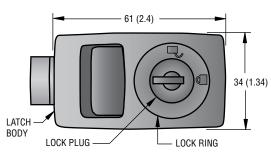
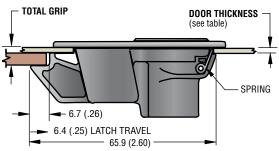
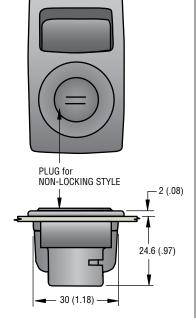
- Single hole, snap-in installation
- Integrated Lock
- Corrosion-resistant materials







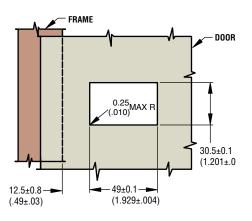
	GRIP		PART NUMBERS			
DOOR TH	ICKNESS	TOTAL	LOCKING*	NON-LOCKING		
MIN.	MAX.	GRIP	LOOKING	NON LOCKING		
.9 (.035)	1.2 (.047)	6.4±0.1	A3- <b>85-525-12 ●</b>	A3- <b>80-525-12 ●</b>		
1.3 (.051)	1.6 (.062)	(.250±.005)	A3- <b>85-625-12 ●</b>	A3- <b>80-625-12 ●</b>		

Key PART NUMBERS									
Flat Keys (2 per ring)	PK-10-01 •								
Overmolded Keys (2 per ring)	PK-10-01-05 •								

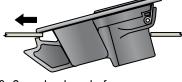
<sup>&#</sup>x27;Locking version is shipped without keys. Key code CH 751 must be ordered separately.

#### Installation

1. Prepare burr-free hole.



2. Slip front of latch through hole. Push forward.



3. Snap back end of latch into position.





### **Material and Finish**

LATCH BODY: ABS, black
LOCK RING and HOLE PLUG (non-locking):
ABS, black
LOCK PLUG: Glass reinforced nylon, black
SPRING: 302 stainless steel, passivated
KEYS: Brass, nickel plated with ABS, black
(overmolded style only)

# Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

Flammability Rating: UL94 - V0 Operating Temperature Range: - 40°C (-40° F) to 60°C (140°F)



millimeter (inch)
millimeter
(inch)
Dimensions without tolerances are for reference only.

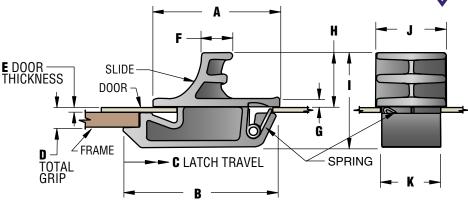


# Southco® Push to Close Latches

# Slide Latch, Ergo-tab Style

- Slide to open
- UL94-VO rated flame retardant material
- Non-corrosive materials
- Single-hole, snap-in installation

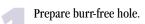


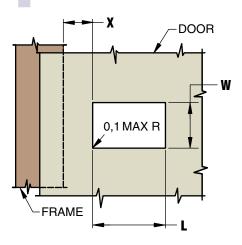


GR	DIMENSIONS								PART			
E DOOR THICKNESS	D Total Grip	A	В	C	F	G	Н	I	J	K	NUMBER	SIZE
1 ± 0.1 (.04±.005)	3 ± 0.1 (.12±.005)	19 (.75)	22.2 (.87)	4 (.16)	5.1 (.20)	1.5 (.06)	8.3 (.33)	15.5 (.61)		7.6 (.30)	A3- <b>70-412</b> -25 ●	Medium
1.2 <sup>+0.2</sup> <sub>-0</sub> (.05±.005)	4.8 ± 0.1 (.19±.005)	30.1 (1.19)	36.2 (1.43)	4.3 (.17)	7.2 (.28)	2.2 (.09)	12.8 (.50)	22.4 (.88)	16.5 (.65)	14 (.55)	A3- <b>60-519-</b> 25 ●	Large

For custom colors contact Southco.

