

1 Products affected

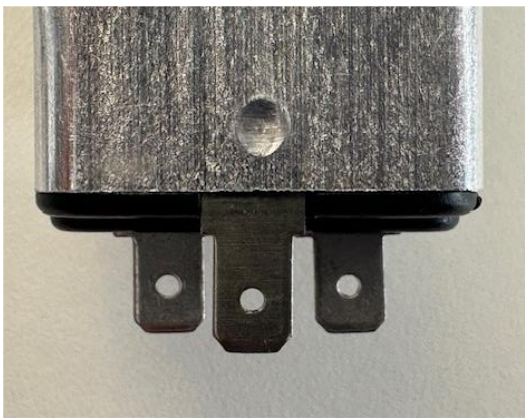
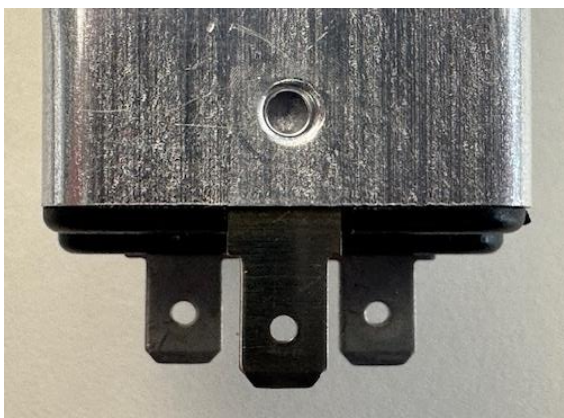
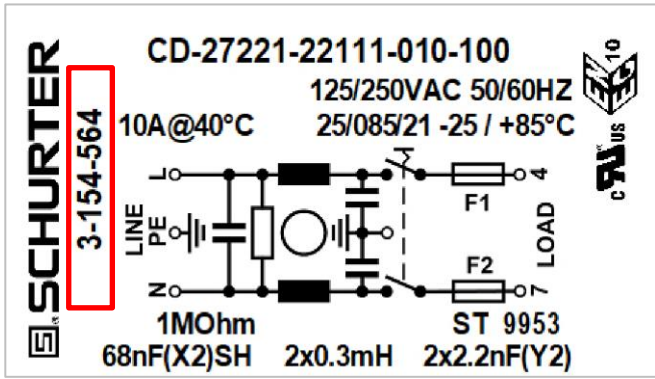
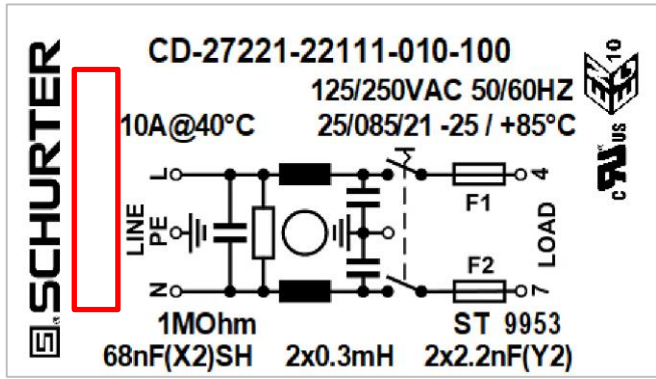
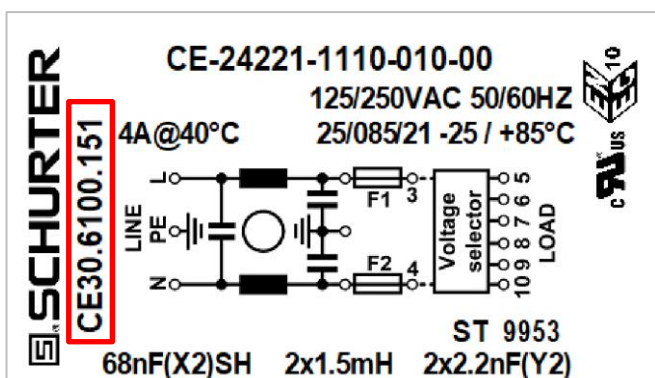
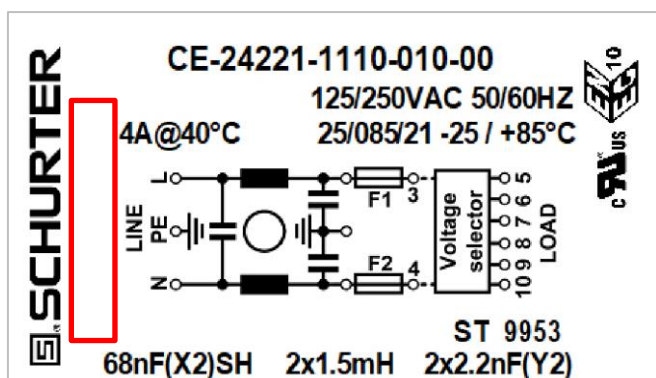
Product hierarchy no. *				Part no.	SBU	Product Type	Customer part no.
SBU	PG	PUG	Type				
02	006	016	0000001515	See appendix below	02	CD	
02	006	016	0000001511	See appendix below	02	CE	
02	006	016	0000001516	See appendix below	02	CG	

