		26013128	98267040	(blank)
		26013142	98267041	(blank)
	39300040	98267040	X	
	39301041	98267041	(blank)	
	39301042	98267040	(blank)	
	50361766	98267040	(blank)	

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Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
9/7/2026	10/19/2026	1/18/2027

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5569002	LH05066F	50361768	98267040	(blank)
		441300006	98267040	(blank)
		469990002	98269041	(blank)
		469990014	98282044	(blank)
		469990516	98282044	(blank)
		1724480004	469990635	(blank)
		LH05066G	50362459	50362461 X
		LH05067D	50362464	50362465 X
		441300048	50362465	(blank)
		455860005	455850003	(blank)
		455860006	455850003	(blank)
		LH05068C	50361796	98267100 (blank)
			50361797	98267101 (blank)
			50362466	50362467 (blank)
			441300047	98267100 X
A5569003	LH05057A	469990017	98282104	(blank)
		1724480010	469990638	(blank)
		LH05134A	50360911	50362429 X
			50362428	50362429 (blank)
		LH05137A	457320001	457310001 X
			457320003	457310001 (blank)
		LH05069E	469990589	50362463 X
		LH05057A	469990704	98268064 (blank)
			469990708	469990698 (blank)
			469990712	98268064 (blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N	
A5569003	LH 05057A	1726480106	469990697	X	
		1726481106	469990697	(blank)	
A5569004	LH 05083A	462073002	462060002	(blank)	
		462074002	462061002	X	
	LH 05119A	2125201004	2125181004	X	
		2125201104	2125181004	(blank)	
	LH 05120A	2125201006	2125181006	(blank)	
		2125201008	2125181008	X	
		2125201010	2125181010	(blank)	
		2125201012	2125181012	(blank)	
	LH 05130A	2159151005	2159141005	X	
		2159151006	2159141006	(blank)	
	A5569006	LH 05065D	26013101	98269021	(blank)
			26013114	98267021	(blank)
26013127			98267020	(blank)	
39300020			98267020	(blank)	
39301020			98267021	X	
39301021			98267021	(blank)	
39301022			98267020	(blank)	
50361756			98267020	(blank)	
50361758			98267020	(blank)	
50362457			50362458	(blank)	
441300018			98267020	(blank)	
469990013			98282024	(blank)	
469990515			98282024	(blank)	

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5569006	LH05065D	469990720	50362458	(blank)
		1724481002	469990634	(blank)
		1726480102	469990692	X
A5569007	LH06057A	1726481102	469990692	(blank)
		469990703	98268023	X
		455861106	455851003	X
ABEN5601	LH06141A	455861206	455851003	(blank)
		462071002	462061002	X
		2125201002	2125181002	X
AC UT5601	LH06129A	2159151002	2159141002	X
		2159151003	2159141003	(blank)
		2159151004	2159141004	X
		2159151905	2159141005	(blank)
		172298310	1722781010	X
AFT&RMIN	LH06044A	172298314	1722781014	(blank)
		2271431207	1722731007	X
OAMFBL01	LH06045A	2271431207	1722731007	X

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molex**PCN SCHEDULE**

Mold Transfer Date	Qualified Samples & Data Available	Planned Implementation Date
9/28/2026	11/9/2026	2/8/2027

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5566001	LH05097D	39299023	98267022	X
		39299025	98267022	(blank)
		39299027	98267024	(blank)
		39299029	98267024	(blank)
		39306025	98267022	(blank)
		444720250	98267022	(blank)
		460150203	98267024	(blank)
		460150207	98267022	(blank)
		460150209	98267024	(blank)
		469990335	469990323	(blank)
		469990621	98267024	(blank)
		1724470002	469990225	(blank)
		1726750213	469990225	(blank)
		LH05099D	39281023	98264026 X
			39288020	98265023 (blank)
		39290023	98264026	(blank)
		39293026	98264026	(blank)
		39296028	98265023	(blank)
		39310020	98265023	(blank)
		39310027	98264026	(blank)
		39310028	98265023	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5566001	LH05099D	444720254	98264026	(blank)
		444720255	98265023	(blank)
		460150202	98265023	(blank)
		460150206	98264026	(blank)
		460150212	98265023	(blank)
		469990126	98264026	(blank)
		469990138	98265023	(blank)
		469990564	98282029	(blank)
		1724470202	469990191	(blank)
		1724470302	469990860	(blank)
		1726750215	469990191	(blank)
		LH05103E	39289048	98267044 (blank)
			39299042	98267042 (blank)
			39299043	98267042 X
			39299044	98267042 (blank)
		39299045	98267042	(blank)
		39299046	98267044	(blank)
		39299047	98267044	(blank)
		39299049	98267044	(blank)
		39306045	98267042	(blank)
		39306047	98267042	(blank)

FG Work Center	Component Tool#	Material (FG)	Housing Component	Qual P/N
A5566001	LH05103E	39306048	98267044	(blank)
		39319048	98271043	(blank)
		444720453	98267044	(blank)
		460150403	98267044	(blank)
		460150407	98267042	(blank)
		460150409	98267044	(blank)
		469990336	469990324	(blank)
		1724470004	469990226	(blank)
		1726750413	469990226	(blank)
		LH05105D	39281043	98264046 (blank)
			39288040	98265043 (blank)
			39290043	98264046 (blank)
			39293046	98264046 (blank)
			39296048	98265043 X
			39309045	98265043 (blank)
		39310040	98265043	(blank)
		39310047	98264046	(blank)
		39310048	98265043	(blank)
		444720454	98264046	(blank)
		444720455	98265043	(blank)
		460150402	98265043	(blank)

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PCN Qualification and Validation Plan

- Below is the List of Part Numbers will be used for internal qualification & validation purposes.
- Samples and Qualification data will be provided upon request.

0015246042	0015246063	0015311026	0015311046	0039281023	0039288060
0039289088	0039291048	0039291067	0039295103	0039296048	0039299023
0039299043	0039299067	0039299300	0039300040	0039300080	0039300140
0039301020	0039301039	0039301040	0039301100	0039301140	0039301160
0039301241	0039303035	0050360911	0050361786	0050361828	0050362459
0050362462	0050362464	0432420005	0434590051	0434600011	0434600012
0434600017	0434600018	0441300046	0441300047	0441300049	0455860003
0455861106	0457320001	0460143001	0460150602	0460150603	0460150609
0460150612	0460150807	0460150809	0462071002	0462074002	0469990589
0469990703	0469990889	0469990913	1722861104	1722872206	1722981106
1722981108	1722982110	1722991104	1722993104	1722998310	1723103102
1723103103	1723163104	1723163208	1724480002	1726480102	1726480106
1726750415	2125201002	2125201004	2125201008	2159151002	2159151004
2159151005	2271431207				

You may address inquiries regarding this PCN by clicking on the below link

mailto:pcn_coordinator@molex.com?subject=PCN_Notification:518442

or contact your Local Sales Engineer.

Note: While responding, please retain " **PCN Notification: 518442** " in the e-mail Subject line for faster response.

Molex, LLC

2222 Wellington Court

Lisle, IL 60532

TEL (800) 786-6539

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PCN No	Part List
518442	0015246041
518442	0015246042
518442	0015246060
518442	0015246063
518442	0015249064
518442	0015249067
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