#### Installation



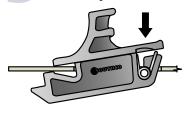


	INSTALLATION									
SIZE	L	W	X							
Medium	12.7± 0.1	7.8±0.05	6.4± 0.8							
	(.500±.005)	(.307±.002)	(.25±.03)							
Large	22.2± 0.1	14.3± 0.1	9.5± 0.8							
	(.875±.005)	(.562±.005)	(.38±03)							

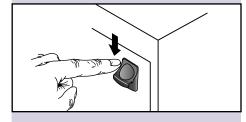
Slip front of latch through hole. Push forward.

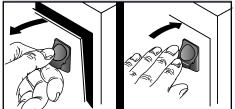


Snap back end of latch into position.









#### **Material and Finish**

LATCH BODY: ABS black, UL94 VO. SPRING: 302 Stainless steel, passivated.

# Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

#### Medium:

Maximum static load : 90 N (20 lbs.) Average ultimate load : 130 N (29 lbs.)

Large:

Maximum static load : 150 N (33 lbs.) Average ultimate load : 210 N (47 lbs.)

### **Operating Temperature Range:**

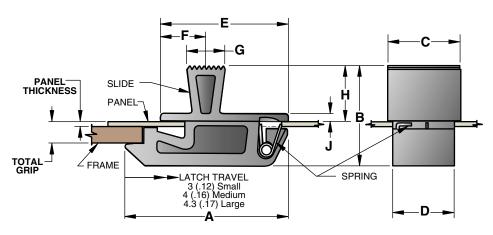
- 40°C (-40° F) to 60°C (140°F)

millimeter (inch)
millimeter
(inch)
Dimensions without tolerances are for reference only.

# **Southco® Push to Close Latches**

# **Slide Latch, Tab Style**

- Now available in three sizes
- Slide to open
- Single-hole, snap-in installation
- Non-corrosive materials



GR	IP		DIMENSIONS							PART		
PANEL THICKNESS	TOTAL GRIP	A	В	C	D	E	F	G	Н	J	NUMBER	SIZE
.76 ± .08 (.030 ± .003)	2.54 ± 0.13 (.100 ± .005)	15.1 (.59)	11.1 (.44)	6.0 (.23)	4.4 (.17)	11.9 (.47)	4.4 (.17)	4.0 (.16)	5.6 (.22)	0.8 (.03)	A3- <b>10-310</b> -12 •	Small
1 ± 0.1 (.040 ± .005)	3 ± 0.1 (.120 ± .005)	22.5 (.87)	15.5 (.61)	9.5 (.37)	7.5 (.30)	18 (.70)	6.5 (.26)	5.5 (.22)	8.5 (.33)	1.5 (.06)	A3- <b>20-412</b> -12 •	Medium
1.2 ±0.2 (.050 ± .005)	4.8 ± 0.1 (.190 ± .005)	36 (1.41)	22.5 (.88)	16.5 (.64)	14 (.55)	29 (1.13)	10.5 (.41)	9 (.34)	13 (.50)	2 (.08)	A3- <b>30-519</b> -12 •	Large



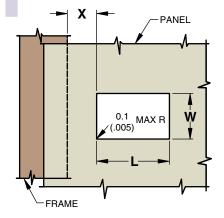






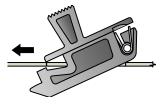
#### Installation

Prepare burr-free hole.

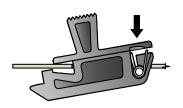


	INS	INSTALLATION									
SIZE	L	w	X								
Small	8.33±0.05	4.57±0.05	4.8 ±0.8								
	(.328±.002)	(.180±.002)	(.19±.03)								
Medium	12.7±0.1	7.8±0.05	6.4 ±0.8								
	(.500±.005)	(.307±.002)	(.25±.03)								
Large	22.2±0.1	14.3±0.1	9.5±0.7								
	(.875±.005)	(.562±.005)	(.38±.03)								

Slip front of latch through hole. Push forward.



Snap back end of latch into position.



### **Material and Finish**

LATCH BODY: ABS black or Acetal SPRING: 302 Stainless steel, passivated.

## Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

Maximum static load for: **Small Size:** 25 N (5 lbs.) **Medium Size:** 90 N (20 lbs.) **Large Size:** 130 N (30 lbs.)

Average ultimate load for: Small Size: 145 N (30 lbs.) Medium Size: 150 N (34 lbs.) Large Size: 310 N (70 lbs.)