*SBU (2-digit) / PG (3-digit) / PUG (3-digit) / Type (10-digit)

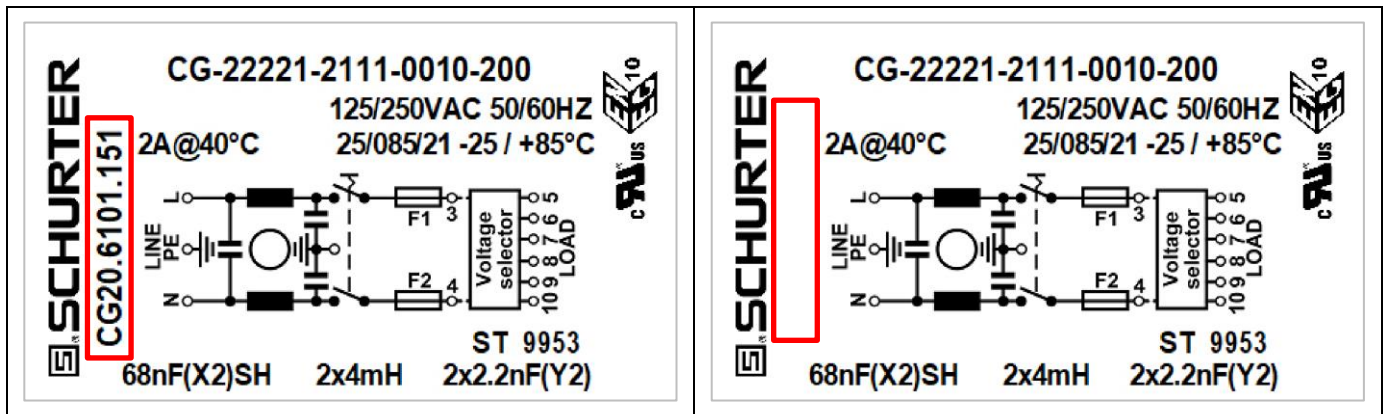
2 Type of change

- Change of production process
- Change of label

3 Detailed description of change

Current product appearance	New product appearance
	
Spot welding joint	TOX clinching joint
Current product label	New product label
 CD-27221-22111-010-100 125/250VAC 50/60HZ 10A@40°C 25/085/21 -25 / +85°C 1MOhm 68nF(X2)SH 2x0.3mH 2x2.2nF(Y2) ST 9953	 CD-27221-22111-010-100 125/250VAC 50/60HZ 10A@40°C 25/085/21 -25 / +85°C 1MOhm 68nF(X2)SH 2x0.3mH 2x2.2nF(Y2) ST 9953
 CE-24221-11110-010-00 125/250VAC 50/60HZ 4A@40°C 25/085/21 -25 / +85°C 1MOhm 68nF(X2)SH 2x1.5mH 2x2.2nF(Y2) ST 9953	 CE-24221-11110-010-00 125/250VAC 50/60HZ 4A@40°C 25/085/21 -25 / +85°C 1MOhm 68nF(X2)SH 2x1.5mH 2x2.2nF(Y2) ST 9953

Product Change Notification					PCN CD, CE, CG - TOX, Label w/o P/N		
owner	creation date	release date	released by	change order	rev	page	
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- Improvement of manufacturing process
- P/N removed from product label

4 Reason of change

- Production process improvement: Change from spotwelding to TOX clinching
- Production optimisation: Separation of the part and the packaging unit; the configuration code remains on the product, and the item numbers are printed on the packaging label.
- This change is part of the continuous improvement process

5 Release date

The change takes effect in ww 39/2026 (Date code 2639 or higher on label).
Parts on stock will be used upon depletion.

