

Technical Data Sheet

BRADY B-581 REPOSITIONABLE VINYL

TDS No. B-581 Effective Date: 12/08/2002

Description:

Brady B-581 indoor/outdoor marking film is a high gloss, durable, flexible, pressure sensitive adhesive product, designed for use in cartridge form with the Labelizer® Plus printer, VersaPrinter™ Label and Sign Maker System, and the HandiMark® Portable Label Maker, and the GlobalMark™ Industrial Label Maker.

Details:



<u>Use:</u> B-581 is designed for printing indoor labels where frequent repositioning is required.

Adhesive Type: Repositionable pressure sensitive acrylic

Substrate Type: Vinyl film

<u>Standard Material Colors:</u> White and yellow

<u>Standard Legend Color:</u> Black, white, red, blue, green, and magenta

Thickness (PSTC-33): Total: 0.005 in. (0.125mm)

Adhesive Properties:

Adhesion to Steel (PSTC-1) 15 Minute Dwell (Avg.) -- 16 oz/in. (18 N/100) Ultimate Dwell (72 Hrs.) (Avg.) -- 30 oz/in. (33 N/100) Tack (ASTM D 2979) (Avg.) -- 515 g (5 N) Drop Shear (PSTC-7) (Avg.) -- 14 Hrs.

Abrasion Resistance (Method 5306 of U.S. Federal Test Method Std. No. 191A):

CS-10 wheels, 250 g wts. The printed legend withstands up to 250 cycles. Substrate withstands up to 8000 cycles.

Minimum Application Temperature:

50°F (10°C)

Service Temperature: -40°F to 180°F (-40°C to 82°C)

Average Outdoor Durability:

5 years (Average expected outdoor life of product will depend on user definition of failure, climatic conditions, mounting techniques, and material color.)

Chemical Resistance:

REAGENT	7 DAY IMMERSION	DIP TEST	RUB TEST
30% Sulfuric Acid	F	NE	NE
10% Sulfuric Acid	F	NE	NE
30% HCI	F	NE	NE
10% HCI	F	NE	NE
50% NaOH	F	NE	NE
10% NaOH	F	NE	NE
Methyl Ethyl Ketone	F	F	F
Acetone	F	F	F
1,1,1-Trichloroethane	F	F	F
Methanol	NE	NE	NE
IPA (Isopropanol)	NE	NE	NE
ASTM #3 Oil	NE	NE	NE
SAE 20 Oil	NE	NE	NE
Alconox®	NE	NE	NE
Toluene	F	F	F
Mineral Spirits	F	NE	NE
Glacial Acetic Acid	F	F	F
5% Acetic Acid	NE	NE	NE
Diesel Fuel	F	NE	NE
Heptane	F	NE	NE
Cellosolve Acetate	F	F	F
Conc. Ammonia	NE	NE	NE
10% Ammonia	NE	NE	NE
Turpentine	F	F	F
Kerosene	F	NE	NE
Water	NE	NE	NE
Gasoline	F	F	F

NE = No Effect

NT = Not Tested

F = Failed (affected Sample)

7 Day Immersion: Immersed in reagent for 7 days. Dip Test: Five 10 minute dips in reagent with 30 minute recovery. Rub Test: Rubbed sample for 1 minute with swab soaked in reagent.

Shelf Life:

1 year when stored at 70°F (21°C) and 40% to 50% R.H.

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Note: All values shown are averages and should not be used for specification purposes.

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