Flammability Rating: UL94 - HB Operating Temperature Range: - 40°C (-40° F) to 60°C (140°F)

millimeter (inch)
millimeter
(inch)
Dimensions without tolerances are for reference only

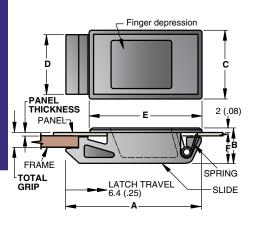
# Southco® Push to Close Latches

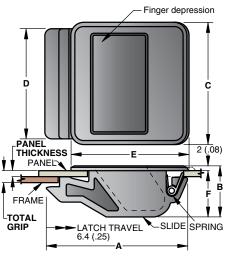
# Slide Latch, Flush Style

- Slide to open
- Single-hole, snap-in installation
- Corrosion-resistant materials
- Three sizes

#### Series 40 and 50

## **Series 99 (deeper depression)**

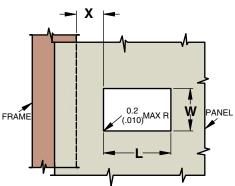




_	GRIP		DIMENSIONS						PART NUMBER		
SIZE	Panel Thickness	Total Grip	A	В	C	D	E	F	UL94-HB	UL94-V0	
Carino 40	1.2± 0.1 (.050±.005)	6.4 ± 0.1 (.250 ± .005)	57 (2.23)	15 (.58)	28 (1.11)	25 (.99)	47 (1.84)	13 (.50)	A3- <b>40-525</b> -12 ●	A3- <b>99-187</b> -12	
Series 40	1.6 <sup>+0</sup> <sub>-0.2</sub> (.060±.005)	6.4 ± 0.1 (.250 ± .005)	57 (2.23)	15 (.58)	28 (1.11)	25 (.99)	47 (1.84)	13 (.50)	A3- <b>40-625</b> -12 ●	A3- <b>99-130</b> -12	
Series 50	2.2 <sup>+0.2</sup> <sub>-0.0</sub> (.090 ± .005)	6.4 ± 0.1 (.250 ± .005)	57 (2.23)	15 (.58)	47 (1.86)	44 (1.74)	47 (1.84)	13 (.50)	A3- <b>50-925</b> -12 ●	A3- <b>99-144</b> -12	
Series 99	2.2 <sup>+0.2</sup> <sub>-0.0</sub> (.090 ± .005)	6.4 ± 0.1 (.250 ± .005)	57 (2.23)	21 (.81)	50 (1.95)	44 (1.74)	48 (1.87)	19 (.74)	A3- <b>99-122</b> -12 ●	A3- <b>99-253</b> -01	

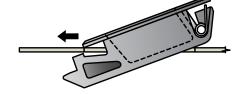
### **Installation**

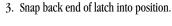
1. Prepare burr-free hole.

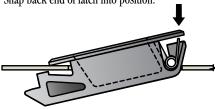


	INSTALLATION										
SERIES	L	W	X								
40	38 ±0.2 (1.500±.005)	25.5 <sup>+0.0</sup> <sub>-0.2</sub> (1.00±.005)	12.5 ±1.0 (.50±.03)								
50	38 <sup>+0.2</sup> <sub>-0.0</sub> (1.500±.005)	44.5±0.1 (1.75±.005)	12.5 ±1.0 (.50±.03)								
99	38 <sup>+0.2</sup> <sub>-0.0</sub> (1.500±.005)	44.5±0.1 (1.75±.005)	12.5 ±1.0 (.50±.03)								

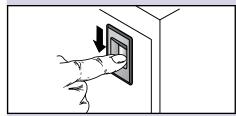
2. Slip front of latch through hole. Push forward.















#### **Material and Finish**

SLIDE: Black ABS, textured.

SPRING: 302 Stainless steel, passivated.

## **Product Strength** Guidelines

(To assist in your product selection; samples are available for your evaluation.)

Average ultimate load:

580 N (130 lbs.)

Maximum static load for:

**40 Series:** 180 N (40 lbs.)

**50 and 99 Series:** 220 N (50 lbs.)

Flammability Rating: UL94 - HB

or UL94-VO

### **Operating Temperature Range:**

- 40°C (-40° F) to 60°C (140°F)

millimeter (inch) millimeter (inch)

Dimensions without tolerances are for reference only