6 Impact of change and recommended action

- | | |
|---|---|
| ☐ Form | |
| ☐ Fit | |
| ☐ Function | |
| ☒ Manufacturing | No action |
| ☒ Label | No action required, 2D Barcode on package label remains unchanged |
| ☐ Packaging | |

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owner	creation date	release date	released by	change order	rev	page	D10-097-934
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7 Reference Documents

Kind of document	Document Title
CD - Datasheet	CD datasheet
CE - Datasheet	CE datasheet
CG - Datasheet	CG datasheet

8 Appendix

List of part numbers affected for type **CD**

3-135-029; CD21.1501.151; CD34.1133.151; CD61.4501.151; CDE4.1101.151; 3-140-094; CD23.4101.151; CD34.4101.151; CD64.1101.151; CDE4.4101.151; 3-142-369; CD24.1101.151; CD34.4132.151; CD64.4101.151; CDE4.4133.151; 3-154-564; CD24.1132.151; CD34.4133.151; CDA1.4501.151; CDG4.4101.151; CDL4.4133.151; CD24.1133.151; CD41.1501.151; CDA4.1101.151; CDG4.4133.151; CDM4.4101.151; CD24.4101.151.01; CD41.4501.151; CDA4.4101.151; CDH4.1101.151; CD11.1501.151; CD24.4101.151; CD43.1101.151; CDB4.4101.151; CDL4.1101.151; CD11.4501.151; CD24.4133.151; CD44.1101.151.01; CDC4.1101.151; CDL4.4101.151; CD14.1101.151; CD24.4198.151; CD44.1101.151; CDC4.4101.151.01; 3-155-732; CD14.1132.151; CD31.1501.151; CD44.1132.151; CDC4.4101.151; 3-155-775; CD14.1133.151; CD31.4501.151; CD44.4101.151; CDC4.4133.151; CD14.4101.151; CD34.1101.151; CD61.1501.151; CDD4.4101.151;

List of part numbers affected for type **CE**

3-119-351; CE26.5100.151; CE45.1100.151; CEA0.6100.151; CEG0.6100.151; CE10.6100.151; CE30.6100.151; CE46.5100.151; CEB0.6100.151; CEL0.6100.151; CE16.5100.151; CE36.5100.151; CE60.6100.151; CEC0.6100.151; CE20.6100.151; CE40.6100.151; CE66.5100.151; CEE0.6100.151;

List of part numbers affected for type **CG**

CG40.6101.151; CG60.6101.151; CGG0.6101.151; 3-126-516; CGF6.5101.151; CGL0.6101.151; CGA0.6101.151; CG16.5101.151; CG26.5101.151; CG10.6101.151; CG30.6101.151; CGE0.6133.151; CG46.5101.151; CG66.5101.151; CG20.6101.151; CG36.5101.151; CGE0.6101.151; CGD6.5101.151; CGC0.6101.151; CG30.6198.151;

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List of part numbers affected

CD	CE	CG
3-135-029	3-119-351	CG40.6101.151
CD21.1501.151	CE26.5100.151	CG60.6101.151
CD34.1133.151	CE45.1100.151	CGG0.6101.151
CD61.4501.151	CEA0.6100.151	3-126-516
CDE4.1101.151	CEG0.6100.151	CGF6.5101.151
3-140-094	CE10.6100.151	CGL0.6101.151
CD23.4101.151	CE30.6100.151	CGA0.6101.151
CD34.4101.151	CE46.5100.151	CG16.5101.151
CD64.1101.151	CEB0.6100.151	CG26.5101.151
CDE4.4101.151	CEL0.6100.151	CG10.6101.151
3-142-369	CE16.5100.151	CG30.6101.151
CD24.1101.151	CE36.5100.151	CGE0.6133.151
CD34.4132.151	CE60.6100.151	CG46.5101.151
CD64.4101.151	CEC0.6100.151	CG66.5101.151
CDE4.4133.151	CE20.6100.151	CG20.6101.151
3-154-564	CE40.6100.151	CG36.5101.151
CD24.1132.151	CE66.5100.151	CGE0.6101.151
CD34.4133.151	CEE0.6100.151	CGD6.5101.151
CDA1.4501.151		CGC0.6101.151
CDG4.4101.151		CG30.6198.151
CDL4.4133.151		
CD24.1133.151		
CD41.1501.151		
CDA4.1101.151		
CDG4.4133.151		
CDM4.4101.151		
CD24.4101.151.01		
CD41.4501.151		
CDA4.4101.151		
CDH4.1101.151		
CD11.1501.151		
CD24.4101.151		
CD43.1101.151		
CDB4.4101.151		
CDL4.1101.151		
CD11.4501.151		
CD24.4133.151		
CD44.1101.151.01		
CDC4.1101.151		
CDL4.4101.151		
CD14.1101.151		
CD24.4198.151		
CD44.1101.151		
CDC4.4101.151.01		
3-155-732		
CD14.1132.151		

CD31.1501.151		
CD44.1132.151		
CDC4.4101.151		
3-155-775		
CD14.1133.151		
CD31.4501.151		
CD44.4101.151		
CDC4.4133.151		
CD14.4101.151		
CD34.1101.151		
CD61.1501.151		
CDD4.4101.151		